

Table S1. Hardening rate and apparent biaxial extensional viscosity (ABEV) values of control and functional doughs.

	Hardening Rate	Max ABEV
	(kPa·s ²)	(kPa·s)
D_CTRL	1.7 E-04 ^a	721.28 ^A
D_100W	1.8 E-04 ^b	657.86 ^B
D_75W25ET	1.7 E-04 ^a	813.70 ^C
D_50W50ET	1.1 E-04 ^c	987.43 ^D
D_BF10	5.1 E-05 ^d	2395.63 ^E

D: dough; CTRL: control; W: water; ET: ethanol; BF10: 10% broccoli flour. Values represent average values. Different letters indicate significant differences with p<0.05.

Table S2. Texture profile analysis. Values are reported as average ± standard error.

	B_CTRL	B_100W	B_75W25ET	B_50W50ET	B_BF10
Cohesivity [A2/A1]	3.58 ± 0.18	3.63 ± 0.15	3.69 ± 0.21	3.59 ± 0.17	3.22 ± 0.41
Springiness [D2/D1]	2.00 ± 0.02	2.01 ± 0.00	2.01 ± 0.00	2.00 ± 0.00	1.81 ± 0.06
Gumminess [HxC]	1192 ± 85.7	1083 ± 52.1	885 ± 85.5	1107 ± 98.6	1604 ± 90.1
Chewiness [HxCxS]	2385 ± 173	2180 ± 106	1781 ± 172	2216 ± 197	2941 ± 250
Resiliency [A4/A3]	0.07 ± 0.01	0.07 ± 0.00	0.06 ± 0.01	0.07 ± 0.01	0.15 ± 0.00
Fragility [1st peak]	0.06 ± 0.01	0.05 ± 0.01	0.05 ± 0.01	0.05 ± 0.01	0.1 ± 0.03
Friability[all peaks]	197 ± 3.33	190 ± 6.60	178 ± 4.85	190 ± 3.31	180 ± 2.86
Hardness[max peak]	333 ± 18.9	303 ± 19.2	242 ± 23.5	308 ± 20.8	539 ± 42.7

