



Figure S1. Hydraulic press used for this study.  
(Mold: 40 cm)

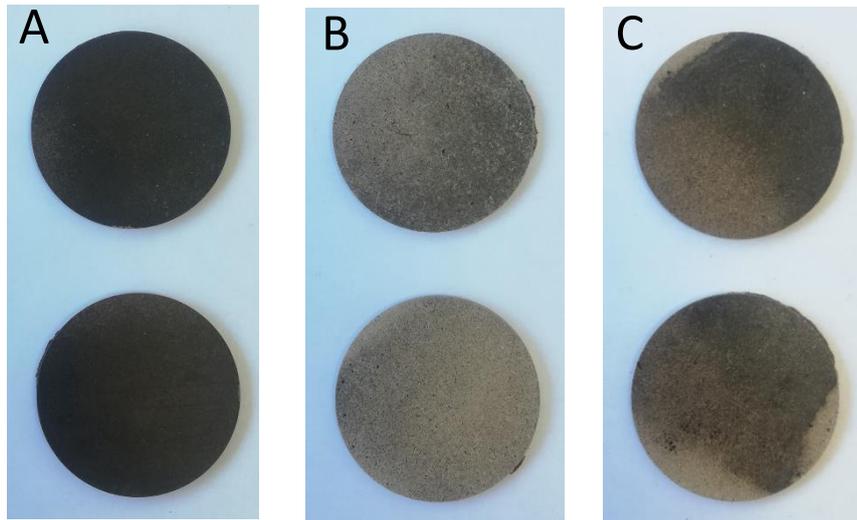


Figure S2. Photographs of manufactured boards.  
(Letters corresponding to the compression-cooking conditions from Table 1, diameter: 6.4 cm)

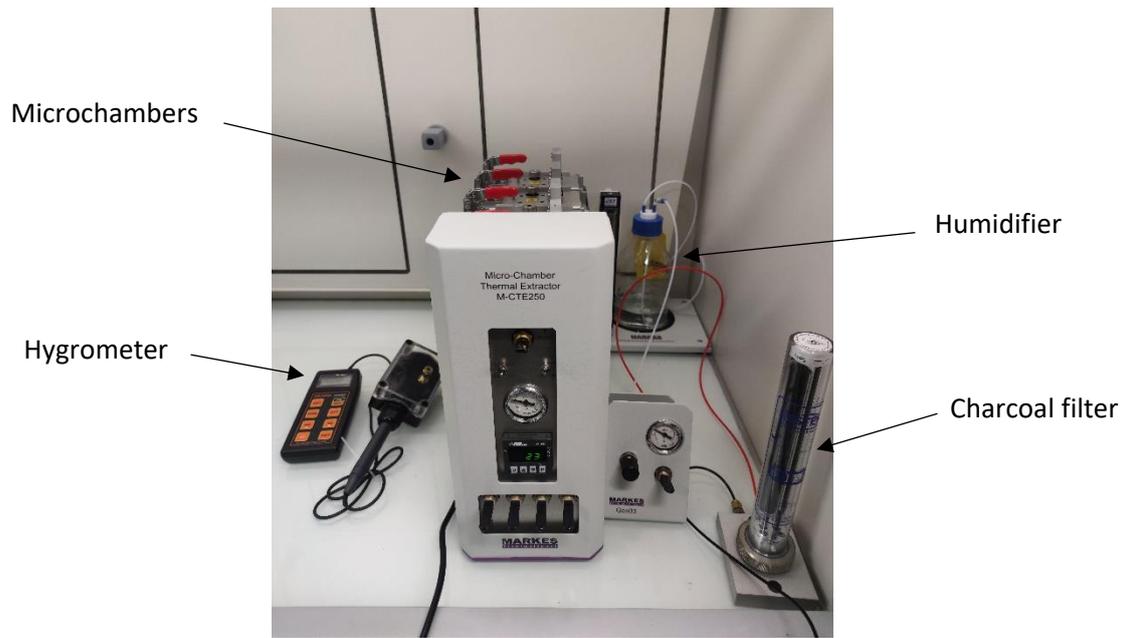


Figure S3. Microchamber system for VOC sampling.