

Figure S1. Photographs of the dimensions of the test specimens.

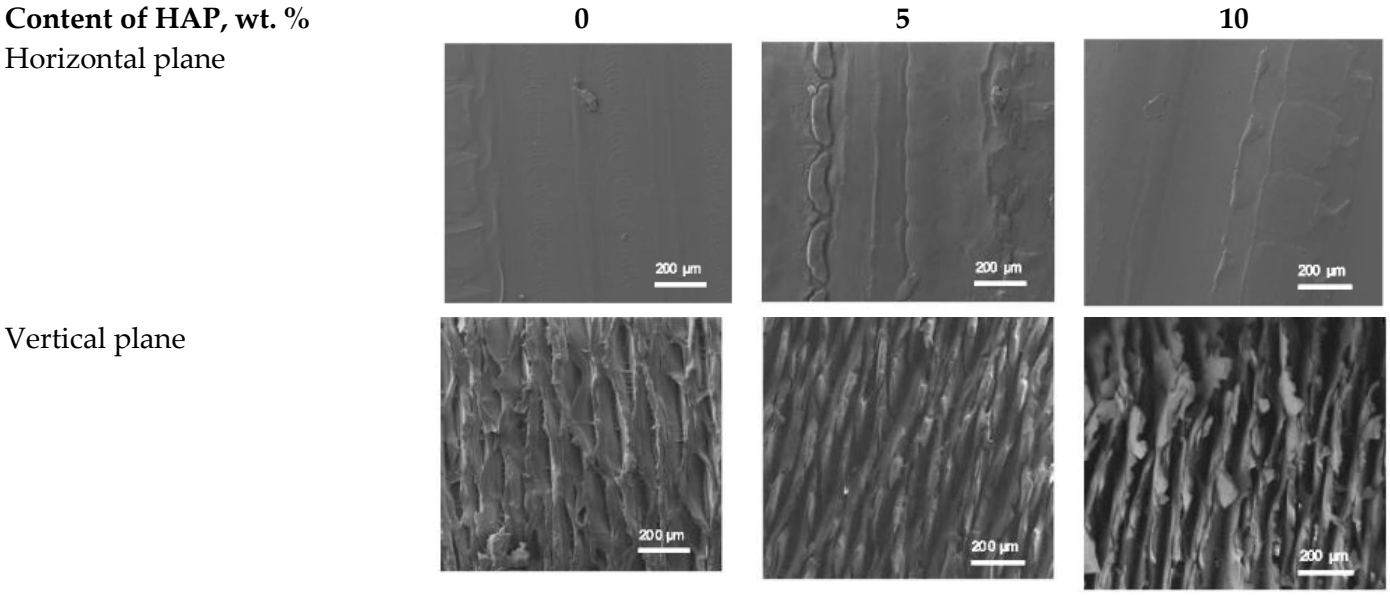


Figure S2.1. SEM images of printed samples with different HAP content in the composite.

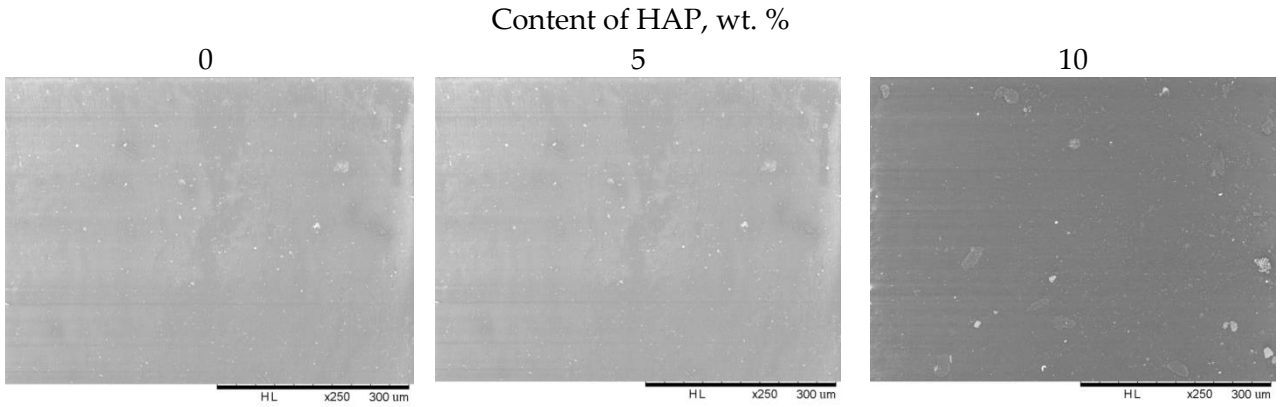


Figure S2.2. SEM photographs of printed samples after mechanical properties testing (failure site).

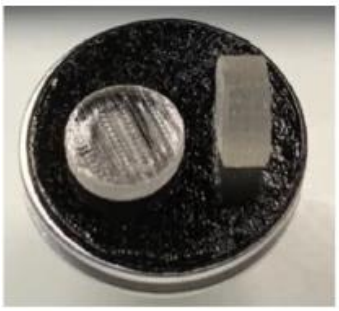
Samples	5 wt. % HAP, without filler	5 wt. % HAP with filler	Crown made of filled composition with 5 wt.% HAP
Appearance			

Figure S2.3. Appearance of printed samples.

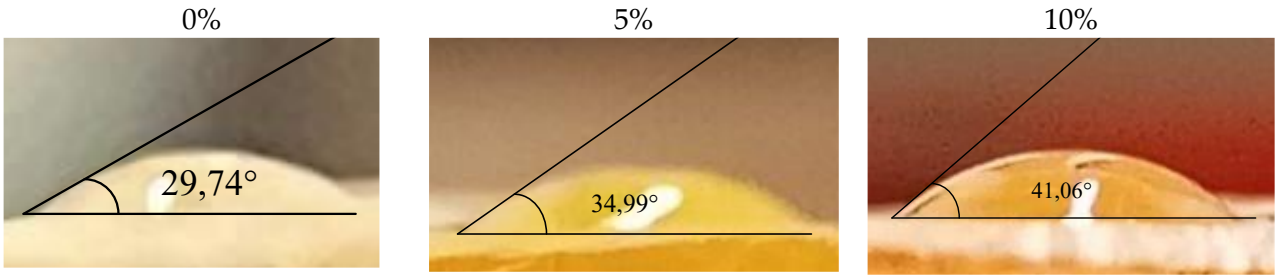


Figure S3. Photographs of water droplets on the surface of printed samples with different modifier contents.