

Table S1. XRF Determination of Elemental Composition for Uncalcined and Calcined Shells

| Element | Uncalcined mussel (ppm) | Calcined mussel (ppm) | Uncalcined oyster (ppm) | Calcined oyster (ppm) | Uncalcined eggshell (ppm) | Calcined eggshell (ppm) | Uncalcined lobster shell (ppm) | Calcined lobster shell (ppm) |
|---------|-------------------------|-----------------------|-------------------------|-----------------------|---------------------------|-------------------------|--------------------------------|------------------------------|
| Mo | | 15.4±9.29 | 7.56±2.2 | 18±11.96 | | | 11.48±0.57 | 29.59±4.81 |
| Sr | 1111±0.4 | 1818±0.37 | 792.95±1.6 | 1257.6±0.6 | 196±0.79 | 342.5±0.95 | 1997±0.29 | 4888.6±0.6 |
| Rb | | | | | | | 69.94±1.39 | |
| Pb | | | | 8.25±8.2 | | | 6.76±12.09 | 11.93±14.3 |
| Zn | | | 21±8.37 | 46.49±10.6 | | 16.91±12.3 | 24.31±0.62 | 53.32±13.11 |
| W | | 91.8±18.4 | 119.9±38.7 | 136.7±17.9 | | 99.5±18.55 | | 154.2±17.4 |
| Cu | | 868.8±0.8 | 35.8±4.39 | 82.49±1.97 | | | | 116.9±8.12 |
| Fe | 1735.3±3.6 | 3709±1.4 | 435±12.4 | 908.6±3 | 128±9.9 | 214.49±4.4 | 55.52±9.23 | 455.3±3.68 |
| Cr | 5.91±1.32 | 11.14±0.4 | 28.8±15.3 | | | 25.04±21.2 | 40.58±6.7 | 81.26±11.9 |
| V | 118.7±5.9 | 108.3±20.3 | 35.07±27.5 | 157.2±8.6 | 103±13.9 | 86.08±16.8 | | |
| Sc | 4854.4±0.3 | 2631.4±0.4 | 4573.3±0.7 | 2483.4±0.6 | 4930±0.2 | 2514.1±0.6 | 6123.9±0.1 | 2512±1.29 |
| Ca (%) | 45.52±0.3 | 69.78±0.2 | 48.98±0.8 | 71.99±0.2 | 45.10±0.3 | 71.89±0.2 | 31.57±0.2 | 71.34±0.4 |
| K | 421.6±4 | 664.55±3.6 | 610.61±4.6 | 1208.4±2 | 710±4.9 | 665.03±3.1 | 1609.2±2.3 | 254±8.14 |
| Sn | 1231±1.3 | 2320.4±0.4 | | 102.2±6.3 | | | | |
| Nb | | 8.25±5.7 | | | | | 7.16±7.11 | 13.9±4.6 |
| Bi | | | | | | | 43.09±8.66 | 19.8±7.6 |
| Ti | | | | | | | 92.12±43.45 | 1115±9.2 |

Table S2: The American Mineralogist Crystallography Database information for the XRD patterns of oxides in the calcined materials

Lime

Fiquet G, Richet P, Montagnac G
 Physics and Chemistry of Minerals 27 (1999) 103-111
 High-temperature thermal expansion of lime, periclase,
 corundum and spinel
 Sample: PtRh10% heating wire, T = 298 K
 database_code_amcsd 0008276
 CELL PARAMETERS: 4.8150 4.8150 4.8150 90.000 90.000

90.000

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SPACE GROUP: Fm3m
X-RAY WAVELENGTH:      1.541838
Cell Volume:      111.632
Density (g/cm3):      3.336
MAX. ABS. INTENSITY / VOLUME**2:      44.70567536
RIR:      4.363

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RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

Multiplicity

| | | | | | | |
|-------|--------|--------|---|---|---|----|
| 32.20 | 38.32 | 2.7799 | 1 | 1 | 1 | 8 |
| 37.35 | 100.00 | 2.4075 | 2 | 0 | 0 | 6 |
| 53.85 | 52.90 | 1.7024 | 2 | 2 | 0 | 12 |
| 64.15 | 12.45 | 1.4518 | 3 | 1 | 1 | 24 |
| 67.37 | 14.25 | 1.3900 | 2 | 2 | 2 | 8 |
| 79.65 | 5.57 | 1.2038 | 4 | 0 | 0 | 6 |
| 88.52 | 4.27 | 1.1046 | 3 | 3 | 1 | 24 |

For reference, see Downs et al. (1993) *American Mineralogist* 78, 1104-1107.

