





# Proceedings 3D Graphene-Carbon Nanotubes-Polydimethyl Siloxane Flexible Electrodes for Simultaneous Electrochemical Detections of Hg, Pb and Cd <sup>+</sup>

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+ Presented at the Eurosensors 2017 Conference, Paris, France, 3–6 September 2017.

Published: 18 August 2017

**Abstract:** In this work, the effect of CNTs content in 3D graphene-PDMS-CNTs electrodes were systematically studied for simultaneous determination of Hg, Pb and Cd by differential pulse anodic stripping voltammetry. The composites were formed by dip coating CVD graphene on Ni foam in CNTs-dispersed PDMS solution with varying CNTs concentrations. The optimal CNTs content was found to be ~0.5 mg/mL for all analytes. The optimal graphene-PDMS-CNTs electrode showed good analytical performances with sharp well-separated peaks of Pb, Hg and Cd in the concentration range of 100–500  $\mu$ g/L. Therefore, the graphene-PDMS-CNTs electrode is highly promising for multiple detections of heavy metal pollutants.

Keywords: graphene; carbon nanotubes; electrochemical sensor; heavy metals

# 1. Introduction

3D graphene foam structure is a highly potential platform for advanced electrochemical sensing applications due to its high electrical conductivity, large effective specific surface area and high electron transfer rate [1–4]. However, its structural stability must be improved and its sensing performances may enhanced by properly combining with other effective materials such as Polydimethyl-siloxane (PDMS) and carbon nanotubes (CNTs). The combination of graphene and CNTs with PDMS has not been well for electrochemical sensing applications [5]. In this study, innovative graphene/PDMS/CNTs nanocomposites were prepared and optimized for the simultaneous determination of lead (Pb), cadmium (Cd) and mercury (Hg) by varying the CNT contents.

## 2. Materials and Methods

Firstly, graphene layers was deposited on Ni foam by chemical vapor deposition in H<sub>2</sub>/CH<sub>4</sub> at 10 Torr and 900 °C. PDMS solution dispersed with CNTs (0.1–2 mg/mL) was dip-coated on graphene/Ni foam. Ni template was then removed by wet etching using HCl for 12 h. The composite material was characterized by scanning electron microscopy (SEM) and Raman spectroscopy. Electrochemical measurement was performed in differential pulse anodic stripping voltammetry (DPASV) mode using three-electrode configuration, comprising CNTs/PDMS/GP working electrode, Ag/AgCl reference electrode and Pt counter electrode. DPASV measurement of electrodes were investigated in the solution containing Pb, Cd and Hg in a 0.1 M acetate buffer (pH 4.5) with varying concentrations in the range of 100–500 μg/L.

## 3. Results and Discussion

#### 3.1. Characterization Results

The SEM image as shown in Figure 1 demonstrates that CNTs are embedded quite uniformly on PDMS/Graphene network. Raman spectra as displayed in Figure 2 further confirms the co-presence of CNTs, graphene and PDMS materials with PDMS characteristic peaks, G peak, 2D peak and D peak. It illustrates that 2D peak becomes lower while D peak is enhanced due to CNTs inclusion.



Figure 1. Typical SEM image of 3D graphene/PDMS with 1 mg/mL CNTs.



Figure 2. Raman spectra of PDMS, 3D Graphene/PDMS and 3D graphene/PDMS/CNTs.

#### 3.2. Electrochemical Sensing Results

Figure 3 show DPASV curve of the CNTs/PDMS/GP composite electrodes with different CNTs contents in 200  $\mu$ g/L Pb solution. It is seen that the electrode with 0.5 mg/mL CNTs gives the sharpest Pb peak at -0.8 V. The corresponding DPSAV peak current vs. CNTs content as demonstrated in Figure 4 confirms that the electrode with 0.5 mg/mL CNTs offers the optimal peak signal. The other results for Cd and Hg in Figure 4 indicates approximately the same optimal CNT content. The optimal electrode were then tested for simultaneous detections of Pb, Hg and Cd with varying analyte concentrations as illustrated in Figure 5. It can be seen that the electrode exhibits three well-defined anodic peaks for Pb, Hg and Cd at -0.79, 0.05 and -1.05 V, respectively, displaying its good selectivity for simultaneous detection of the three analytes. The respective calibration curves for Pb, Cd and Hg (Figure 6) show that the electrode exhibits the highest

sensitivity and widest dynamic range (100–500  $\mu$ g/L) for Pb and the lowest sensitivity and narrowest dynamic range for Cd.



Figure 3. DPASV for analysis of 200  $\mu$ g/L Pb using Graphene/PDMS with different CNT contents.



Figure 4. Peak DPSAV current vs. CNT content towards 200  $\mu$ g/L Pb, 400  $\mu$ g/L Cd and 400  $\mu$ g/L Hg.



Figure 5. DPASV for analysis of Pb, Cd and Hg using Graphene/PDMS with 0.5 mg/mL CNTs.



**Figure 6.** Peak DPASV current for analysis of Pb, Cd and Hg using Graphene/PDMS with 0.5 mg/mL CNTs with different analyte concentrations.

## 4. Conclusions

In conclusion, the effect of CNTs content in 3D graphene-PDMS-CNTs electrodes were systematically studied for simultaneous determination of Hg, Pb and Cd by DPSAV methods. The composites were formed by dip coating CVD graphene on Ni foam in CNT-dispersed PDMS solution followed by Ni wet etching. The optimal CNTs content was found to be ~0.5 mg/mL for all heavy metal analytes. The optimal graphene-PDMS-CNTs electrode showed good analytical performances with sharp well-separated peaks of Pb, Hg and Cd in the concentration range of 100–500  $\mu$ g/L. The graphene-PDMS-CNTs electrode is thus highly potential for multiple detections of heavy metal pollutants.

Conflicts of Interest: The authors declare no conflict of interest

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