

Supplemental Materials:

Ruminant-Waste Protein Hydrolysates and Their Derivatives as a Bio-Flocculant for Oil Sands Tailing Management

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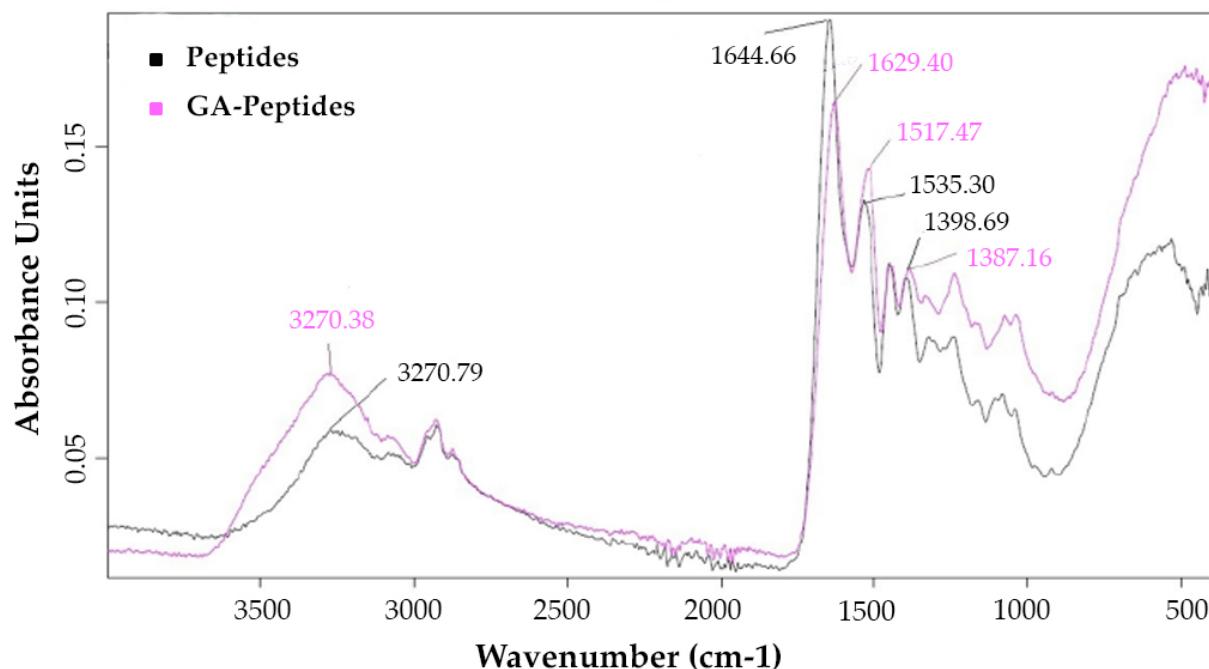


Figure S1. Attenuated Total Reflectance (ATR) Fourier-Transform Infrared Spectroscopy (FTIR) spectra of SRM-derived peptides (Peptides) and peptides crosslinked with glutaraldehyde (GA-Peptides; 1:8 ratio).

Supplemental Table S1. Percent settling over time in experiments designed to assess the impact of glutaraldehyde cross-linking on the flocculation performance of SRM-derived peptides.

Method Blank	Gypsum Only	Peptides + Gypsum	GA-Peptides*	GA-Peptides* + Gypsum
0 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%
5 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	39.8 ± 0.3%
10 min	0.00 ± 0.00%	0.00 ± 0.00%	0.53 ± 0.23%	58.4 ± 0.0%
15 min	0.00 ± 0.00%	0.13 ± 0.23%	2.40 ± 0.00%	62.4 ± 0.0%
30 min	0.27 ± 0.23%	0.53 ± 0.23%	7.33 ± 1.51%	67.4 ± 0.3%
45 min	0.80 ± 0.00%	1.33 ± 0.61%	12.1 ± 2.2%	69.8 ± 0.3%
60 min	0.80 ± 0.00%	3.33 ± 1.01%	16.7 ± 3.0%	71.2 ± 0.0%
120 min	0.80 ± 0.00%	15.6 ± 1.2%	36.0 ± 5.5%	74.2 ± 0.3%
180 min	1.20 ± 0.00%	31.5 ± 2.0%	52.0 ± 6.2%	75.8 ± 0.3%
24 h	3.20 ± 0.00%	70.8 ± 0.4%	77.5 ± 0.6%	83.8 ± 0.3%
48 h	3.73 ± 0.23%	74.9 ± 0.2%	79.7 ± 0.5%	86.2 ± 0.3%

* Glutaraldehyde crosslinked peptides were obtained using a 1:8 molar ratio (amino:aldehyde groups).

Supplemental Table S2. Percent settling over time in experiments designed to assess the flocculation capacity of bioflocculants generated using crosslinking ratios of 1:2 and 1:4 (amino:aldehyde groups).

