pharmaceuticals

Supplementary Materials

Fused Deposition Modeling as a Possible Approach for the Preparation of Orodispersible Tablets

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Citation: Tranová, T.; Pyteraf, J.; Kurek, M.; Jamróz, W.; Brniak, W.; Spálovská, D.; Loskot, J.; Jurkiewicz, K.; Grelska, J.; Kramarczyk, D.; et al. Fused Deposition Modeling as a Possible Approach for the Preparation of Orodispersible Tablets. *Pharmaceuticals* **2022**, *15*, 69. https://doi.org/10.3390/ph15010069

Academic Editors: Touraj Ehtezazi and Rachel Auzély

Received: 29 November 2021
Accepted: 2 January 2022
Published: 5 January 2022

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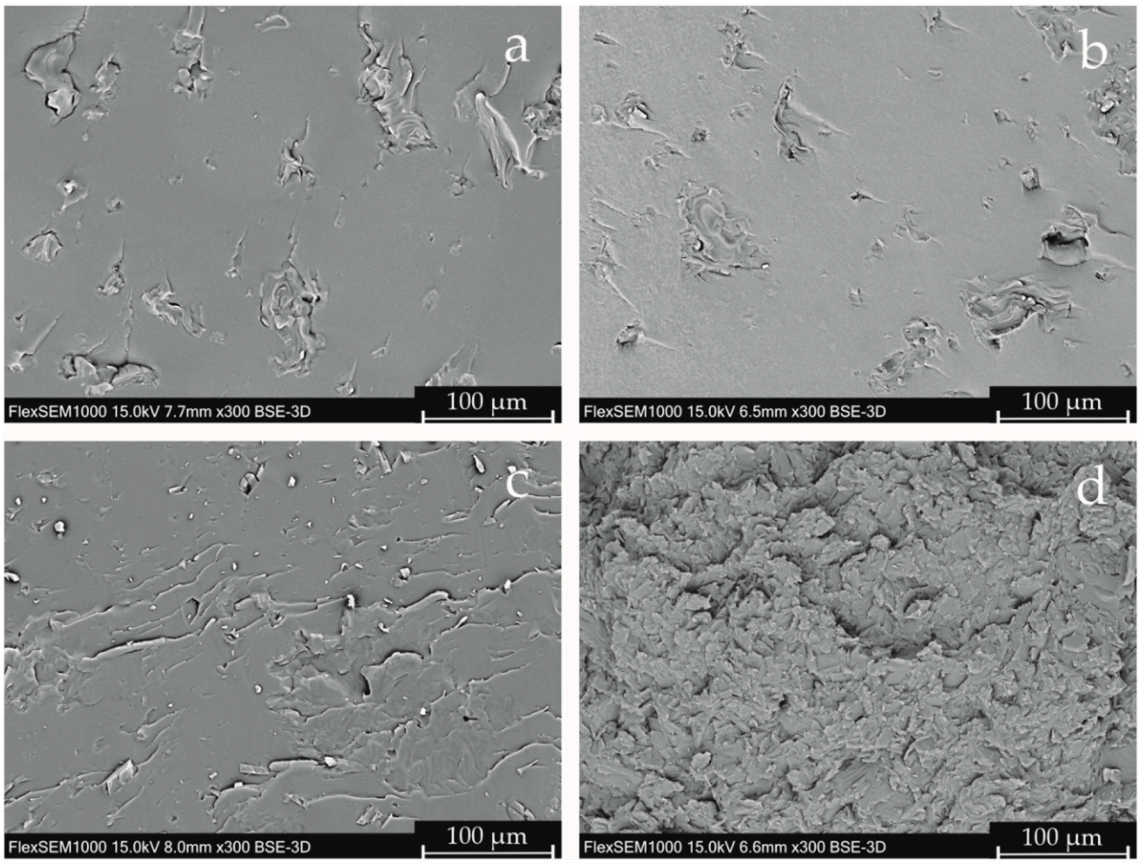


Figure S1 Cross-sections of filaments analyzed by SEM: a – PAR, b – PAR+M, c – DOM, d – DOM+M (300x magnification).

