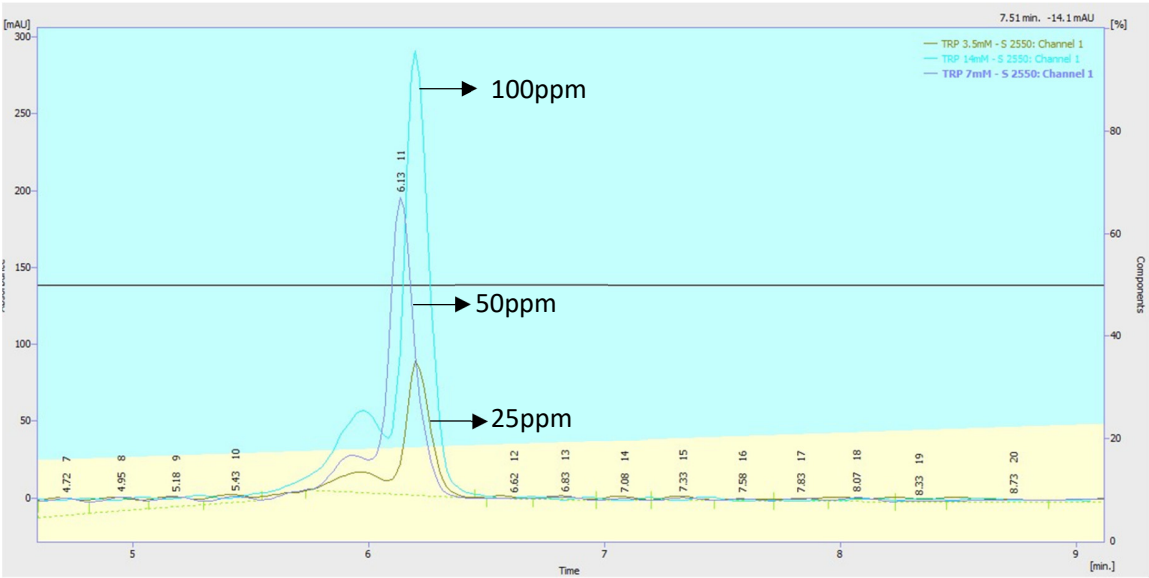
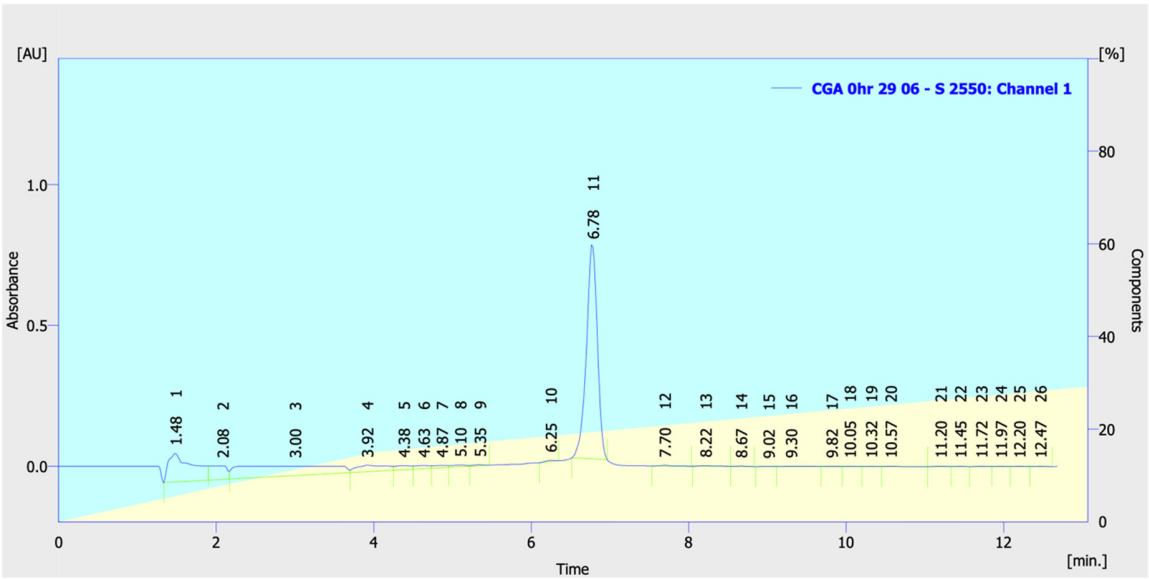


**Table S1.** Gradient for 5-CQA determination

Time (min)	Eluent A (%)	Eluent B (%)	Flow rate (ml/min)
0	100	0	1,0
4	85	15	1,0
20	60	40	1,0
40	45	55	1,0



