

Supplementary materials

Cationic lignin polymers as flocculant for municipal wastewater

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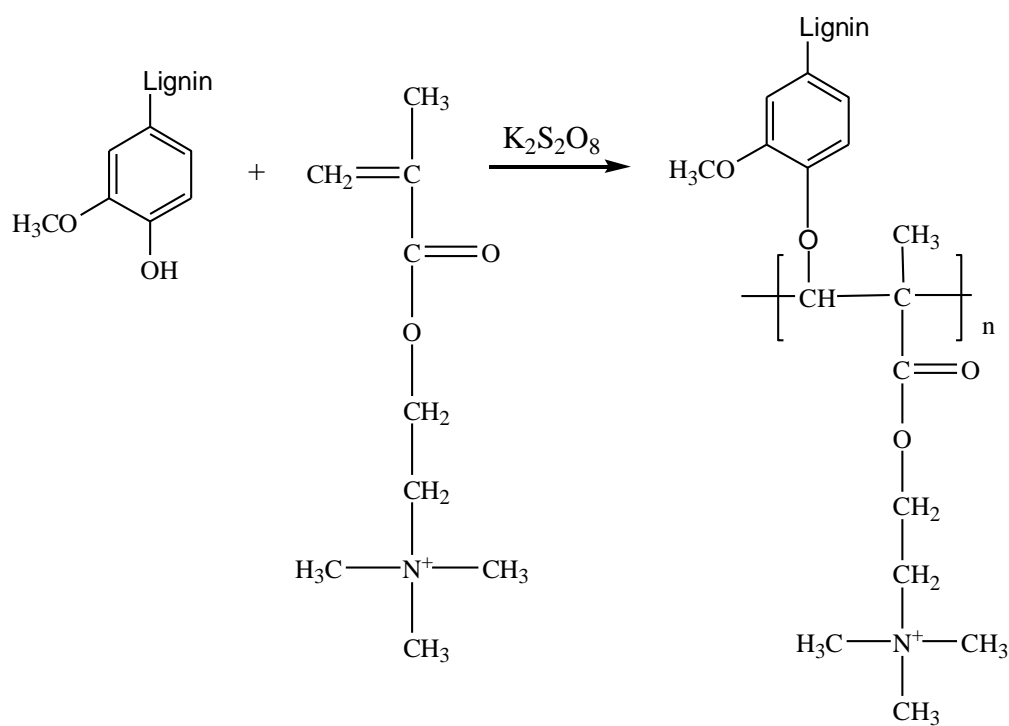


Figure S1. Polymerization reaction of kraft lignin and METAC [19].

