

The oxidative dehydrogenation of propane on series of cobalt BEA zeolite catalysts prepared by post-synthesis methods, Part I: Catalyst synthesis and characterization

Renata Sadek^{1,2}, Karolina Chalupka-Spiewak¹, Jean-Marc Krafft², Yannick Millot², Laetitia Valentin², Sandra Casale², Jacek Gurgul³, Stanislaw Dzwigaj^{2,*}

¹Lodz University of Technology, Institute of General and Ecological Chemistry, Zeromskiego 116, 90 – 924 Lodz, Poland

²Laboratoire de Réactivité de Surface, Sorbonne Université-CNRS, UMR 7197, 4 Place Jussieu, Case 178, F-75252, Paris, France

³Jerzy Haber Institute of Catalysis and Surface Chemistry, Polish Academy of Sciences, Niezapominajek 8, PL-30239 Kraków, Poland

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*Corresponding author:

Prof. Stanislaw Dzwigaj, E-mail:stanislaw.dzwigaj@upmc.fr, tel: 33 1 44 27 21 13

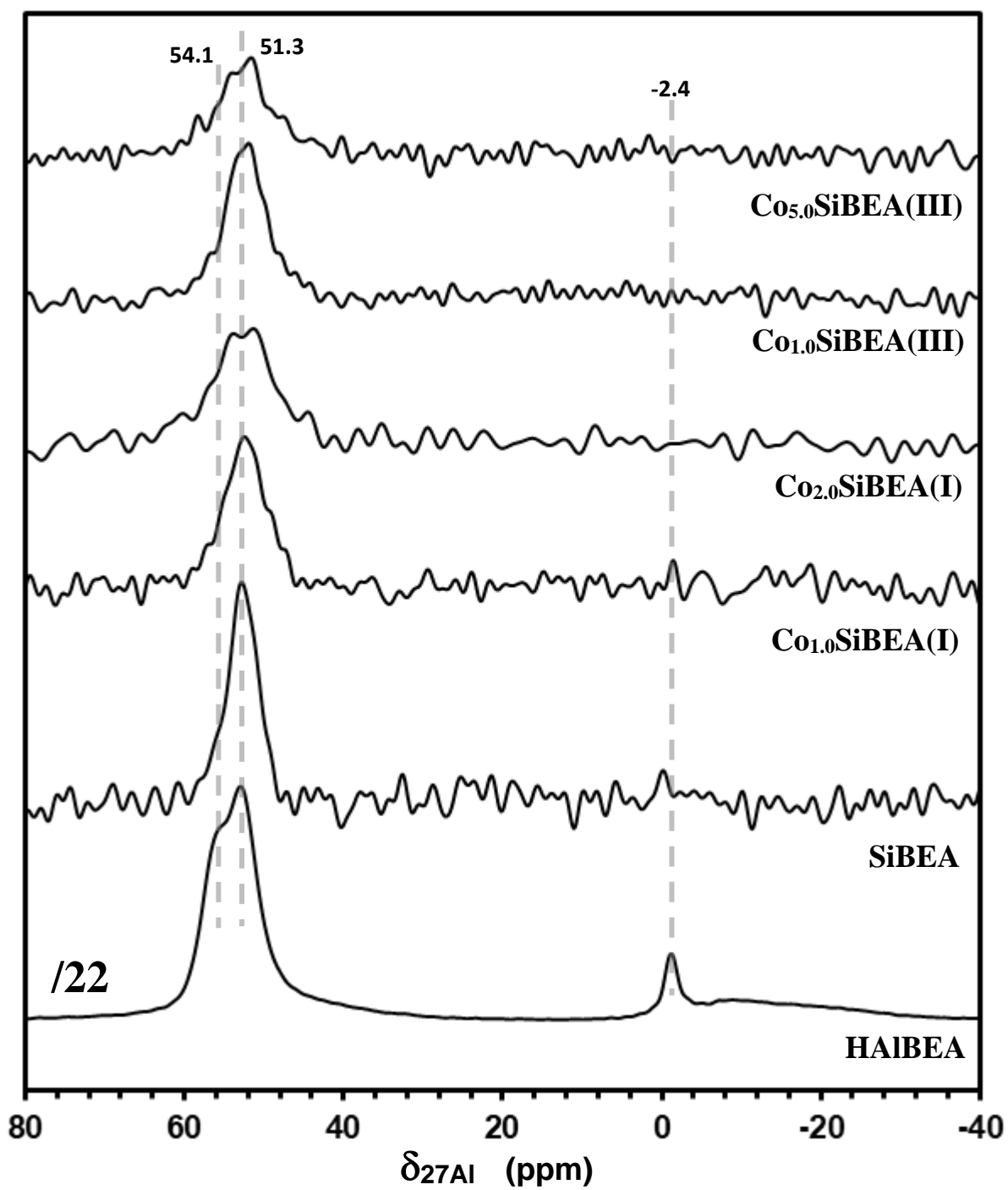


Figure S1. ^{27}Al MAS NMR of HAIBEA, SiBEA, $\text{Co}_{1.0}\text{SiBEA(I)}$, $\text{Co}_{2.0}\text{SiBEA(I)}$, $\text{Co}_{1.0}\text{SiBEA(III)}$ and $\text{Co}_{5.0}\text{SiBEA(III)}$.

