

Article

# Effect of Biodegradable Hydrophilic and Hydrophobic Emulsifiers on the Oleogels Containing Sunflower Wax and Sunflower Oil

Deepti Bharti <sup>1</sup>, Doman Kim <sup>2</sup>, Miguel Ângelo Cerqueira <sup>3</sup>, Biswaranjan Mohanty <sup>4</sup>, SK. Habibullah <sup>4</sup>, Indranil Banerjee <sup>5</sup> and Kunal Pal <sup>1,\*</sup>

## Supplementary file

### 1. Colorimetric analysis

Table S1. Values of absolute color difference ( $\Delta E$ ).

Sample name	$\Delta E$
S1	$6.27 \pm 0.59$
S3	$6.77 \pm 1.05$
S5	$4.40 \pm 0.29$
S10	$0.51 \pm 0.50$
T1	$1.12 \pm 0.09$
T3	$8.90 \pm 0.79$
T5	$6.60 \pm 0.87$
T10	$8.20 \pm 5.08$

### 2. Mechanical Study

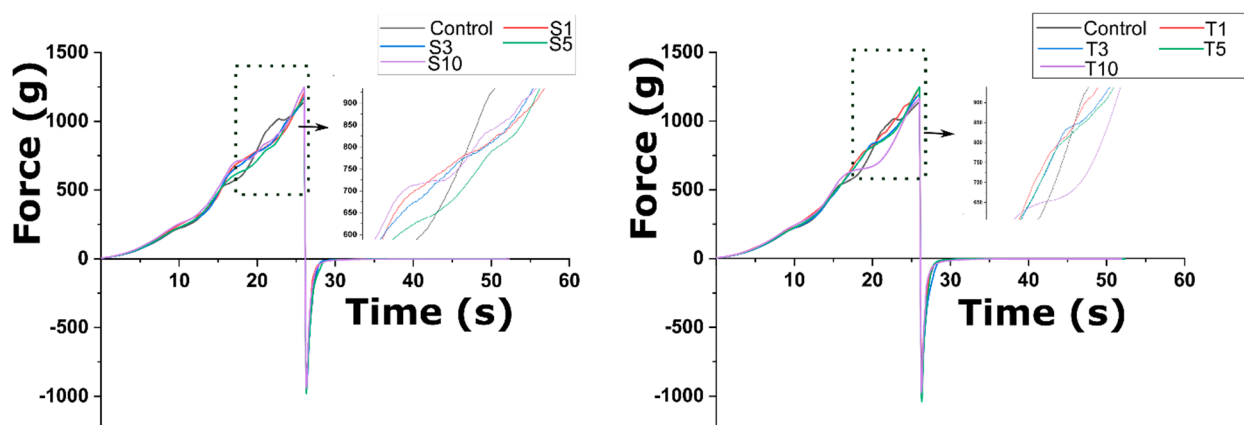


Figure S1. Spreadability profile of a) SPAN-80 formulation b) TWEEN-80 formulation.

**Table S2.** Parameters of spreadability test of oleogel.

Samples	Firmness(g) (F <sub>0</sub> )	Work of shear(g-mm) (C <sub>0</sub> )	Stickiness(g) (S <sub>0</sub> )	Work of adhesion(g-mm) (A <sub>0</sub> )
Control	1140.47±77.47	11468.39±325.88	-876.72±84.96	-715.63±4.59
S1	1123.11±92.63	10285.46±1408.87	-807.72±4.86	-633.745±88.45
S3	1182.91±32.30	11430.46±793.75	-930.82±113.80	-766.04±220.67
S5	1166.30±128.60	11144.55±1182.20	-988.91±143.84	-804.60±167.19
S10	1249.38±187.93	11938.27±1332.53	-943.84±162.30	-614.38±39.74
T1	1247.74±293.06	12089.96±2312.73	-970.37±345.57	-732.29±19.60
T3	1194.51±75.85	11594.57±389.57	-1024.05±149.28	-801.68±119.23
T5	1249.82±123.32	11669.31±557.52	-1041.922±138.13	-735.96±32.44
T10	1164.41±29.25	11166.34±221.46	-977.15±27.14	-665.56±48.46

