

Motor Parametric Calculations for Robot Locomotion [†]

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Abstract: Motor selection is an important step in designing a mobile robot since it governs the payload capacity of the robot. In this paper, a method is presented for the calculation of motor parameters when the robot payload is known and the motor is to be selected. The article also deals with the case when a motor is available and its corresponding payload is to be calculated. A motor load profile with varying speeds is presented to plot its change in torque and mechanical power. This method is employed for the motor selection calculations of a heavyweight mobile robot using a MATLAB graphical user interface.

Keywords: motor; mobile robot; payload; MATLAB GUI; software toolbox



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1. Introduction

The advancement of industry and space exploration has increased the need for mobile robots [1]. Mobile robots are employed in various remote tasks that require free locomotion across different terrains [1]. In several robot applications, locomotion is achieved via wheels coupled with motors. Hence, the selection of a motor relevant to the payload of the mobile robot becomes very crucial for optimal design.

The work reported in the research of [2] presented a method for motor selection when a gearhead is utilized by representing the relation of the gear ratio to different motor parameters. The aim was mainly to select a motor and gearhead that can smoothly drive the required robot application. Changhwan Choi et al. [3] presented a motor selection criterion for robotic manipulators based on a temperature limit parameter. The work of [4] explained a method to select a motor-transmission setup that is able to move a particular load in a robotic system. Zaixun Ling et al. [5] proposed a method to calculate induction motor parameters with more accurate values of reactance. The study in [6] put forward a motor selection criteria using the motor's torque and speed for different kinds of loads. Their method can be utilized for different types of motors and variable loads. On the other hand, the approach in [7] presented the calculation of a DC motor's machine parameters using torque and speed as inputs.

The above mentioned approaches either utilize gearhead transmission or relate to the design parameters of a motor. This paper presents the calculations to select a motor specifically for the design of a mobile robot. In this paper, we discuss the change in motor torque and the mechanical power due to change in motor speed. We also investigate the effect on a mobile robot's payload due to the increase in the diameter of the wheel. The proposed method is used for the selection of the motor of a given payload. However, in some cases a motor is already available and its payload capacity has to be calculated. For this purpose, a MATLAB graphical user interface is designed for calculations in both cases.

These calculations are utilized to select motor parameters for a heavyweight mobile robot with an industrial robotic arm.

The paper is organized as follows: Section 2 discusses the mathematical equations of the motor's parameters along with the motor selection criteria. Section 3 explains the MATLAB GUI for motor calculations and utilizes it to find the required parameters of a motor for a heavy payload mobile robot. Section 4 gives the conclusion.

2. Methodology

Different types of motors can be utilized for robotic locomotion [2]. In this research, permanent magnet DC motors were used due to the reason of simple control and availability. The speed of the DC motor can be controlled as required by application of the robot. Subsequently, the torque and mechanical power of the motor varies.

2.1. Mathematical Representation

The torque of the motor can be given by the equation [8]:

$$\tau = \frac{1}{N_W} \times \frac{D_W}{2} \times F_T \quad (1)$$

Here, τ is the required torque, N_W is the number of wheels to be used, D_W is the diameter of the wheel and F_T is the total mechanical force. For F_T :

$$F_T = F_G + F_\mu + Ma \quad (2)$$

$$F_T = Mg \sin \alpha + \mu Mg \cos \alpha + Ma \quad (3)$$

Here, F_G and F_μ represent gradient force and rolling resistance force, respectively, which denotes the external forces applied on the wheel as represented in Figure 1. M , a , μ and g represent the payload capacity, constant acceleration, coefficient of rolling friction and gravity, respectively. For the mechanical power of the motor, we used the following equation:

$$P_M = F_T \times V_N \times \frac{1}{N_W} \quad (4)$$

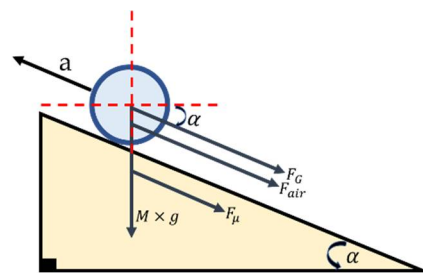


Figure 1. Vector representation of gradient force (F_G), rolling resistance force (F_μ), force due to gravity ($M \times g$) and air resistance force (F_{air}) acting on the wheel when moved on an inclined surface at an angle ' α '.

Here V_N , N_W and D_W represent nominal velocity, number of wheels used and diameter of the wheel, respectively.