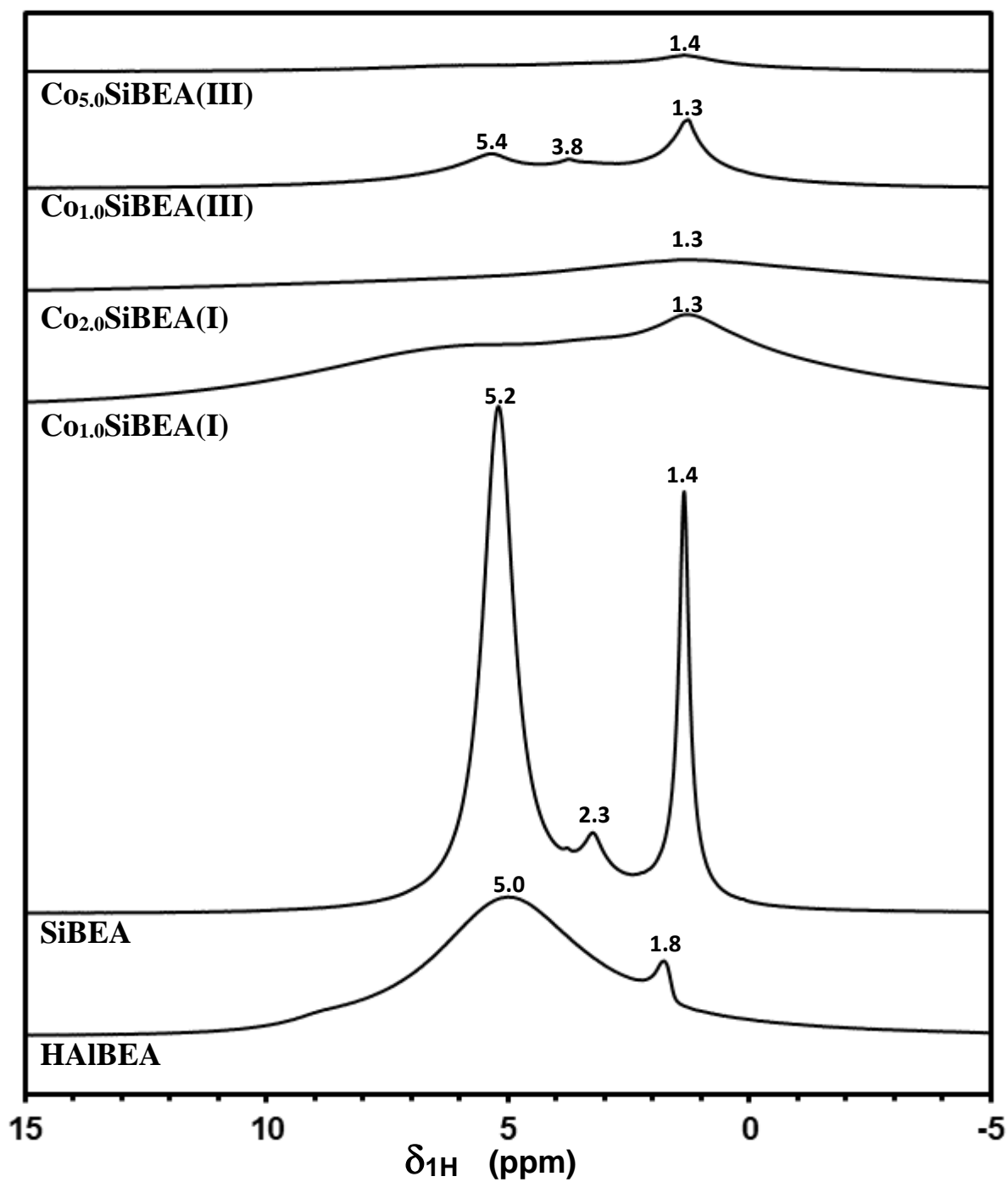


Figure S2. ^1H MAS NMR of HAIBEA, SiBEA, $\text{Co}_{1.0}\text{SiBEA(I)}$, $\text{Co}_{2.0}\text{SiBEA(I)}$, $\text{Co}_{1.0}\text{SiBEA(III)}$ and $\text{Co}_{5.0}\text{SiBEA(III)}$.

