

Article The Sustainable Supply Chain Network Competition Based on Non-Cooperative Equilibrium under Carbon Emission Permits

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Abstract: Under the background of a circular economy, this paper examines multi-tiered closed-loop supply chain network competition under carbon emission permits and discusses how stringent carbon regulations influence the network performance. We derive the governing equilibrium conditions for carbon-capped mathematical gaming models of each player and provide the equivalent variational inequality formulations, which are then solved by modified projection and contraction algorithms. The numerical examples empower us to investigate the effects of diverse carbon emission regulations (cap-and-trade regulation, mandatory cap policy, and cap-sharing scheme) on enterprises' decisions. The results reveal that the cap-sharing scheme is effective in coordinating the relationship between system profit and carbon emission abatement, while cap-and-trade regulation loses efficiency compared with the cap-sharing scheme. The government should allocate caps scientifically and encourage enterprises to adopt green production technologies, especially allowing large enterprises to share carbon quotas. This study can also contribute to the enterprises' decision-making and revenue management under different carbon emissions reduction regulations.

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Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). **Keywords:** non-cooperative equilibrium; complex supply chain network; environmental policies; circular economy

1. Introduction

1.1. Background

As carbon emissions contribute to global warming through the greenhouse effect, the development of a circular economy has attracted the attention of many scholars [1–4]. Humans' industrial production continues to intensify, and carbon emissions are directly linked to supply chain activities, which include the production process, transportation, distribution, and end-of-life product disposal [5]. The production process is always accompanied by high emissions and environmental pollution, especially in industry. Therefore, sustainable supply chain development has become the focus of the *EU-ETS* and The Paris Agreement [6]. The European Commission announced that transportation has become the second-biggest greenhouse gas (GHG) emitter preceded only by energy, and accounts for almost a quarter of European GHG emissions. Especially, road transport has significant contributions to CO_2 emissions in addition to the contributions from the maritime and aviation sectors.

In reality, the supply chain has become more complex and rapidly evolved into supply chain networks along with globalization and specialization. In a complex supply chain network, firms face risks not only from variable demand but also from their competitors [7–9]. Therefore, pollution and sustainability issues should be highlighted because of their fierce effect on both supply chain networks and societies and countries.

As the main advocator of a low-carbon society, international organizations and governments have taken some actions at the macro level. For example, The Paris Agreement, which entered into force on 4 November 2016, made arrangements for global action on



climate change after 2020. Many countries are facing unprecedented carbon emission stress and have thus set their abatement goals [10,11]. As the biggest developing country, the Chinese government promised that China's carbon emission intensity would be reduced by 60–65% in 2030, compared with that in 2005 [12]. The intensity of energy consumption would continue to decline, and the resource output efficiency would increase substantially. To achieve the promised emission reduction targets, governments have enacted several environmental policies which enforce firms to accomplish green transformation development.

On the other hand, the sustainable and circular economy also provides some opportunities for enterprises. The enterprises can build reverse channels or adopt green production technologies to undertake social responsibility. As a fast fashion brand, in 2016, Uniqlo established its R&D center called the Jeans Innovation Center (JIC) in California. Aiming at creating a more environmentally friendly production approach, JIC not only adopts ecological water washing materials but also develops laser-fading technology [10]. In the reverse flow, recycling and remanufacturing are efficient methods used to enhance resource utilization. The recycling process can be realized by two modes: original equipment manufacturers (OEMs) recycling and third-party recycling [13–15]. The latter mode is more efficient in dealing with the dramatically increased end-of-life (EOL) products and plays an important role in promoting a circular economy [16–18].

1.2. Practical Motivation

Our research investigates a real case of China's paper industrial supply chain network. The manufacturers are divided into two segments called eco manufacturers and noneco manufacturers according to whether they employ advanced low-carbon production technology. In addition, the collection centers include online recycling platforms and third-party intelligent recycling systems.

According to survey data gathered by the China Paper Association, there were about 2700 large-scale paper-making enterprises in 2018, and there were about 500 emission control enterprises included in carbon trading. The paper and paperboard production capacity was 104.35 million tons, and the total amount of wastepaper recycling in China was 49.64 million tons.

In 2015, China's total carbon emissions were 9084.62×10^6 tons of carbon dioxide equivalent, of which the carbon emissions of the paper industry accounted for 1.67% of China's total emissions and ranked seventh among all industries. The carbon emission of a paper enterprise comprises three components: carbon emission from fossil fuel combustion, carbon emission from production, carbon emission from the net purchase of electricity and heat. According to the statistics, carbon emissions from fossil fuel combustion account for the majority, about 81.3%, and coal occupies the vast majority of fossil fuel combustion. Therefore, the use of coal can represent the carbon emissions of the paper industry. Through the above calculation, we can obtain the carbon dioxide produced per ton of paper and show this information in the form of labels; that is, make carbon labels and stick carbon labels on the products.

According to the statistics of most paper-making enterprises, the production of one ton of paper emits about 3000 kg of carbon dioxide, which is both directly produced in the production process and indirectly generated in the relevant links. In addition, the transport of paper products from manufacturers to consumers also produces carbon dioxide, especially in cases in which heavy vehicles are used for long-distance transportation. After it is used by consumers, paper can be recycled by a third-party recycler such as the Little Yellow Dog recycling system, which is widespread in some communities in China, and several online recycling platforms that also conduct wastepaper recycling. After cleaning and related treatment, about 800 kg of recycled paper can be obtained by recycling one ton of wastepaper; thus, this process can greatly reduce the use of raw materials and carbon emissions.

Paper enterprises are also constantly innovating their production technologies. Some manufacturers, such as Shanghai Oriental Champion Paper Co., Ltd., one of the leading

thin paper manufacturers in China, Shanghai. have switched from off-site coal-fired power generation to on-site gas-fired power generation, which has improved energy efficiency, reduced the carbon footprint by 60%, and reduced power costs by one fifth.

1.3. Research Question and Contributions

On the basis of the above background, this paper tries to investigate three questions:

- (1) There is always a conflict between environmental protection goals and economic development goals. As for the government, how to properly enact policy or combine the advantage of different policies? Moreover, what are the differences between each kind of polices?
- (2) Carbon emission constraint incurs intense pressure on enterprises. They will face the choice of adjusting production planning passively or undertaking the social responsibility initiatively. Then, how should enterprises make operation decisions under different policies?
- (3) What is the benefit of reverse logistics? Does it affect enterprise strategy? What are the related parameters that influence supply chain performance such as consumers' environmental awareness or recovery ratio?

To answer these questions, we first consider a strict carbon emission permits supply chain network in which the government sets an emission threshold. Then we extend the base model in two ways. First, we assume government adopts cap-and-trade regulation to stimulate enterprises' production enthusiasm. The government allocates enterprises free carbon caps before production begins, and firms should determine their strategy under certain caps. Second, we suppose caps flow among firms without transaction cost. This situation may occur among different enterprises within a large enterprise group and promote enterprises' collaboration.

Three CLSCN models were built based on practical cases. Using variational inequality theory, modified projection algorithms, and contraction algorithms, models can be transformed and solved. The equilibrium results under different situations are compared through numerical simulation.

The major contributions of this paper can be summarized as follows:

- (1) We incorporate carbon trade regulations into the equilibrium model of a CLSCN to analyze the impacts of carbon trade behaviors of the two types of manufacturers on equilibrium decisions.
- (2) We first propose the carbon trade subnet and the product transaction subnet in the SCN and introduce the carbon trade center as a place for carbon trading.
- (3) By comparing three carbon reduction regulations, we illustrate the different laws of decision and profits and emission control and identify best practices for enterprises under different regulations.

We organized the remaining parts as follows. We provide a comparative discussion of the previous research highly related to our research in Section 2. Section 3 provides the notations and assumptions to accurately describe the decision models. In Section 4, the variational inequality models and the algorithm used to solve the models are described. Section 5 analyzes the results of numerical experiments to obtain the enlightenment of the management. Finally, we present the conclusions and suggestions in Section 6. The qualitative properties of the corresponding variational inequality models are presented in the Appendix C.

2. Literature Review

This paper focuses on sustainable supply chains, cap-and-trade regulations, noncooperative equilibrium, and consumers' environmental awareness. To better highlight our research issue, we briefly reviewed some relevant studies on these subjects. We will also point out the difference between our study and previous ones.

2.1. Sustainable Supply Chain

Pressure from stakeholders for sustainable development is forcing top management to reconsider its supply chain management, and the pursuit of sustainability has evolved as a popular trend in supply chain management [10,19]. Motivated by international retailers (e.g., Walmart and H&M) cooperating with their suppliers to reduce carbon emissions across supply chains, [10] investigated information sharing and studied its effect on carbon emission reduction. Considering a supply chain consisting of two competing manufacturers and a retailer, [20] studied the optimal green technology investment strategy problem of upstream manufacturers. Guo et al. [21] established a fashion supply chain consisting of one manufacturer and two competing retailers and discussed how retailer competition and consumer returns affect the development of green products in the fashion industry.

Recently, remanufacturing has come into focus as an area of economic and environmental insight [22–25]. Savaskan et al. [22] were among the first to divide the CLSC recycling model into the manufacturer recycling model, vendor recycling model, and third-party recycling model. The results of their work illustrated that the vendor recycling model is the most effective approach. Taleizadeh et al. [26] analyzed the effects of the third-party recycler in a CLSC under deterministic demand. Zerang et al. [27] established a three-echelon closed-loop supply chain model, and the results showed that the manufacturer-Stackelberg case is often the most effective scenario in CLSC.

Although the above-mentioned papers investigate the closed-loop supply chain in depth, the cap-and-trade regulation has been neglected as an effective approach to reducing carbon emissions, and thus needs further discussion.

2.2. Cap-and-Trade Regulations

To stimulate enterprises to actively reduce their carbon emissions through economic incentives, the government launched carbon trading, which can also be called cap-and-trade regulations. The European Union Emissions Trading Scheme (EU-ETS) is a successful form of cap-and-trade regulations. China launched its first carbon trading pilot in 2013, which entered into force in 2019. Therefore, it is important to explore the impacts of cap-and-trade regulations on enterprises, and conducting a simulation study on global carbon emission rights trading can provide practical outcomes [28–35]. Zhang and Xu [36] provided a basis for decision making on the reasonable use or sale of carbon emission rights by manufacturers and made a comparative analysis of the effectiveness of carbon trading and carbon tax. Du et al. [37] analyzed the game between decision-makers on product pricing and output considering cap-and-trade regulations and obtained a unique Nash equilibrium based on the basic Newsboy model. Yang et al. [38] and Yang et al. [39] both explored the channel selection problems under cap-and-trade regulations. The former asserts that products' properties and consumers' channel preferences are key factors affecting manufacturers' channel selection. The latter highlights that both the level of carbon emissions reduction and the profits of manufacturers increase with the manufacturer's product promotion.

Unlike our research, the above studies do not combine cap-and-trade regulations with reverse logistics. Moreover, they ignore the fact that carbon trade volume should be a decision variable in decision making.

2.3. Supply Chain Network Based on Non-Cooperative Equilibrium

The business crosses and fierce competition among supply chain members present the supply chain as a hierarchical network structure, including various enterprises and demand markets. With the coexistence of a competition and cooperation relationship, according to the rational person assumption, the corporate goal is to maximize its profits. Non-cooperative competition among the same types of members in the network forms a Nash equilibrium. Our study is also related to the literature rooted in supply chain network equilibrium under different environmental policies. In this field, scholars have carried out several studies on decision-making problems with different network structures [5,38,39]. Nagurney et al. [40] first established the SCN equilibrium model, making a great contribution to the promotion and application of supply chain network theory, and applied it to diverse fields [41,42]. With the implementation of environmental protection policies, He et al. [43] studied the joint effect of the mandatory cap policy and operational decision mode on profitability and emissions. The results illustrate that the cap-sharing scheme can achieve Pareto improvement for chain players' profit and obtain a win-win situation for sustem profit and CHC emission reduction. Tag et al. [44] studied two types

situation for system profit and GHG emission reduction. Tao et al. [44] studied two types of mandatory cap policies under a multi-period scenario supply chain network and found that decision-makers can adjust their strategies under global carbon emissions constraints in most cases. He et al. [45] considered a supply chain super network constrained by a mandatory cap policy and examined the joint effect of stringent carbon regulations and operational decision modes on system performance.

2.4. Consumers' Environmental Awareness

Currently, consumers are increasingly concerned about the energy crisis and global warming and are focused on environmentally friendly and green products [34,46]. In 2014, the Eurobarometer Commission survey stated that 75% of Europeans tended to buy green products at a higher price [47,48], which promotes the development of eco-friendly products. In China, a report by the AliResearch Institute found that the total number of consumers who have environmental awareness increased by 14% during 2011~2015, and reached 65 million in 2015 [49]. Consumers' green preferences change their purchase behavior and promote low-carbon development [48]. Therefore, in this paper, the consumers' environmental awareness level is introduced to depict the social environment more realistically.