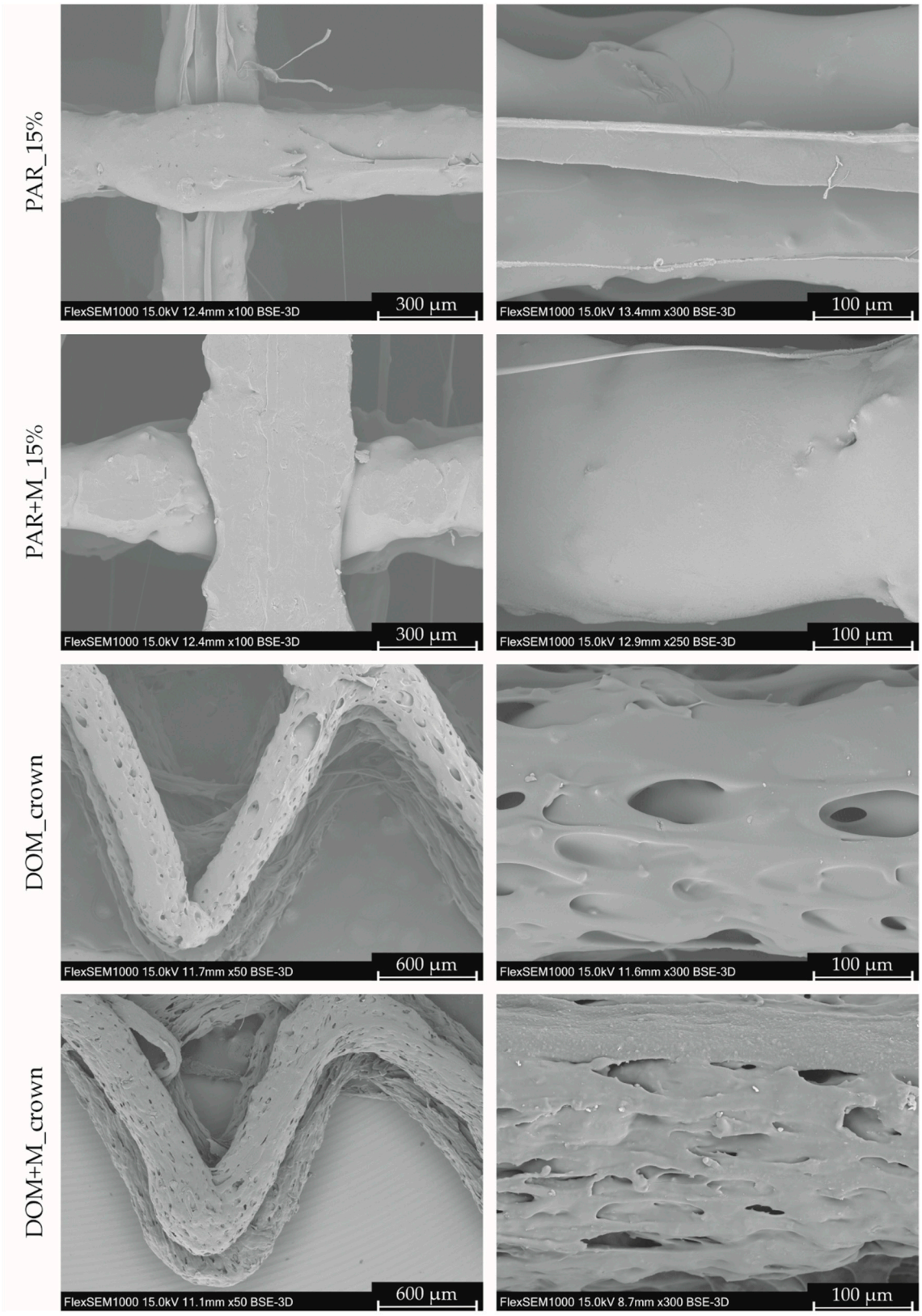


Figure S2 Surfaces of 3D printed tablets analyzed by SEM (magnification 50x, 100x or 300x).