SrO

Wyckoff R W G
Crystal Structures 1 (1963) 85-237
Second edition. Interscience Publishers, New York, New York
rocksalt structure
database code amcsd 0011405

CELL PARAMETERS: 5.1602 5.1602 5.1602 90.000 90.000 90.000

SPACE GROUP: $Fm\bar{3}m$

X-RAY WAVELENGTH: 1.541838

Cell Volume: 137.404

Density (g/cm³): 5.008

MAX. ABS. INTENSITY / VOLUME**2: 116.3840893

RIR: 7.567

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 29.99 | 91.42 | 2.9792 | 1 | 1 | 1 | 8 |
| 34.77 | 100.00 | 2.5801 | 2 | 0 | 0 | 6 |
| 49.99 | 60.49 | 1.8244 | 2 | 2 | 0 | 12 |
| 59.40 | 33.58 | 1.5559 | 3 | 1 | 1 | 24 |
| 62.33 | 17.82 | 1.4896 | 2 | 2 | 2 | 8 |
| 73.39 | 7.24 | 1.2901 | 4 | 0 | 0 | 6 |
| 81.27 | 11.48 | 1.1838 | 3 | 3 | 1 | 24 |
| 83.84 | 18.31 | 1.1539 | 4 | 2 | 0 | 24 |

For reference, see Downs et al. (1993) American Mineral

K2O

Wyckoff R W G

Crystal Structures 1 (1963) 239-444

Second edition. Interscience Publishers, New York, New York

Anti-fluorite structure

_database_code_amcsd 0011734

CELL PARAMETERS: 6.4360 6.4360 6.4360 90.000 90.000 90.000

SPACE GROUP: Fm3m

X-RAY WAVELENGTH: 1.541838

Cell Volume: 266.593

Density (g/cm3): 2.347

MAX. ABS. INTENSITY / VOLUME**2: 34.64344472

RIR: 4.807

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 23.95 | 9.88 | 3.7158 | 1 | 1 | 1 | 8 |
| 27.72 | 65.23 | 3.2180 | 2 | 0 | 0 | 6 |
| 39.61 | 100.00 | 2.2755 | 2 | 2 | 0 | 12 |
| 46.82 | 3.05 | 1.9405 | 3 | 1 | 1 | 24 |
| 49.03 | 13.52 | 1.8579 | 2 | 2 | 2 | 8 |
| 57.26 | 12.27 | 1.6090 | 4 | 0 | 0 | 6 |
| 64.78 | 13.86 | 1.4391 | 4 | 2 | 0 | 24 |
| 71.86 | 19.48 | 1.3137 | 4 | 2 | 2 | 24 |
| 85.31 | 5.22 | 1.1377 | 4 | 4 | 0 | 12 |

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For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

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K2 O

Zintl E, Harder A, Dauth B

Zeitschrift fur Elektrochemie 40 (1934) 588-593

Gitterstruktur der Oxide, Sulfide, Selenide und Telluride des Lithiums,
Natriums und Kaliums

_cod_database_code 1010878

_database_code_amcsd 0017549

CELL PARAMETERS: 6.4360 6.4360 6.4360 90.000 90.000 90.000

SPACE GROUP: Fm3m

X-RAY WAVELENGTH: 1.541838

Cell Volume: 266.593

Density (g/cm3): 2.347

MAX. ABS. INTENSITY / VOLUME**2: 34.64344472

RIR: 4.807

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 23.95 | 9.88 | 3.7158 | 1 | 1 | 1 | 8 |
| 27.72 | 65.23 | 3.2180 | 2 | 0 | 0 | 6 |
| 39.61 | 100.00 | 2.2755 | 2 | 2 | 0 | 12 |
| 46.82 | 3.05 | 1.9405 | 3 | 1 | 1 | 24 |
| 49.03 | 13.52 | 1.8579 | 2 | 2 | 2 | 8 |
| 57.26 | 12.27 | 1.6090 | 4 | 0 | 0 | 6 |
| 64.78 | 13.86 | 1.4391 | 4 | 2 | 0 | 24 |
| 71.86 | 19.48 | 1.3137 | 4 | 2 | 2 | 24 |
| 85.31 | 5.22 | 1.1377 | 4 | 4 | 0 | 12 |

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For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