2.5. Research Gap

We highlight the contribution of the aforementioned studies in Table 1. The literature review has shown that most previous studies examine the optimization of the supply chain under the given emission regulations. When a carbon cap exists, most studies consider it as a given constant that constrains manufacturers' decision making. Most previous research related to carbon-constrained operations optimization only considers one or two kinds of carbon reduction policies. There is a lack of literature comparatively analyzing the impact of cap-and-trade regulations, mandatory cap policy, and cap-sharing schemes on multiple decision-makers under CLSCN.

	Consumer's Green Awareness	Low-Carbon Policy		Supply Chain Structure		Research Method	
Literature		Carbon Tax	Cap-and-Trade	SC	Network	Empirical Analysis	Modeling Analysis
1. [1]							
2. [2]	\checkmark			\checkmark			\checkmark
3. [3]	\checkmark	\checkmark			\checkmark		\checkmark
4. [4]	\checkmark	\checkmark			\checkmark		\checkmark
5. [5]	\checkmark	\checkmark			\checkmark		\checkmark
6. [7]		\checkmark		\checkmark			\checkmark
7. [17]	\checkmark			\checkmark			\checkmark
8. [20]	\checkmark			\checkmark			\checkmark
9. [21]	\checkmark			\checkmark			\checkmark
10. [28]				\checkmark			\checkmark
11. [31]							
12. [32]						\checkmark	
13. [35]	\checkmark			\checkmark			
14. [39]					\checkmark		
15. [48]							
16. [49]	\checkmark			\checkmark			\checkmark
This paper		Cap-and-trad cap	e, mandatory cap, sharing		\checkmark		\checkmark

Table 1. Comparison of related research papers in low-carbon regulations.

To fill this gap, our study focuses on how different regulations influence members' profits and carbon emissions in a CLSCN and investigate the remanufacturing's impact on members' equilibrium decisions. The results present meaningful information for the government to enact better carbon regulations and enterprises to adopt better operational policies.

3. Notations and Assumptions

3.1. Notations

The following parameters, decision variables, endogenous variables, and functions shown in Tables 2–5 are used throughout the remainder of this paper.

Tal	ble	2.	Parameters	of	the	mod	el
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Parameters	Definition
i	A typical ecological manufacturer, $i = 1, 2, \dots, I$.
j	A typical non – ecological manufacturer, $j = 1, 2, \dots, J$.
k	A typical demand market, $k = 1, 2, \dots, K$.
h	A typical collection center, $h = 1, 2, \dots, H$.
ε	Unit carbon trading commission charged by carbon trading center.
ω	Unit carbon trading price between non-eco manufacturers and eco manufacturers.
ε_x	The recycling ratio of EOL products of manufacturers in demand markets, $x = i, j$.
s	The proportion of reusable materials extracted from recycled products when
U	collection centers dispose EOL products from demand markets.
βX	x = r denotes the raw material conversion ratio, $x = u$ denotes the reusable
ρ	material conversion ratio.
σ	Consumer environmental awareness level.
cap_x	The carbon cap of manufacturers allocated by the government, $x = i, j$.
a ^y	The carbon emission of unit product. $x = 1$ denotes non – eco product, $x = 2$
u_{χ}	denotes eco product, $y = i, j$.
$ au_t$	Carbon emission factor of a truck.
x_s	The distance (in km) between two supply chain members. $s = jk$, ik , hj , hi .
	The number of trucks serving different transactions in the CLSC network. $x = 1$
	denotes the number of trucks between non-ecological manufacturers and demand
t_x	markets; $x = 2$ denotes the number of trucks between non-ecological
	manufacturers and collection centers; $x = 3$ denotes the number of trucks between
	eco manufacturers and demand markets; $x = 4$ denotes the number of trucks
	between eco manufacturers and collection centers.
ρ	The total transport costs of unit product.

Table 3. Decision variables of the model.

Decision Variables	Notations
q_x^v	The amount of raw material used by manufacturers to produce new products,
	$x = i, j, \boldsymbol{q}_j^v = \left(q_j^v\right)_{I \times 1} \in R_+^I, \boldsymbol{q}_i^v = \left(q_i^v\right)_{I \times 1} \in R_+^I.$
q_x^u	The amount of reusable material used by manufacturers to remanufacture products,
	$x = i, j, q_j^u = (q_j^u)_{I \times 1} \in R_+^I, q_i^u = (q_i^u)_{I \times 1} \in R_+^I.$
q_{jk}	The amount of products that a non-ecological manufacturer <i>j</i> sells and transfers to
	demand market k, $\boldsymbol{Q}_1 = \left(q_{jk}\right)_{IK imes 1} \in R^{JK}_+$.
au	The amount of reusable material from collection center h to non-ecological
q_{hj}^{π}	manufacturer <i>j</i> , $\mathbf{Q}_2 = \left(q_{hj}^u\right)_{HJ \times 1} \in R_+^{HJ}$.
<i>q_{ik}</i>	The amount of product that ecological manufacturer <i>i</i> sells and transfers to demand
	market k , $Q_3 = (q_{ik})_{IK \times 1} \in R_+^{IK}$.
$q_{1,i}^{u}$	The amount of reusable material from collection center h to ecological manufacturer $h = \frac{1}{2} \frac{h}{h}$
, 111	$I, Q_4 = (q_{hi}^*)_{HI \times 1} \in R_+^{HI}$.
q^u_{kh}	The amount of recycling EUL (end of life) product from demand market k to
	connection center n , $Q_5 = (q_{kh}^n)_{KH \times 1} \in K_+^{m}$.

Table 3	3. Cont.
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Decision Variables	Notations
t _j t _i	The carbon cap amount of non-ecological manufacturer <i>j</i> buying from carbon trade
	center, $I_1 = (t_j)_{j \ge 1} \in R'_+$. The earbon can amount of ecological manufacturer <i>i</i> colling to earbon trade center
	$T_2 = (t_i)_{I \times 1} \in \mathbb{R}_+^I$.
$ ho_k^j$	The price consumers paid for non-ecological products in demand market <i>k</i> , and
	$oldsymbol{ ho}^J = \left(ho_k^J ight)_{K imes 1} \in R_+^K.$
$ ho_k^i$	The price consumers paid for ecological products in demand market <i>k</i> , and
	$oldsymbol{ ho}^{\scriptscriptstyle I}=\left(ho^{\scriptscriptstyle I}_k ight)_{K imes 1}\in R^K_+.$

 Table 4. Endogenous variables of the model.

Endogenous Variables	Notations
ρ_{xk}	The product price between manufacturers and demand market k , $x = i, j$.
ρ_{hk}	The EOL product recycling price paid by collection center h to consumers in demand market k .
$ ho_{hj}$	The reusable material price paid by non-ecological manufacturer j to collection center h .
$ ho_{hi}$	The reusable material price paid by ecological manufacturer i to collection center h .

Table 5. Functions of the model.

Functions	Notations
$f_x = f_x(\beta^r, \boldsymbol{q}_x^v)$	The production $\cos t$ function of manufacturers x, $x = i, j$.
$f_x^u = f_x^u(\beta^u, q_x^u)$	The remanufacturing $\cos t$ function of manufacturers x, $x = i, j$.
$c_{xk} = c_{xk}(q_{xk})$	The transaction cost function from manufacturers x to demand market k, $x = i, j$.
$c_{xk}^{K} = c_{xk}^{K}(q_{xk})$	The transportation cost burden assumed by consumers to obtain the product.
$c_x^{t_x} = c_x^t(t_x)$	The carbon transaction $\cos t$ undertaken by carbon trade center, $x = i, j$.
$c_{hx}^u = c_{hx}^u(q_{hx}^u)$	The transaction $\cos t$ from collection center to manufacturers, $x = i, j$.
$c_h = c_h(q_{kh}^u)$	The disposal cost function of collection center <i>h</i> .
$c_{kh} = c_{kh}(q_{kh}^u)$	The transaction cost from demand market k to collection center <i>h</i> .
$\alpha_k^u(\mathbf{Q}_5)$	Disutility to consumers due to collection of EOL product.
$d_k^l = d_k^l(\rho^I, \rho^J, \sigma)$	The demand function of ecological product.
$d_k^{\tilde{h}} = d_k^{\tilde{h}}(\rho^J, \rho^I)$	The demand function of non-ecological product.

3.2. Assumptions

To highlight the research question of the models developed later in Section 4, some assumptions need to be presented as follows.

Assumption 1. The manufacturers are divided into two types called "non-eco manufacturer" and "eco manufacturer" according to whether they adopt green production technology. Eco manufacturers undertake higher production costs than non-eco manufacturers due to their possession of better production technology to decrease carbon emissions, and two products have a certain substitution relationship [50]. This assumption comes from reality (e.g., Huawei mobiles phones and Apple mobile phones). As it can be seen in the demand function:

$$d_{k}^{l} = 250 - 2\rho_{k}^{l} - 1.5\rho_{3-k}^{l} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{l} + \rho_{3-k}^{l}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l}); \\ d_{k}^{h} = 230 - 2\rho_{k}^{h} - 1.5\rho_{3-k}^{h} + 0.5(\rho_{k}^{h} + \rho_{3-k}^{h}) + \sigma\psi\sum_{x=1}^{2} (1 - \alpha_{x}^{l});$$

the quantity of each kind of product is affected by both its own and another product's selling price, which represents the substitution relationship between them.

Assumption 2. The new product and remanufactured product are homogeneous [51,52]. However, re-manufactured products have lower production costs and unit carbon emissions than the new ones. This assumption refers to the literature [22,53,54]. Savaskan et al. used the Eastman Kodak Company example to illustrate this relationship. Used cameras are typically upgraded to the quality of new ones, and both products can perfectly substitute each other. In this paper, we address the carbon emissions in the production process; thus, different types of products emit the same carbon dioxide when used.

Assumption 3. Carbon emissions are generated during both the production and transportation processes [50]. To avoid trivial cases and to focus on the goals of this research, we only consider the total carbon emissions of each truck and do not carry out further analyses on the distance covered by vehicles.

Assumption 4. The carbon quota allocation mechanism is based on "Benchmarking," which can be more effective in pushing facilities to reduce carbon emissions [2,55]. Under cap-and-trade regulations, caps can be sold or bought to satisfy the target production [2].

Assumption 5. The consumers' environmental awareness level is reflected in the demand function [56,57].

Assumption 6. The cost functions in this paper are all continuous differentiable convex functions [40,58].

4. Model

In this paper, we consider three scenarios of carbon reduction regulations. The mandatory cap policy requires manufacturers not to emit more than a specific quota. Otherwise, the firm will face heavy penalties that force it to comply with the policy. As for the cap sharing policy, the total carbon emissions of different firms cannot exceed the aggregate quota of these firms; the carbon quotas can be transferred freely between two types of manufacturers. The cap-and-trade policy requires a carbon trade market that charges a certain commission from the enterprises participating in the carbon transaction and seeks maximum profit.

In addition, the European Commission is willing to regulate heavy-duty vehicles' carbon emissions; this willingness is modeled in this paper. Trucks are only supposed to be used in the main logistics phases: (1) forward logistics: transferring products from manufacturers to customers; (2) reverse logistics: transferring reusable raw materials from collection centers to manufacturers. As assumed in [59], transferring EOL products from demand markets to collection centers is undertaken by smaller dimension vans that are not regulated strictly.

In the following, we construct three equilibrium models according to different policies, and the different closed-loop supply chain network structures are shown in Figure 1.



Figure 1. Closed-loop supply chain network structures.

4.1. Demand Market Decisions

Demand markets are the final demand points of product transaction in forward flow and are also the source of EOL products in reverse flow. In a forward transaction, consumers of each demand market decide the quantity of non-eco products and eco products that they want to buy according to the prices charged by manufacturers and transaction costs. In a reverse transaction, consumers sell the EOL products to collection centers when the recycling prices are reasonable and can compensate for the loss of consumers caused by recycling.

According to the previous functions and notations definition, for the non-eco products in demand market k, we have the following complementary relationships:

$$\rho_{jk}^{*} + c_{jk}^{K*} \begin{cases} = \rho_{k}^{h*}, \text{ if } q_{jk}^{*} > 0 \\ \ge \rho_{k}^{h*}, \text{ if } q_{jk}^{*} = 0 \end{cases}$$
(1)

$$d_{k}^{h} \begin{cases} = \sum_{j=1}^{J} q_{jk}^{*}, \text{ if } \rho_{k}^{h*} > 0 \\ \leq \sum_{j=1}^{J} q_{jk}^{*}, \text{ if } \rho_{k}^{h*} = 0 \end{cases}$$
(2)

When the transactions between non-eco manufacturers and demand markets occur, $q_{jk}^* > 0$ and $\rho_k^{h*} > 0$ hold simultaneously, and the demand and supply are equal. Otherwise, the transactions cannot occur.