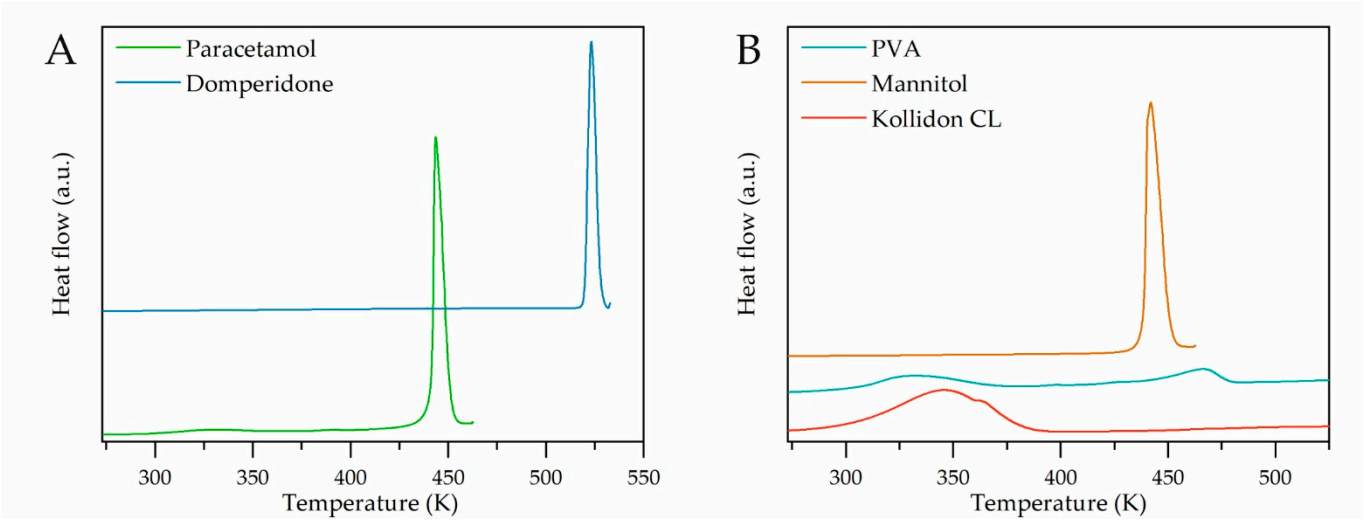


Figure S3 DSC thermograms obtained for APIs (A) and excipients (B).