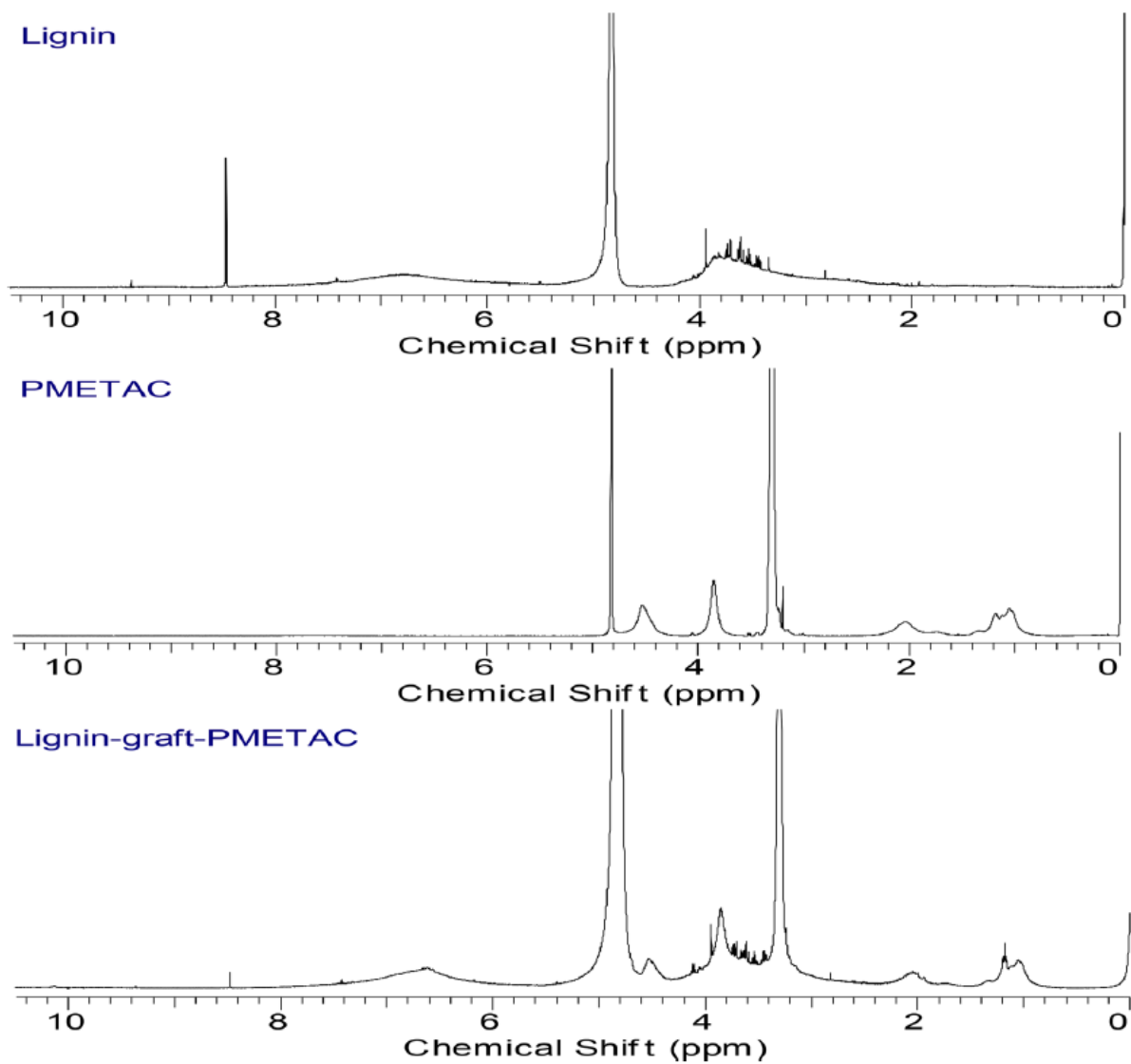


Figure S2. ^1H NMR spectra of lignin, PMETAC, and lignin-graft -PMETAC [19].

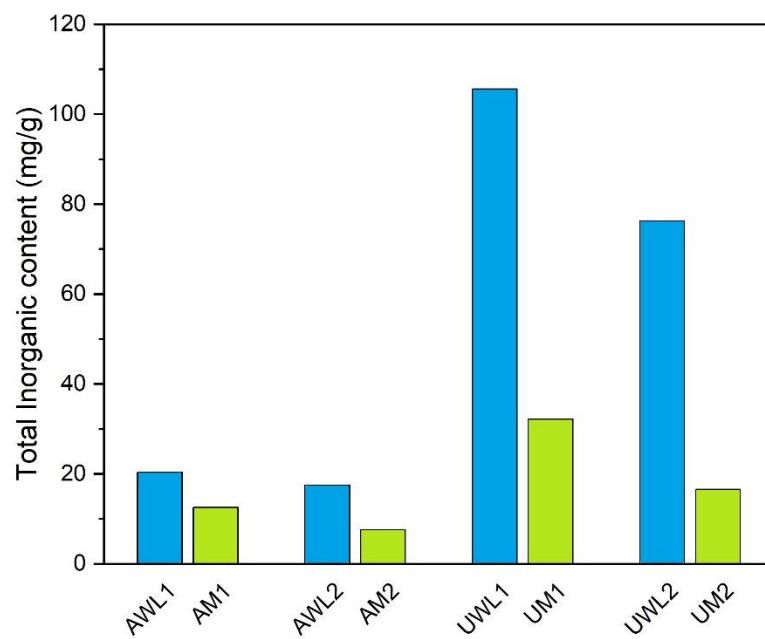


Figure S3. Comparison of total inorganic content of unmodified and modified lignin-METAC.

