

Supplementary material for

Anaerobic Fluidized-bed Membrane Bioreactor for

Treatment of Liquid Fraction of Sludge Digestate:

Performance and Agricultural Reuse Analysis

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1. Recovery of nitrogen in nutrient recovery units

1.1 Effect of pH and time on the recovery of nitrogen by purging

As shown in Fig. 1a, the removal of $\text{NH}_4^+\text{-N}$ increases as the blowdown time increases and the blowdown pH increases. This is due to the fact that the blow-off is mainly related to the dissociation of $\text{NH}_4^+\text{-N}$. The longer the blow-off time, the more NH_3 is naturally taken out of the solution and the higher the removal rate of $\text{NH}_4^+\text{-N}$ from the solution. pH is higher, the easier it is for $\text{NH}_4^+\text{-N}$ in the solution to proceed in the direction of generating free NH_3 , and the easier it is for the NH_3 to be taken out of the gas.

1.2 Effect of temperature on the recovery of nitrogen by purging

The relationship between the purge temperature and the removal of $\text{NH}_4^+\text{-N}$ at a purge time of 2 hours and a pH of 11 is shown in Fig. 1b. As the blowdown temperature increased, the removal rate of NH_3 increased. This is because the increase in temperature intensifies the Brownian motion, making it easier for NH_3 in the aqueous solution to escape. In addition, the higher the temperature, the higher the degree of dissociation of water, the more favorable the dissociation of $\text{NH}_4^+\text{-N}$, and the higher the rate of dissociation, resulting in higher $\text{NH}_4^+\text{-N}$ removal.

2. Recovery of phosphorus in nutrient recovery units

2.1 Effect of pH on phosphorus recovery by precipitation

The effect of different pH values on the removal of $\text{PO}_4^{3-}\text{-P}$ is shown in Fig. 2a. The formation of MgNH_4PO_4 is most favored at a pH of 9. When the pH is too high or too low, the removal of phosphate ions is not favored. This is due to the fact that when the $\text{pH} < 9$, the $\text{NH}_4^+\text{-N}$ solution in solution produces NH_3 that binds to water, which is detrimental to the formation of MgNH_4PO_4 . When the $\text{pH} > 9$, OH^- in the solution competes with the $\text{PO}_4^{3-}\text{-P}$ and $\text{NH}_4^+\text{-N}$ to produce $\text{Mg}(\text{OH})_2$, resulting in a decrease in Mg^{2+} content of the solution, which is not conducive to the formation of MgNH_4PO_4 . Therefore, the pH of the solution is too high or too low for the formation of MgNH_4PO_4 .

2.2 Effect of P/N ratio on phosphorus recovery by precipitation

The removal rates of phosphate for different P/N ratios are shown in Fig. 2b. The removal rate of $\text{PO}_4^{3-}\text{-P}$ increased as the $\text{NH}_4^+\text{-N}$ dosage was increased. When the P:N ratio exceeds 1:1.2, the increase in $\text{PO}_4^{3-}\text{-P}$ removal decreases. Although there is still a large amount of $\text{NH}_4^+\text{-N}$ in the solution, it is difficult to form MgNH_4PO_4 at this point due to the limitations of $\text{PO}_4^{3-}\text{-P}$ and Mg^{2+} content. Therefore, increasing the amount of $\text{NH}_4^+\text{-N}$ added is beneficial to improve the removal rate of $\text{PO}_4^{3-}\text{-P}$, but beyond a certain percentage, there is no substantial increase in the generation of MgNH_4PO_4 .

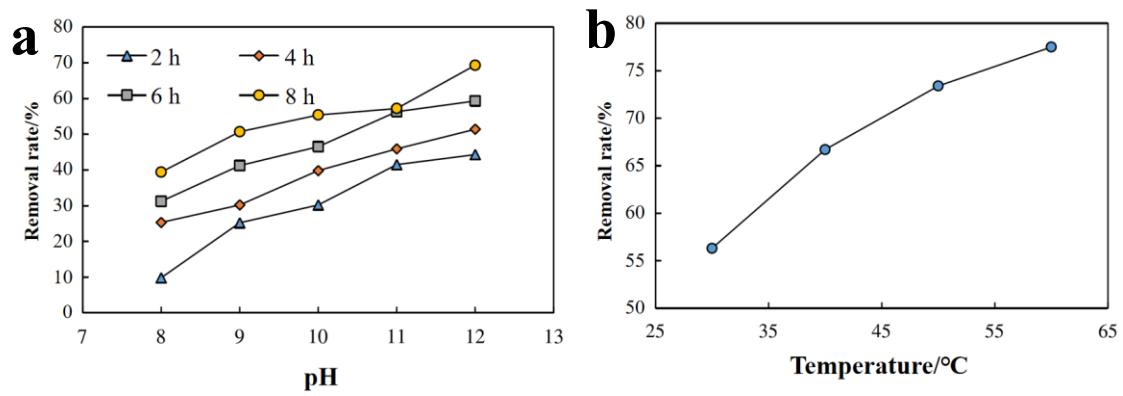


Fig. S1 Effect of different blow-off conditions on $\text{NH}_4^+\text{-N}$ removal.

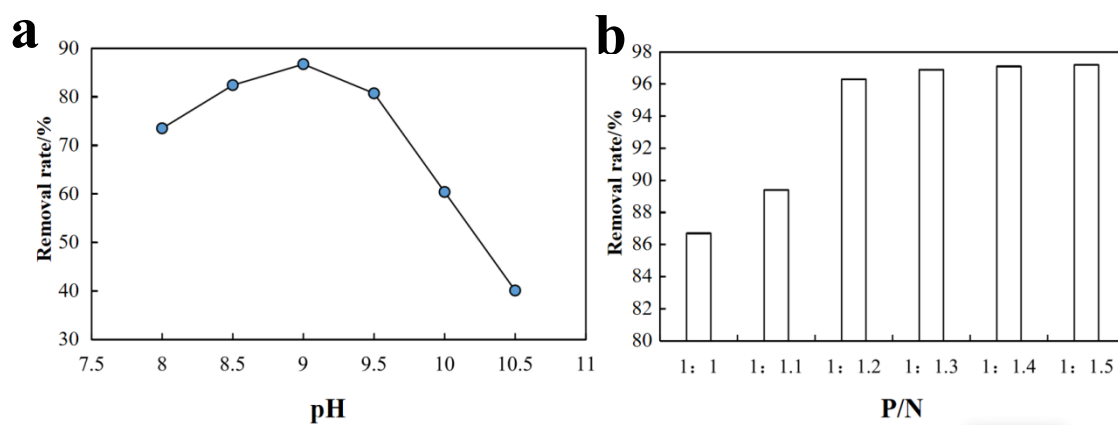


Fig. S2 Effect of different blow-off conditions on $\text{PO}_4^{3-}\text{-P}$ removal (**a**: $\text{Mg:N:P} = 1:1:1$; **b**: $\text{Mg:P} = 1:1$).