

Special Issue

Advances in Directed Energy Deposition Additive Manufacturing

Message from the Guest Editors

Directed energy deposition (DED) additive manufacturing (AM) has been recognized as an efficient and sustainable technology in advanced manufacturing. Over the past few years, considerable discussion has been made to promote DED AM for better performance in manufacturing. The discussions focus on basic theoretical research, process optimization and control, technology innovation and industrial applications. The challenges include complex phase transformations and microstructural changes, non-uniform residual stresses and distortions, porosity, lack of fusion and cracking, etc. In this Special Issue of *JMMP*, we are looking for recent advances in DED technology, including material development, process design and optimization, physical characteristics, defects, challenges and applications. We are interested in contributions that focus on topics such as:

- Laser–material interaction mechanisms;
- Melt pool thermal behavior modeling and simulation;
- Process optimization, in situ process monitoring and feedback control;
- Mechanical characteristics and behaviors;
- Defect formation mechanisms and characterization;
- DED-based hybrid additive manufacturing.

Guest Editors

Dr. Zhichao Liu

Dr. Yingbin Hu

Dr. Dazhong Wu

Deadline for manuscript submissions

31 January 2026



Journal of Manufacturing and Materials Processing

an Open Access Journal
by MDPI

Impact Factor 3.3
CiteScore 5.2



mdpi.com/si/190825

*Journal of Manufacturing and
Materials Processing*
Editorial Office
MDPI, Grosspeteranlage 5
4052 Basel, Switzerland
Tel: +41 61 683 77 34
jmmp@mdpi.com

[mdpi.com/journal/
jmmp](https://mdpi.com/journal/jmmp)





Journal of Manufacturing and Materials Processing

an Open Access Journal
by MDPI

Impact Factor 3.3
CiteScore 5.2



[mdpi.com/journal/
jmmp](https://mdpi.com/journal/jmmp)



About the Journal

Message from the Editor-in-Chief

Journal of Manufacturing and Materials Processing (JMMP) (ISSN 2504-4494) is a new MDPI peer-reviewed, open access venue with a focus on the scientific fundamentals and engineering methodologies of manufacturing and materials processing. We offer an online platform facilitating effective exchange of innovative scientific and engineering ideas and the dissemination of recent, original, and significant research and developmental findings. On behalf of the Editorial Board, I extend an invitation to our scientific and engineering colleagues to contribute high-quality, innovative, and ground-breaking research articles to *JMMP*.

Editor-in-Chief

Prof. Dr. Steven Y. Liang
George W. Woodruff School of Mechanical Engineering, Georgia
Institute of Technology, Atlanta, GA 30332-0405, USA

Author Benefits

High Visibility:

indexed within Scopus, ESCI (Web of Science), Inspec, CAPIus / SciFinder, Ei Compendex and other databases.

Journal Rank:

JCR - Q2 (Engineering, Mechanical) / CiteScore - Q2
(Mechanical Engineering)

Rapid Publication:

manuscripts are peer-reviewed and a first decision is provided to authors approximately 16.2 days after submission; acceptance to publication is undertaken in 3.6 days (median values for papers published in this journal in the first half of 2025).