Special Issue

Research on Fabrication Technologies and Service Performance of Metal Materials in Additive Manufacturing

Message from the Guest Editors

Additive manufacturing (AM) technology is increasingly demonstrating significant application potential in the field of material processing. AM alloys undergo unique cyclic thermal histories and layer-by-layer stacking during fabrication, resulting in distinct microstructural characteristics such as cellular structures, directional growth, grain refinement, anisotropy, residual stress, micropores, and microcracks. Consequently, understanding the formation mechanisms of various defects in AM processes and developing defect control strategies have attracted growing attention. Future research directions may focus on the following aspects:

- Elucidating the microstructural evolution mechanisms of AM allovs.
- Optimizing AM process parameters and postprocessing strategies.
- Investigating the fracture mechanisms of AM materials under service conditions.
- Establishing more accurate and reliable fracture prediction models.
- Developing novel high-performance AM metals and composites.
- Exploring the service performance of AM alloys in extreme environments.

Guest Editors

Prof. Dr. Rui Hu

State Key Laboratory of Solidification Processing, Northwestern Polytechnical University, Xi'an 710072, China

Dr. Xian Luo

School of Materials Science and Engineering, Northwestern Polytechnical University, Xi'an 710072, China

Deadline for manuscript submissions

30 November 2025



Metals

an Open Access Journal by MDPI

Impact Factor 2.5 CiteScore 5.3



mdpi.com/si/239206

Metals
Editorial Office
MDPI, Grosspeteranlage 5
4052 Basel, Switzerland
Tel: +41 61 683 77 34

mdpi.com/journal/ metals

metals@mdpi.com





Metals

an Open Access Journal by MDPI

Impact Factor 2.5 CiteScore 5.3





About the Journal

Message from the Editorial Board

Metallic materials play a vital role in the economic life of modern societies; contributions are sought on fresh developments that enhance our understanding of the fundamental aspects related to the relationships between processing, properties and microstructure – disciplines in the metallurgical field ranging from processing, mechanical behavior, phase transitions and microstructural evolution, nanostructures, as well as unique metallic properties – inspire general and scholarly interest among the scientific community.

Editors-in-Chief

Prof. Dr. Hugo F. Lopez

Department of Materials Science and Engineering, College of Engineering & Applied Science, University of Wisconsin-Milwaukee, 3200 N. Cramer Street, Milwaukee, WI 53211, USA

Prof. Dr. Yong Zhang

Beijing Advanced Innovation Center of Materials Genome Engineering, State Key Laboratory for Advanced Metals and Materials, University of Science and Technology Beijing, 30 Xueyuan Road, Beijing 100083, China

Author Benefits

High Visibility:

indexed within Scopus, SCIE (Web of Science), Inspec, Ei Compendex, CAPlus / SciFinder, and other databases.

Journal Rank:

JCR - Q2 (Metallurgy and Metallurgical Engineering) / CiteScore - Q1 (Metals and Alloys)

Rapid Publication:

manuscripts are peer-reviewed and a first decision is provided to authors approximately 18 days after submission; acceptance to publication is undertaken in 2.6 days (median values for papers published in this journal in the first half of 2025).