

**Table S5.** Solubility product constants (KSP) for the mineral phases involved in the PHREEQC modeling.

Mineral phase	Formula	Dissolution reaction	log KSP	Source
Hydrocalumite	$\text{Ca}_4\text{Al}_2(\text{OH})_{12}\text{Cl}_2 \cdot 6\text{H}_2\text{O}$	$\text{Ca}_4\text{Al}_2(\text{OH})_{12}\text{Cl}_2 \cdot 6\text{H}_2\text{O} = 4\text{Ca}^{2+} + 2\text{Al}(\text{OH})_4^- + 2\text{Cl}^- + 4\text{OH}^- + 6\text{H}_2\text{O}$	-27.89	[34]
Portlandite	$\text{Ca}(\text{OH})_2$	$\text{Ca}(\text{OH})_2 = \text{Ca}^{2+} + 2\text{OH}^-$	-5.20	WATEQ4F database
Gibbsite	$\text{Al}(\text{OH})_3$	$\text{Al}(\text{OH})_3 + \text{H}_2\text{O} = \text{Al}(\text{OH})_4^- + \text{H}^+$	-14.56	WATEQ4F database
Bayerite	$\text{Al}(\text{OH})_3$	$\text{Al}(\text{OH})_3 + \text{H}_2\text{O} = \text{Al}(\text{OH})_4^- + \text{H}^+$	-13.82	[35]
Scheelite	$\text{CaWO}_4$	$\text{CaWO}_4 = \text{Ca}^{2+} + \text{WO}_4^{2-}$	-8.38	SOLTHERM-XPT database

## References

34. Bothe, J. V.; Brown, P. W. PhreeqC modeling of Friedel's salt equilibria at 23 +/- 1 degrees C. *CEMENT CONCRETE RES.* **2004**, 34, (6), 1057-1063. <https://doi.org/10.1016/j.cemconres.2003.11.016>.
35. Wagh, A. S., Chemically Bonded Phosphate Ceramics: Twenty-First Century Materials with Diverse Applications. *Elsevier Science* **2004**, 283.