



**Figure S1.** Graphs of XRD reflexes of  $\text{K}_2\text{Ca}(\text{SO}_4)_2 \cdot \text{H}_2\text{O}$  (card PDF 74-2423) (a) and  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  (card PDF 33-311) (c), and XRD data with symbols for peak indexing (b) of cement stone samples obtained in the  $\text{CaO}-\text{K}_2\text{O}-\text{SO}_3-\text{H}_2\text{O}$  system:  
• -  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$  (card PDF 33-311); ♦ -  $\text{K}_2\text{Ca}(\text{SO}_4)_2 \cdot \text{H}_2\text{O}$  (card PDF 74-2423)