2.2. Proposed Working Criteria

Figure 2a,b represent the working criteria for two possible cases. Firstly, for calculating the motor torque when the mobile robot's load capacity is available (Case I: Motor Selection), and secondly, for calculating the total load capacity when the motor is available (Case II: Motor Available). Two different GUIs were developed using the MATLAB software for

both cases. Both cases include the diameter of the wheel and slope angle as input since they depend on the robot dimensions and application irrespective of the availability of a motor.

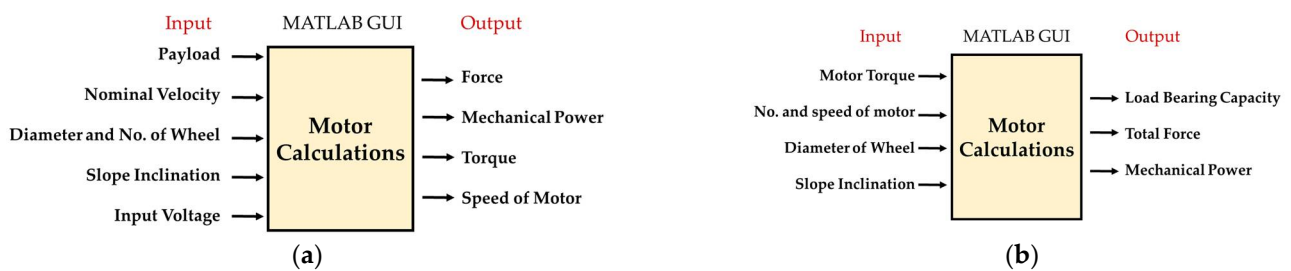


Figure 2. Inputs and outputs of motor calculation: (a) Case I, when motor is to be selected for given payload; (b) Case II, when motor is available and its payload capacity is to be calculated.

3. Results and Discussion

In this section, first, the graphs for the previously discussed equations are given to represent the change in motor parameters with respect to the change in motor speed. Second, the designed GUIs are presented for the above discussed working criteria along with the results of the motor calculations for both cases.

3.1. Graphical Representation of the Equations

Using a motor load profile to represent the varying speed of the motor from [2], the change in torque and mechanical power with respect to the change in motor speed is represented graphically as shown in Figure 3a–c.

