
Supporting Information for

Surface Modification of CaCO₃ by Ultrasound-Assisted Titanate and Silane Coupling Agents

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Taking the OAV, AG, and SV as the response values, the quadratic multinomial regression equations obtained by RSM test are shown as **Equation S1**, **Equation S2**, and **Equation S3**, respectively.

$$\begin{aligned} \text{OAV} = & 0.289 - 0.153H_1 - 0.103H_2 - 0.006H_3 - 0.001H_1H_2 + 0.001H_1H_3 - 0.003H_2H_3 \\ & + 0.104H_1^2 + 0.088H_2^2 + 0.0004H_3^2 \end{aligned} \quad (\text{S1})$$

$$\begin{aligned} \text{AG} = & 40.18 - 4.22H_1 - 33.01H_2 + 14.55H_3 + 0.14H_1H_2 + 1.61H_1H_3 + 3.26H_2H_3 - 8.94H_1^2 \\ & + 0.81H_2^2 - 0.91H_3^2 \end{aligned} \quad (\text{S2})$$

$$\begin{aligned} \text{SV} = & 6.87 - 0.86H_1 - 2.50H_2 - 1.02H_3 + 0.09H_1H_2 - 0.03H_1H_3 + 0.07H_2H_3 + 0.77H_1^2 + 1.28H_2^2 \\ & + 0.05H_3^2 \end{aligned} \quad (\text{S3})$$

where H_1 , H_2 and H_3 are the dosage of HY311 (given in wt% based on CaCO_3), the dosage of KH550 (given in wt% based on CaCO_3), and the ultrasonication time (min), respectively. The variance analysis of RSM results is shown in **Table S1**, **Table S2**, and **Table S3**, respectively.

Table S1 Analysis of variance of regression model equation for OAV.

Source	Sum of squares	df	Mean square	F-Value	p-Value	
Model	0.0023	9	0.0003	686.84	< 0.0001	Significant
H_1	3.65E-06	1	3.65E-06	9.87	0.0163	
H_2	0.0001	1	0.0001	294.63	< 0.0001	
H_3	6.61E-07	1	6.61E-07	1.79	0.2226	
H_1H_2	1.23E-07	1	1.23E-07	0.3318	0.5826	
H_1H_3	2.72E-06	1	2.72E-06	7.37	0.03	
H_2H_3	0	1	0	57.31	0.0001	
H_1^2	0.0012	1	0.0012	3131.14	< 0.0001	
H_2^2	0.0008	1	0.0008	2265.63	< 0.0001	
H_3^2	9.41E-06	1	9.41E-06	25.49	0.0015	
Residual	2.58E-06	7	3.69E-07			
Lack of Fit	1.39E-06	3	4.64E-07	1.56	0.3309	Not Significant
Pure Error	1.19E-06	4	2.98E-07			
Cor Total	0.0023	16				

Table S2 Analysis of variance of regression model equation for AG.

Source	Sum of squares	df	Mean square	F-Value	p-Value	
Model	102.16	9	11.35	57.38	< 0.0001	Significant
H ₁	0.3872	1	0.3872	1.96	0.2045	
H ₂	0.8450	1	0.8450	4.27	0.0776	
H ₃	0.7080	1	0.7080	3.58	0.1004	
H ₁ H ₂	0.0020	1	0.0020	0.0102	0.9223	
H ₁ H ₃	6.63	1	6.63	33.52	0.0007	
H ₂ H ₃	27.20	1	27.20	137.47	< 0.0001	
H ₁ ²	8.62	1	8.62	43.57	0.0003	
H ₂ ²	0.0703	1	0.0703	0.3556	0.5698	
H ₃ ²	55.20	1	55.20	279.02	< 0.0001	
Residual	1.38	7	0.1978			
Lack of Fit	0.1751	3	0.0584	0.1930	0.8961	Not Significant
Pure Error	1.21	4	0.3024			
Cor Total	103.55	16				

Table S3 Analysis of variance of regression model equation for SV.

Source	Sum of squares	df	Mean square	F-Value	p-Value	
Model	0.4735	9	0.0526	104.46	< 0.0001	Significant
H ₁	0.001	1	0.001	2.06	0.1948	
H ₂	0.0032	1	0.0032	6.35	0.0398	
H ₃	0.0001	1	0.0001	0.2385	0.6402	
H ₁ H ₂	0.0009	1	0.0009	1.79	0.2231	
H ₁ H ₃	0.0027	1	0.0027	5.27	0.0554	
H ₂ H ₃	0.0121	1	0.0121	24.03	0.0017	
H ₁ ²	0.0646	1	0.0646	128.3	< 0.0001	
H ₂ ²	0.1772	1	0.1772	351.79	< 0.0001	
H ₃ ²	0.1665	1	0.1665	330.68	< 0.0001	
Residual	0.0035	7	0.0005			
Lack of Fit	0.0014	3	0.0005	0.8838	0.5213	Not Significant
Pure Error	0.0021	4	0.0005			
Cor Total	0.4770	16				

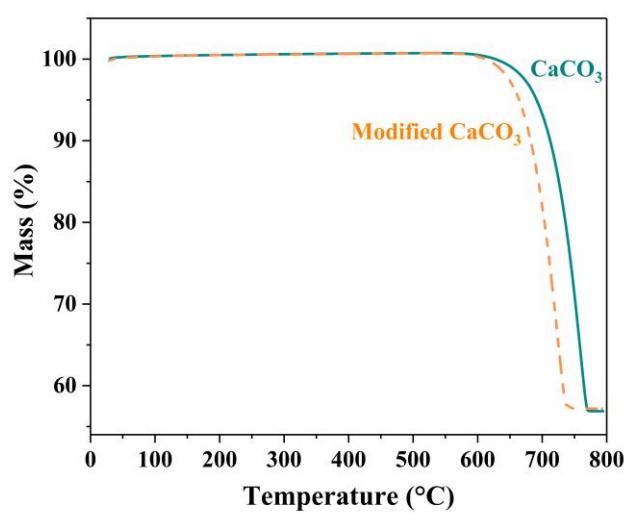


Figure S1. TG curves of CaCO₃ before and after modification.