

Supplementary Material

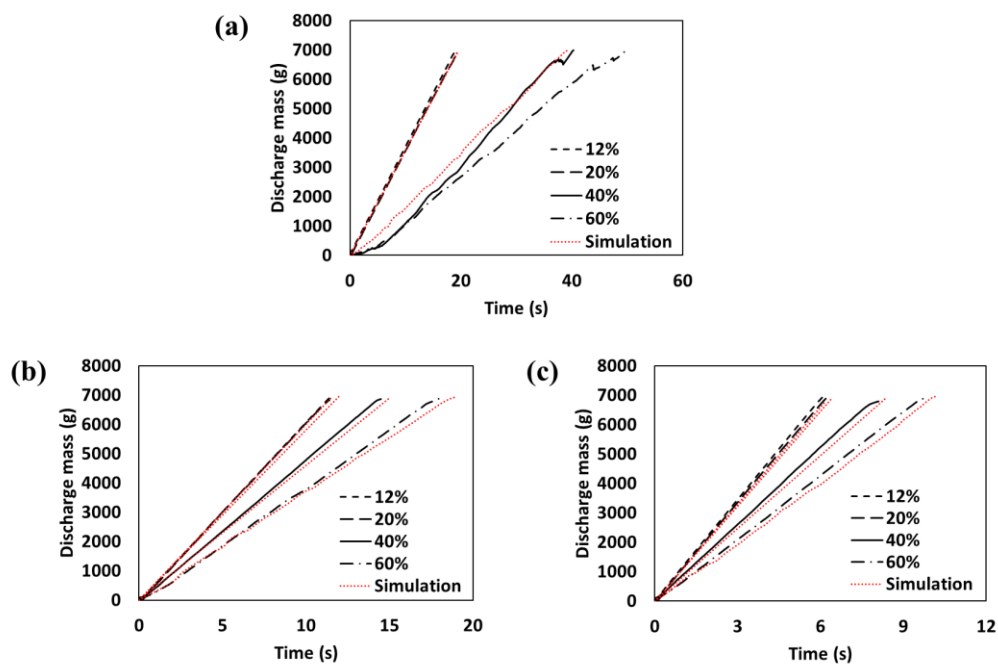


Figure S1. Mass profiles of soybeans with various moisture content during discharge at different orifice sizes obtained by experiments and simulations.