

To be submitted as an **Original Research Paper** to **Separations**

**Volatile carbonyl compounds emission in dry-process fibreboard: identification through a selective GDME-HPLC-DAD-MS/MS method**

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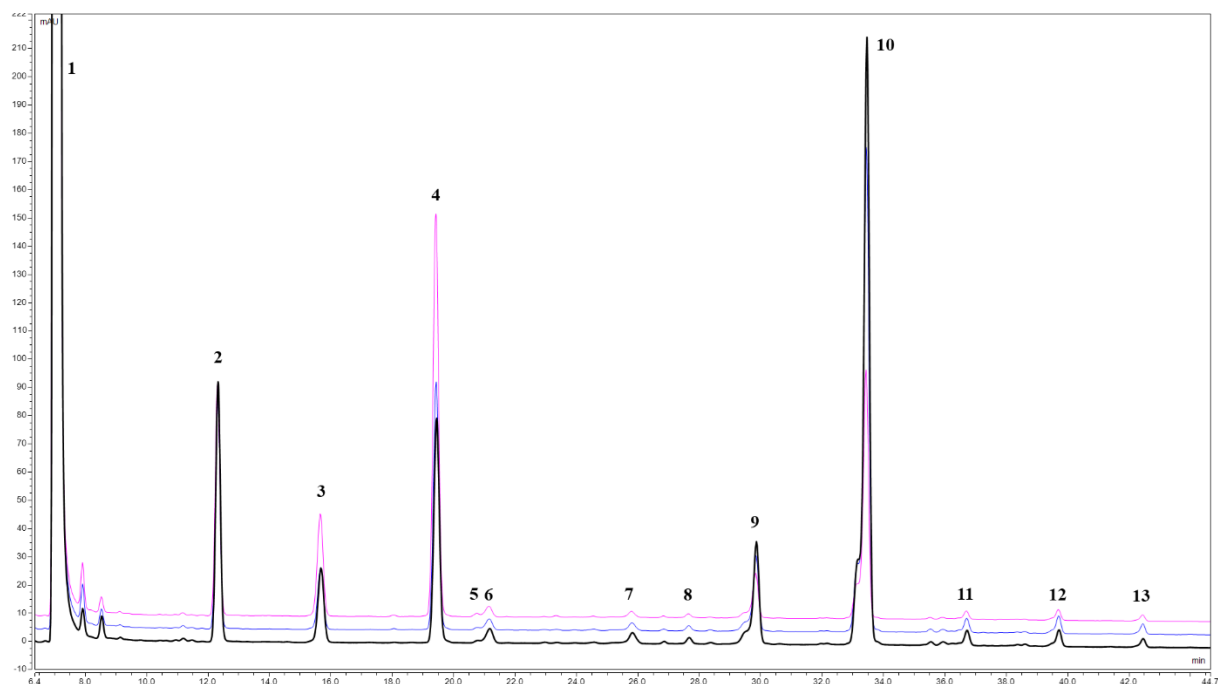
**Table S1** – Experimental matrix for the 2<sup>4</sup> full factorial design study.

Run Order	Temperature	Time	Volume	Concentration
1	30	10	250	0.10
3	30	60	250	0.10
5	30	10	750	0.10
7	30	60	750	0.10
9	30	10	250	0.30
11	30	60	250	0.30
13	30	10	750	0.30
15	30	60	750	0.30
17 <sup>a</sup>	45	35	500	0.20
18 <sup>a</sup>	45	35	500	0.20
2	60	10	250	0.10
4	60	60	250	0.10
6	60	10	750	0.10
8	60	60	750	0.10
10	60	10	250	0.30
12	60	60	250	0.30
14	60	10	750	0.30
16	60	60	750	0.30

<sup>a</sup> Runs 17 and 18 correspond to the centre points.