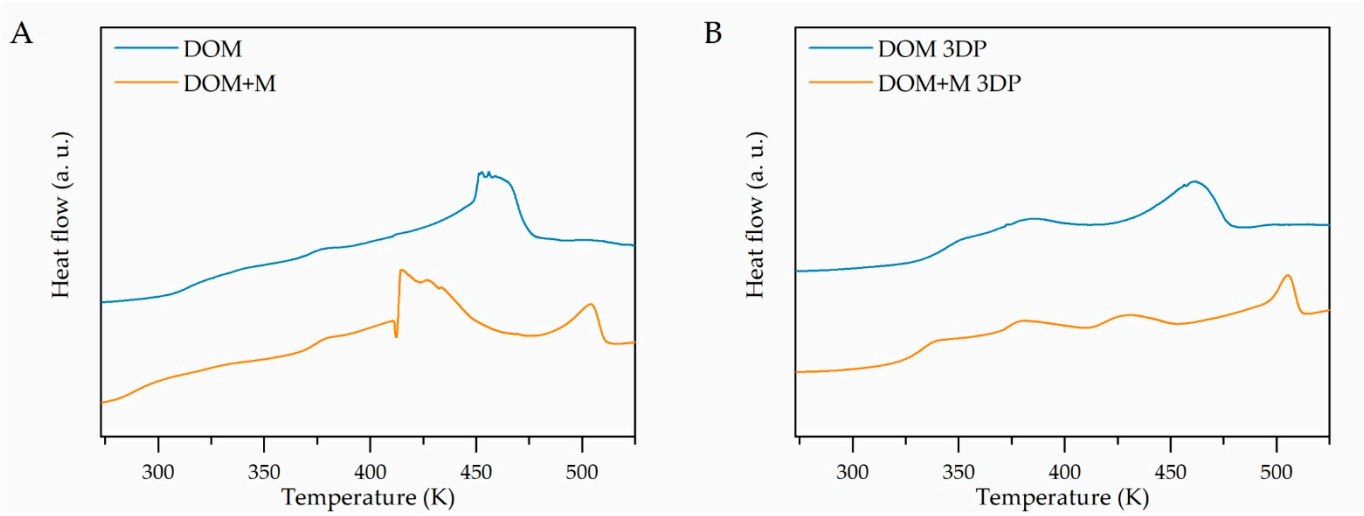


Figure S4 DSC thermograms obtained for filaments (A) and 3D printed tablets (B) with domperidone.

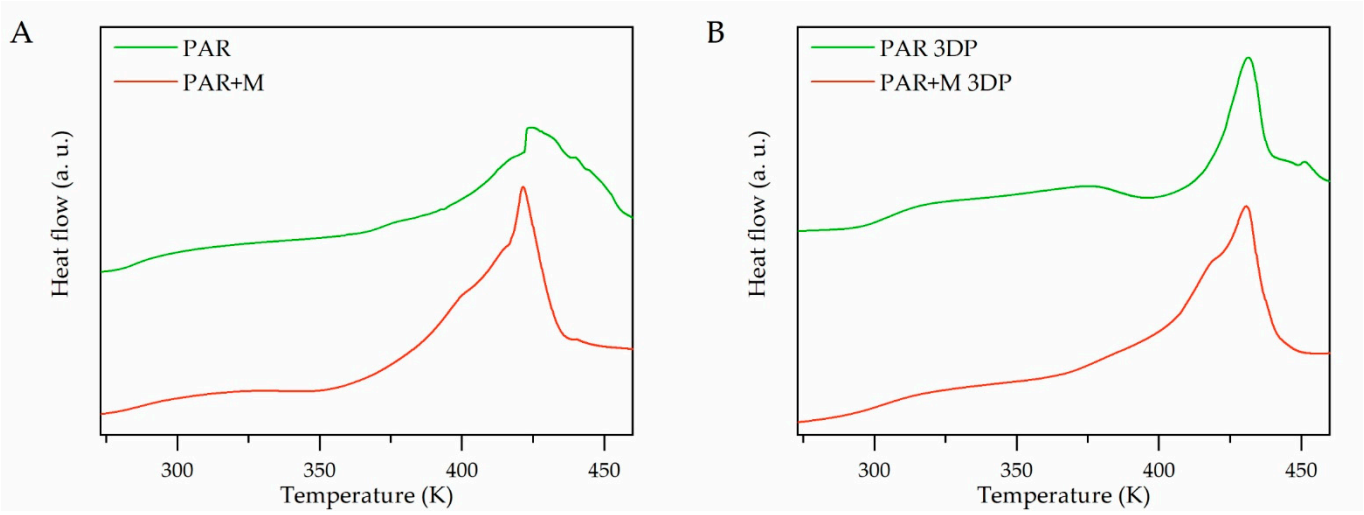


Figure S5 DSC thermograms obtained for filaments (A) and 3D printed tablets (B) with paracetamol.