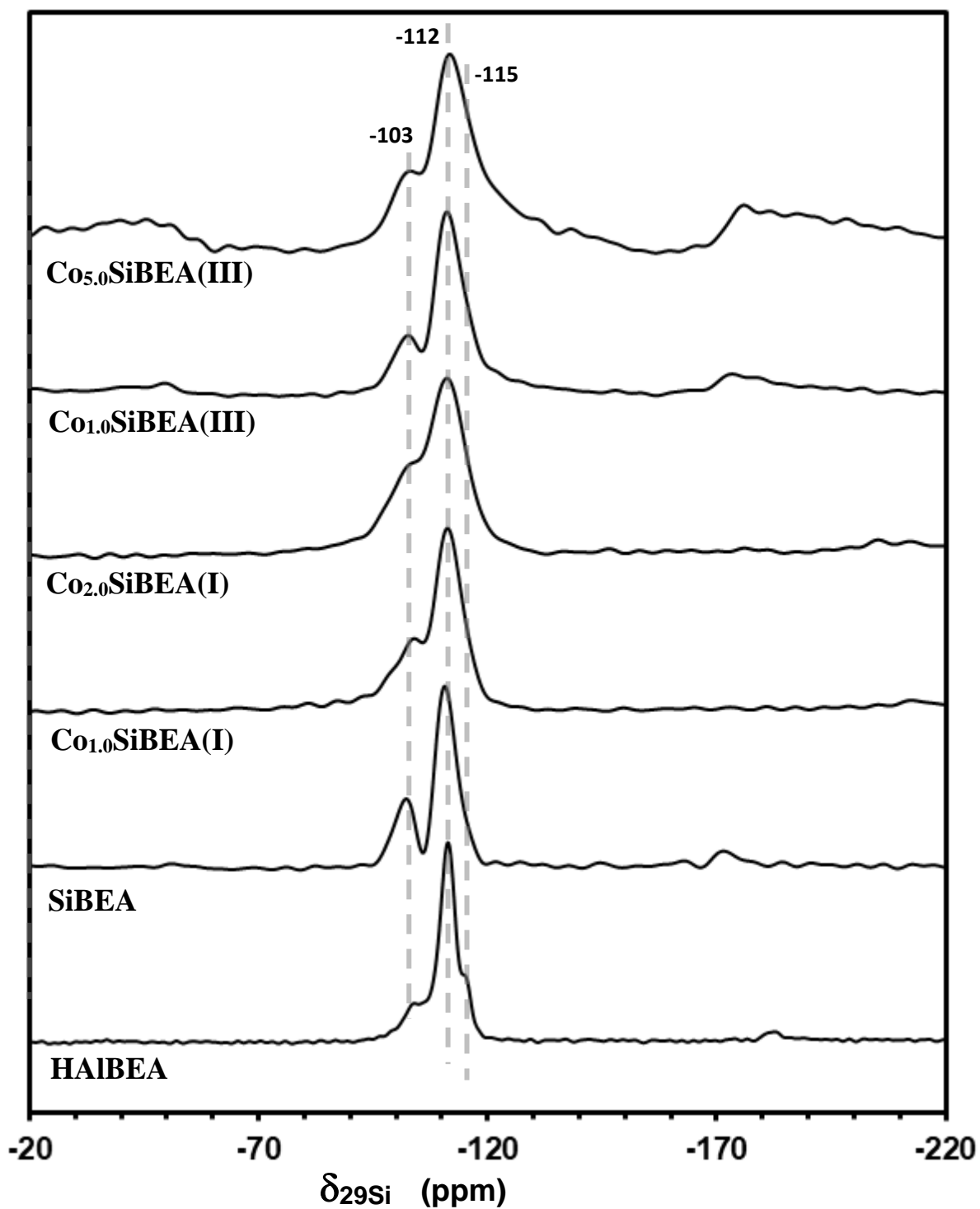


Figure S3. ^{29}Si MAS NMR of HAIBEa, SiBEA, $\text{Co}_{1.0}\text{SiBEA(I)}$, $\text{Co}_{2.0}\text{SiBEA(I)}$, $\text{Co}_{1.0}\text{SiBEA(III)}$ and $\text{Co}_{5.0}\text{SiBEA(III)}$.

