

A Wrinkling and Etching-Assisted Regrowth Strategy for Large-Area Bilayer Graphene Preparation on Cu

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Methods

Growth of ¹²C/¹³C Graphene.

The system was first vacuumed to 0.3 pa and heated to 1030°C. Then a mixture gas of 10 sccm H₂ and 5 sccm ¹³CH₄ is subsequently flowed into the CVD chamber to initiate the bilayer growth (20 min). After the first growth step, the methane flow was cut off and the system was fast-cooled down to 200 °C in 6 min. Then the system was reheated to 1030 °C in 15 min and annealed in the same atmosphere for 20 min. After etching, 5 sccm ¹²CH₄ was first introduced for 5 min, then followed by 5 sccm ¹³CH₄ for 5 min/5 sccm ¹²CH₄ for 5 min /5 sccm ¹³CH₄ for 5 min /5 sccm ¹²CH₄ for 5min. The regrowth time was 25 min. After growth, the system was first cooled to room temperature in H₂ atmosphere.

Table S1. Growth parameters for large-area bilayer graphene.

| Cycle | Temperature (°C) | Flow ratio (H ₂ :CH ₄) | Growth time |
|-------|---------------------|--|-------------|
| 1st | 1030 | 20:10 | 24 min |
| 2nd | 1030 | 20:8 | 36min |
| 3rd | 1030 | 20:6 | 44min |
| 4th | 1030 | 20:4 | 1h |

Table S2. Comparison of the flow ratio, growth time and coverage of bilayer graphene obtained on Cu by CVD.

| Temperature (°C) | Flow ratio (H ₂ :CH ₄) | Coverage | Growth time | Reference |
|---------------------|--|----------|-------------|-----------|
| 1050 | 40:1 | 99% | 3h | 36 |
| 1045 | 120:1 | 30% | 2h | 37 |
| 1000 | 40:1 | 50% | 70min | 38 |
| 1000 | 35:1.5 | 61% | 180min | 34 |
| 1000 | 500:0.5 | 95% | 3h | 19 |
| 1050 | 200:0.5 | 56% | 90min | 39 |
| 1040 | 50:2 | 76% | 60min | 23 |
| 1100 | 100:10 | 100% | 70min | 16 |
| 1020 | 20:1 | 93% | 45min | 40 |
| 1020 | 100:20 | 100% | 20min | 41 |

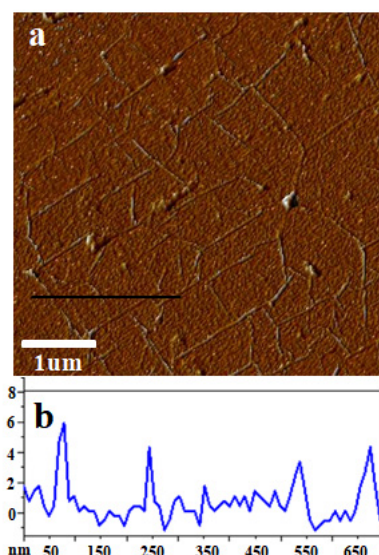


Figure S1. (a) AFM image of wrinkled graphene transferred onto SiO₂/Si; (b) The height of the thick black line marked region.

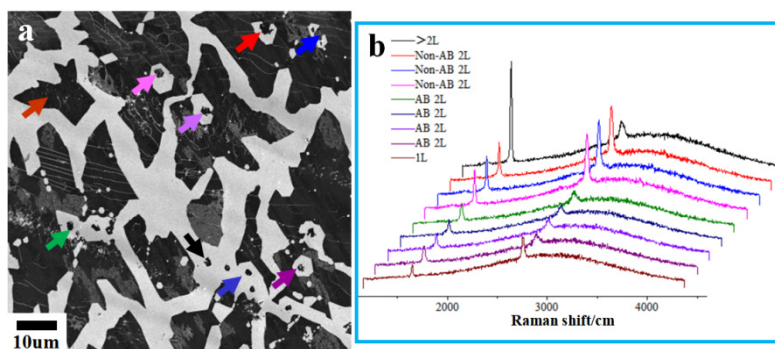


Figure S2. (a) SEM image of H₂ induced etching of wrinkled graphene. (e) Raman spectra of the different remaining graphene area (pointed by colored arrow in (a)) on Cu foil.

