

# Harvester of Energy on Pb(Zr, Ti)O<sub>3</sub> Thin Films <sup>†</sup>

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**Abstract:** The design was developed and investigated, and a laboratory sample of energy harvester based on 1–1.5  $\mu\text{m}$  thick lead zirconate titanate Pb(Zr, Ti)O<sub>3</sub> (PZT) films was assembled. PZT films were formed on oxidized silicon by high-frequency reactive plasma sputtering in the oxygen atmosphere. The laboratory sample of the energy harvester was sensitive to mechanical acceleration and vibration. Testing of sensors on a special electrodynamic stand showed that the sensor has a high sensitivity in the frequency range from 2–5 Hz with a sensitivity of up to 75 pC/g, which corresponds to a sensitivity of 1.2–1.5 V/g. The same design of the energy harvester was sensitive to scattered electromagnetic energy with a sensitivity of  $6.8 \cdot 10^{-4}$  V/(V/cm). The maximum response to the electromagnetic field was observed at a frequency of 100–200 Hz.

**Keywords:** ferroelectric materials; semiconductor materials; composite materials; energy converters; gas sensors; physical sensors

## 1. Introduction

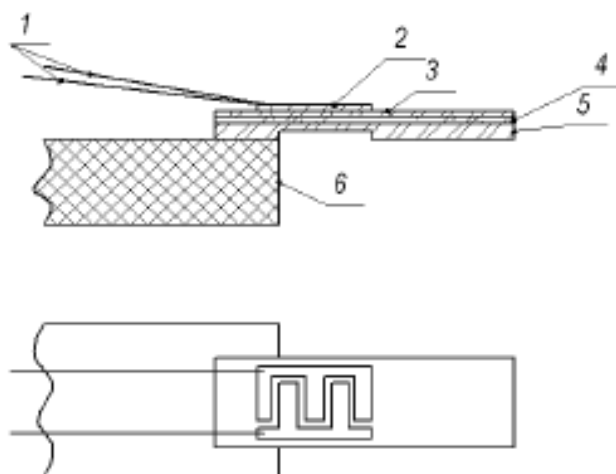
Recently, much attention has been paid to the development of instruments for collecting and converting energy dispersed by the environment—energy harvesters [1–4]. The main materials used to convert mechanical energy (energy of motion, vibrations) into electrical energy are piezo- and ferroelectric materials. The most popular material that has a significant piezoelectric effect is lead zirconate titanate Pb(Zr, Ti)O<sub>3</sub> (PZT), which is widely used in electromechanical sensors, actuators and electrostatic energy generators [5]. Due to their high piezoelectric properties [6], PZT films are used in energy harvesters [7]. PZT films are formed by the method of high-frequency reactive plasma sputtering [8], a sol-gel method [9] or pulsed laser deposition [10].

The most common design of piezoelectric energy harvesters is a bulk construction fixed on one side [6,9,11]. This design is widely used in microelectromechanical structures (MEMS). Silicon or metal is used as the bulk material. The active material is a ferroelectric film. The small size of this design allows to reduce the resonant frequency and expand the range of mechanical deformations, thus increasing the conversion efficiency [12].

## 2. Materials and Methods

One of the main materials for piezoelectric energy harvesters is PZT, which has high piezoelectric properties with a Zr / Ti ratio of 0.48...0.5..

We have developed a laboratory sample of energy harvesters based on thin PZT films with a thickness of 1.0–1.5  $\mu\text{m}$ , shown in Figure 1 [8,13,14]. PZT films were formed by high-frequency reactive plasma sputtering in the oxygen atmosphere. Films were formed on top of a thin layer of silicon dioxide.



**Figure 1.** Schematic of laboratory sample of energy harvester: 1—wires; 2—contact pads; 3— lead zirconate titanate  $\text{Pb}(\text{Zr}, \text{Ti})\text{O}_3$  (PZT) film; 4—silicon oxide; 5—silicon.