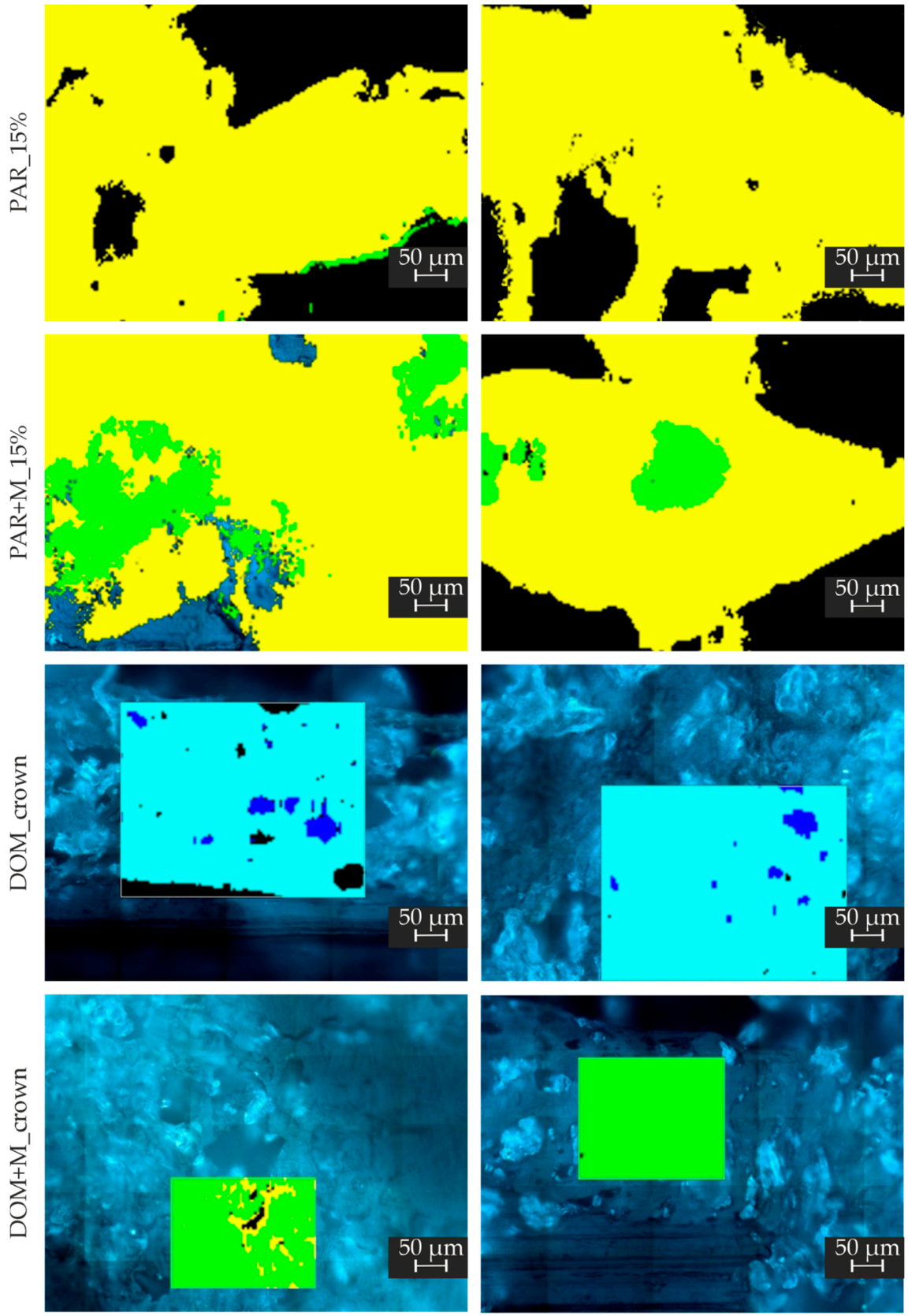


Figure S6 Raman maps of tablets made of filaments with different compositions with 50× magnification and 4 µm step used. Yellow is for APIs in amorphous form, green for crystalline, blue for crospovidone, cyan for PVA, and black for wax or unidentified spectra.