

## Supplementary Materials:

# Subtractive Low-Temperature Preparation Route for Porous SiO<sub>2</sub> Used for the Catalyst-Assisted Growth of ZnO Field Emitters

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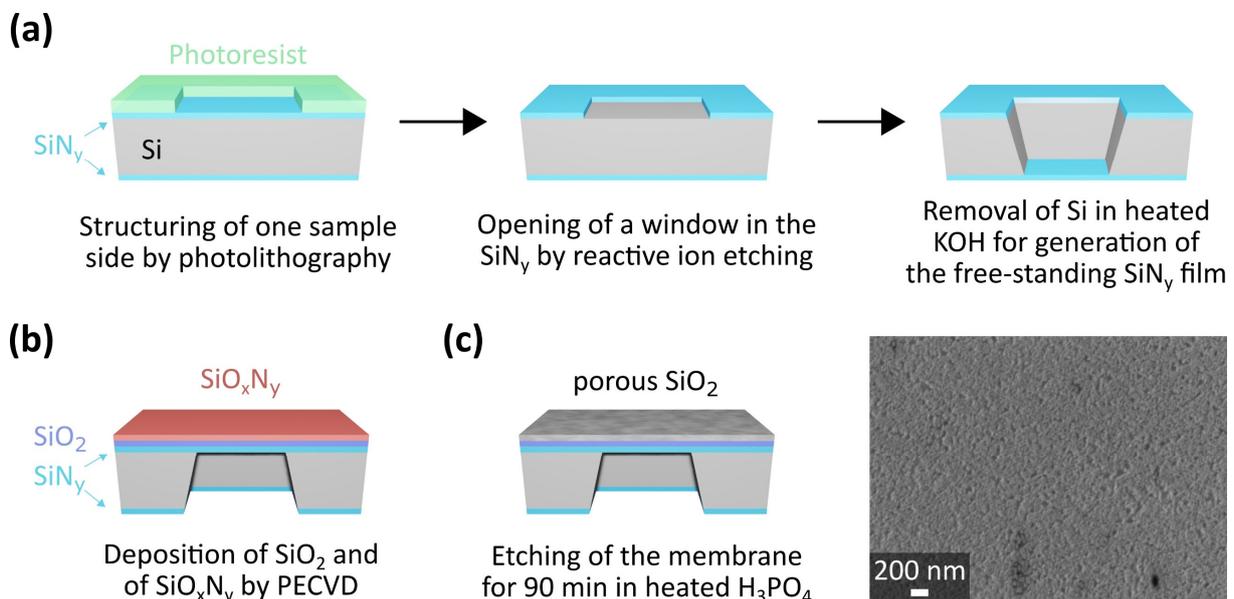
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## Synthesis of Porous SiO<sub>2</sub> on Free-Standing Membranes

For the synthesis of the porous SiO<sub>2</sub> film on a free-standing membrane, first a SiN<sub>y</sub> membrane substrate was fabricated from a commercially bought Si wafer that is covered on both sides with LPCVD SiN<sub>y</sub>. Second, the free-standing SiN<sub>y</sub> membrane was coated by PECVD with a layer of SiO<sub>2</sub>, followed by a layer of SiO<sub>x</sub>N<sub>y</sub>. Third, the SiO<sub>x</sub>N<sub>y</sub>/SiO<sub>2</sub>/SiN<sub>y</sub> membrane is etched for 90 min in heated H<sub>3</sub>PO<sub>4</sub>, which leads to the generation of a porous SiO<sub>2</sub> layer. Thereby, the effective RI is reduced from 1.474 (SiO<sub>x</sub>N<sub>y</sub>) to 1.290 (porous SiO<sub>2</sub>).



**Figure S1:** Synthesis steps for the porous SiO<sub>2</sub> on a free-standing membrane. (a) The SiN<sub>y</sub> membrane was fabricated from a Si wafer with LPCVD SiN<sub>y</sub> on both sides. After a mask was defined on one side of the sample by photolithography, a window was opened in the SiN<sub>y</sub> film by reactive ion etching. Then, the heated KOH (30 %, 80 °C) was used to remove the Si substrate, which led to the generation of a free-standing SiN<sub>y</sub> film. (b) SiO<sub>2</sub> and SiO<sub>x</sub>N<sub>y</sub> were successively deposited by PECVD without a vacuum break. (c) A porous SiO<sub>2</sub> layer was generated on the surface of the membrane by wet etching in heated H<sub>3</sub>PO<sub>4</sub>. The SEM image of the porous layer on a membrane was taken with the Crossbeam 550 by Zeiss.