Metallic (Cu-Ni-V) contacts were formed over the PZT film. The size of the laboratory sample was  $20 \times 10 \times 0.3 \text{ mm}^3$ . One end of the sample was secured by mechanical clamping. Two wires were soldered to metal contacts.

To study the effect of vibration, the laboratory sample was placed in a metal housing. In the housing, there were mounted connectors for connecting the energy harvester to the charge sensitive amplifier ПИИ2731Е (Russia) and the Tektronix TBS1042 (China) oscilloscope. The input impedance of the amplifier was not worse than  $10^{10} \text{ Ohm}$ , and the amplification factor was equal to  $1 \text{ mV/pC}$ .

The energy harvester was tested for vibrations by a calibrated load on the BCB-206 (Russia) electrodynamic test bench. The energy harvester was tested for the effects of accelerations from 0.08 to 5 g in the frequency range from 2 to 90 Hz [14].

To study the effect of an alternating electric field, a laboratory sample was placed between two metallic electrodes. The dimensions of the electrodes were slightly larger than the sample size. An alternating electric field was generated between the electrodes with a frequency from 20 Hz to 100 kHz and electric intensity varied in the range of 1–100 V/cm. Measurements were performed using the above amplifier and oscilloscope.

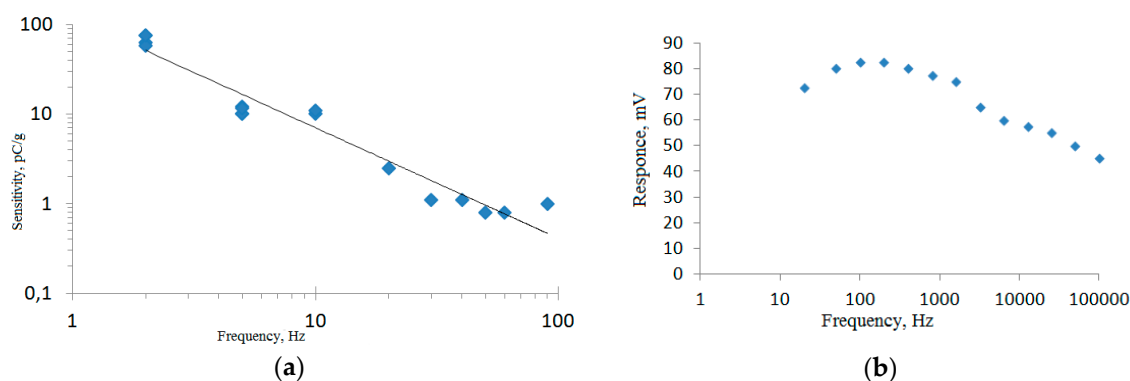
### 3. Results

The resulting sample was sensitive to mechanical acceleration and vibration. Tests of the sensor with a calibrated load were carried out on a special electrodynamic stand. It was demonstrated that the laboratory sample of the energy harvester exhibits a power dependence of sensitivity on the acceleration frequency. The highest sensitivity is manifested in the frequency range from 2–5 Hz with a sensitivity of up to 75 pC/g, shown in Figure 2a.

The same sensor design turned out to be sensitive to scattered electromagnetic energy. Measurements in the range of 1–100 V/cm showed that sensitivity to field strength was  $6.8 \cdot 10^{-4} \text{ V/(V/cm)}$ . The maximum sensitivity was achieved at frequencies of the electromagnetic field of 100–200 Hz, as shown in Figure 2b.

The higher sensitivity of the energy harvester to the electromagnetic field with a frequency of 100–200 Hz can be explained by the fact that there are domains in the structure of PZT that can change their orientation at the specified frequency. With a higher frequency of the electromagnetic field, they no longer had time to react to its change.

It is known that the intensity of scattered electromagnetic fields in the atmosphere can reach up to hundreds of V/m. In the case of using thousands of such energy harvesters, you can get an output signal up to 1 V.



**Figure 2.** Dependence of energy harvester sensitivity on mechanical oscillations (a) and its response on the frequency of the electric field (b).

Thus, on the basis of small-sized structures based on PZT films, it is possible to obtain autonomous energy sources.

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