

## Special Issue

# Studies on Formability and Deformation Behavior of Lightweight Alloys

### Message from the Guest Editor

Lightweight alloys have garnered significant attention in modern engineering due to their exceptional strength-to-weight ratios, corrosion resistance, and potential for energy-efficient applications in the aerospace and consumer electronics industries. However, their widespread adoption is often hindered by challenges related to formability and complex deformation behavior during manufacturing processes, such as stamping, forging, or extrusion. Recent studies focus on characterizing deformation mechanisms through experimental and computational approaches. Advanced mechanical testing, including tensile, compression, and forming limit experiments, coupled with microstructural analysis via electron microscopy and X-ray diffraction, reveals insights into dislocation dynamics, twinning, and phase transformations. Finite element modeling and crystal plasticity simulations further aid in predicting formability limits and optimizing process parameters. Additionally, innovative techniques, such as warm forming, hydroforming, or electromagnetic pulse forming, are being explored to enhance ductility by activating additional slip systems or mitigating residual stresses.

### Guest Editor

Dr. Chunhui Liu

Light Alloy Research Institute, Central South University, Changsha 410083, China

### Deadline for manuscript submissions

31 December 2025



## Metals

an Open Access Journal  
by MDPI

Impact Factor 2.5  
CiteScore 5.3



[mdpi.com/si/239415](https://mdpi.com/si/239415)

### *Metals*

Editorial Office  
MDPI, Grosspeteranlage 5  
4052 Basel, Switzerland  
Tel: +41 61 683 77 34  
[metals@mdpi.com](mailto:metals@mdpi.com)

[mdpi.com/journal/](https://mdpi.com/journal/)

[metals](https://mdpi.com/journal/metals)





# Metals

---

an Open Access Journal  
by MDPI

---

Impact Factor 2.5  
CiteScore 5.3



[mdpi.com/journal/  
metals](https://mdpi.com/journal/metals)



## About the Journal

### Message from the Editorial Board

Metallic materials play a vital role in the economic life of modern societies; contributions are sought on fresh developments that enhance our understanding of the fundamental aspects related to the relationships between processing, properties and microstructure – disciplines in the metallurgical field ranging from processing, mechanical behavior, phase transitions and microstructural evolution, nanostructures, as well as unique metallic properties – inspire general and scholarly interest among the scientific community.

---

### Editors-in-Chief

Prof. Dr. Hugo F. Lopez

Department of Materials Science and Engineering, College of Engineering & Applied Science, University of Wisconsin-Milwaukee, 3200 N. Cramer Street, Milwaukee, WI 53211, USA

Prof. Dr. Yong Zhang

Beijing Advanced Innovation Center of Materials Genome Engineering, State Key Laboratory for Advanced Metals and Materials, University of Science and Technology Beijing, 30 Xueyuan Road, Beijing 100083, China

---

### Author Benefits

#### High Visibility:

indexed within Scopus, SCIE (Web of Science), Inspec, Ei Compendex, CAPlus / SciFinder, and other databases.

#### Journal Rank:

JCR - Q2 (Metallurgy and Metallurgical Engineering) /  
CiteScore - Q1 (Metals and Alloys)

#### Rapid Publication:

manuscripts are peer-reviewed and a first decision is provided to authors approximately 18 days after submission; acceptance to publication is undertaken in 2.6 days (median values for papers published in this journal in the first half of 2025).