Periclase/MgO

Hazen R M

American Mineralogist 61 (1976) 266-271

Effects of temperature and pressure on the cell dimension and X-ray

temperature

factors of periclase

T = 24 C, P = 1 atm, standard mount

_database_code_amcsd 0000501

CELL PARAMETERS: 4.2110 4.2110 4.2110 90.000 90.000 90.000

SPACE GROUP: Fm3m

X-RAY WAVELENGTH: 1.541838

Cell Volume: 74.672

Density (g/cm3): 3.585

MAX. ABS. INTENSITY / VOLUME**2: 35.75123052

RIR: 3.247

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 36.97 | 10.52 | 2.4312 | 1 | 1 | 1 | 8 |
| 42.96 | 100.00 | 2.1055 | 2 | 0 | 0 | 6 |
| 62.37 | 53.43 | 1.4888 | 2 | 2 | 0 | 12 |
| 74.77 | 6.56 | 1.2697 | 3 | 1 | 1 | 24 |
| 78.72 | 15.30 | 1.2156 | 2 | 2 | 2 | 8 |

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For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

Na2O

Wyckoff R W G

Crystal Structures 1 (1963) 239-444

Second edition. Interscience Publishers, New York, New York

Anti-fluorite structure

_database_code_amcsd 0011742

CELL PARAMETERS: 5.5500 5.5500 5.5500 90.000 90.000 90.000

SPACE GROUP: Fm3m

X-RAY WAVELENGTH: 1.541838

Cell Volume: 170.954

Density (g/cm3): 2.408

MAX. ABS. INTENSITY / VOLUME**2: 22.51046947

RIR: 3.044

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 27.84 | 23.86 | 3.2043 | 1 | 1 | 1 | 8 |
| 32.26 | 38.15 | 2.7750 | 2 | 0 | 0 | 6 |
| 46.27 | 100.00 | 1.9622 | 2 | 2 | 0 | 12 |
| 54.86 | 5.82 | 1.6734 | 3 | 1 | 1 | 24 |
| 57.52 | 7.94 | 1.6021 | 2 | 2 | 2 | 8 |
| 67.51 | 10.77 | 1.3875 | 4 | 0 | 0 | 6 |
| 74.53 | 1.48 | 1.2733 | 3 | 3 | 1 | 24 |
| 76.81 | 7.26 | 1.2410 | 4 | 2 | 0 | 24 |
| 85.76 | 15.93 | 1.1329 | 4 | 2 | 2 | 24 |

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For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

Portlandite/Ca(OH)2

Henderson D M, Gutowsky H S

American Mineralogist 47 (1962) 1231-1251

A nuclear magnetic resonance determination of the hydrogen positions in
Ca(OH)2

T = -190 C

_database_code_amcsd 0000116

CELL PARAMETERS: 3.5850 3.5850 4.8710 90.000 90.000 120.000

SPACE GROUP: P-3m1

X-RAY WAVELENGTH: 1.541838

Cell Volume: 54.216

Density (g/cm3): 2.269

MAX. ABS. INTENSITY / VOLUME**2: 23.80613776

RIR: 3.416

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 18.21 | 63.98 | 4.8710 | 0 | 0 | 1 | 2 |
| 28.75 | 16.97 | 3.1047 | 1 | 0 | 0 | 6 |
| 34.25 | 2.54 | 2.6181 | 1 | 0 | 1 | 6 |
| 34.25 | 97.46 | 2.6181 | 0 | 1 | 1 | 6 |
| 47.44 | 17.52 | 1.9162 | 1 | 0 | 2 | 6 |
| 47.44 | 23.93 | 1.9162 | 0 | 1 | 2 | 6 |
| 50.95 | 27.79 | 1.7925 | 1 | 1 | 0 | 6 |
| 54.55 | 14.51 | 1.6822 | 1 | 1 | 1 | 12 |
| 56.69 | 1.12 | 1.6237 | 0 | 0 | 3 | 2 |
| 59.55 | 1.91 | 1.5524 | 2 | 0 | 0 | 6 |
| 62.83 | 9.84 | 1.4791 | 2 | 0 | 1 | 6 |
| 64.80 | 1.16 | 1.4388 | 0 | 1 | 3 | 6 |
| 64.80 | 9.40 | 1.4388 | 1 | 0 | 3 | 6 |
| 72.16 | 4.56 | 1.3091 | 2 | 0 | 2 | 6 |
| 72.16 | 3.33 | 1.3091 | 0 | 2 | 2 | 6 |
| 78.55 | 1.40 | 1.2177 | 0 | 0 | 4 | 2 |
| 79.68 | 1.96 | 1.2034 | 1 | 1 | 3 | 12 |
| 85.03 | 1.99 | 1.1408 | 1 | 2 | 1 | 12 |
| 85.69 | 1.15 | 1.1337 | 1 | 0 | 4 | 6 |
| 86.80 | 3.08 | 1.1220 | 0 | 2 | 3 | 6 |