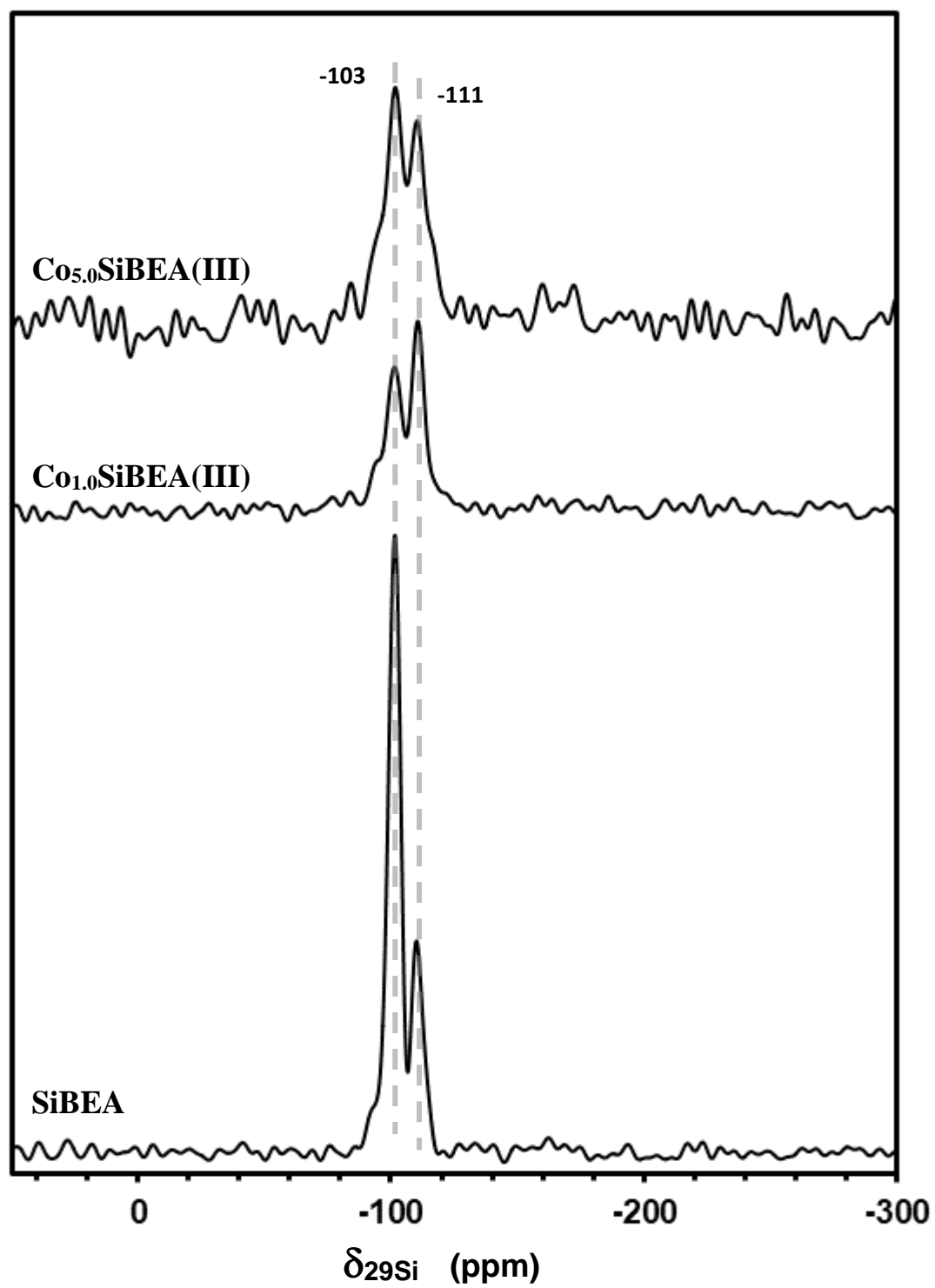


Figure S4. ^1H - ^{29}Si CP MAS NMR of SiBEA, Co_{1.0}SiBEA(III) and