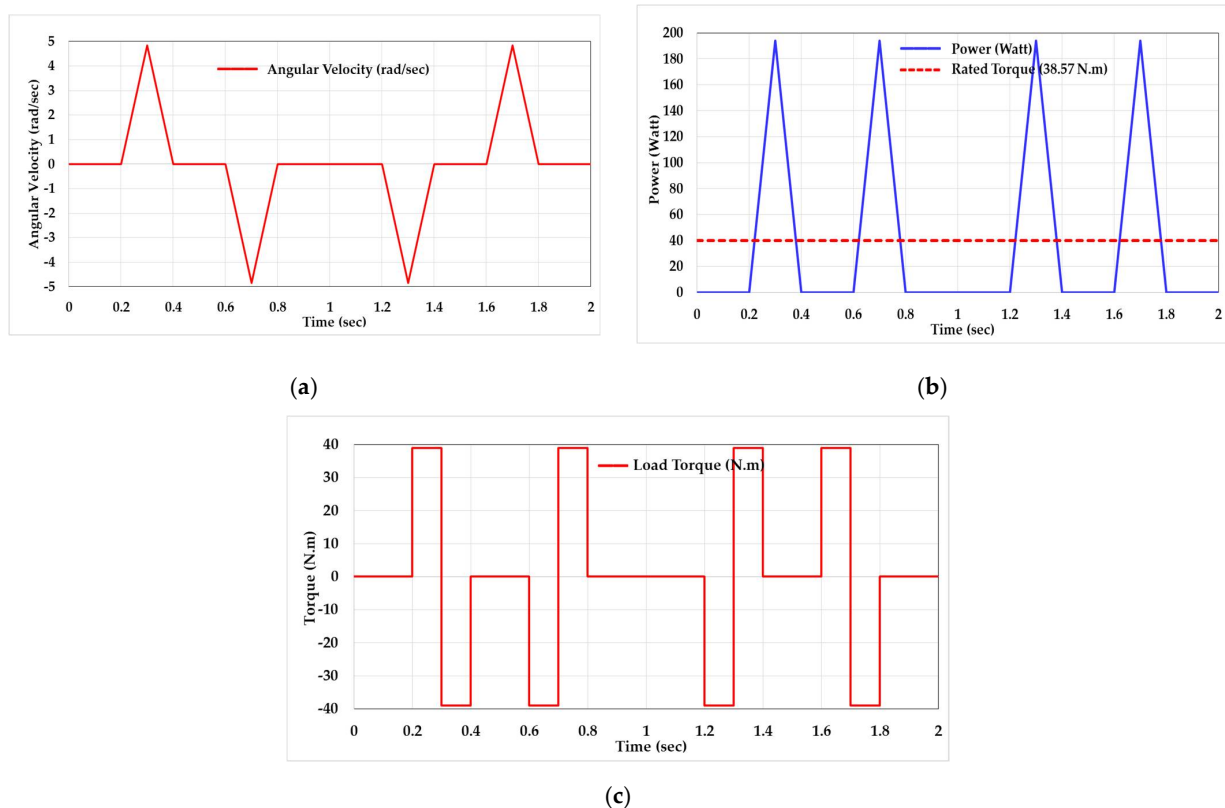


Figure 3. Motor load parameters (torque and power calculations given in subsequent section): (a) motor load profile with varying angular velocity [2]; (b) change in mechanical power corresponding to change in angular velocity at constant torque of 38.97 N·m; (c) change in motor torque corresponding to change in angular velocity at constant power of 186.89 watts.

For a given motor at a rated torque, another key factor that governs the payload capacity of a mobile robot is the diameter of the wheel. If we increase the diameter of the wheel, the mechanical/tractive power delivered by the motor decreases; see (1) and (4). Consequently, the payload capacity also decreases as represented in Figure 4.

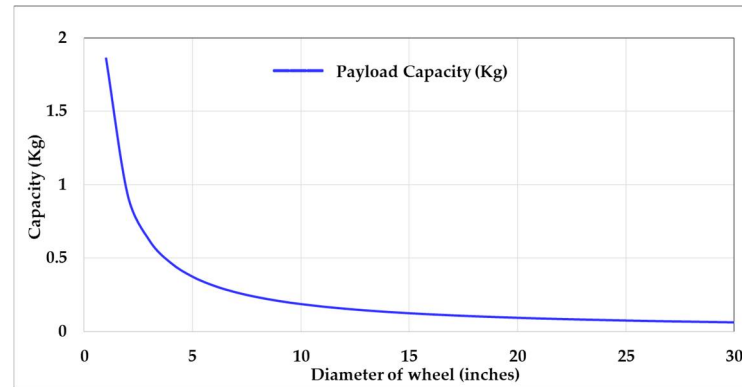


Figure 4. Relation between diameter of wheel and payload capacity of mobile robot at rated torque.

3.2. Results from Proposed Working Criteria

Using the MATLAB GUI developed from the equations in the previous section, we calculated the motor parameters for a 250 kg mobile robot that is being designed to hold a 35 kg Denso VS-6556 robotic arm. Calculations are given in Figure 5a,b assuming both the cases where the motor is already available and where the payload is already known. The desired speed in Case I was selected to be 0.8 m/s since most heavyweight rovers have a lower speed as discussed in Table 1.

Case I : Motor Calculation

Total Payload	250	Kg
Desired Speed	0.8	m/sec
Wheel Diameter	13	Inches
Slope Angle	30	Degree
Operating Voltage	12	Volts
Number of Wheels	6	Wheels

Results

Equivalent Force	1401.6748	N
Mechanical Power	186.89	W/Motor
Torque (Each Motor)	38.5694	N.m
Current (Each Motor)	15.5742	Amp
RPM Speed	46.2716	RPM

Calculate

(a)

Case II : Motor Available

Torque	50	KgF.cm
Number of Motors	4	Motors
Wheel Diameter	11	Inches
Slope Angle	20	Angle
RPM Speed	85	RPM

Results

Payload Capacity	34.2251	Kg
Equivalent Force	140.3981	N
Mechanical Power (Each Motor)	43.6461	Watt

Calculate

(b)

Figure 5. MATLAB graphical user interface: (a) calculation for Case I, motor is to be selected for given payload; (b) calculations for Case II, motor is available and its payload is to be calculated.

Table 1. Different mobile robots with their weight and speed.

Product	Weight (kg)	Speed (m/s)	Approaches
Neobotix MM-400	110	<1.5	[9]
RB-VULCANO 5	850	1	[10]
Mars Curiosity Rover	899	0.04	[11]
Mars Perseverance Rover	1025	0.042	[12]

4. Conclusions

The method presented for the selection of a motor can be used in designing mobile robots with any range of payload. In this regard, the MATLAB GUI was designed for

ease of calculation. After the selection of a motor, appropriate wheel sizing is necessary as discussed in the paper. The method is being utilized for selecting the motor for a heavyweight mobile robot with a 35 Kg Denso industrial robotic arm. The future direction of this work includes its extension for the complete design of different parts of a mobile robot by adding several other parameters.

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