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Portlandite/Ca(OH)2

Desgranges L, Grebille D, Calvarin g, Chevrier G, Floquet N, Niepce J

Acta Crystallographica B49 (1993) 812-817

Hydrogen thermal motion in calcium hydroxide: Ca (O H)2

_cod_database_code 1001768

_database_code_amcsd 0009874

CELL PARAMETERS: 3.5890 3.5890 4.9110 90.000 90.000 120.000

SPACE GROUP: P-3m1

X-RAY WAVELENGTH: 1.541838

Cell Volume: 54.783

Density (g/cm3): 2.246

MAX. ABS. INTENSITY / VOLUME**2: 24.52345437

RIR: 3.556

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
|---------|-----------|-----------|---|---|---|--------------|

| | | | | | | |
|-------|-------|--------|---|---|---|----|
| 18.06 | 63.14 | 4.9110 | 0 | 0 | 1 | 2 |
| 28.72 | 17.21 | 3.1082 | 1 | 0 | 0 | 6 |
| 34.14 | 97.31 | 2.6264 | 1 | 0 | 1 | 6 |
| 34.14 | 2.69 | 2.6264 | 0 | 1 | 1 | 6 |
| 47.17 | 25.16 | 1.9268 | 1 | 0 | 2 | 6 |
| 47.17 | 18.80 | 1.9268 | 0 | 1 | 2 | 6 |
| 50.88 | 28.52 | 1.7945 | 1 | 1 | 0 | 6 |
| 54.44 | 15.85 | 1.6855 | 1 | 1 | 1 | 12 |
| 56.19 | 1.35 | 1.6370 | 0 | 0 | 3 | 2 |
| 59.48 | 2.23 | 1.5541 | 2 | 0 | 0 | 6 |
| 62.71 | 10.64 | 1.4817 | 0 | 2 | 1 | 6 |
| 64.29 | 1.12 | 1.4488 | 1 | 1 | 2 | 12 |
| 64.32 | 1.36 | 1.4484 | 1 | 0 | 3 | 6 |
| 64.32 | 10.47 | 1.4484 | 0 | 1 | 3 | 6 |
| 71.90 | 3.89 | 1.3132 | 2 | 0 | 2 | 6 |
| 71.90 | 5.23 | 1.3132 | 0 | 2 | 2 | 6 |
| 77.79 | 1.66 | 1.2277 | 0 | 0 | 4 | 2 |
| 79.20 | 2.59 | 1.2094 | 1 | 1 | 3 | 12 |
| 84.87 | 2.35 | 1.1425 | 2 | 1 | 1 | 12 |
| 84.93 | 1.42 | 1.1419 | 0 | 1 | 4 | 6 |
| 86.31 | 3.70 | 1.1271 | 2 | 0 | 3 | 6 |

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 For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

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Zincite/ZnO

Kihara K, Donnay G

The Canadian Mineralogist 23 (1985) 647-654

Anharmonic thermal vibrations in ZnO

Model: 2-c, at T = 293 K

_database_code_amcsd 0005203

CELL PARAMETERS: 3.2494 3.2494 5.2038 90.000 90.000 120.000

SPACE GROUP: P6₃mc

X-RAY WAVELENGTH: 1.541838

Cell Volume: 47.584

Density (g/cm3): 5.681

MAX. ABS. INTENSITY / VOLUME**2: 108.5150060

RIR: 6.220

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 31.80 | 52.55 | 2.8141 | 1 | 0 | 0 | 6 |
| 34.47 | 39.77 | 2.6019 | 0 | 0 | 2 | 1 |
| 36.29 | 100.00 | 2.4753 | 1 | 0 | 1 | 6 |
| 47.60 | 21.60 | 1.9104 | 1 | 0 | 2 | 6 |
| 56.65 | 31.17 | 1.6247 | 1 | 1 | 0 | 6 |
| 62.94 | 28.09 | 1.4766 | 1 | 0 | 3 | 6 |
| 66.45 | 4.24 | 1.4070 | 2 | 0 | 0 | 6 |
| 68.03 | 23.70 | 1.3781 | 1 | 1 | 2 | 6 |
| 69.16 | 12.05 | 1.3583 | 2 | 0 | 1 | 6 |
| 72.68 | 1.99 | 1.3010 | 0 | 0 | 4 | 1 |
| 77.05 | 3.74 | 1.2377 | 2 | 0 | 2 | 6 |
| 81.51 | 2.02 | 1.1809 | 1 | 0 | 4 | 6 |
| 89.74 | 7.92 | 1.0927 | 2 | 0 | 3 | 6 |

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 For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

Zincite/ZnO

Aminoff G/Zeitschrift fur Kristallographie 56 (1921) 495-505

Ueber Lauephotogramme und Struktur von Zinkit.

