

Evaluation of Intensifying Techniques for the Alcoholic Extraction Process of Spent Coffee Grounds Oil Using Ultrasound and Pressurized Solvent

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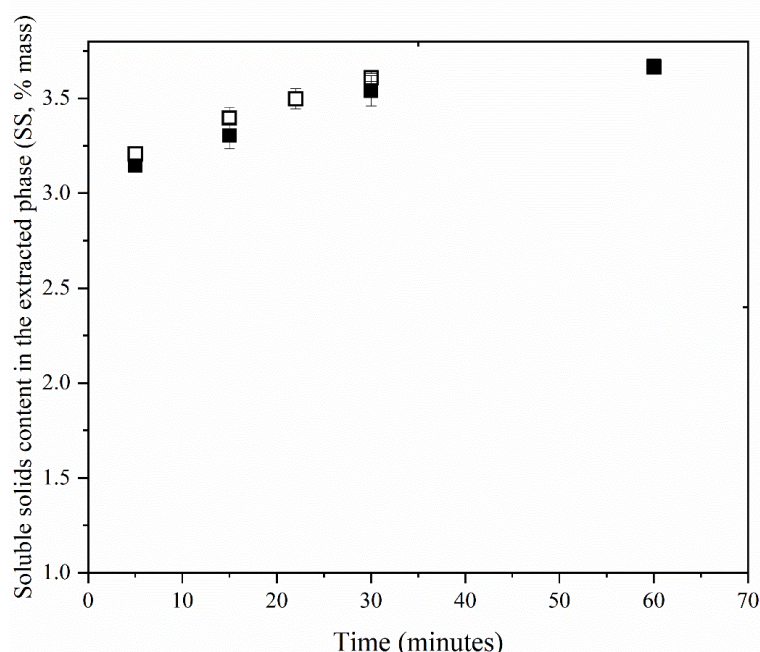


Figure S1. Extraction kinetics of total soluble solids from spent coffee grounds (mass% in the extracted phase) using absolute ethanol, solid:solvent mass ratio of 1:5, at 50 °C. Nominal power intensities of (■) 188 W and (□) 611 W.

Table S1. Actual ultrasound power (P_a , W), power density (AED, $W \cdot L^{-1}$), and ultrasonic power intensity (UI, $W \cdot cm^{-2}$) of SCGO ultrasound assisted extractions.

| Solvent | Solid:solvent mass ratio | Nominal power (W) | Actual ultrasound power (P_a) (W) ^a | CV ^b | Power density (AED) ($W \cdot L^{-1}$) ¹ | CV ^b | Ultrasonic power intensity (UI) ($W \cdot cm^{-2}$) ^c |
|---------|--------------------------|-------------------|----------------------------------------------------|-----------------|-------------------------------------------------------|-----------------|--------------------------------------------------------------------|
| ET0 | 4 | 200 | 25 ± 2 c | 8.51 | 84 ± 7 c | 8.31 | 5.06 |
| | 4 | 600 | 73 ± 4 a | 5.89 | 247 ± 14 a | 5.64 | 14.90 |
| | 15 | 200 | 23.07 ± 0.01 c | 0.06 | 75.86 ± 0.00 c | 0.00 | 4.70 |
| | 15 | 400 | 46.15 ± 0.01 b | 0.03 | 151.72 ± 0.00 b | 0.00 | 9.41 |
| | 15 | 600 | 69.26 ± 0.01 a | 0.02 | 227.57 ± 0.01 a | 0.00 | 14.12 |
| ET6 | 4 | 200 | 24.22 ± 0.01 c | 0.04 | 83.76 ± 0.00 c | 0.00 | 4.94 |
| | 4 | 600 | 71 ± 2 a | 2.97 | 246 ± 7 a | 3.01 | 14.51 |
| | 15 | 200 | 23.99 ± 0.01 c | 0.04 | 80.78 ± 0.00 c | 0.00 | 4.89 |
| | 15 | 400 | 48.03 ± 0.02 b | 0.05 | 161.57 ± 0.00 b | 0.00 | 9.79 |
| | 15 | 600 | 69 ± 4 a | 6.02 | 232 ± 14 a | 6.15 | 14.05 |

^a Calculated by Equation 4; ^b Coefficient of variation; ^c Calculated by Equation 5. Mean values followed by the same lowercase letters in the same column indicate no significant difference by the Duncan's test ($p \leq 0.05$).