Special Issue

Metal Forming Technologies for Producing High-Strength and Lightweight Parts

Message from the Guest Editor

High-strength and lightweight technologies for automobiles and aircraft are very important for improving safety, as well as energy efficiency. Hot stamping can manufacture parts with complex shapes while increasing strength and reducing the springback of parts. Lightweight metals, such as aluminum, magnesium, and titanium, may be used instead of steel to manufacture lightweight parts while securing required strength. In order to improve the low formability of lightweight metals, warm or hot forming methods have been applied. For example, in the case of magnesium, a warm forming is widely applied to improve formability, and in the case of aluminum, a method of increasing the part strength to a steel level through hot forming, in combination with hot stamping, has recently been attempted. However, it is still necessary to understand the material characteristics of lightweight metals that are more complex than steels, and to develop optimal warm/hot forming technologies. Various research articles on metal forming technologies covering materials, forming processes and die technologies related to weight reduction and strength improvement are welcome.

Guest Editor

Prof. Dr. Heung-Kyu Kim

Department of Automotive Engineering, Kookmin University, 77, Jeongneung-ro, Seongbuk-gu, Seoul 02707, Korea

Deadline for manuscript submissions

closed (31 October 2021)



Metals

an Open Access Journal by MDPI

Impact Factor 2.5 CiteScore 5.3



mdpi.com/si/55999

Metals
Editorial Office
MDPI, Grosspeteranlage 5
4052 Basel, Switzerland
Tel: +41 61 683 77 34
metals@mdpi.com

mdpi.com/journal/ metals





Metals

an Open Access Journal by MDPI

Impact Factor 2.5 CiteScore 5.3





About the Journal

Message from the Editorial Board

Metallic materials play a vital role in the economic life of modern societies; contributions are sought on fresh developments that enhance our understanding of the fundamental aspects related to the relationships between processing, properties and microstructure – disciplines in the metallurgical field ranging from processing, mechanical behavior, phase transitions and microstructural evolution, nanostructures, as well as unique metallic properties – inspire general and scholarly interest among the scientific community.

Editors-in-Chief

Prof. Dr. Hugo F. Lopez

Department of Materials Science and Engineering, College of Engineering & Applied Science, University of Wisconsin-Milwaukee, 3200 N. Cramer Street, Milwaukee, WI 53211, USA

Prof. Dr. Yong Zhang

Beijing Advanced Innovation Center of Materials Genome Engineering, State Key Laboratory for Advanced Metals and Materials, University of Science and Technology Beijing, 30 Xueyuan Road, Beijing 100083, China

Author Benefits

High Visibility:

indexed within Scopus, SCIE (Web of Science), Inspec, Ei Compendex, CAPlus / SciFinder, and other databases.

Journal Rank:

JCR - Q2 (Metallurgy and Metallurgical Engineering) / CiteScore - Q1 (Metals and Alloys)

Rapid Publication:

manuscripts are peer-reviewed and a first decision is provided to authors approximately 18 days after submission; acceptance to publication is undertaken in 2.6 days (median values for papers published in this journal in the first half of 2025).