Similarly, for the eco products, we have:

$$\rho_{ik}^* + c_{ik}^{K*} \begin{cases} = \rho_k^{l*}, \text{ if } q_{ik}^* > 0\\ \ge \rho_k^{l*}, \text{ if } q_{ik}^* = 0 \end{cases}$$
(3)

$$d_{k}^{l} \begin{cases} = \sum_{i=1}^{l} q_{ik}^{*}, \text{ if } \rho_{k}^{l*} > 0\\ \leq \sum_{i=1}^{l} q_{ik}^{*}, \text{ if } \rho_{k}^{l*} = 0 \end{cases}$$

$$(4)$$

In the reverse logistics, after the consumption process, part of the products become EOL products that have no use value and can be recycled. When these EOL products are sent to collection centers, it will bring disutility to consumers. We assume $\alpha_k^u(Q_5)$ is a monotonically increasing function that depends on the collected volume vector Q_5 , which means more EOL products collection brings higher consumers' disutility. Further, the more recycling products are recycled by collection centers, the higher the buy-back prices are. If the buy-back price ρ_{kh}^{u*} can compensate the disutility of consumers, that is, $\rho_{kh}^{u*} = \alpha_k^u(Q_5^*)$, then recycling transactions will occur; otherwise, recycling transactions will not occur. This relationship can be described as the following complementary form:

$$\alpha_{k}^{u}(\mathbf{Q}_{5}^{*}) \begin{cases} = \rho_{kh}^{u*}, \text{ if } q_{kh}^{u*} > 0\\ \ge \rho_{kh}^{u*}, \text{ if } q_{kh}^{u*} = 0 \end{cases}$$
(5)

$$s.t.\sum_{h=1}^{H} q_{kh}^{u} \le \varepsilon_j \sum_{j=1}^{J} q_{jk} + \varepsilon_i \sum_{i=1}^{I} q_{ik}$$
(6)

Constraint (6) indicates that the products in reverse logistics are always less than those in forward logistics.

Integrating the forward and reverse behavior of consumers, the optimality conditions of demand markets can be defined as follows: determine the optimal solution $(\mathbf{Q}_1^*, \mathbf{Q}_3^*, \boldsymbol{\rho}^{I*}, \boldsymbol{\rho}^{I*}, \mathbf{Q}_5^*, \gamma^*) \in \Omega_k$, satisfying:

$$\sum_{j=1}^{J} \sum_{k=1}^{K} \left[\rho_{jk}^{*} + c_{jk}^{K*} - \rho_{k}^{h*} - \varepsilon_{j} \gamma_{k}^{*} \right] \times \left[q_{jk} - q_{jk}^{*} \right] + \sum_{i=1}^{I} \sum_{k=1}^{K} \left[\rho_{ik}^{*} + c_{ik}^{K*} - \rho_{k}^{l*} - \varepsilon_{i} \gamma_{k}^{*} \right] \times \left[q_{ik} - q_{ik}^{*} \right] + \sum_{k=1}^{K} \left[\sum_{j=1}^{I} q_{jk}^{*} - d_{k}^{l*} \right] \times \left[\rho_{k}^{h} - \rho_{k}^{h*} \right] + \sum_{k=1}^{K} \left[\sum_{i=1}^{I} q_{ik}^{*} - d_{k}^{l*} \right] \times \left[\rho_{k}^{l} - \rho_{k}^{l*} \right] + \sum_{k=1}^{K} \left[\alpha_{k}^{u}(\mathbf{Q}_{5}^{*}) - \rho_{kh}^{u*} + \gamma_{k}^{*} \right] \times \left[q_{kh}^{u} - q_{kh}^{u*} \right] + \sum_{k=1}^{K} \left[\varepsilon_{j} \sum_{j=1}^{J} q_{jk}^{*} + \varepsilon_{i} \sum_{i=1}^{I} q_{ik}^{*} - \sum_{k=1}^{K} q_{kh}^{u*} \right] \times \left[\gamma_{k} - \gamma_{k}^{*} \right] \ge 0.$$

$$\forall (\mathbf{Q}_{1}, \mathbf{Q}_{3}, \rho^{J}, \rho^{I}, \mathbf{Q}_{5}, \gamma) \in \Omega_{k}$$

$$(7)$$

where $\Omega_k = R_+^{JK+IK+J+I+KH+K}$, γ_k is the Lagrangian multiplier corresponding to Constraint (6), and $\gamma = (\gamma_k)_{K \times 1} \in R_+^K$.

4.2. Collection Centers' Decisions

In the reverse logistics, the collection center *h* recycles these EOL products by paying price ρ_{kh}^{u} to consumers in demand markets. After separating, detecting, and other treatments, these EOL products are transformed to various reusable materials and then are sold to manufacturers at price ρ_{hj}^{u} and ρ_{hi}^{u} , respectively. Therefore, the collection center *h* needs to decide the recycling quantity of EOL products and the sold quantity of reusable materials. Collection center *h* seeks to maximize its profit that can be described as:

$$max\left[\sum_{j=1}^{J}\rho_{hj}^{u*}q_{hj}^{u} + \sum_{i=1}^{I}\rho_{hi}^{u*}q_{hi}^{u} - \sum_{k=1}^{K}(\rho_{kh}^{u*}q_{kh}^{u} + c_{kh}) - c_{h}\right]$$
(8)

$$s.t.\sum_{j=1}^{J} q_{hj}^{u} + \sum_{i=1}^{I} q_{hi}^{u} \le \delta \sum_{k=1}^{K} q_{kh}^{u}$$
(9)

The objective function is the difference of the revenues and costs. The revenues are $\sum_{j=1}^{I} \rho_{hj}^{u*} q_{hj}^{u} + \sum_{i=1}^{I} \rho_{hi}^{u*} q_{hi}^{u}$ resulting from selling reusable materials to non-eco manufacturers and eco manufacturers at prices ρ_{hj}^{u*} and ρ_{hi}^{u*} , respectively. The costs include the buyback price $\sum_{k=1}^{K} \rho_{kh}^{u*} q_{kh}^{u}$ paid for consumers in demand markets, the disposal cost c_h , and the transaction cost c_{kh} . Constraint (9) ensures the trade-off between manufacturing and re-manufacturing. Finally, all decision variables are non-negative.

All collection centers compete in a non-cooperative manner, and all functions related are assumed continuous and convex. The optimal conditions of all collection centers can be expressed as following variational inequality: determine the optimal solution $(Q_2^*, Q_4^*, Q_5^*, \lambda^*) \in \Omega_h$, satisfying:

$$\sum_{j=1}^{J} \sum_{h=1}^{H} \left[\lambda_{h}^{*} - \rho_{hj}^{u*} \right] \times \left[q_{hj}^{u} - q_{hj}^{u*} \right] + \sum_{i=1}^{I} \sum_{h=1}^{H} \left[\lambda_{h}^{*} - \rho_{hi}^{u*} \right] \times \left[q_{hi}^{u} - q_{hi}^{u*} \right] + \sum_{h=1}^{K} \left[\frac{\partial c_{kh}^{*}}{\partial q_{kh}^{u}} + \frac{\partial c_{h}^{*}}{\partial q_{kh}^{u}} + \rho_{kh}^{u*} - \delta \lambda_{h}^{*} \right] \times \left[q_{kh}^{u} - q_{kh}^{u*} \right] + \sum_{h=1}^{H} \left[\delta \sum_{k=1}^{K} q_{kh}^{u*} - \sum_{j=1}^{J} q_{hj}^{u*} - \sum_{i=1}^{I} q_{hi}^{u*} \right] \times \left[\lambda_{h} - \lambda_{h}^{*} \right] \ge 0.$$

$$\forall (\boldsymbol{Q}_{2}, \boldsymbol{Q}_{4}, \boldsymbol{Q}_{5}, \lambda) \in \Omega_{h}$$

$$(10)$$

where $\Omega_h = R_+^{HJ+HI+KH+H}$, λ_h is the Lagrangian multiplier corresponding to constraint (9), and $\lambda = (\lambda_h)_{H \times 1} \in R_+^H$.

4.3. The Supply Chain Network under Cap-and-Trade (CT) Policy

Under the cap-and-trade policy, we assume that the unit carbon quota price is exogenous and remains unchanged.

4.3.1. Non-Ecological Manufacturers' Decisions

We first study non-eco manufacturers' decisions. According to the previous Assumption 4, the non-eco manufacturer *j* needs to buy the quota that can be expressed as $t_j = \alpha_1^J \beta^r q_j^v + \alpha_2^J \beta^u q_j^u + t_1 \tau_t \sum_{k=1}^K x_{jk} q_{jk} + t_2 \tau_t \sum_{h=1}^H x_{hj} q_{hj}^u - cap_j$, the corresponding payment is $\varepsilon t_j + \omega t_j$. When manufacturer *j* pursues the maximization of profit, the objective function can be represented as:

$$max\left[\sum_{k=1}^{K} \left(\rho_{jk}^{*}q_{jk} - c_{jk}\right) - \sum_{h=1}^{H} \left(\rho_{hj}^{u*}q_{hj}^{u} + c_{hj}\right) - f_{j} - f_{j}^{u} - \rho\left(t_{1}\sum_{k=1}^{K} x_{jk}q_{jk} + t_{2}\sum_{h=1}^{H} x_{hj}q_{hj}^{u}\right) - \varepsilon t_{j} - \omega t_{j}\right]$$
(11)

$$s.t. q_j^u \le \sum_{h=1}^H q_{hj}^u \tag{12}$$

$$\sum_{k=1}^{K} q_{jk} \le \beta^r q_j^v + \beta^u q_j^u \tag{13}$$

$$\alpha_1^J \beta^r q_j^v + \alpha_2^J \beta^u q_j^u + t_1 \tau_t \sum_{k=1}^K x_{jk} q_{jk} + t_2 \tau_t \sum_{h=1}^H x_{hj} q_{hj}^u - cap_j - t_j = 0$$
(14)

Constraint (14) ensures that the manufacturer j's total carbon emissions are equal to the sum of cap_i and t_i .

Based on the CT model, in this case, manufacturer *j* needs to make an additional decision regarding the carbon transaction amount t_j . Hence, the optimum solution of the above objective function is characterized by the following variational inequality with $(q_i^{v*}, q_i^{u*}, Q_1^{*}, Q_2^{*}, T_1^{*}, \varphi_1^{*}, \varphi_2^{*}, \varphi_3^{*}) \in \Omega_j^1$, such that:

$$\begin{split} \sum_{j=1}^{L} \left[\frac{\partial f_{j}^{*}}{\partial q_{j}^{v}} - \beta^{r} \varphi_{j}^{2*} - \alpha_{1}^{I} \beta^{r} \varphi_{j}^{3*} \right] \times \left[q_{j}^{v} - q_{j}^{v*} \right] + \\ \sum_{j=1}^{L} \left[\frac{\partial f_{j}^{**}}{\partial q_{j}^{u}} + \varphi_{j}^{1*} - \beta^{u} \varphi_{j}^{2*} - \alpha_{2}^{I} \beta^{u} \varphi_{j}^{3*} \right] \times \left[q_{j}^{u} - q_{j}^{u*} \right] + \\ \sum_{j=1}^{L} \sum_{k=1}^{K} \left[\frac{\partial c_{jk}^{*}}{\partial q_{k}^{h}} - \rho_{jk}^{*} + \rho t_{1} x_{jk} + \varphi_{j}^{2*} - t_{1} \tau_{t} x_{jk} \varphi_{j}^{3*} \right] \times \left[q_{jk} - q_{jk}^{*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{H} \left[\frac{\partial c_{hj}^{*}}{\partial q_{hj}^{h}} + \rho_{hj}^{*} + \rho t_{2} x_{hj} - \varphi_{j}^{1*} - t_{2} \tau_{t} x_{hj} \varphi_{j}^{3*} \right] \times \left[q_{hj}^{u} - q_{hj}^{u*} \right] + \\ \sum_{j=1}^{L} \left[\varepsilon + \omega + \varphi_{j}^{3*} \right] \times \left[t_{j} - t_{j}^{*} \right] + \sum_{j=1}^{L} \left[\sum_{h=1}^{H} q_{hj}^{u*} - q_{j}^{u*} \right] \times \left[\varphi_{j}^{1} - \varphi_{j}^{1*} \right] + \\ \sum_{j=1}^{L} \left[\beta^{r} q_{j}^{v*} + \beta^{u} q_{j}^{u*} - \sum_{k=1}^{K} q_{jk}^{*} \right] \times \left[\varphi_{j}^{2} - \varphi_{j}^{2*} \right] + \\ \sum_{j=1}^{L} \left[\alpha_{1}^{I} \beta^{r} q_{j}^{v*} + \alpha_{2}^{I} \beta^{u} q_{j}^{u*} + t_{1} \tau_{t} \sum_{k=1}^{K} x_{jk} q_{jk}^{*} + t_{2} \tau_{t} \sum_{h=1}^{H} x_{hj} q_{hj}^{u*} - cap_{j} - t_{j}^{*} \right] \times \left[\varphi_{j}^{3} - \varphi_{j}^{3*} \right] \ge 0. \\ \forall (q_{j}^{v}, q_{j}^{u}, Q_{1}, Q_{2}, T_{1}, \varphi_{1}, \varphi_{2}, \varphi_{3}) \in \Omega_{1}^{I} \end{split}$$

where $\Omega_J^1 = R_+^{2J+JK+HJ+3J} \times R^J$. Note that φ_j^1, φ_j^2 , and φ_j^3 are the Lagrangian multiplier associated with Constraint (12), Constraint (13), and Constraint (14), respectively, while $\varphi_1 = (\varphi_j^1)_{J \times 1} \in R_+^J, \varphi_2 = (\varphi_j^2)_{J \times 1} \in R_+^J, \varphi_3 = (\varphi_j^3)_{J \times 1} \in R^J$. To explore the significance of management, we give some explanations for VI (15).

