

Supplementary Information for “A Rapid Prototyping Approach for Multi-material, Reversibly Sealed Microfluidics”

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Parameter	6mm Acrylic	3mm Acrylic
Laser Power (%)	90	70
Travel Speed (%)	.4	.7
Laser Repetition Rate (Hz)	5000	1000

Table S1 Laser Cutting Parameters used for the acrylic components of the microfluidic device.