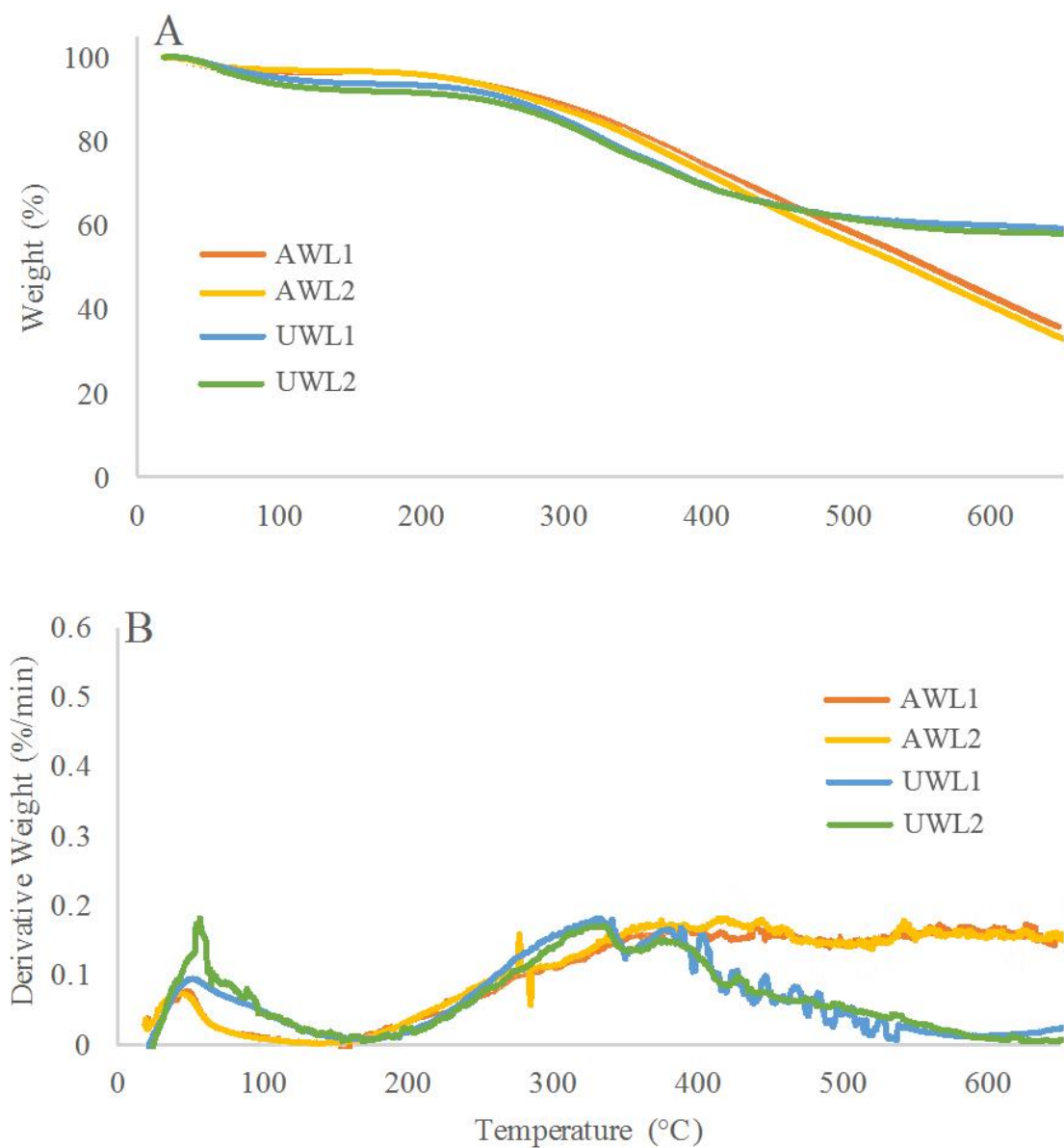


Figure S4. (A) Weight loss as a function of temperature, and (B) derivative weight loss as a function of temperature for unmodified lignin samples.

