Supplementary Materials

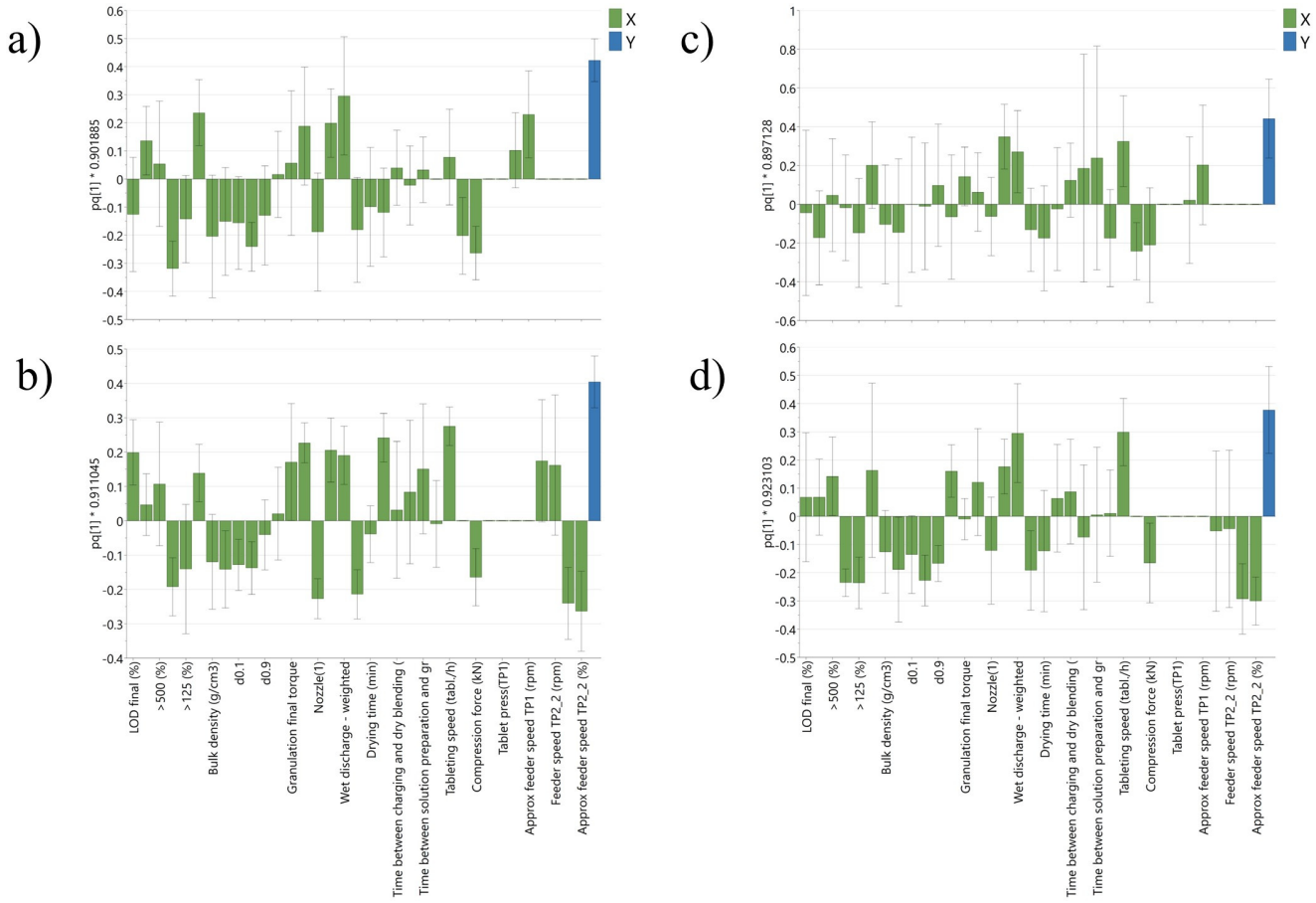


Figure S1. Predictive loading of BLM 3 (a), BLM 4 (b), BLM 5 (c), and BLM 6 (d) models, fitted using PLS.

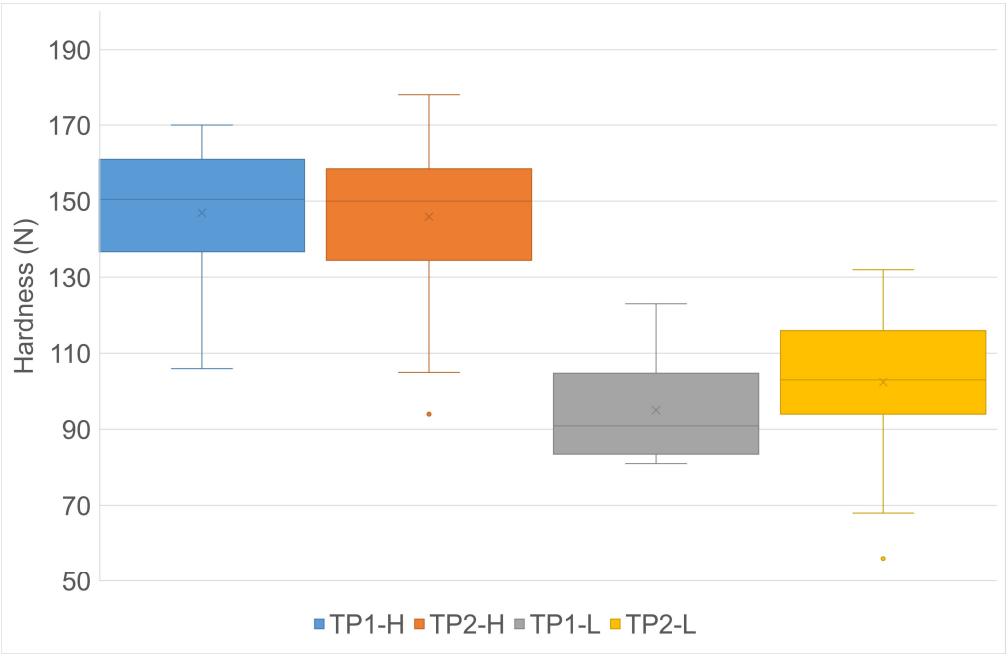


Figure S2. Hardness comparison between tablet presses for both strengths (H—tablet H and L—tablet L).



Figure S3. Score and loading plot of PCA model built on process conditions and granule properties. Batches are colored according to groups A to F.