### 3. FTIR analysis

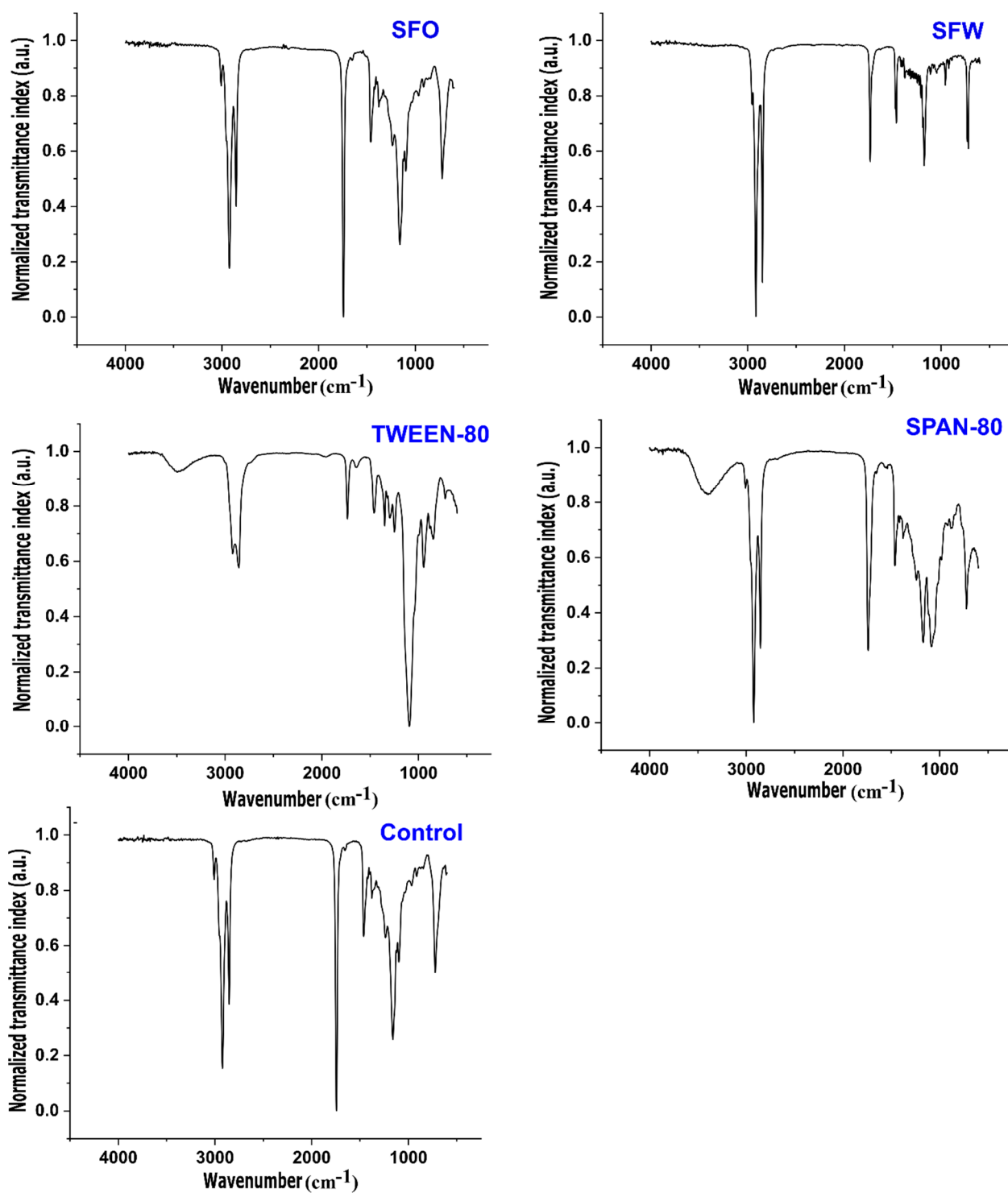


Figure S2. FTIR spectra of raw components and control oleogel.

