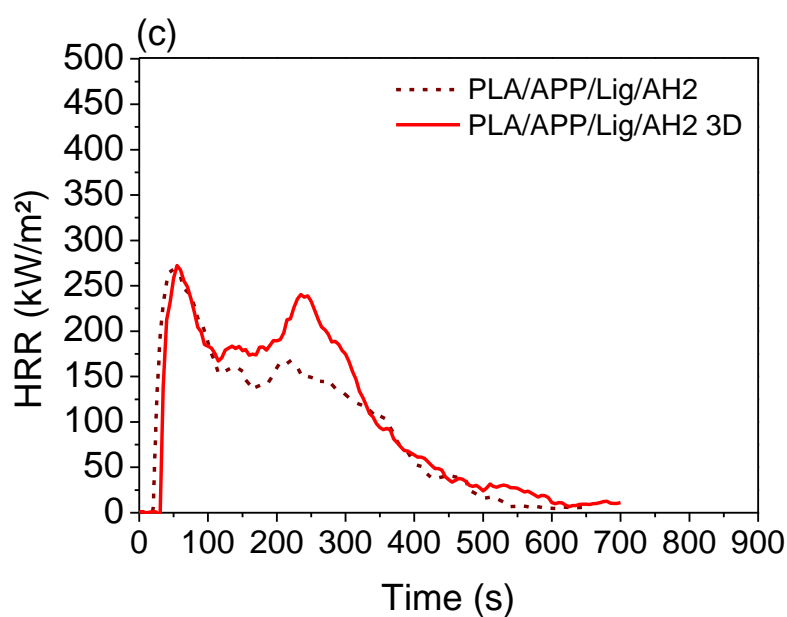
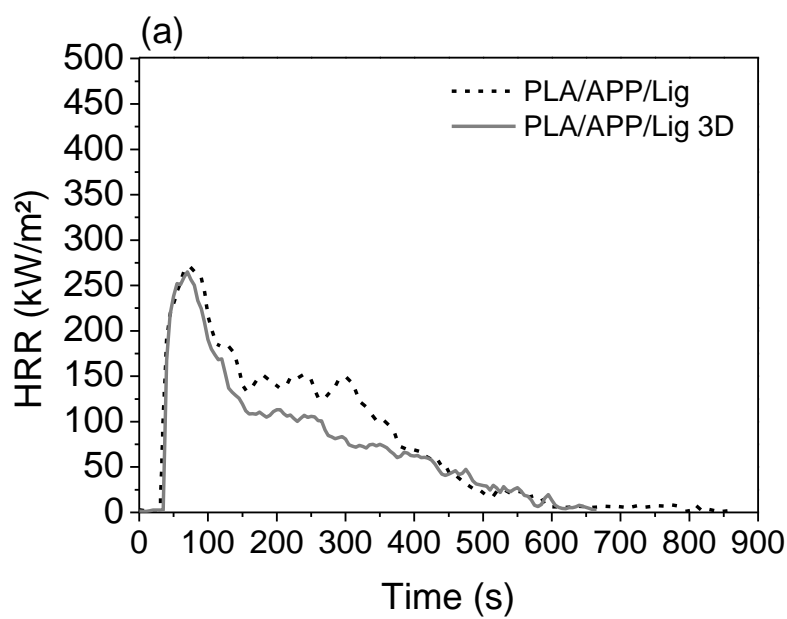


Supplementary Materials: Flame-Retarding Properties of injected and 3D-Printed Intumescent bio-based PLA Composites: the Influence of Brønsted and Lewis Acidity of montmorillonite

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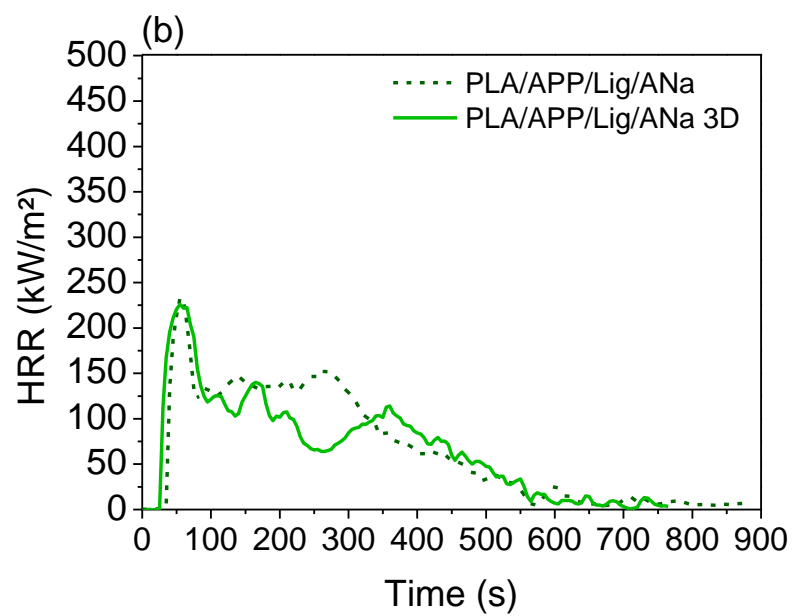
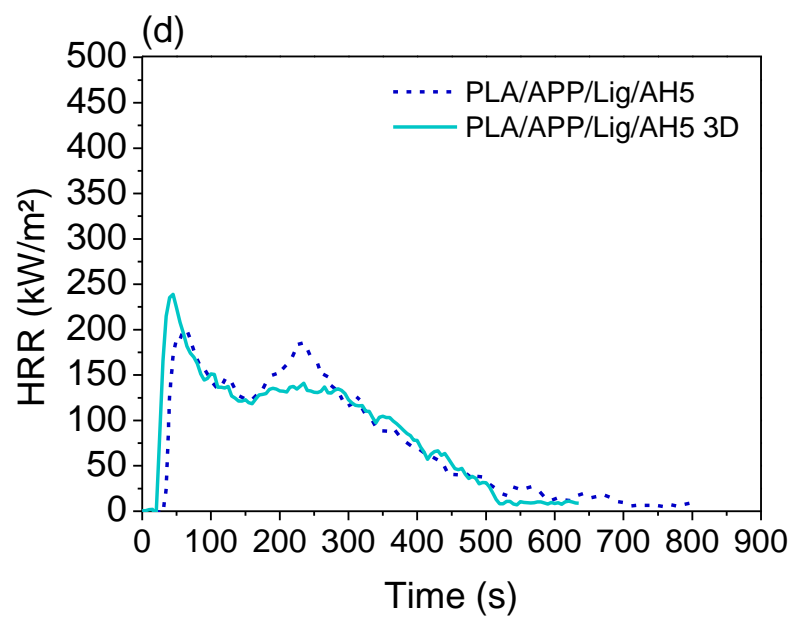


Figure S1. Comparison of heat release rate curves of the injected and the 3D-printed samples.