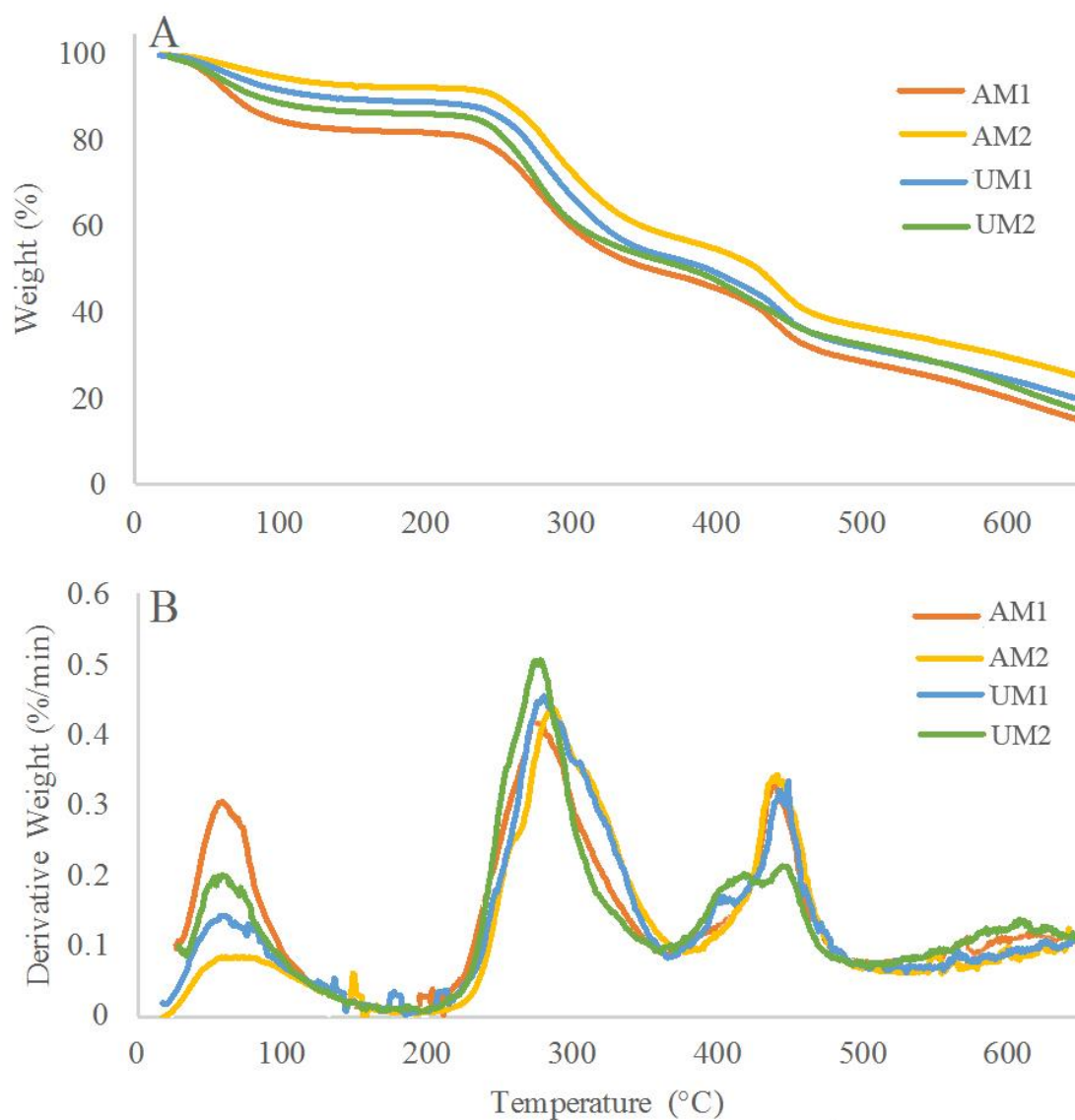


Figure S5. (A) Weight loss as a function of temperature, and (B) derivative weight loss as a function of temperature for lignin-METAC samples.

Table S1. Trace elemental analysis of unmodified lignin determined via ICP MS analysis

Inorganic Elements (µg/g)														
	Al	Ba	C_a	Cr	Cu	Fe	K	Mg	Mn	Na	S	Si	V	Zn
Unmodified														
AW	29	0.8	55	1.0	1.2	33.	28	19.	5.2	3,05	16,7	27	0.7	2.3
L1		3		3	3	6	9	4		2	20	0	9	7
AW	21	<D	41	0.8	1.5	9.7	17	10.	1.8	1,75	15,2	11	2.1	0.5
L2		L		6	2		7	7		4	16	7	1	3
UW	68	8.6	84	0.8	0.9	38.	97	349	185	75,1	17,5	44	8.3	17.
L1		6	3	0	5	1	72	.7	.4	44	36	7	1	86
UW	11	3.6	18	0.2	1.3	58.	63	184	92.	53,7	15,2	11	1.7	10.
L2	8	4	4	6	2	6	22	.1	7	38	21	6	1	89
<DL: below the Detectable Limits.														