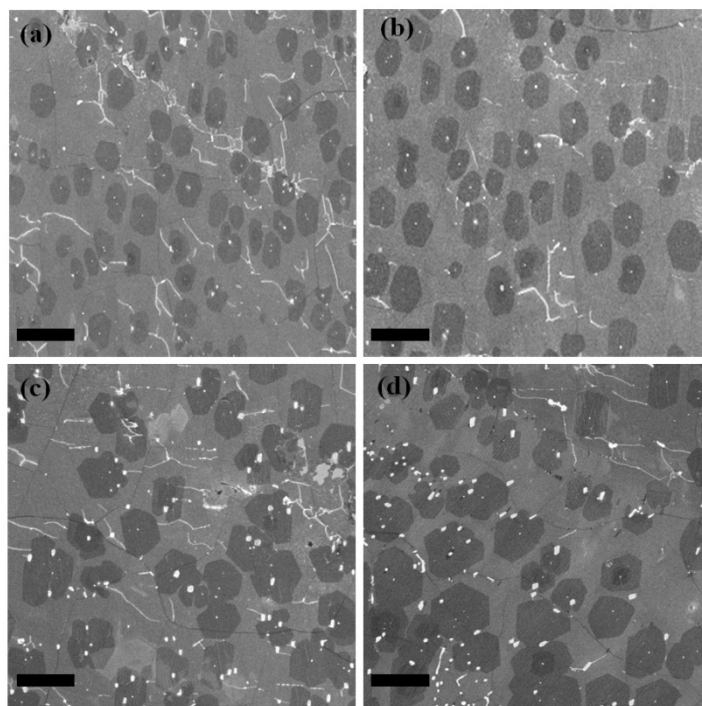


Figure S3. The influence of the methane flow rate on the growth of bilayer graphene. SEM images of bilayer graphene grown in a gas flow of 20 sccm hydrogen and (a) 20 sccm methane, (b) 15 sccm methane, (c) 12 sccm methane and (d) 10 sccm methane , respectively. All scale bars represent 10 μm .

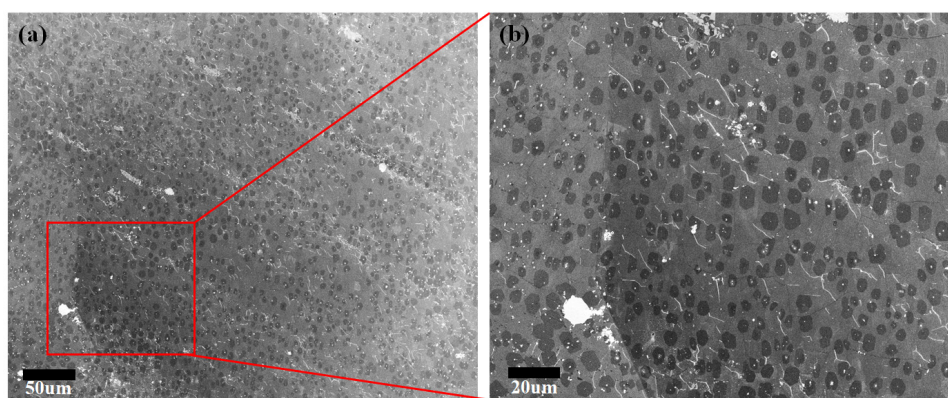


Figure S4. (a) SEM image of bilayer graphene in a region of $\sim 0.5 \times 0.5 \text{ mm}^2$. (b) Magnified SEM image of the bilayer area indicated by red rectangle in (a).