coatings

Supplementary Materials: High-Resolution Microstructure Characterization of Additively Manufactured X5CrNiCuNb17-4 Maraging Steel during Ex and In Situ Thermal Treatment

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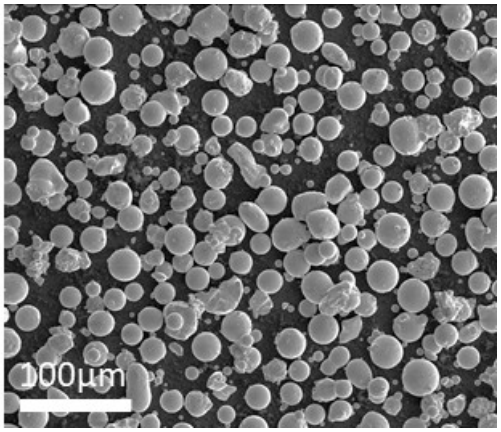

Figure S1. Overview SEM image of the as-received powder.

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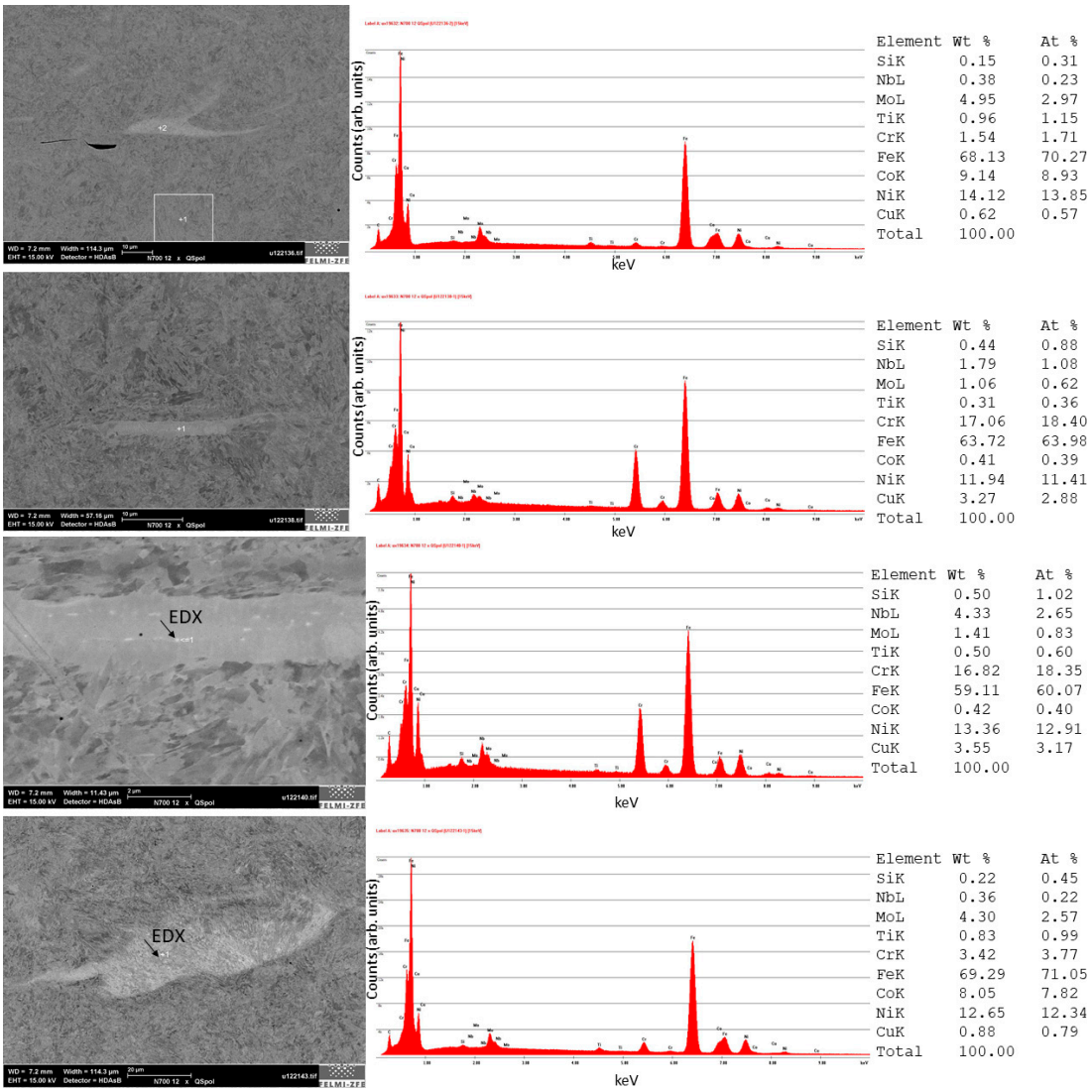

Figure S2. SEM images and EDX analysis of segregations at the melt pool interfaces and from a NbC particle found inside such a segregation for the as-built sample.

