

Figure S1. TDS curves for each 3D printed chocolate sample: **a)** HHH **b)** HLH **c)** HHL **d)** LHL **e)** HLL **f)** LLL. Colored lines represent: Bitter, Chocolate flavor, Melting, Milky flavor, Creamy, Soft, Hard/Brittle, Sweet.

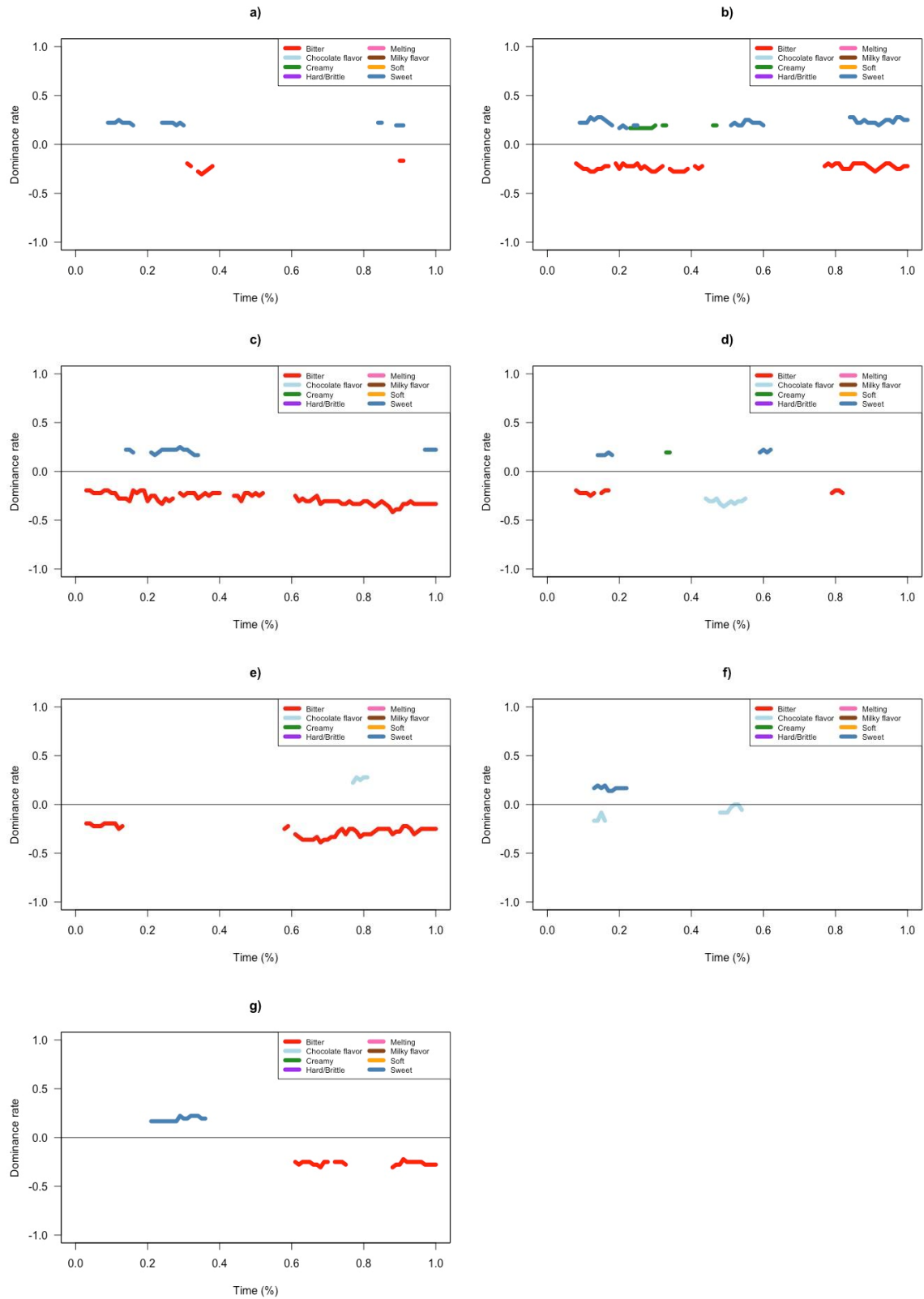


Figure S2. TDS difference curves comparing samples with significantly different sweetness: **a)** HHH-LHL **b)** HHH-LLL **c)** HHH-LLL **d)** HLH-HLL **e)** HLH-LLL **f)** HHL-HLL **g)** HHL-LLL