From the 3rd term of VI (15), we have $\rho_{jk}^* = \frac{\partial c_{jk}^*}{\partial q_{jk}} + \rho t_1 x_{jk} + \varphi_j^{2*} - t_1 \tau_t x_{jk} \varphi_j^{3*}$ when $q_{jk}^* > 0$; in other words, the transaction price between non-ecological manufacturer *j* and demand market *k* comprises a marginal transaction cost, unit truck transportation cost, and related carbon emission factor. From the 1st term of VI (15), we have $\varphi_j^{2*} = \frac{1}{\beta^r} \left(\frac{\partial f_j^*}{\partial q_j^v} - \alpha_1^I \beta^r \varphi_j^{3*} \right)$ when $q_j^{v*} > 0$, and are mainly marginal production costs. Therefore, the previous stage cost transmits to the next stage by the transaction price.

A point that is necessary to show is that the corresponding Lagrangian multipliers of Constraint (14) may be negative because Constraint (14) is an equation. In addition, t_j^* is affected by the sum of ε and ω .

4.3.2. Ecological Manufacturers' Decisions

Similarly, the surplus carbon quotas of the eco manufacturer can be expressed as $t_i = cap_i - \alpha_1^I \beta^r q_i^v - \alpha_2^I \beta^u q_i^u - t_3 \tau_t \sum_{k=1}^K x_{ik} q_{ik} - t_4 \tau_t \sum_{h=1}^H x_{hi} q_{hi}^u$. We, therefore, obtain the manufacturer *i*'s objective below to maximize its profit through aggregate revenue minus costs:

$$max\left[\sum_{k=1}^{K} \left(\rho_{ik}^{*}q_{ik} - c_{ik}\right) - \sum_{h=1}^{H} \left(\rho_{hi}^{*}q_{hi}^{u} + c_{hi}\right) - f_{i} - f_{i}^{u} - \rho\left(t_{3}\sum_{k=1}^{K} x_{ik}q_{ik} + t_{4}\sum_{h=1}^{H} x_{hi}q_{hi}^{u}\right) - \varepsilon t_{i} + \omega t_{i}\right]$$

$$(16)$$

$$s.t. q_i^u \le \sum_{h=1}^n q_{hi}^u \tag{17}$$

$$\sum_{k=1}^{K} q_{ik} \le \beta^r q_i^v + \beta^u q_i^u \tag{18}$$

$$cap_{i} - \alpha_{1}^{I}\beta^{r}q_{i}^{v} - \alpha_{2}^{I}\beta^{u}q_{i}^{u} - t_{3}\tau_{t}\sum_{k=1}^{K}x_{ik}q_{ik} - t_{4}\tau_{t}\sum_{h=1}^{H}x_{hi}q_{hi}^{u} = t_{i}$$
(19)

The last item of objective function ωt_i denotes the manufacturer *i*'s extra revenue. Constraint (19) ensures that the total carbon emissions of manufacturer *i* plus t_i equals cap_i . In this case, manufacturer *i* needs to make an additional decision on the carbon transaction amount t_i . Therefore, the optimum solution of the above objective function can be characterized by the following variational inequality with $(q_i^{v*}, q_i^{u*}, Q_3^*, Q_4^*, T_2^*, \phi_1^*, \phi_2^*, \phi_3^*) \in \Omega_1^1$:

$$\sum_{i=1}^{I} \sum_{k=1}^{K} \left[\frac{\partial c_{ik}^{*}}{\partial q_{ik}} - \rho_{ik}^{*} + \rho t_{3} x_{ik} + \phi_{i}^{2*} + t_{3} \tau_{t} x_{ik} \phi_{i}^{3*} \right] \times \left[q_{ik} - q_{ik}^{*} \right] + \sum_{i=1}^{I} \sum_{h=1}^{H} \left[\frac{\partial c_{hi}^{u*}}{\partial q_{hi}^{u}} + \rho_{hi}^{u*} + \rho t_{4} x_{hi} - \phi_{i}^{1*} + t_{4} \tau_{t} x_{hi} \phi_{i}^{3*} \right] \times \left[q_{hi}^{u} - q_{hi}^{u*} \right] + \sum_{i=1}^{I} \left[\varepsilon - \omega + \phi_{i}^{3*} \right] \times \left[t_{i} - t_{i}^{*} \right] + \sum_{i=1}^{I} \left[\sum_{h=1}^{H} q_{hi}^{u*} - q_{i}^{u*} \right] \times \left[\phi_{i}^{1} - \phi_{i}^{1*} \right] + \sum_{i=1}^{I} \left[\beta^{r} q_{i}^{v*} + \beta^{u} q_{i}^{u*} - \sum_{k=1}^{K} q_{ik}^{*} \right] \times \left[\phi_{i}^{2} - \phi_{i}^{2*} \right] + \sum_{i=1}^{I} \left[cap_{i} - \alpha_{1}^{I} \beta^{r} q_{i}^{v} - \alpha_{2}^{I} \beta^{u} q_{i}^{u} - t_{3} \tau_{t} \sum_{k=1}^{K} x_{ik} q_{ik} - t_{4} \tau_{t} \sum_{h=1}^{H} x_{hi} q_{hi}^{u} - t_{i} \right] \times \left[\phi_{i}^{3} - \phi_{i}^{3*} \right] \ge 0.$$

$$(20)$$

 $\forall (\boldsymbol{q}_i^v, \boldsymbol{q}_i^u, \boldsymbol{Q}_3, \boldsymbol{Q}_4, \boldsymbol{T}_2, \boldsymbol{\phi}_1, \boldsymbol{\phi}_2, \boldsymbol{\phi}_3) \in \Omega^1_I$

where $\Omega_I^1 = R_+^{2I+IK+HI+2I} \times R^I$. Note that ϕ_i^1, ϕ_i^2 and ϕ_i^3 are the Lagrangian multipliers associated with Constraint (17), Constraint (18), and Constraint (19), respectively, while $\phi_1 = (\phi_i^1)_{I \times 1} \in R_+^I, \phi_2 = (\phi_i^2)_{I \times 1} \in R_+^I, \phi_3 = (\phi_i^3)_{I \times 1} \in R^I$.

4.3.3. Carbon Trade Center's Decisions

Carbon trade centers charge a certain fee ε for unit carbon trade volume. Simultaneously, carbon trade centers should undertake associated cost $\sum_{j=1}^{I} c_{j}^{t} + \sum_{i=1}^{I} c_{i}^{t}$. The carbon trade center also pursues profit maximization, which can be described as:

$$max\left[\sum_{j=1}^{J} \left(\varepsilon t_{j}^{*} - c_{j}^{t}(t_{j}^{*})\right) + \sum_{i=1}^{I} \left(\varepsilon t_{i}^{*} - c_{i}^{t}(t_{i}^{*})\right)\right]$$
(21)

$$s.t. \sum_{j=1}^{J} t_j \le \sum_{i=1}^{I} t_i$$
(22)

Constraint (22) shows the balance between the demand supply of the carbon quota. The profit of the carbon trade center seeking to maximize can be transformed into the following variational inequality: determine the optimal solution $\forall (T_1^*, T_2^*, \zeta_c^*) \in \Omega_c$, satisfying:

$$\sum_{j=1}^{J} \left[\frac{\partial c_j^{t*}}{\partial t_j} + \lambda_c^* - \varepsilon \right] \times \left[t_j - t_j^* \right] + \sum_{i=1}^{I} \left[\frac{\partial c_i^{t*}}{\partial t_i} - \varepsilon - \lambda_c^* \right] \times \left[t_i - t_i^* \right] + \left[\sum_{i=1}^{I} t_i^* - \sum_{j=1}^{J} t_j^* \right] \times \left[\lambda_c - \lambda_c^* \right] \ge 0.$$

$$\forall (T_1, T_2, \zeta_c) \in \Omega_c$$

$$(23)$$

where $\Omega_c = R_+^{J+I+1}$. Note that ζ_c is the Lagrangian multiplier associated with Constraint (22) and $\zeta_c \in R_+$.

4.3.4. The Equilibrium Conditions of Closed-Loop Supply Chain Network in the CT Model

Under the cap-and-trade regulations, for the closed-loop supply chain network, the Nash equilibrium (Nash 1950) conditions of VI (7), VI (10), VI (15), VI (20), and VI (23) must hold simultaneously, and no one gains more from altering the current strategies.

Definition 1. *The equilibrium of the CLSCN under cap-and-trade regulation occurs when the sum of the left-hand side (L.H.S.) of (7), L.H.S. of (10), L.H.S. of (15), L.H.S. of (20), and L.H.S. of (23) is non-negative.*

Theorem 1. The equilibrium conditions of the CLSCN under cap-and-trade regulations are equivalent to the solutions of VI as follows: determine the optimal solution $(q_j^{v*}, q_j^{u*}, q_i^{v*}, q_i^{u*}, Q_1^*, Q_2^*, Q_3^*, Q_4^*, Q_5^*, T_1^*, T_2^*, \rho^{I*}, \rho^{I*}, \varphi_1^*, \varphi_2^*, \varphi_3^*, \phi_1^*, \phi_2^*, \varphi_3^*, \zeta_c, \lambda^*, \gamma^*) \in \Omega^1$, satisfying:

$$\begin{split} & \sum_{j=1}^{L} \left[\frac{\delta f_{j}^{*}}{\partial q_{j}^{*}} - \beta^{*} q_{j}^{2} + \alpha_{j}^{I} \beta^{*} q_{j}^{2} + \right] \times \left[q_{j}^{*} - q_{j}^{**} \right] + \sum_{j=1}^{L} \left[\frac{\delta f_{j}^{**}}{\partial q_{j}^{*}} + \varphi_{j}^{1*} - \beta^{\mu} \varphi_{j}^{2*} - \alpha_{j}^{I} \beta^{\mu} \varphi_{j}^{2*} \right] \times \left[q_{j}^{\mu} - q_{j}^{\mu*} \right] + \\ & \sum_{l=1}^{L} \left[\frac{\delta f_{j}^{*}}{\partial q_{l}^{*}} - \beta^{*} \varphi_{l}^{2*} + \alpha_{l}^{I} \beta^{*} q_{j}^{3*} \right] \times \left[q_{l}^{*} - q_{l}^{**} \right] + \sum_{l=1}^{L} \left[\frac{\delta f_{l}^{**}}{\partial q_{l}^{*}} + \varphi_{l}^{1*} - \beta^{\mu} \varphi_{l}^{2*} + \alpha_{l}^{I} \beta^{\mu} q_{j}^{3*} \right] \times \left[q_{l}^{\mu} - q_{l}^{\mu*} \right] + \\ & \sum_{l=1}^{L} \sum_{k=1}^{K} \left[\frac{\delta c_{k}^{*}}{\delta q_{k}^{*}} + c_{k}^{**} - \rho_{k}^{**} - \varepsilon_{l} \gamma_{k}^{*} + \rho t_{1} x_{lk} + \varphi_{l}^{2*} - t_{1} \tau_{l} x_{lk} \varphi_{l}^{3*} \right] \times \left[q_{lk} - q_{lk}^{*} \right] + \\ & \sum_{l=1}^{L} \sum_{k=1}^{L} \left[\frac{\delta c_{k}^{*}}{\delta q_{lk}^{*}} + c_{k}^{**} - \rho_{k}^{1*} - \varepsilon_{l} \gamma_{k}^{*} + \rho t_{3} x_{lk} + \varphi_{l}^{2*} + t_{3} \tau_{3} \tau_{lk} \varphi_{l}^{3*} \right] \times \left[q_{lk} - q_{lk}^{*} \right] + \\ & \sum_{l=1}^{L} \sum_{k=1}^{L} \left[\frac{\delta c_{k}^{*}}{\delta q_{lk}^{*}} + c_{k}^{*} - \rho_{k}^{1*} - \varepsilon_{l} \gamma_{k}^{*} + \rho t_{3} x_{lk} + \varphi_{l}^{2*} + t_{3} \tau_{3} \tau_{lk} \varphi_{l}^{3*} \right] \times \left[q_{lk} - q_{lk}^{*} \right] + \\ & \sum_{l=1}^{L} \sum_{k=1}^{L} \left[\frac{\delta c_{k}^{*}}{\delta q_{lk}^{*}} + \rho t_{2} x_{hl} - \varphi_{l}^{1*} + t_{2} \tau_{k} t_{hl} \varphi_{l}^{3*} + \lambda_{h}^{*} \right] \times \left[q_{hl}^{\mu} - q_{hl}^{\mu*} \right] + \\ & \sum_{l=1}^{L} \sum_{k=1}^{L} \left[\frac{\delta c_{k}^{*}}{\delta q_{lk}^{*}} + \rho t_{4} x_{hl} - \phi_{l}^{1*} + t_{2} \tau_{k} \tau_{hl} \varphi_{l}^{3*} + \lambda_{h}^{*} \right] \times \left[q_{hl}^{\mu} - q_{hl}^{\mu*} \right] + \\ & \sum_{l=1}^{L} \left[\frac{\delta c_{k}^{*}}{\delta q_{lk}^{*}} + \rho t_{4} x_{hl} - \phi_{l}^{h*} \right] \times \left[p_{k}^{1} - q_{l}^{1*} + \lambda_{k}^{*} \right] \times \left[p_{k}^{1} - q_{l}^{h*} + \lambda_{k}^{*} \right] \times \left[p_{k}^{1} - q_{k}^{h*} \right] \times \left[p_{k}^{1} - q_{k}^{\mu} + \lambda_{k}^{*} \right] \times \left[p_{k}^{1} - q_{k}^{\mu} + \lambda_{k}^{*} \right] \times \left[p_{k}^{1} - q_{k}^{\mu} + \lambda_{k}^{*} + \lambda_{k}^{*} \right] \times \left[p_{k}^{1} - \rho_{k}^{1*} \right] + \\ & \sum_{k=1}^{L} \left[\sum_{l=1}^{L} \left[\frac{\delta c_{k}^{*}}{\partial q_{lk}^{*}} - \frac{\delta c_{k}^{*}}{\partial q_{k}^{*}} + \frac{\delta c_{k}^{*}}{\partial q_{k}^{*}} - \lambda_{k}^{*} \right] \times \left[p_{k}^{1} - q_{k}^{*} + \lambda_{k}^{*} \right] \times \left[p_{k}^{$$

where $\Omega^1 = \Omega^1_I \times \Omega^1_I \times \Omega_c \times \Omega_k \times \Omega_h$.

Proof. Adding VI (7), VI (10), VI (15), VI (20), and VI (23) together, we can obtain VI (24). At the same time, when VI (24) holds, then VI (7), VI (10), VI (15), VI (20), and VI (23) are also satisfied, respectively. \Box

Let $X_1 \equiv (q_j^v, q_i^u, q_i^v, q_i^u, Q_1, Q_2, Q_3, Q_4, Q_5, T_1, T_2, \rho^I, \rho^I, \varphi_1, \varphi_2, \varphi_3, \varphi_1, \varphi_2, \varphi_3, \zeta_c, \lambda, \gamma)$, $F(X_1) \equiv (F_x(X_1))_{22 \times 1}$, the specific parts $F_x(X_1)$ ($x = 1, \dots, 22$) of $F(X_1)$ are given by the terms proceeding the multiplication signs in VI (24). Then, we can rewrite the VI (24) in standard form of VI following: determine the optimal vector $X_1^* \in \Omega^1$, satisfying:

$$\langle F(X_1^*), X_1^* \rangle \ge 0, \ \forall X_1 \in \Omega^1$$
(25)

The notation $\langle \cdot, \cdot \rangle$ denotes the inner product in M_1 —dimensional Euclidean space, where $M_1 = 2J + 2I + JK + HJ + IK + HI + KH + J + I + 2K + 3J + 3I + 1 + H + K$.

4.4. The Supply Chain Network under Mandatory Cap Policy (MC)

In this section, we characterize how the exogenously given strict cap policy affects the supply chain members' decisions.

4.4.1. Non-Ecological Manufacturers' Decisions

We describe the decision making and operational characteristics of non-eco manufacturers and provide optimal conditions. Hence, considering the transaction between manufacturer j and other supply chain members, we give the manufacturer j's objective function as follows:

$$max\left[\sum_{k=1}^{K} \left(\rho_{jk}^{*}q_{jk} - c_{jk}\right) - \sum_{h=1}^{H} \left(\rho_{hj}^{u*}q_{hj}^{u} + c_{hj}\right) - f_{j} - f_{j}^{u} - \rho\left(t_{1}\sum_{k=1}^{K} x_{jk}q_{jk} + t_{2}\sum_{h=1}^{H} x_{hj}q_{hj}^{u}\right)\right]$$
(26)

$$s.t. q_j^u \le \sum_{h=1}^{n} q_{hj}^u$$
(27)

$$\sum_{k=1}^{K} q_{jk} \le \beta^r q_j^v + \beta^u q_j^u \tag{28}$$

$$\alpha_{1}^{J}\beta^{r}q_{j}^{v} + \alpha_{2}^{J}\beta^{u}q_{j}^{u} + t_{1}\tau_{t}\sum_{k=1}^{K}x_{jk}q_{jk} + t_{2}\tau_{t}\sum_{h=1}^{H}x_{hj}q_{hj}^{u} \le cap_{j}$$
⁽²⁹⁾

Constraint (28) can be called the production balance constraint; Constraint (29) ensures the total carbon emissions generated by manufacturer j cannot exceed its quota cap_j .

According to the previous Assumption 6, the objective functions of manufacturers are continuously concave. All decision variables are non-negative. In this situation, non-ecological manufacturer j determines the amount of raw materials and recycled EOL products, the output and transaction amount of the new product, and the remanufactured product.

All non-eco manufacturers compete in a non-cooperative fashion, and the profits of each non-eco manufacturer seeking to maximize can be transformed simultaneously into the following variational inequality: determine the optimal solution $(q_j^{v*}, q_j^{u*}, Q_1^*, Q_2^*, \mu_1^*, \mu_2^*, \mu_3^*) \in \Omega_{1,j}^2$ satisfying:

$$\begin{split} \sum_{j=1}^{J} \left[\frac{\partial f_{j}^{*}}{\partial q_{j}^{v}} - \beta^{r} \mu_{j}^{2*} + \alpha_{1}^{J} \beta^{r} \mu_{j}^{3*} \right] \times \left[q_{j}^{v} - q_{j}^{v*} \right] + \sum_{j=1}^{J} \left[\frac{\partial f_{j}^{u*}}{\partial q_{j}^{u}} + \mu_{j}^{1*} - \beta^{u} \mu_{j}^{2*} + \alpha_{2}^{J} \beta^{u} \mu_{j}^{3*} \right] \times \left[q_{j}^{u} - q_{j}^{u*} \right] + \\ \sum_{j=1}^{J} \sum_{k=1}^{K} \left[\frac{\partial c_{jk}^{*}}{\partial q_{kj}} - \rho_{jk}^{*} + \rho t_{1} x_{jk} + \mu_{j}^{2*} + t_{1} \tau_{t} x_{jk} \mu_{j}^{3*} \right] \times \left[q_{jk} - q_{jk}^{*} \right] + \\ \sum_{j=1}^{J} \sum_{h=1}^{H} \left[\frac{\partial c_{hj}^{u*}}{\partial q_{hj}^{u}} + \rho_{hj}^{u*} + \rho t_{2} x_{hj} - \mu_{j}^{1*} + t_{2} \tau_{t} x_{hj} \mu_{j}^{3*} \right] \times \left[q_{hj}^{u} - q_{hj}^{u*} \right] + \\ \sum_{j=1}^{J} \sum_{h=1}^{H} \left[\frac{\partial c_{hj}^{u*}}{\partial q_{hj}^{u}} + \rho_{hj}^{u*} + \rho t_{2} x_{hj} - \mu_{j}^{1*} + t_{2} \tau_{t} x_{hj} \mu_{j}^{3*} \right] \times \left[q_{hj}^{u} - q_{hj}^{u*} \right] + \\ \sum_{j=1}^{J} \left[\sum_{h=1}^{H} q_{hj}^{u*} - q_{j}^{u*} \right] \times \left[\mu_{j}^{1} - \mu_{j}^{1*} \right] + \sum_{j=1}^{J} \left[\beta^{r} q_{j}^{v*} + \beta^{u} q_{j}^{u*} - \sum_{k=1}^{K} q_{jk}^{*} \right] \times \left[\mu_{j}^{2} - \mu_{j}^{2*} \right] + \\ \sum_{j=1}^{J} \left[cap_{j} - \alpha_{1}^{J} \beta^{r} q_{j}^{v*} - \alpha_{2}^{J} \beta^{u} q_{j}^{u*} - t_{1} \tau_{t} \sum_{k=1}^{K} x_{jk} q_{jk}^{*} - t_{2} \tau_{t} \sum_{h=1}^{H} x_{hj} q_{hj}^{u*} \right] \times \left[\mu_{j}^{3} - \mu_{j}^{3*} \right] \ge 0. \\ \quad \forall (q_{j}^{v}, q_{j}^{u}, Q_{1}, Q_{2}, \mu_{1}, \mu_{2}, \mu_{3}) \in \Omega_{j}^{2} \end{split}$$

where $\Omega_J^2 = R_+^{2J+JK+HJ+3J}$. Note that μ_j^1 , μ_j^2 , and μ_j^3 are the Lagrangian multipliers associated with Constraint (27), Constraint (28), and Constraint (29), respectively, while $\mu_1 = (\mu_j^1)_{J\times 1} \in R_+^J, \mu_2 = (\mu_j^2)_{J\times 1} \in R_+^J, \mu_3 = (\mu_j^3)_{J\times 1} \in R_+^J.$ Similar to the CT model, we can give the economic interpretation of VI (30). From

Similar to the CT model, we can give the economic interpretation of VI (30). From the 3rd term of VI (30), we have $\rho_{jk}^* = \frac{\partial c_{jk}^*}{\partial q_{jk}} + \rho t_1 x_{jk} + \mu_j^{2*} + t_1 \tau_t x_{jk} \mu_j^{3*}$ when $q_{jk}^* > 0$; that is, the transaction price between non-ecological manufacturer *j* and demand market *k*

comprises the marginal transaction cost, unit truck transportation cost, and the factor of carbon emission. From the 1st term of VI (30), we have $\mu_j^{2*} = \frac{1}{\beta^r} \left(\frac{\partial f_j^*}{\partial q_j^0} + \alpha_1^J \beta^r \mu_j^{3*} \right)$ when $q_j^{v*} > 0$, which is mainly affected by the production marginal cost and conversion rate. Therefore, we can determine that the costs of the previous stage are transmitted to the next stage through the product transaction.

4.4.2. Ecological Manufacturers' Decisions

Similarly, we describe the manufacturer *i*'s objective function as follows:

$$max\left[\sum_{k=1}^{K} \left(\rho_{ik}^{*}q_{ik} - c_{ik}\right) - \sum_{h=1}^{H} \left(\rho_{hi}^{*}q_{hi}^{u} + c_{hi}\right) - f_{i} - f_{i}^{u} - \rho\left(t_{3}\sum_{k=1}^{K} x_{ik}q_{ik} + t_{4}\sum_{h=1}^{H} x_{hi}q_{hi}^{u}\right)\right]$$
(31)

$$s.t. q_i^u \le \sum_{h=1}^H q_{hi}^u \tag{32}$$

$$\sum_{k=1}^{K} q_{ik} \le \beta^r q_i^v + \beta^u q_i^u \tag{33}$$

$$\alpha_{1}^{I}\beta^{r}q_{i}^{v} + \alpha_{2}^{I}\beta^{u}q_{i}^{u} + t_{3}\tau_{t}\sum_{k=1}^{K}x_{ik}q_{ik} + t_{4}\tau_{t}\sum_{h=1}^{H}x_{hi}q_{hi}^{u} \le cap_{i}$$
(34)

In this situation, eco manufacturer *i* determines the amount of raw materials and recycled EOL products, the output and transaction amount of the new product, and the remanufactured product.