Co_{5.0}SiBEA(III).

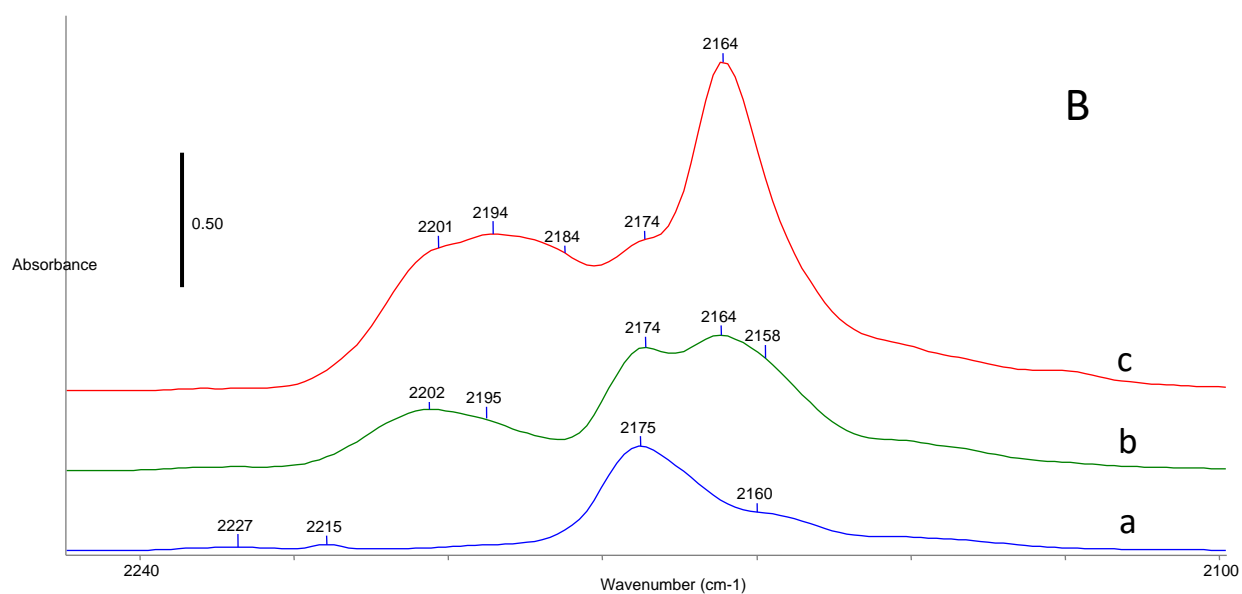
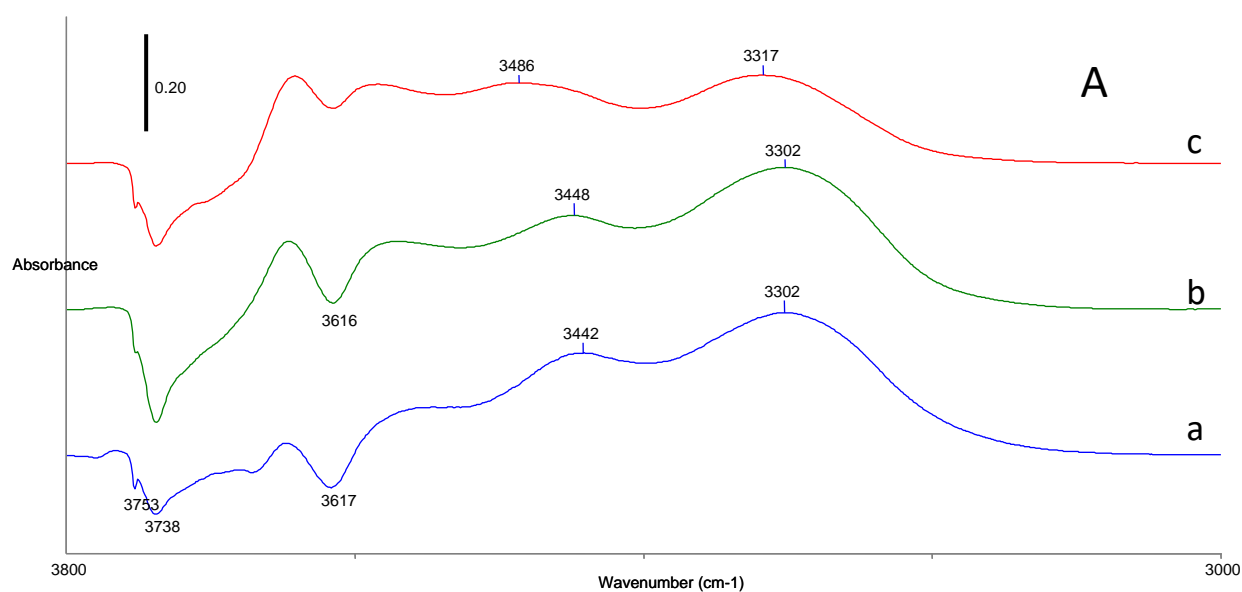