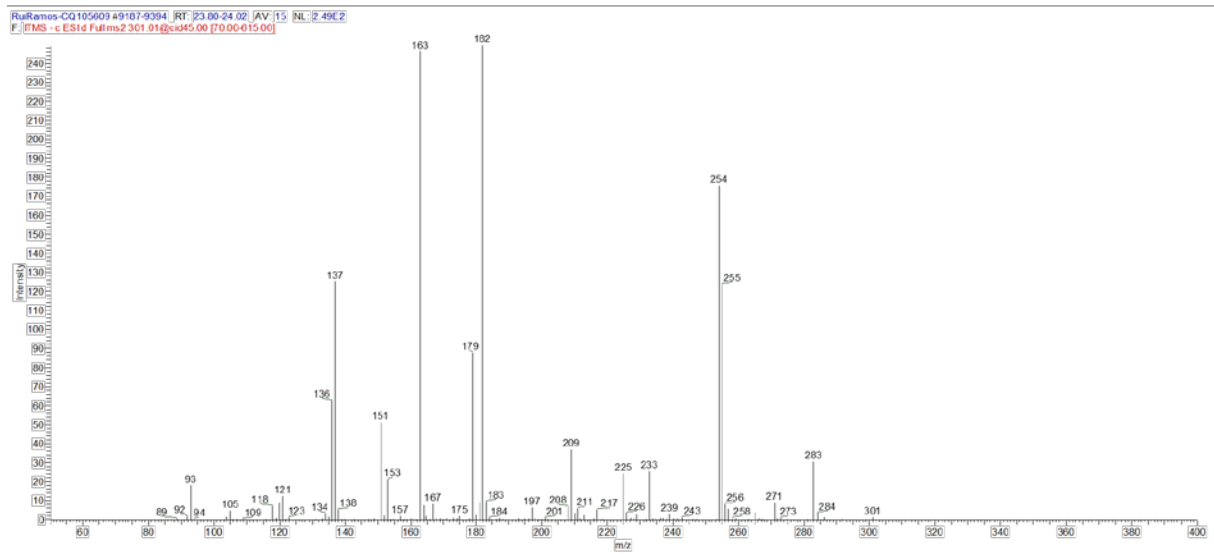
**Table S2** – Real and coded matrices for the Box-Behnken design.

Run Order	Real matrix			Coded matrix		
	Temperature	Time	Volume	Temperature	Time	Volume
1	30	10	500	-1	-1	0
3	30	60	500	-1	+1	0
5	30	35	250	-1	0	-1
7	30	35	750	-1	0	+1
9	45	10	250	0	-1	-1
10	45	60	250	0	+1	-1
11	45	10	750	0	-1	+1
12	45	60	750	0	+1	+1
13 <sup>a</sup>	45	35	500	0	0	0
14 <sup>a</sup>	45	35	500	0	0	0
15	45	35	500	0	0	0
2	60	10	500	+1	-1	0
4	60	60	500	+1	+1	0
6	60	35	250	+1	0	-1
8	60	35	750	+1	0	+1