All eco manufacturers compete in a non-cooperation fashion, and the optimality conditions of all eco manufacturers can be described simultaneously as variational inequality: determine the optimal solution $(q_i^{v*}, q_i^{u*}, Q_3^*, Q_4^*, \eta_1^*, \eta_2^*, \eta_3^*) \in \Omega_I^2$, satisfying:

$$\begin{split} \sum_{i=1}^{I} \left[\frac{\partial f_{i}^{*}}{\partial q_{i}^{v}} - \beta^{r} \eta_{i}^{2*} + \alpha_{1}^{I} \beta^{r} \eta_{i}^{3*} \right] \times \left[q_{i}^{v} - q_{i}^{v*} \right] + \sum_{i=1}^{I} \left[\frac{\partial f_{i}^{u*}}{\partial q_{i}^{u}} + \eta_{i}^{1*} - \beta^{u} \eta_{i}^{2*} + \alpha_{2}^{I} \beta^{u} \eta_{i}^{3*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \\ \sum_{i=1}^{I} \sum_{k=1}^{K} \left[\frac{\partial c_{ik}^{*}}{\partial q_{ik}} - \rho_{ik}^{*} + \rho t_{3} x_{ik} + \eta_{i}^{2*} + t_{3} \tau_{t} x_{ik} \eta_{i}^{3*} \right] \times \left[q_{ik} - q_{ik}^{*} \right] + \\ \sum_{i=1}^{I} \sum_{h=1}^{H} \left[\frac{\partial c_{hi}^{u*}}{\partial q_{hi}^{u}} + \rho_{hi}^{*} + \rho t_{4} x_{hi} - \eta_{i}^{1*} + t_{4} \tau_{t} x_{hi} \eta_{i}^{3*} \right] \times \left[q_{hi}^{u} - q_{hi}^{u*} \right] + \\ \sum_{i=1}^{I} \sum_{h=1}^{H} \left[\frac{\partial c_{hi}^{u*}}{\partial q_{hi}^{u}} + \rho_{hi}^{*} + \rho t_{4} x_{hi} - \eta_{i}^{1*} + t_{4} \tau_{t} x_{hi} \eta_{i}^{3*} \right] \times \left[q_{hi}^{u} - q_{hi}^{u*} \right] + \\ \sum_{i=1}^{I} \left[\sum_{h=1}^{H} q_{hi}^{u*} - q_{i}^{u*} \right] \times \left[\eta_{i}^{1} - \eta_{i}^{1*} \right] + \sum_{i=1}^{I} \left[\beta^{r} q_{i}^{v*} + \beta^{u} q_{i}^{u*} - \sum_{k=1}^{K} q_{ik}^{*} \right] \times \left[\eta_{i}^{2} - \eta_{i}^{2*} \right] + \\ \sum_{i=1}^{I} \left[cap_{i} - \alpha_{1}^{I} \beta^{r} q_{i}^{v*} - \alpha_{2}^{I} \beta^{u} q_{i}^{u*} - t_{3} \tau_{t} \sum_{k=1}^{K} x_{ik} q_{ik}^{*} - t_{4} \tau_{t} \sum_{h=1}^{H} x_{hi} q_{hi}^{u*} \right] \times \left[\eta_{i}^{3} - \eta_{i}^{3*} \right] \ge 0. \\ & \forall (q_{i}^{v}, q_{i}^{u}, Q_{3}, Q_{4}, \eta_{1}, \eta_{2}, \eta_{3}) \in \Omega_{1}^{2} \end{split}$$

where $\Omega_I^2 = R_+^{2I+IK+HI+3I}$. Note that η_i^1 , η_i^2 , and η_i^3 are the Lagrangian multipliers associated with Constraint (32), Constraint (33), and Constraint (34), respectively, while $\eta_1 = (\eta_i^1)_{I \times 1} \in R_+^I$, $\eta_2 = (\eta_i^2)_{I \times 1} \in R_+^I$, $\eta_3 = (\eta_i^3)_{I \times 1} \in R_+^I$. The equilibrium conditions of the closed-loop supply chain network in the mandatory

The equilibrium conditions of the closed-loop supply chain network in the mandatory cap model can be obtained in the same way with the CT model, so this part is presented in Appendix A.

4.5. The Supply Chain Network under Cap-Sharing Scheme (CS)

The government examines the total emissions of a typical industry in a certain period according to the national emission reduction plan. In this section, we examine a setting in which two types of manufacturers make decisions centralized, and the carbon caps are permitted to be transferred freely, which is therefore called the cap-sharing scheme. From the perspective of the whole industry, the total carbon emissions of manufacturers do not exceed the government's regulations. Manufacturers' Decisions

In this case, manufacturer *i* and manufacturer *i* need to decide the amount of raw materials and recycled EOL products, the transaction amount, and the EOL product transaction amount, respectively. For convenience, let $A_x = \sum_{k=1}^{K} (\rho_{xk}^* q_{xk} - c_{xk}) - \sum_{h=1}^{H} (\rho_{hx}^{u*} q_{hx}^u + c_{hx}^u) - f_x$ $-f_x^u(x=i,j), B_1 = t_1 \sum_{k=1}^K x_{jk}q_{jk} + t_2 \sum_{h=1}^H x_{hj}q_{hj}^u, B_2 = t_3 \sum_{k=1}^K x_{ik}q_{ik} + t_4 \sum_{h=1}^H x_{hi}q_{hi}^u$, then we can describe the typical manufacturer objective function as follows:

$$max \left[A_x - \rho B_y \right] \tag{36}$$

s.t.
$$q_x^u \le \sum_{h=1}^H q_{hx}^u$$
 (37)

$$\sum_{k=1}^{K} q_{xk} \le \beta^r q_x^v + \beta^u q_x^u \tag{38}$$

$$\begin{bmatrix} \sum_{j=1}^{J} \left[\alpha_{1}^{I} \beta^{r} q_{j}^{v} + \alpha_{2}^{J} \beta^{u} q_{j}^{u} + t_{1} \tau_{t} \sum_{k=1}^{K} x_{jk} q_{jk} + t_{2} \tau_{t} \sum_{h=1}^{H} x_{hj} q_{hj}^{u} \right] \\ + \sum_{i=1}^{I} \left[\alpha_{1}^{I} \beta^{r} q_{i}^{v} + \alpha_{2}^{I} \beta^{u} q_{i}^{u} + t_{3} \tau_{t} \sum_{k=1}^{K} x_{ik} q_{ik} + t_{4} \tau_{t} \sum_{h=1}^{H} x_{hi} q_{hi}^{u} \right] \end{bmatrix} \leq \sum_{j=1}^{J} cap_{j} + \sum_{i=1}^{I} cap_{i} \quad (39)$$

When x = i and y = 1, Equation (36) denotes the profit of ecological manufacturer *i*; when x = j and y = 2, Equation (36) denotes the profit of non-ecological manufacturer *j*. Constraint (39) can be called the carbon emissions constraint. All decision variables are non-negative; in addition, all manufacturers of the same type compete in a non-cooperation fashion, and the profits of each manufacturer seeking maximization can be transformed simultaneously into the following variational inequality to determine the optimal solution $(q_i^{v*}, q_i^{u*}, q_i^{v*}, q_i^{u*}, Q_1^*, Q_2^*, Q_3^*, Q_4^*, \theta_1^*, \theta_2^*, \theta_3^*, \theta_4^*, \theta^{5*}) \in \Omega_{II}^3$, satisfying:

$$\begin{split} \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{*}}{\partial q_{i}^{v}} - \beta^{r} \theta_{j}^{2*} + a_{1}^{I} \beta^{r} \theta^{5*} \right] \times \left[q_{i}^{v} - q_{j}^{v*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{u*}}{\partial q_{i}^{u}} + \theta_{i}^{1*} - \beta^{u} \theta_{j}^{2*} + a_{2}^{I} \beta^{u} \theta^{5*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \\ \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{*}}{\partial q_{i}^{v}} - \beta^{r} \theta_{i}^{4*} + a_{1}^{I} \beta^{r} \theta^{5*} \right] \times \left[q_{i}^{v} - q_{i}^{v*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{u*}}{\partial q_{i}^{u}} + \theta_{i}^{3*} - \beta^{u} \theta_{i}^{2*} + a_{2}^{I} \beta^{u} \theta^{5*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \\ \sum_{j=1}^{L} \sum_{k=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{k}^{v}} - \beta^{*} + \mu_{1} x_{jk} + \theta_{j}^{2*} + t_{1} \tau_{t} x_{jk} \theta^{5*} \right] \times \left[q_{ik} - q_{ik}^{*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{h}^{u}} - \rho_{jk}^{*} + \mu_{t} x_{jk} - \theta_{j}^{1*} + t_{2} \tau_{t} x_{hj} \theta^{5*} \right] \times \left[q_{ik}^{u} - q_{ik}^{*} \right] + \\ \sum_{j=1}^{L} \sum_{k=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{h}^{u}} - \rho_{jk}^{*} + \mu_{t} x_{k} + \theta_{j}^{1*} + t_{2} \tau_{t} x_{hj} \theta^{5*} \right] \times \left[q_{ik}^{u} - q_{ik}^{*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{h}^{u}} - \rho_{jk}^{*} + \mu_{t} x_{k} + \theta_{j}^{1*} + t_{2} \tau_{t} x_{hj} \theta^{5*} \right] \times \left[q_{ik}^{u} - q_{ik}^{u*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{h}^{u}} + \rho_{hj}^{*} + \mu_{t} x_{k} + \theta_{j}^{1*} + t_{2} \tau_{t} x_{hj} \theta^{5*} \right] \times \left[q_{ik}^{u} - q_{ik}^{u*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{h}^{u}} + \rho_{hj}^{*} + \mu_{t} x_{k} + t_{3} \tau_{t} x_{hj} \theta^{5*} \right] \times \left[q_{ik}^{u} - q_{ik}^{u*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{L} \left[\frac{\partial c_{k}^{*}}{\partial q_{h}^{u}} + \rho_{hj}^{*} + \mu_{t} x_{hi} \theta^{5*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \\ \sum_{j=1}^{L} \sum_{h=1}^{L} \left[\frac{\partial c_{j}^{*}}{\partial q_{h}^{u}} + \rho_{i}^{*} + t_{1} \tau_{i} x_{i} \theta^{*} + h_{1} \tau_{i} x_{hi} \theta^{*} \right] \times \left[\theta_{j}^{2} - \theta_{j}^{2*} \right] + \\ \\ \sum_{j=1}^{L} \left[\sum_{h=1}^{L} q_{hj}^{u} - q_{i}^{u*} \right] \times \left[\theta_{j}^{3} - \theta_{i}^{3*} \right] + \sum_{j=1}^{L} \left[\beta^{r} q_{j}^{v*} + \beta^{u} q_{j}^{u*} - \sum_{k=1}^{K} q_{j}^{k} \right] \times \left[\theta_{j}^{2} - \theta_{j}^{2*} \right] + \\ \\ \\ \sum_{j=1}^{L} \left[\sum_{h=1}^{L} q_{hi}^{u} - q_{i}^{u*} \right] \times \left[\theta_{j}^{1} -$$

Note that θ_j^1 , θ_j^2 , θ_j^3 , and θ_j^4 are the Lagrangian multipliers associated with Constraint (37), Constraint (38) for x = j, *i*, respectively, and θ_j^5 is the Lagrangian multiplier associated with Constraint (39), $\theta_1 = (\theta_j^1)_{J \times 1} \in R_+^J$, $\theta_2 = (\theta_j^2)_{J \times 1} \in R_+^J$, $\theta_3 = (\theta_i^3)_{I \times 1} \in R_+^I$, $\theta_4 = (\theta_i^4)_{I \times 1} \in R_+^I$.

The equilibrium conditions of the closed-loop supply chain network in the CS model are shown in Appendix B.

The qualitative properties of VI. (24), VI. (40), and VI. (41) are presented in Appendix C.

5. Discussion

In this section, we provide several numerical examples to verify the foregoing theoretical results and present a further comparison of the decisions and profits with three carbon reduction regulations. In reality, the cap from the government may change with the changing of emission reduction targets; similarly, consumers' low-carbon preferences will also change with social development. Therefore, we will analyze the parameters of cap_j , cap_i , ε_i , ε_i and σ .