**Figure S1:** Comparative chromatogram of TRP at different concentrations



**Figure S2:** 5-CQA chromatogram

**Table S2:** Initial Rate Method results

[A] (mM)	[B] (mM)	r (M min <sup>-1</sup> )
1	7	1,34x10 <sup>-5</sup>
0,5	7	2,43x10 <sup>-6</sup>
1	14	1,06 x10 <sup>-5</sup>

\*A= 5-CQA B=TRP

**Table S3:** Rate constant calculation

t (min)	[C <sub>A</sub> ] (M)	k (min <sup>-1</sup> ) n=1	k (M <sup>-1</sup> min <sup>-1</sup> ) n=2
70	6,15 x10 <sup>-5</sup>	0,0398	217,71
130	2,31 x10 <sup>-5</sup>	0,0289	324,45
165	1,59 x10 <sup>-5</sup>	0,0255	401,49
255	1,25 x10 <sup>-5</sup>	0,0171	303,60
315	9,46 x10 <sup>-6</sup>	0,0148	332,421
390	8,09 x10 <sup>-6</sup>	0,0123	314,41
Average		-	315.68



**Figure S3.** Color development of different molar ratios: from left to right: 5-CQA:TRP 1mM-5mM, 1mM-3,5mM, 3,5mM-7mM, 7mM-7mM and 7mM-3,5mM



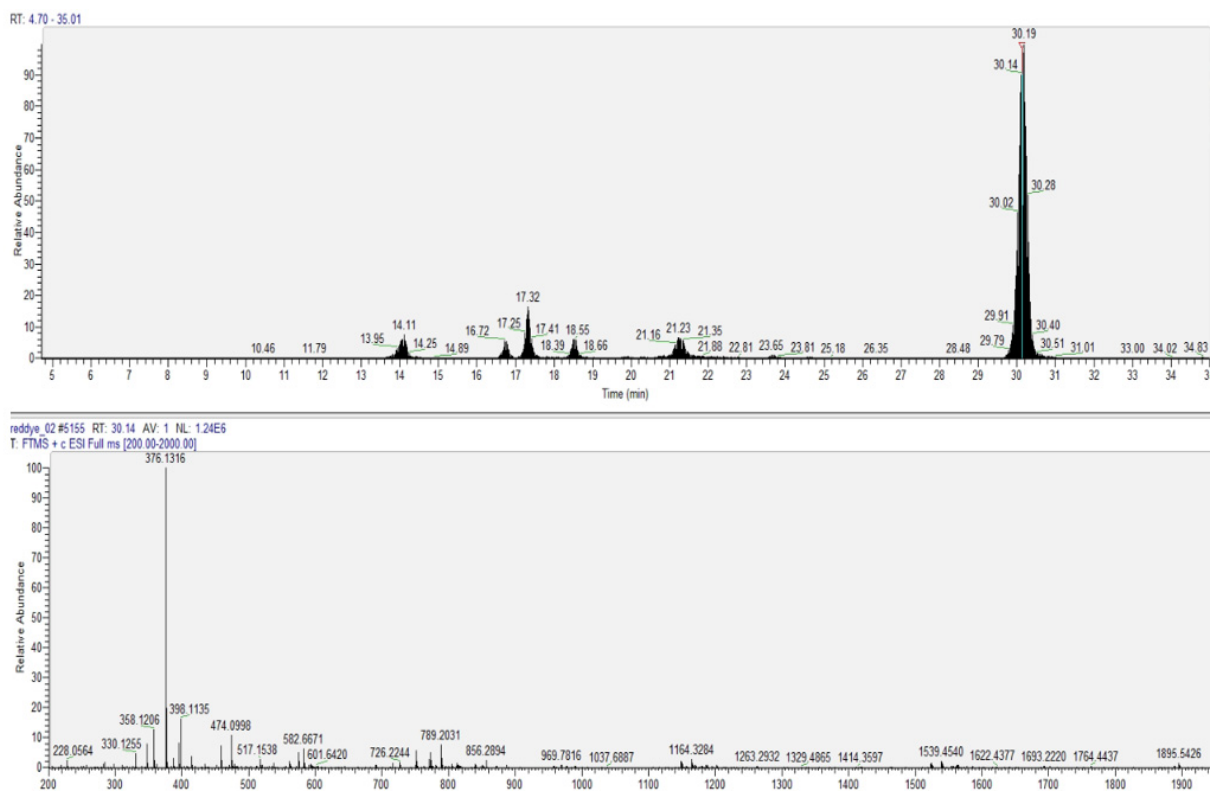
**Figure S4.** Color of the product pigment at different reaction temperatures



