Supplementary Material

S1. Glass transition temperature

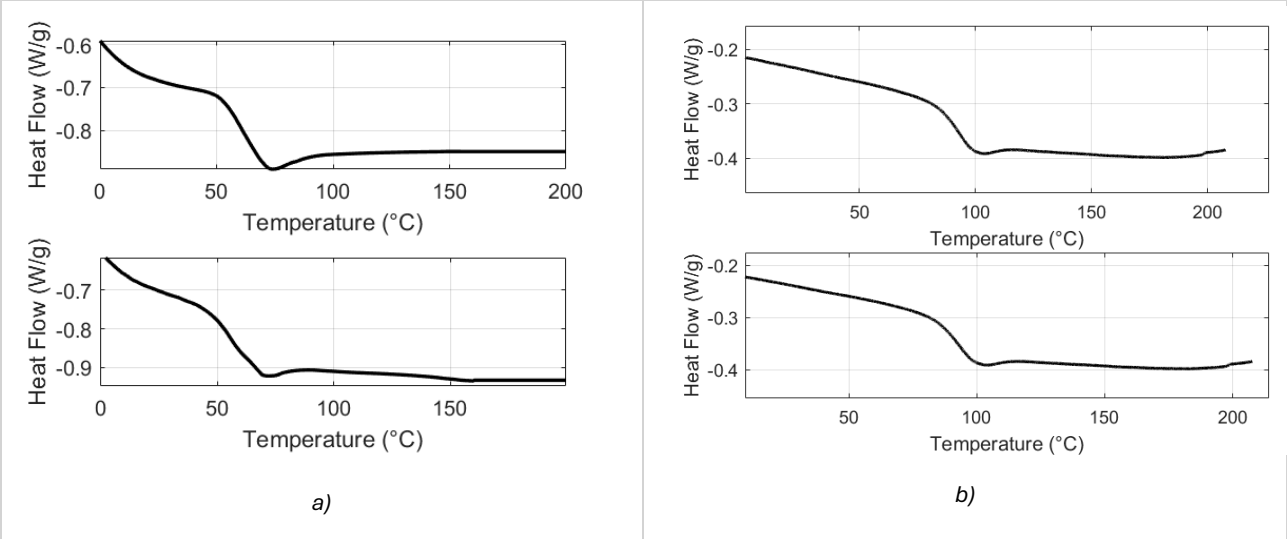


Figure S1. DSC curves vs temperature on samples after curing: (a) M1 and M1-20% NC547, (b) M2 and M2-20% NC514 (exo-up)

S2. Activation Energy

Table S1. Activation energy values

Sample	Ea* (kJ/mol)**	Ea max (kJ/mol)**	Ea min (kJ/mol)**
M1	47.8	57.2	40.8
M1+20% NC547	47.2	50.5	45.2
M2	57.2	67.8	54.8
M2+20% NC514	49.7	55.4	44.3

* Calculated as average value

** These values refer to the conversion range between 0.1 and 0.9

S3. Kamal Sourour fit

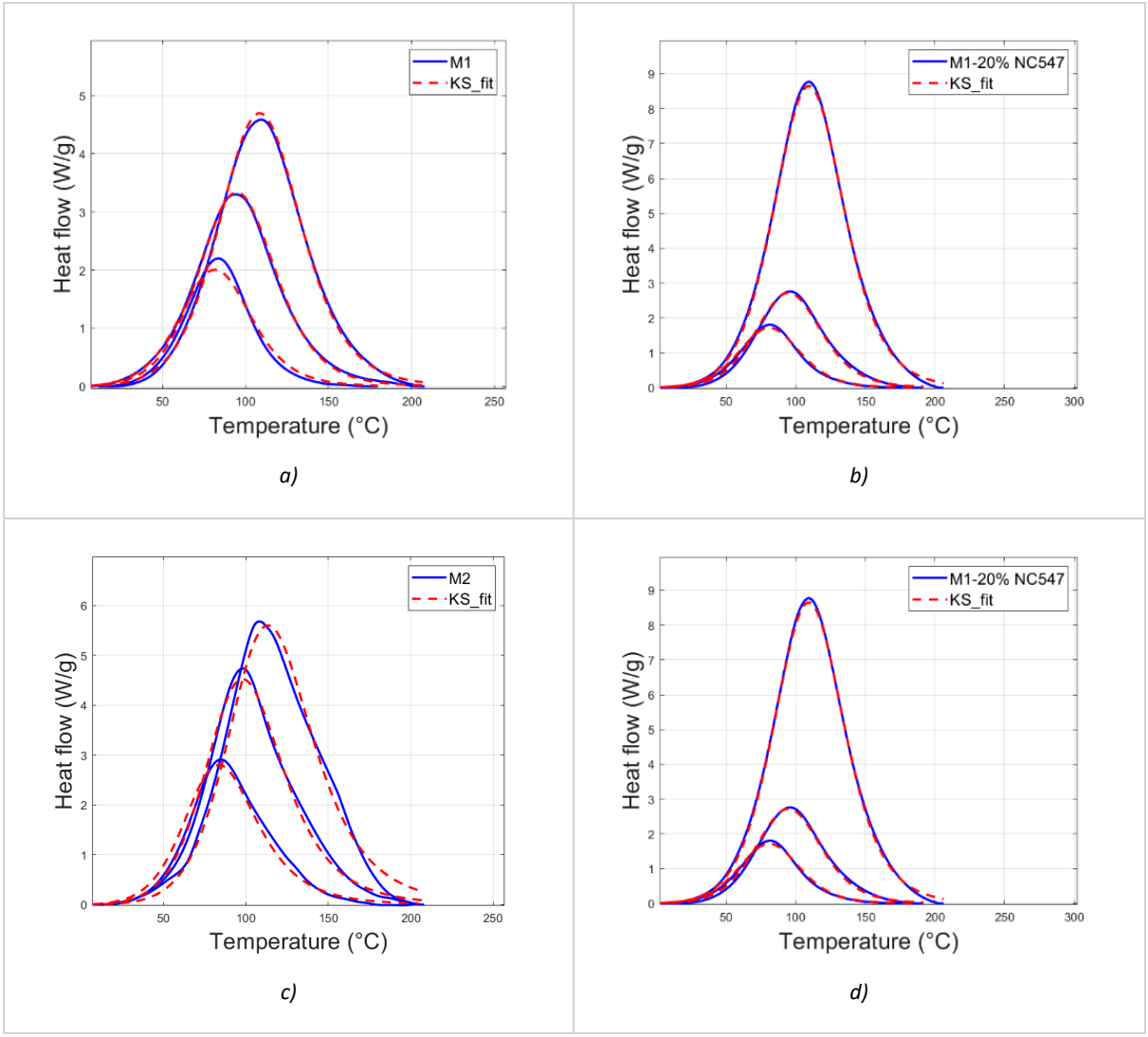


Figure S2. Heat flow vs temperature graphs (both experimental and simulated) for M1 (a), M1 + 20%NC547 (b), M2 (c), and M2 + 20% NC514 (d)