Method	Blank	Gypsum Only	Peptides + Gypsum	1:2 + Gypsum	1:4 + Gypsum
0 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%
1 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.80 ± 0.00%
2 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	1.20 ± 0.40%
5 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	7.47 ± 3.11%
10 min	0.00 ± 0.00%	0.00 ± 0.00%	0.80 ± 0.00%	1.73 ± 1.01%	30.7 ± 6.4%
15 min	0.00 ± 0.00%	0.00 ± 0.00%	1.33 ± 0.92%	4.27 ± 4.69%	46.3 ± 3.7%
30 min	0.40 ± 0.00%	0.80 ± 0.00%	6.53 ± 0.83%	31.1 ± 4.0%	58.9 ± 0.5%
60 min	0.80 ± 0.00%	3.60 ± 0.69%	14.7 ± 0.9%	51.5 ± 4.0%	65.2 ± 1.1%
120 min	0.93 ± 0.23%	16.4 ± 1.2%	32.1 ± 1.8%	64.3 ± 1.2%	69.1 ± 0.2%
180 min	1.20 ± 0.00%	32.3 ± 1.7%	48.1 ± 2.0%	65.9 ± 1.2%	71.2 ± 0.0%
24 h	3.07 ± 0.23%	70.9 ± 0.2%	76.3 ± 0.9%	75.9 ± 0.2%	80.5 ± 0.2%
48 h	3.87 ± 0.23%	75.1 ± 0.2%	79.2 ± 0.4%	79.5 ± 0.2%	82.7 ± 0.2%

Supplemental Table S3. Percent settling over time in experiments designed to assess the flocculation capacity of bioflocculants generated using crosslinking ratios of 1:8 and 1:16 (amino:aldehyde groups).

Method	Blank	Gypsum Only	Peptides + Gypsum	1:8 + Gypsum	1:16 + Gypsum
0 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%
1 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	1.33 ± 0.23%	1.73 ± 0.23%
2 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	2.00 ± 0.40%	3.73 ± 0.46%
5 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	20.8 ± 0.8%	34.3 ± 0.6%
10 min	0.00 ± 0.00%	0.00 ± 0.00%	0.53 ± 0.23%	48.1 ± 0.6%	50.8 ± 1.2%
15 min	0.00 ± 0.00%	0.13 ± 0.23%	2.13 ± 1.22%	53.7 ± 0.2%	55.1 ± 0.8%
30 min	0.53 ± 0.23%	0.80 ± 0.00%	7.87 ± 0.23%	60.3 ± 0.2%	60.8 ± 0.8%
60 min	0.80 ± 0.00%	4.40 ± 0.69%	16.9 ± 0.6%	65.3 ± 0.5%	65.5 ± 0.2%
120 min	0.80 ± 0.00%	15.9 ± 0.2%	36.4 ± 1.2%	70.4 ± 0.7%	69.9 ± 0.5%
180 min	0.93 ± 0.23%	31.3 ± 0.6%	52.5 ± 1.2%	72.1 ± 0.2%	72.1 ± 0.2%
24 h	2.93 ± 0.23%	71.2 ± 0.0%	77.6 ± 0.8%	81.3 ± 0.5%	81.3 ± 0.9%
48 h	3.87 ± 0.23%	75.1 ± 0.2%	80.0 ± 0.8%	84.3 ± 1.8%	81.7 ± 0.2%

Supplemental Table S4. Percent settling over time in experiments designed to assess the flocculation capacity of bioflocculants generated using crosslinking ratios of 1:32 and 1:64 (amino:aldehyde groups).

Method	Blank	Gypsum Only	Peptides + Gypsum	1:32 + Gypsum	1:64 + Gypsum
0 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%
1 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	2.40 ± 0.00%	0.67 ± 0.23%
2 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	8.00 ± 0.80%	1.07 ± 0.23%
5 min	0.00 ± 0.00%	0.00 ± 0.00%	0.00 ± 0.00%	49.2 ± 0.7%	2.00 ± 0.40%
10 min	0.00 ± 0.00%	0.00 ± 0.00%	0.80 ± 0.00%	57.2 ± 0.4%	9.47 ± 0.83%
15 min	0.00 ± 0.00%	0.27 ± 0.23%	3.73 ± 0.46%	60.3 ± 0.5%	19.5 ± 2.0%
30 min	0.53 ± 0.23%	0.80 ± 0.00%	11.3 ± 0.6%	64.3 ± 0.5%	44.8 ± 4.2%
60 min	0.80 ± 0.00%	4.80 ± 0.40%	23.6 ± 1.1%	68.0 ± 0.4%	58.8 ± 1.1%
120 min	0.80 ± 0.00%	18.7 ± 0.9%	49.7 ± 1.8%	70.9 ± 0.6%	64.5 ± 0.5%
180 min	0.93 ± 0.23%	36.3 ± 1.2%	61.5 ± 0.6%	72.9 ± 0.6%	66.9 ± 0.5%
24 h	2.93 ± 0.23%	71.1 ± 0.2%	77.7 ± 0.9%	80.1 ± 0.2%	77.2 ± 0.4%
48 h	3.47 ± 0.46%	75.2 ± 0.0%	79.9 ± 0.8%	81.6 ± 0.0%	79.2 ± 0.0%