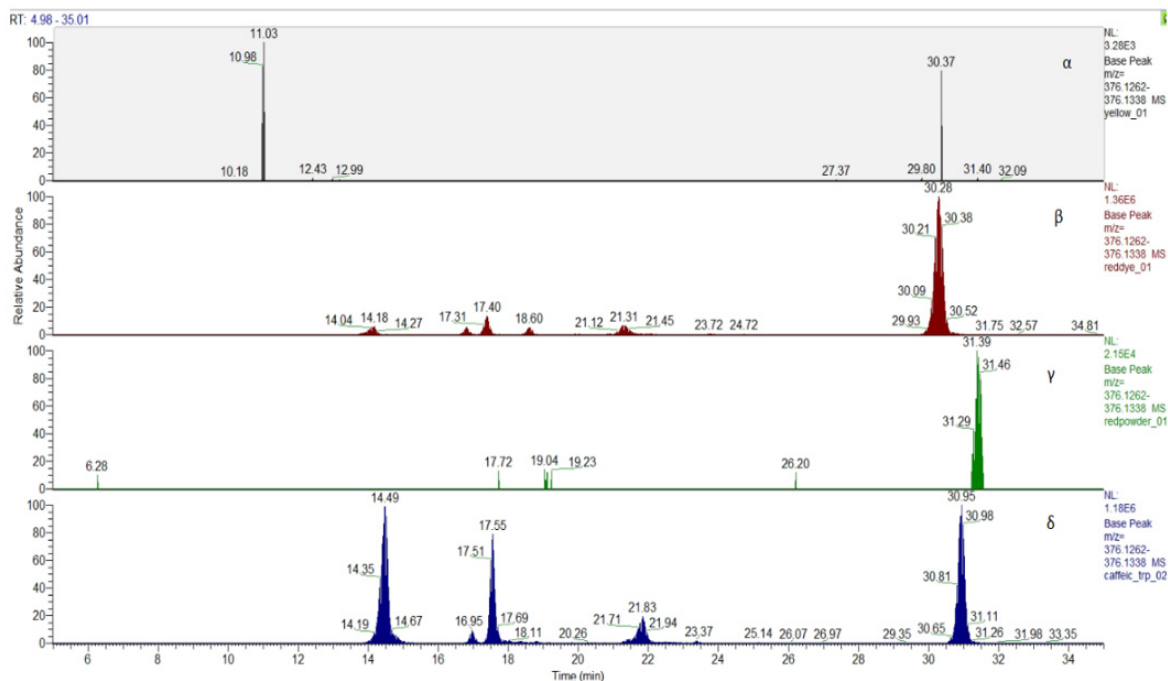
**Figure S5.** Color of samples at the end of each reaction at different pH (7, 7.5, 8 and 9.5)

**Table S4:** Color determination of final product after completion of the reaction at each different pH.

<b>pH</b>	<b>L*</b>	<b>a*</b>	<b>b*</b>	<b><math>\Delta E</math></b>
9.5	22.63	46.26	30.44	-
6.5	30.64	58.64	40.22	17.68
7	31.50	56.66	41.84	17.79
8	25.69	54.73	36.40	10.80
9	23.42	48.34	32.65	3.13



**Figure S6.** Spectrum of the red pigment solution at 30min



**Figure S7.** Peak 376,13m/z in the spectra of: a) t=15min of the reaction of CGA-TRP, b) Final product of the reaction, c) Spray dried powder, d) Final reaction of caffeic acid-TRP

An LTQ Orbitrap Discovery equipped with a Eurospher II 100-5 C18P column was used for the MS analysis. LC conditions were as follows:

1. Mobile phase A: 0.2M CH<sub>3</sub>COOH
2. Mobile phase B: ACN
3. Mobile phase C: MeOH

<b><i>Time ( min)</i></b>	Mobile phase A (%)	Mobile phase B (%)	Mobile phase C (%)	<b><i>Flow (mL/min)</i></b>
0	100	0	0	0.5
11	85	15	0	0.5
56	60	40	0	0.5
70	0	0	100	0.5

MS analysis conditions:

<b>Parameter</b>	<b>Value</b>
<b>Source Voltage</b>	3kV
<b>Seath gas flow</b>	60arb
<b>Auxiliary gas flow</b>	8arb
<b>Sweep gas flow</b>	1arb
<b>Capillary Temperature</b>	350°C
<b>Capillary Voltage</b>	25V
<b>Multipole 00 offset</b>	5V
<b>Multipole 0 offset</b>	8V
<b>Front lens</b>	6.25V
<b>Normalized collision energy</b>	35%