Consider a closed-loop supply chain network comprising two non-ecological manufacturers, two ecological manufacturers, two demand markets, and two collection centers; when considering the cap-and-trade regulation, there also exists a carbon trade center.

Because the design is simple and easy to implement, the decision variables and Lagrange multipliers can be obtained at the same time. Like [40], we select a modified projection and contraction algorithm with a fixed step length to solve VI (24), VI (40), and VI (A1), and design the program with MATLAB. The convergence criterion is that the absolute value of the difference between the values of the two iterations is no more than 10^{-8} . The selection of the function form refers to [40,58], the related parameters are set as: $\beta^r = 0.95$, $\beta^u = 0.9$, $\rho = 1$, $t_1 = t_2 = t_3 = t_4 = 2$, $x_{jk} = x_{ik} = x_{hj} = x_{hi} = 1$, $\tau_t = 1$, $\varepsilon_j = 0.3$, $\varepsilon_i = 0.2$, $\delta = 1$, $a_1^I = 0.6$, $a_1^I = 0.8$, $a_2^I = 0.3$, $a_2^I = 0.5$. Referring to related literature [38–40,50,60], the functions are set as follows: $f_i = 8.5(\beta^r q_i^v)^2 + \beta^{r2} q_i^v q_{3-i}^v + 2\beta^r q_i^v$, $f_i^u = 3(\beta^u q_i^u)^2 + 1.5\beta^u q_i^u + 1$, $f_j = 8.0(\beta^r q_i^v)^2 + \beta^{r2} q_i^v q_{3-i}^v + 2\beta^r q_i^v$, $f_j^u = 0.5(\beta^u q_j^u)^2 + 0.5\beta^u q_j^u + 1$, $c_{jk} = 0.2t_3 q_{ik} + 1$, $c_{jk}^K = 0.2q_{jk} + 0.1$, $c_{ik}^K = 0.2q_{ik} + 0.1$, $c_{kh} = 0.1q_{kh}^u + 0.5$, $c_{hj}^u = 0.1t_2 q_{hj}^u + 1$, $c_h = 2.5\left(\sum_{k=1}^2 q_k^u q_{kh}^u\right)^2 + 2\sum_{k=1}^2 q_k^u$, $a_k^u(\mathbf{Q}_5) = 0.5\sum_{k=1}^2 \sum_{k=1}^2 q_{kh}^u + 5$, $c_k^x = 0.1t_x^2 d_{kk}^i = 250 - 2\rho_k^l - 1.5\rho_{3-k}^l + 0.5(\rho_k^h + \rho_{3-k}^h) + \sigma \psi \sum_{x=1}^2 (1 - \alpha_x^I)$, $d_k^h = 230 - 2\rho_k^h - 1.5\rho_{3-k}^h + 0.5(\rho_k^h + \rho_{3-k}^h) + \sigma \psi \sum_{x=1}^2 (1 - \alpha_x^I)$, $d_k^h = 230 - 2\rho_k^h - 1.5\rho_{3-k}^h + 0.5(\rho_k^l + \rho_{3-k}^l) + \sigma \psi \sum_{x=1}^2 (1 - \alpha_x^I)$.

The demand functions are associated with the price of two types of products; due to the consumer's low carbon preference, there is also a relationship between demand and the product's unit carbon emission amount. We assume the low-carbon factor ψ = 10. Refs. [40,50] used a similar form of demand function in their numerical examples.

It is obvious that all the functions listed above are convex and continuously differentiable. Then, the solutions of VI (24), VI (40), and VI (41) satisfy Theorem A3, Theorem A4, and Theorem A6 in Appendix C. The detailed values and formula construction basis can be seen in Appendix D.

5.1. Analyzing the Effects of Cap on Optimal Decisions and Profits

We assume that cap_j and cap_i change from 9 to 26, respectively, then group the related equilibrium results into several matrixes corresponding to three carbon reduction regulations. We select data from the matrixes including the profits of manufacturers and recyclers and calculate the carbon emissions and the total profits of the supply chain based on the relevant data. The relevant results are illustrated in Figures 2–7.



Figure 2. Carbon emissions of non-eco manufacturer.



Figure 3. Profits of non-eco manufacturer.



Figure 4. Carbon emissions of eco manufacturer.



Figure 5. Profits of eco manufacturer.

Figures 2 and 4 illustrate the carbon emissions of two types of manufacturers under three carbon emission reduction regulations, respectively. Figures 3 and 5 illustrate the profits of two types of manufacturers under three policies. Figures 6 and 7 show the network performance.







Figure 7. Total profits.

5.1.1. The Effects on Non-Ecological Manufacturer

As it can be seen from Figure 2, the trends are similar under the three regulations. Overall, the larger cap_j or cap_i incurs more carbon emissions. In Figure 2a, we can see that the carbon emission under MC is only affected by cap_j , Figure 2b shows that the carbon emission under CT is greatly affected by cap_j , and Figure 2c shows that the carbon emission under CS is affected by cap_j and cap_i simultaneously. The maximum value and minimum value appear in Figure 2c.

Comparing the three subfigures in Figure 2, the results show its carbon emissions and profits under policy MC are always lower than the other two policies, which means policy MC limits the enterprise's production activity and injures its profit. However, there is a special interval: when cap_i is less than 14, policy CS is conductive to decrease carbon emissions because the lower cap cannot activate the recycling process. Policy CT and Constraint (6) are invalid. In addition, there is no cap trade between two manufacturers, manufacturers only use the allocated cap to produce, and policy MC and CT have the same effects on the equilibrium results.

When cap_i is larger than 14, policy CS and CT are valid. Under policy CS, carbon caps are transferred freely from eco manufacturers to non-eco manufacturers. When caps transaction exists, policy CT promotes the effective allocation of carbon caps and benefits social-economic development. The maximum profit appears in the region when cap_i is relatively small while cap_j is large under policy CT. This can be explained by the adequacy caps reducing its carbon trade activities.

In Figure 3, the trends are also similar under three regulations. The maximum values appear in Figure 3a,b, while the minimum value appears in Figure 3c. Figure 3a states that the profit is mainly affected by cap_i and is slightly affected by cap_i . This phenomenon is different from carbon emissions. The reason can be explained by: the increasing caps will stimulate production activities, more customers turn to buy eco-products, and eco manufacturers' profits increase. Figure 3c illustrates cap_i and cap_i have the same effects on non-eco manufacturers' profit, and the profit is only influenced by caps.

The comparison of these three subfigures shows policy CT is a cost-effective carbon reduction policy. Particularly, when cap_i is lower, the profit in Figure 3b is similar to that in Figure 3a; when cap_i is higher, the profit in Figure 3b is similar to that in Figure 3c.

In addition, it should be noted that when cap_j and cap_i are large enough, the changing carbon emission trend is not exactly with that of the profit under policy CS, because the transportation cost increases rapidly with the intense production and recycling activities.

5.1.2. The Effects on Ecological Manufacturer

The analysis of eco manufacturers is similar to that of non-ecological manufacturers.

According to Figure 4, the equilibrium results of eco manufacturers are opposite to non-eco manufacturers in Figure 2. In Figure 4a, its carbon emission is only affected by cap_i in most ranges, which is similar to Figure 2a. In Figure 4b, when cap_i is at a relatively low level, it has no extra caps for sale, and policy CT is the same as MC. When cap_i gradually increases, the extra carbon quotas bring cap transactions. In Figure 4c, due to the adoption of ecological production technology, its carbon emission changes slightly.

Comparing the three subfigures of Figure 4, policy CS is the most effective method to reduce carbon emissions. Particularly, when cap_i is relatively small, carbon quotas are not transferred from eco manufacturers to non-eco manufacturers. Combined with Figure 5b, the carbon emissions and profits are identical under policy MC and CT. Policy MC is always beneficial for the eco manufacturer to obtain higher profits when cap_i is large. This phenomenon occurs because carbon quotas are adequate for it to produce more products, while policy CT and CS may force carbon caps to transfer to non-eco manufacturers.

5.1.3. The Effects on Supply Chain Performance

In this subsection, we focus on the impact of different policies on the whole supply chain performance. Total carbon emission and profit are given in Figure 6. From the environmental perspective, total carbon emissions are equal in three scenarios. From the economic perspective, according to Figure 7, we can clearly see that the best policy is cap sharing, but the difference between each policy is small. Combined with the previous figures, when caps increase, policy CS also perform well in reducing manufacturers' carbon emissions and promoting their profits. From the view of the government, the carbon trade model sacrifices part of the efficiency of the supply chain in exchange for government control and supervision of the carbon trading market. Although policy CS is an ideal regulation, if it lowers the carbon trade cost, policy CT may have a similar performance to policy CS, which makes it easier for the government to achieve the emissions reduction target.

Policy CT is conducive to the government to control the carbon emissions of enterprises; at the same time, the government may permit cap sharing within a large enterprise when there are different levels of low carbon technology applied in production.

5.2. Analyzing Effects of ε_i and ε_i on Optimal Decisions and Profits

Figure 8 illustrates the impacts of parameter ε_j and ε_i in the interval [0, 0.3] on carbon emission amount and EOL product quantity, while Figure 9 shows the impacts on decision-makers' profits.

From Figure 8, we can see that manufacturers' carbon emission curves remain unchanged in policy MC. In policy CT and CS, manufacturer *j*'s carbon emission curve almost decreases, then increases, and finally stays invariant, while manufacturer *i*'s curve has an opposite trend, and $\varepsilon_i = \varepsilon_j = 0.09$ is the turning point. The observed phenomenon can be explained in the following manner. From the equilibrium decision value, we can see that the use of raw materials has been in a downward trend; thus, the emissions from raw materials continue to decrease. At first, non-eco manufacturer *j*'s carbon emissions are higher due to the higher unit emission factor. For EOL products, the point at which manufacturer *i* begins to have EOL is 0, while the point at which manufacturer *j* begins to have EOL is 0.6. Therefore, the carbon emissions of *j* decreases at the beginning, and when $\varepsilon_i = \varepsilon_j = 0.09$, carbon emissions are minimum. After this point, the emission increased by the production and transportation of EOL remanufacturing is higher than the decrease



in raw materials, and the emissions increase again. For eco manufacturer *i*, the same explanation can be made.

Figure 8. The effects on carbon emission amount and EOL product quantity.



Figure 9. The effects on decision-makers' profits.

As for EOL product quantity, it is worth noting that when $\varepsilon_i = \varepsilon_j > 0$, the manufacturer *i*'s EOL product quantity increases gradually, when ε_j and ε_i are in the interval (0.06,0.09), the manufacturer *j*'s EOL product quantity becomes positive, and there is a turning point at 0.09 for manufacturer *i* under policy CS. When $\varepsilon_i = \varepsilon_j > 0.24$, these curves in three scenarios gradually stabilize. In this scenario, Constraint (6) does not hold, which means that the collection center is unable to recycle at a specified proportion.

According to Figure 9, manufacturer *i* always obtains more profit than manufacturer *j*. Overall, there is little difference in the total profits of the three cases; in particular, the total profits of all decision-makers in the policy CS are always higher than that in the other two cases. As for the collection center, the profit is almost the same under different regulations. For government, the recycling ratio should be set in an appropriate range. When it is too high, the enterprise will not comply with it, and it is meaningless. When the recycling ratio is set too low, it will fail to achieve the goal of resource utilization.

5.3. Analysis Effects of σ on Optimal Decisions and Profits

Figure 10 illuminates the impacts of parameter σ in the interval [0,1] on the product transaction amount and the carbon emissions amount, while Figure 11 shows the impacts on decision-makers' profits.

In CS policy, increasing σ has positive effects on the manufacturer *i*'s products transaction amount, whereas for manufacturer *j*, the situation is reversed. In the other two scenarios, the products transaction amounts stay unchanged. The carbon emission curve has a synchronous changing trend with the product transaction.

As can be seen from Figure 11, the profit of non-ecological manufacturer j maintains stability in policy CS and increases a little in policy CT and MC. However, the profit of ecological manufacturer i increases rapidly under the three regulations. The change in profits shows that this situation is more favorable to ecological manufacturers. For the

total profit of the two types of manufacturers, there are almost no differences in these three cases. Similar to the analysis of previous examples, the profit of collection center *h* is mainly affected by the EOL collection amount; thus, it maintains stability at first and decreases later. Therefore, the increasement of σ will promote the development and impacts little on carbon emission.



Figure 10. The effects on products transaction amount and carbon emission amount.



Figure 11. The effects on decision-makers' profits.