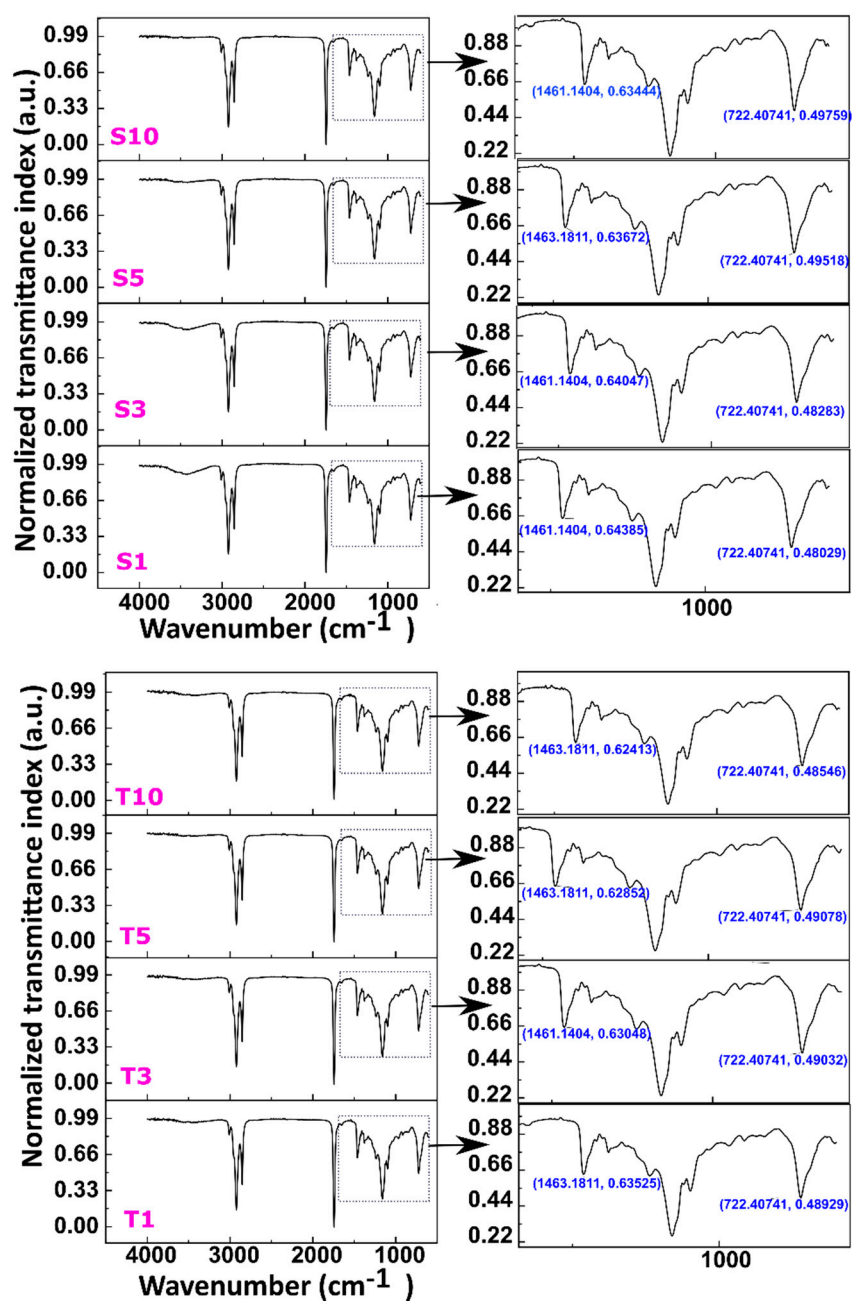


Figure S3. FTIR spectra all the formulations.

#### 4. DSC analysis

**Table S3.** Thermal properties of oleogels.

<b>Formulations</b>	<b>Peaks</b>	<b>Temperature (°C)</b>	<b>Area</b>	<b>Onset(°C)</b>	<b>Peak (°C)</b>
<b>Control</b>	Peak 1	62.019	0.3714	63.43	60.93
	Peak 2	65.905	0.084		
<b>S1</b>	Peak 1	60.25	0.318	63.37	60.87
	Peak 2	64.490	0.181		
<b>S3</b>	Peak 1	64.105	0.422	63.40	60.89
	Peak 2	66.544	0.054		
<b>S5</b>	Peak 1	60.481	0.320	63.41	59.665
	Peak 2	65.110	0.131		
<b>S10</b>	Peak 1	61.547	0.370	63.41	60.918
	Peak 2	65.447	0.113		
<b>T1</b>	Peak 1	60.676	0.442	63.41	60.911
	Peak 2	64.939	0.132		
<b>T3</b>	Peak 1	63.320	0.085	62.16	59.659
	Peak 2	66.088	0.079		
<b>T5</b>	Peak 1	60.459	0.070	63.41	59.665
	Peak 2	67.202	0.187		
<b>T10</b>	Peak 1	64.205	0.416	63.41	59.663
	Peak 2	66.280	0.050		