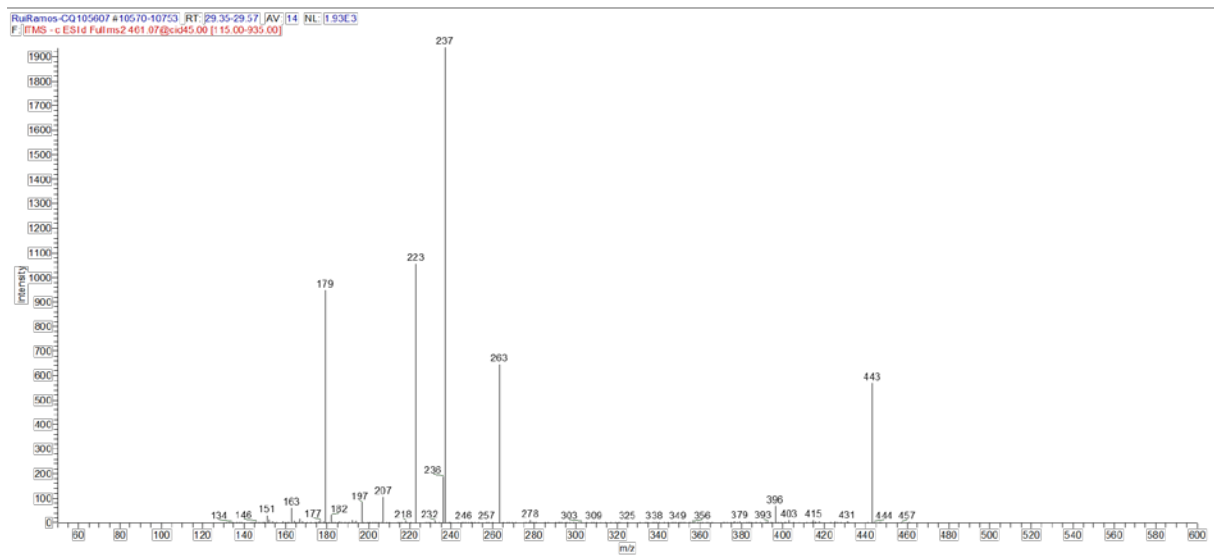


**Figure S1** – Representative chromatogram of orange MDF bonded with MUF resin with thicknesses of 12 mm (—), 16 mm (—) and 19 mm (—). Identified compounds as DNPH derivatives: 1 – DNPH; 2 – formaldehyde; 3 – acetaldehyde; 4 – acetone; 5 – furfural; 6 – propanal; 7 – butanal; 8 – benzaldehyde; 9 – pentanal; 10 – hexanal; 11 – heptanal; 12 – octanal; 13 – nonanal.

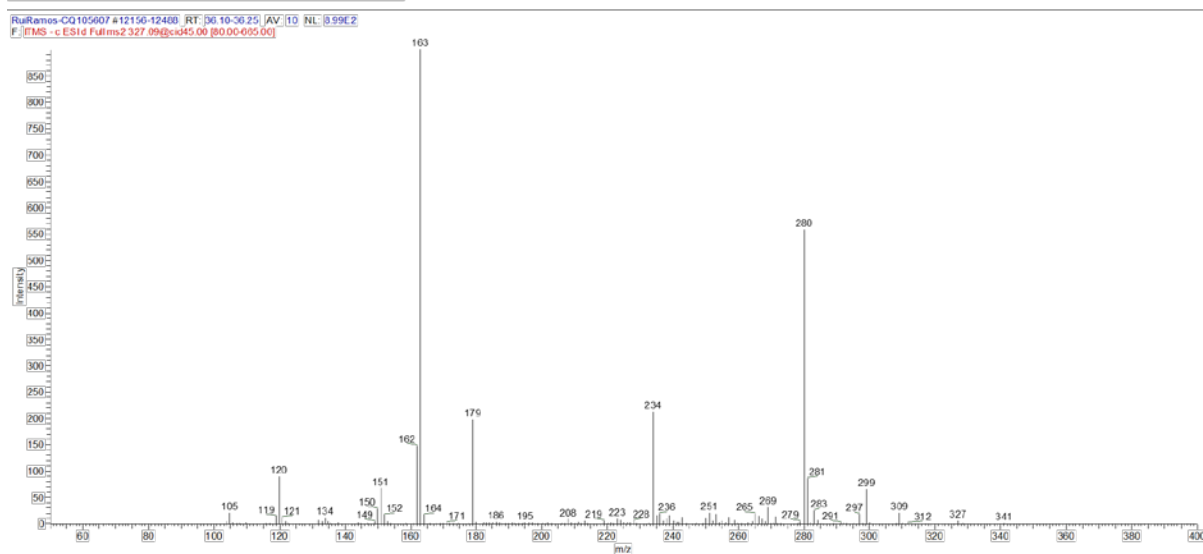
## Peak 8 MS<sup>2</sup>



## Peak 13 MS<sup>2</sup>



## Peak 20 MS<sup>2</sup>



**Figure S2** – MS/MS spectrum for the  $[M - H]^-$  ion for Peaks 8, 13 and 20.