# **Special Issue**

# Lean Manufacturing Towards Industry 5.0

# Message from the Guest Editors

Lean Production has long been a foundation of efficient production, focusing on eliminating waste, optimizing processes, and delivering value to the customer. As we transition towards Industry 5.0, this lean approach is evolving to integrate advanced technologies with a human-centric focus. Industry 5.0 builds on the automation and connectivity of Industry 4.0, emphasizing collaboration between humans and machines to create more personalized and sustainable manufacturing systems. In this new era, lean principles continue to play a vital role, but they are now complemented by artificial intelligence, robotics, and data analytics, which enable even greater efficiency and customization. The shift towards Industry 5.0 encourages manufacturers to go beyond just reducing waste and improving efficiency; it also demands attention to worker well-being, creativity, and sustainability. Industry 5.0 represents a harmonious blend of technology and human ingenuity, with lean manufacturing as the foundation for this nextgeneration industrial revolution.

## **Guest Editors**

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**Deadline for manuscript submissions** 31 October 2025



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### Editor-in-Chief

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