_cod_database_code 1011258

_database_code_amcsd 0018119

CELL PARAMETERS: 3.2200 3.2200 5.2000 90.000 90.000 120.000

SPACE GROUP: P6₃mc

X-RAY WAVELENGTH: 1.541838

Cell Volume: 46.692

Density (g/cm³): 5.789

MAX. ABS. INTENSITY / VOLUME**2: 116.7488557

RIR: 6.566

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 32.10 | 50.47 | 2.7886 | 1 | 0 | 0 | 6 |
| 34.50 | 37.91 | 2.6000 | 0 | 0 | 2 | 1 |
| 36.56 | 100.00 | 2.4575 | 1 | 0 | 1 | 6 |
| 47.83 | 20.89 | 1.9017 | 1 | 0 | 2 | 6 |
| 57.22 | 31.02 | 1.6100 | 1 | 1 | 0 | 6 |
| 63.16 | 29.96 | 1.4721 | 1 | 0 | 3 | 6 |
| 67.13 | 4.31 | 1.3943 | 2 | 0 | 0 | 6 |
| 68.56 | 23.92 | 1.3688 | 1 | 1 | 2 | 6 |
| 69.84 | 12.85 | 1.3467 | 2 | 0 | 1 | 6 |
| 72.74 | 2.18 | 1.3000 | 0 | 0 | 4 | 1 |
| 77.72 | 3.87 | 1.2288 | 2 | 0 | 2 | 6 |
| 81.73 | 2.27 | 1.1783 | 1 | 0 | 4 | 6 |

For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

Zincite/ZnO

Wyckoff R W G/Crystal Structures 1 (1963) 85-237

Second edition. Interscience Publishers, New York, New York

Note: wurtzite structure

_database_code_amcsd 0011555

CELL PARAMETERS: 3.2495 3.2495 5.2069 90.000 90.000 120.000

SPACE GROUP: P6₃mc

X-RAY WAVELENGTH: 1.541838

Cell Volume: 47.615

Density (g/cm³): 5.677

MAX. ABS. INTENSITY / VOLUME**2: 125.0959236

RIR: 7.175

RIR based on corundum from Acta Crystallographica A38 (1982) 733-739

| 2-THETA | INTENSITY | D-SPACING | H | K | L | Multiplicity |
|---------|-----------|-----------|---|---|---|--------------|
| 31.80 | 46.52 | 2.8141 | 1 | 0 | 0 | 6 |
| 34.45 | 28.62 | 2.6035 | 0 | 0 | 2 | 1 |
| 36.29 | 100.00 | 2.4757 | 1 | 0 | 1 | 6 |
| 47.58 | 16.31 | 1.9111 | 1 | 0 | 2 | 6 |
| 56.65 | 28.86 | 1.6248 | 1 | 1 | 0 | 6 |
| 62.91 | 29.32 | 1.4773 | 1 | 0 | 3 | 6 |
| 66.44 | 4.02 | 1.4071 | 2 | 0 | 0 | 6 |
| 68.02 | 19.35 | 1.3784 | 1 | 1 | 2 | 6 |
| 69.16 | 12.68 | 1.3584 | 2 | 0 | 1 | 6 |
| 72.63 | 2.22 | 1.3017 | 0 | 0 | 4 | 1 |
| 77.04 | 3.16 | 1.2379 | 2 | 0 | 2 | 6 |
| 81.46 | 2.31 | 1.1815 | 1 | 0 | 4 | 6 |
| 89.71 | 8.77 | 1.0930 | 2 | 0 | 3 | 6 |

For reference, see Downs et al. (1993) American Mineralogist 78, 1104-1107.

Table S3. Percent reduction (PR%) of diesel generator fuel emissions from B20 and B40 relative to ULSPD

| | Retention Time (min) | B20 PR% | B40 PR% |
|----------------------------------|----------------------|---------|---------|
| Propene | 4.37 | 39% | 35% |
| 1,3-Butadiene | 5.00 | 38% | 49% |
| Acetone | 6.18 | 39% | 54% |
| Isopropyl Alcohol | 6.47 | 18% | 18% |
| Methyl Vinyl Ketone | 8.53 | 39% | 47% |
| 2-Butanone (Methyl Ethyl Ketone) | 8.87 | 38% | 45% |
| Benzene | 11.55 | 28% | 33% |
| Toluene | 15.76 | 37% | 44% |
| Ethylbenzene | 19.28 | 28% | 32% |
| o-Xylene | 20.25 | 26% | 33% |
| 1,2,4-Trimethylbenzene | 22.72 | 19% | 20% |