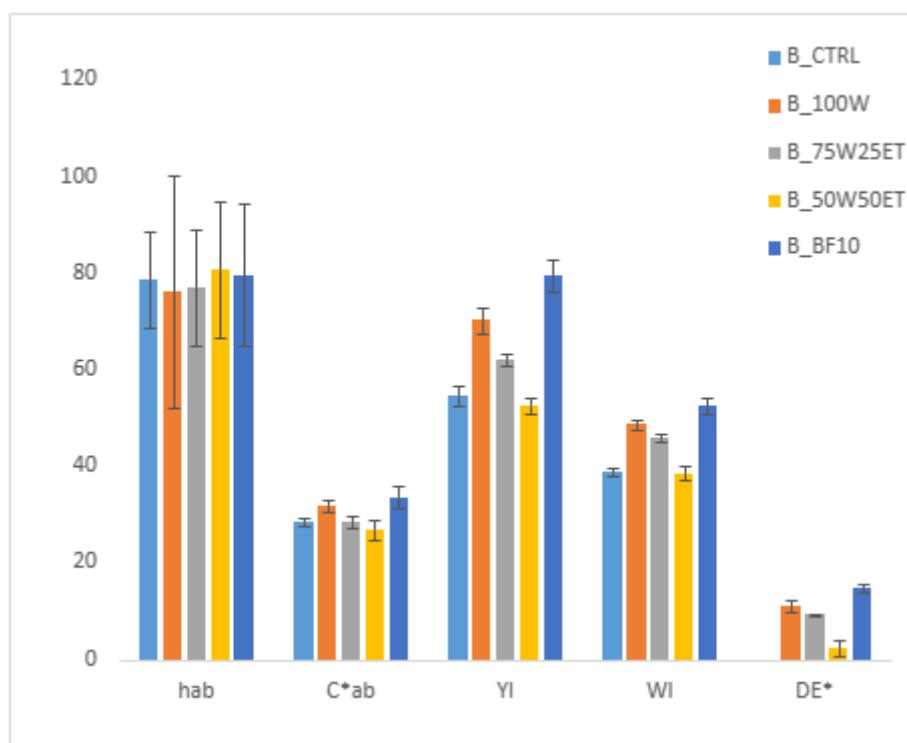


Figure S 1. Color attributes of control and functional biscuits prepared with broccoli-derived ingredients. Values are reported as average ± standard error. The color attributes reported are: hab, hue angle; C*ab, chroma; YI, yellowness index; WI, whiteness index; ΔE*, total color difference.

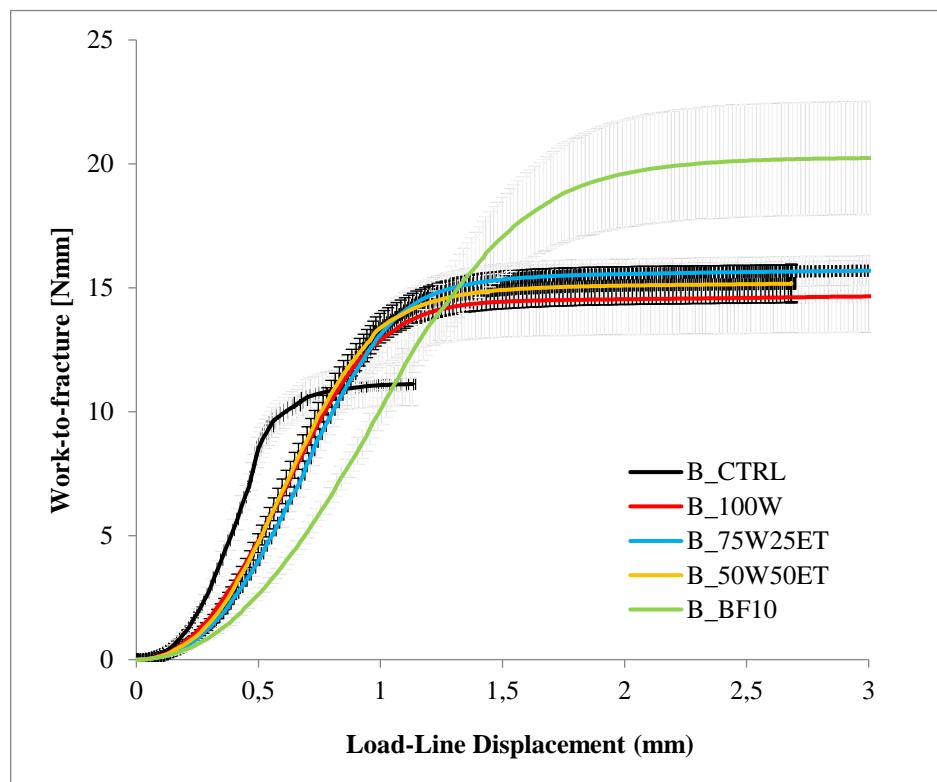


Figure S 2. Work to initiate and propagate a fracture in cookies under plain-strain conditions

Table S3. Work-to-initiate and work-to-propagate a fracture of control and functional biscuits.

	Work-to-Initiate (Nmm)	Work-to-Propagate (Nmm)
B_CTRL	7.03 ^a	0.100 ^a
B_100W	8.07 ^c	0.110 ^b
B_75W25ET	7.85 ^b	0.121 ^c
B_50W50ET	8.38 ^d	0.131 ^d
B_BF10	12.15 ^e	0.650 ^e

B: biscuit; CTRL: control; W: water; ET: ethanol; BF10: 10 % broccoli flour. Values represent average values. Different letters indicate significant differences with $p < 0.05$.