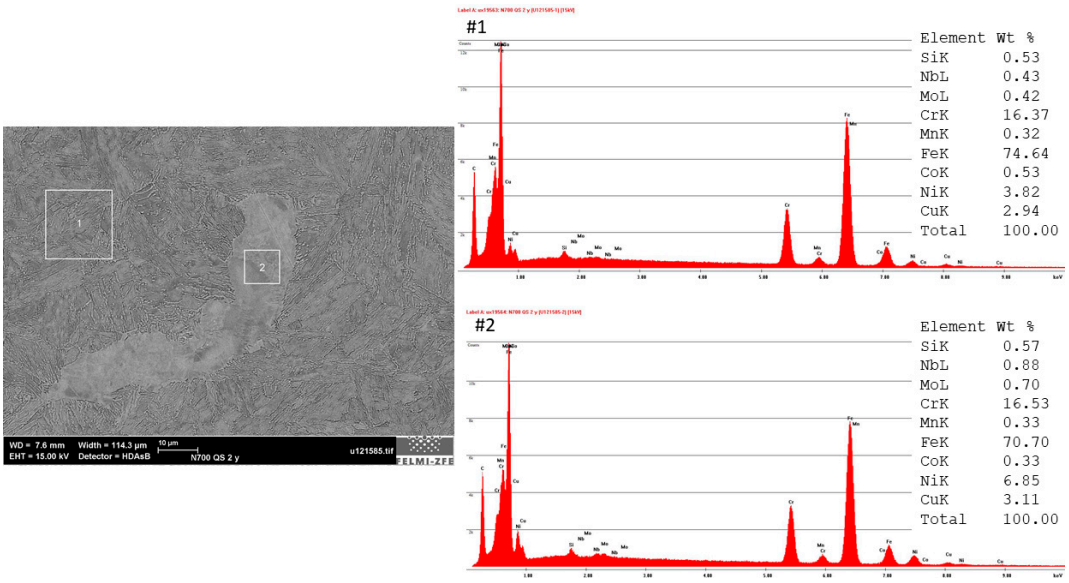

Figure S3. SEM images and EDX analysis of the matrix and segregations for the thermally treated sample.

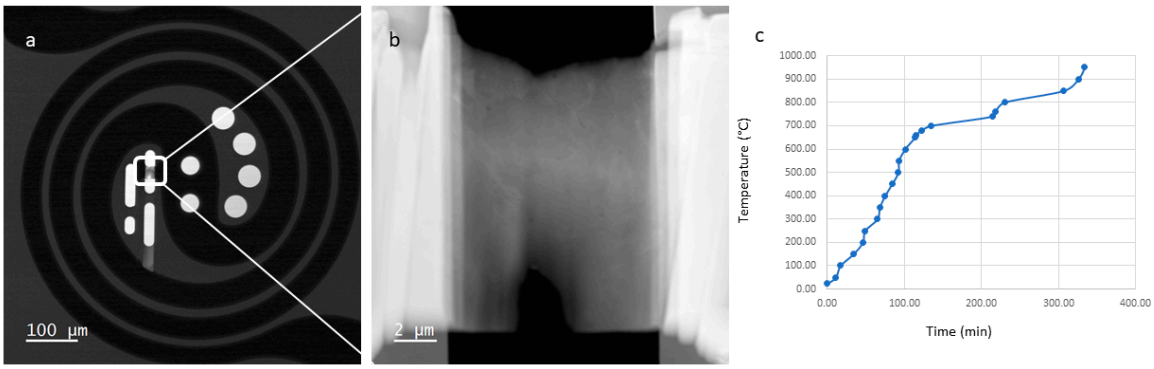

Figure S4. (**a**) heating chip with the FIB Lamella; (**b**) FIB lamella with thick edges; (**c**) heating ramp for *in situ* STEM.

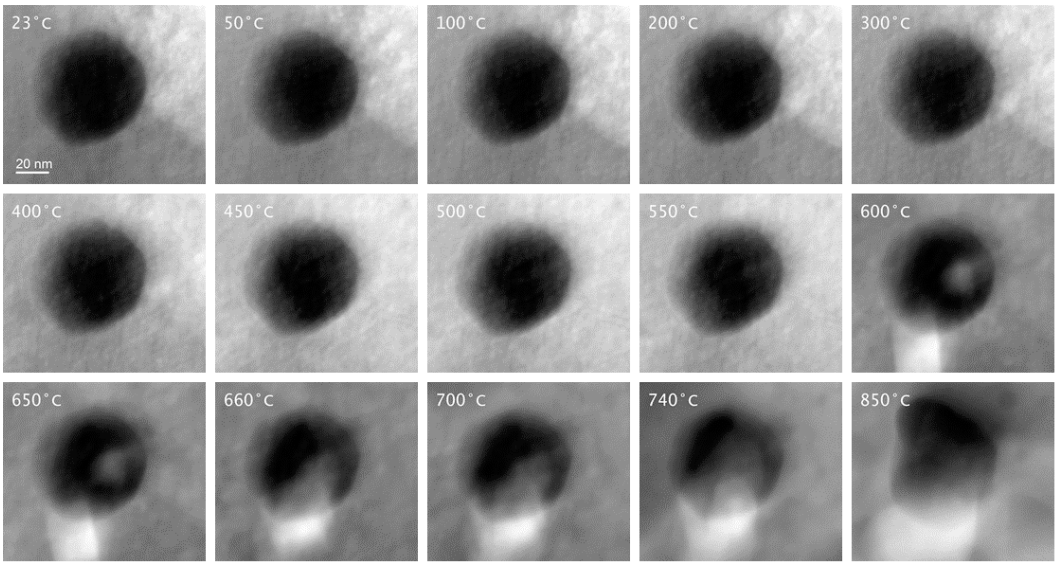

Figure S5. High resolution HAADF images of an oxide nanoparticle during *in situ* heating in STEM.