Figure S5. FTIR difference spectra in hydroxyl (A) and carbonyl (B) stretching range of HAIBEA (a), Co_{1.0}HAIBEA(II) (b) and Co_{5.0}HAIBEA(II) (c) after CO adsorption at 173°C with equilibrium pressure 133 Pa of CO and secondary vacuum evacuation for 5 minutes (pressure < 5×10⁻² Pa)

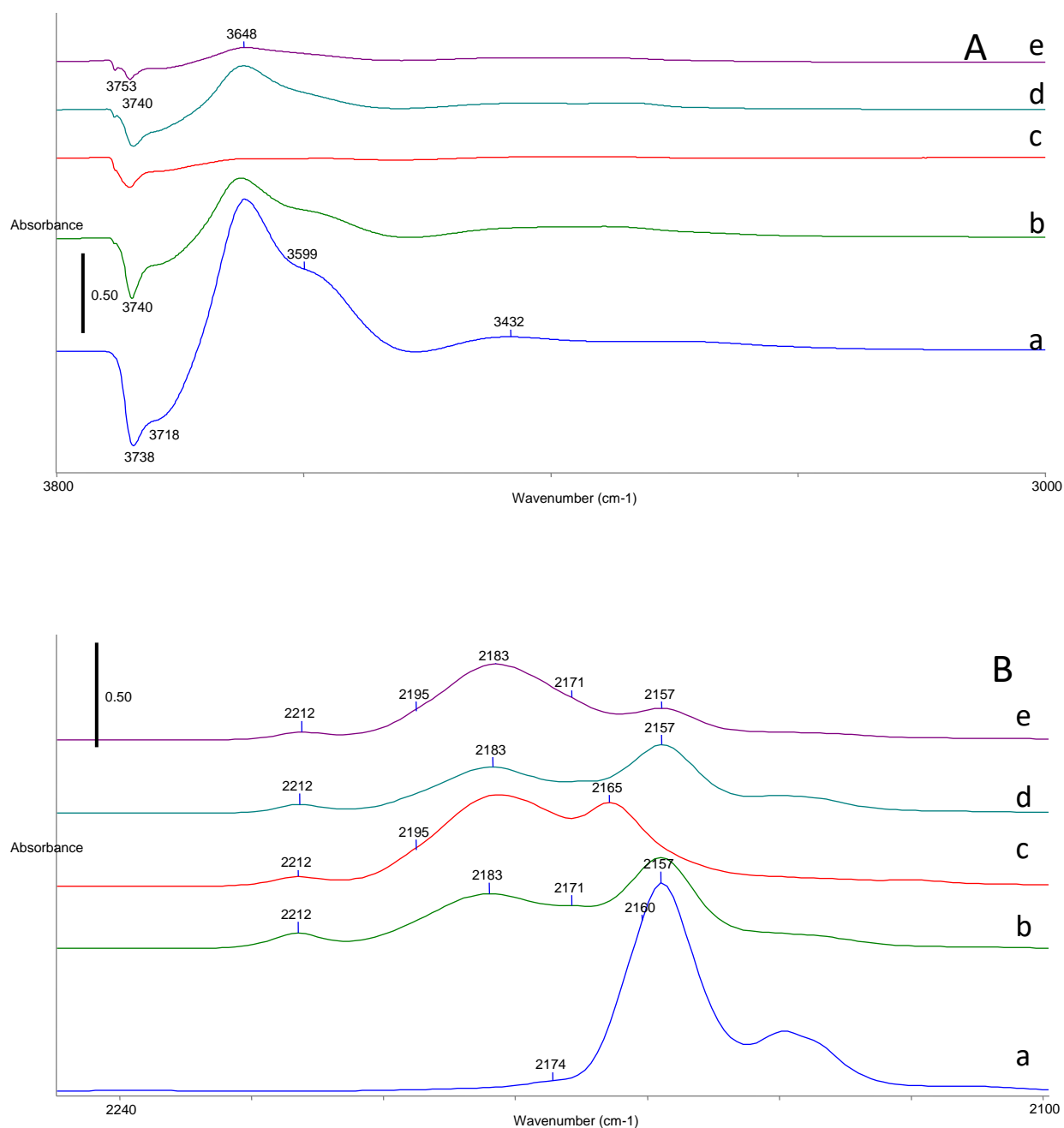


Figure S6. FTIR difference spectra in hydroxyl (A) and carbonyl (B) stretching range of SiBEA (a), Co_{1.0}SiBEA(I) (b), Co_{5.0}SiBEA(I) (c), Co_{1.0}SiBEA(III) (d) and Co_{5.0}SiBEA(III) (e) after CO adsorption at 173°C with equilibrium pressure 133 Pa of CO and secondary vacuum evacuation for 5 minutes (pressure < 5×10⁻² Pa)

Table S1. XPS O 1s data of catalysts with pH = 2.5 (upper part) and pH = 3.0-9.0 (lower part)

Sample	A		B		C	
	BE (eV)	Area (%)	BE (eV)	Area (%)	BE (eV)	Area (%)
AP-Co _{3.0} SiBEA(I)	531.4	3.6	533.5	87.1	534.4	9.3
AP-Co _{5.0} SiBEA(I)	531.3	4.4	533.2	90.1	534.8	5.5
AP-Co _{9.0} SiBEA(I)	531.6	8.7	533.3	86.8	534.7	4.5
Co _{9.0} SiBEA(I)	531.4	7.1	533.6	88.5	534.7	4.4
AP-Co _{1.0} SiBEA(III)	531.3	2.7	533.7	94.2	535.7	3.1
AP-Co _{3.0} SiBEA(III)	531.8	8.1	533.5	87.7	535.1	4.2
AP-Co _{5.0} SiBEA(III)	531.4	7.8	533.4	89.6	535.4	2.6
Co _{5.0} SiBEA(III)	531.4	4.5	533.8	89.9	535.1	5.6
Co _{9.0} SiBEA(III)	531.3	5.4	533.8	91.0	535.6	3.6