5.4. Managerial Insights

Compared with the literature [3], this research highlights the difference between carbon emission reduction policies, and based on numerical examples and analysis, we present several managerial insights as follows. This may facilitate the government and enterprises to refer to when issuing policies and enterprises making operation decisions.

- Firstly, by comparing the three carbon emission policies, even though cap-and-trade regulations are more flexible than mandatory cap policy, it still loses a little efficiency than cap-sharing schemes. Both cap-and-trade regulations and cap-sharing schemes can encourage firms to adjust their production and pricing strategies. Governments should allocate caps properly and implement cap-sharing schemes in some pilot enterprises.
- Secondly, the proposed model proves that investment in green production technology helps ecological manufacturers gain lower carbon emissions and high profits. The technologies work both in forward and reverse channels. For wise enterprise leadership, correct decisions should be made on when and how to adopt cleaner production technology.
- Thirdly, the reverse supply chain should be valued at a strategic level because of its essential role in promoting a circular economy and sustainable development. Especially high-emission enterprises can complete green transformation and reduce emissions through recycling and remanufacturing processes.
- Finally, consumers are increasingly concerned about the impact of the production process on the environment. On the one hand, governments can reward manufacturers for producing more environmentally friendly products. On the other hand, the information or technology can be shared between enterprises.

6. Conclusions

In this paper, we expand the previous research to a CLSC network based on noncooperative equilibrium. This paper provides a research framework for a series of Nash game problems of low-carbon supply chain networks with complex relationships between horizontal and vertical competitive members. The profit maximum problem with nonlinear constraints can be transformed into variational inequality, and the equilibrium results can be obtained through a modified projection and contraction algorithm.

In the forward flow, we suppose three different environmental regulations, namely mandatory cap, cap-and-trade, and cap sharing. The collection and remanufacturing of EOL products are taken into consideration in the reverse flow. The effects of policies on network performance are discussed in detail. The results show that:

- (1) Policy CS is effective in coordinating the relationship between economic development and environmental protection. In practice, the government may permit carbon cap sharing among enterprises, especially within a large enterprise to achieve a win-win situation. In other situations, CS policy may act as the ideal goal to measure the performance of MC and CT regulations.
- (2) Policy MC is easy to implement for governments, and the carbon reduction goal can be reached either. However, the carbon quotas cannot be converted to revenue, even if there are excess quotas for manufacturers.
- (3) Additionally, policy CT may lose a little efficiency compared with cap-sharing schemes, but it benefits government regulations. If governments can adjust cap transaction costs or relax carbon quotas, policy CT may show better performance. Moreover, policy CT can promote manufacturers adopting green technology to reduce carbon emissions, and the carbon emission rights have the nature of assets and create extra revenue.
- (4) It should be noted that in all scenarios, ecological manufacturers always show better performances, which means the green technology innovation can benefit firms both in sustainable development and economic development.
- (5) Consumers' environmental protection awareness has a positive effect on ecological manufacturers but hurts non-eco manufacturers, especially in cap-sharing schemes. Moreover, when the recycling rate is at a relatively high level, it effectively helps eco manufacturers to use more reusable materials and reduce carbon emissions, whereas when it exceeds a certain value, the change has almost no influence on equilibrium results.

This study mainly contributes to the enterprises' decision making and revenue management under three carbon emissions reduction regulations. Through numerical simulations, we verified the validity of each policy. For future research, possible extensions can be as follows:

- (1) Information sharing can be considered, especially the production cost for different manufacturers.
- (2) The model can include irrational behavior factors of decision-makers, such as freeriding behavior.
- (3) The online transaction fashion can be incorporated into the model, especially in the post-COVID-19 era.
- (4) Some practical constraints, such as financial constraints and capacity constraints, can be considered in the model in future research.

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Appendix A

The equilibrium conditions of the closed-loop supply chain network in the MC model

Under the government's mandatory cap regulation, at equilibrium conditions of the supply chain network, the Nash equilibrium (Nash 1950) conditions of VI (7), VI (10), VI (30), and VI (35) must hold simultaneously, and no one gains more from altering strategies.

Definition A1. *The equilibrium of the CLSCN under mandatory cap occurs when the sum of the L.H.S. of (7), L.H.S. of (10), L.H.S. of (30), and L.H.S. of (35) is non-negative.*

Theorem A1. The equilibrium conditions of the CLSCN under mandatory cap are equivalent to the solutions of the VI as follows: determine the optimal solution $(q_j^{v*}, q_j^{u*}, q_i^{v*}, q_i^{u*}, Q_1^*, Q_2^*, Q_3^*, Q_4^*, Q_5^*, \rho^{I*}, \rho^{I*}, \mu_1^*, \mu_2^*, \mu_3^*, \eta_1^*, \eta_2^*, \eta_3^*, \lambda^*, \gamma^*) \in \Omega^2$, satisfying:

$$\begin{split} & \sum_{j=1}^{L} \left[\frac{\partial f_{j}^{*}}{\partial q_{j}^{*}} - \beta^{r} \mu_{j}^{2*} + \alpha_{1}^{l} \beta^{r} \mu_{j}^{3*} \right] \times \left[q_{j}^{v} - q_{j}^{v*} \right] + \sum_{j=1}^{L} \left[\frac{\partial f_{j}^{w*}}{\partial q_{j}^{*}} + \mu_{1}^{1*} - \beta^{u} \mu_{j}^{2*} + \alpha_{2}^{l} \beta^{u} \mu_{j}^{3*} \right] \times \left[q_{j}^{u} - q_{j}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{w*}}{\partial q_{i}^{*}} + \mu_{1}^{1*} - \beta^{u} \mu_{i}^{2*} + \alpha_{2}^{l} \beta^{u} \eta_{i}^{3*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{w*}}{\partial q_{i}^{*}} - \beta^{r} \mu_{i}^{2*} + \alpha_{1}^{l} \beta^{r} \eta_{i}^{3*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{w*}}{\partial q_{i}^{*}} + \eta_{i}^{1*} - \beta^{u} \mu_{i}^{2*} + \alpha_{2}^{l} \beta^{u} \eta_{i}^{3*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{w*}}{\partial q_{i}^{*}} + \rho_{i}^{1*} + \alpha_{i}^{l} \mu_{i}^{*} + \alpha_{i}^{l} \beta^{*} \eta_{i}^{3*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial f_{i}^{u*}}{\partial q_{i}^{*}} + \rho_{i}^{1*} + \alpha_{i}^{1} \mu_{i}^{*} + \eta_{i}^{1*} + \sigma_{i}^{v} \mu_{i}^{3*} + c_{i}^{k} - \rho_{k}^{k} - \varepsilon_{i} \gamma_{k}^{k} \right] \times \left[q_{i}\mu_{i} - q_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}{\partial q_{i}\mu_{i}} + \rho_{i} 2x_{i} - \mu_{i}^{1*} + i_{2} \tau_{i} x_{i} \mu_{i} \eta_{i}^{3*} + c_{k}^{*} - \rho_{k}^{k} - \varepsilon_{i} \gamma_{k}^{*} \right] \times \left[q_{i}\mu_{i} - q_{ik}^{u} \right] + \sum_{i=1}^{L} \sum_{k=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}{\partial q_{k}\mu_{i}} + \rho_{i} 2x_{i} + i_{1} \tau_{i} x_{i} \mu_{i} \eta_{i}^{3*} + c_{k}^{*} - \rho_{k}^{k*} - \varepsilon_{i} \gamma_{k}^{*} \right] \times \left[q_{i}\mu_{i} - q_{ik}^{u} \right] + \sum_{i=1}^{L} \sum_{k=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}{\partial q_{k}\mu_{k}} + \rho_{i} 2x_{i} + i_{1} \tau_{i} x_{i} \mu_{i} \eta_{i}^{3*} + \lambda_{k}^{*} \right] \times \left[q_{i}\mu_{i} - q_{i}\mu_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}{\partial q_{k}\mu_{k}} + \rho_{i} 2x_{i} + i_{1} \tau_{i} x_{i} \mu_{i}^{3*} + \lambda_{k}^{*} \right] \times \left[q_{i}\mu_{i} - q_{i}\mu_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}}{\partial q_{k}\mu_{k}} + \rho_{i} 2x_{i} + i_{1} \tau_{i} x_{i} \mu_{i}^{3*} + \lambda_{k}^{*} \right] \times \left[q_{i}\mu_{i} - q_{i}\mu_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}}{\partial q_{k}\mu_{k}} + \rho_{i} 2x_{i} + i_{1} \tau_{i} \pi_{i} \mu_{i}^{3*} + \lambda_{k}^{*} \right] \times \left[q_{i}\mu_{i}\mu_{i} - q_{i}\mu_{i}^{u*} \right] + \sum_{i=1}^{L} \left[\frac{\partial c_{i}\mu_{i}}}{\partial q_{k}\mu_$$

where $\Omega^2 = \Omega_I^2 \times \Omega_I^2 \times \Omega_k \times \Omega_h$.

Proof. Adding VI (7), VI (10), VI (30), and VI (35) together, we can obtain VI (A1). Meanwhile, when VI (A1) holds, then VI (7), VI (10), VI (30), and VI (35) are also satisfied, respectively. \Box

Let $X_2 \equiv (q_j^v, q_i^u, q_i^v, q_i^u, Q_1, Q_2, Q_3, Q_4, Q_5, \rho^I, \rho^I, \mu_1, \mu_2, \mu_3, \eta_1, \eta_2, \eta_3, \lambda, \gamma)$, $F(X_2) \equiv (F_x(X_2))_{19\times 1}$, The specific parts $F_x(X_2)$ ($x = 1, \dots, 19$) of $F(X_2)$ are given by the terms proceeding the multiplication signs in VI (A1). Then, we can rewrite the VI (A1) in the standard form of VI following: determine the optimal vector $X_2^* \in \Omega^2$, satisfying: $\langle F(X_2^*), X_2^* \rangle \ge 0, \forall X_2 \in \Omega^2$.

The notation $\langle \cdot, \cdot \rangle$ denotes the inner product in M_2 —dimensional Euclidean space, where $M_2 = 2J + 2I + JK + HJ + IK + HI + KH + 2K + 3J + 3I + H + K$.

Appendix B

The equilibrium conditions of closed-loop supply chain network in CS model

Under the government's cap-sharing regulations, for the closed-loop supply chain network, the Nash equilibrium (Nash 1950) conditions of VI (7), VI (10), and VI (40) must hold simultaneously, and no one gains more from altering current strategies.

Definition A2. *The equilibrium of the CLSCN under cap-sharing regulations occurs when the sum of the L.H.S. of (7), L.H.S. of (10), and L.H.S. of (40) is non-negative.*

Theorem A2. The equilibrium conditions of the CLSCN under cap-sharing regulations are equivalent to the solutions of the VI as follows, determine the optimal solution $(q_j^{v*}, q_j^{u*}, q_i^{v*}, q_i^{u*}, Q_1^*, Q_2^*, Q_3^*, Q_4^*, Q_5^*, \rho^{I*}, \rho^{I*}, \theta_1^*, \theta_2^*, \theta_4^*, \theta_5^{**}, \lambda^*, \gamma^*) \in \Omega^3$, satisfying:

$$\begin{split} & \sum_{j=1}^{l} \left[\frac{\partial f_{i}^{*}}{\partial q_{i}^{*}} - \beta^{*} \theta_{j}^{2*} + \alpha_{1}^{l} \beta^{*} \theta^{5*} \right] \times \left[q_{j}^{2} - q_{j}^{2*} \right] + \sum_{j=1}^{l} \left[\frac{\partial f_{j}^{**}}{\partial q_{i}^{*}} + \theta_{j}^{1*} - \beta^{u} \theta_{j}^{2*} + \alpha_{2}^{l} \beta^{u} \theta^{5*} \right] \times \left[q_{i}^{u} - q_{j}^{u*} \right] + \\ & \sum_{i=1}^{l} \left[\frac{\partial f_{i}^{*}}{\partial q_{i}^{*}} - \beta^{*} \theta_{i}^{1*} + \alpha_{1}^{l} \beta^{*} \theta^{5*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \sum_{i=1}^{l} \left[\frac{\partial f_{i}^{**}}{\partial q_{i}^{*}} + \theta_{i}^{2*} - \beta^{u} \theta_{j}^{2*} + \alpha_{2}^{l} \beta^{u} \theta^{5*} \right] \times \left[q_{i}^{u} - q_{i}^{u*} \right] + \\ & \sum_{j=1}^{l} \sum_{k=1}^{K} \left[\frac{\partial c_{k}^{*}}{\partial q_{k}} + \rho^{t} \theta_{i} + \eta_{i} \eta_{k} + \theta_{j}^{2*} + t_{1} \tau_{i} \tau_{k} \theta^{5*} + c_{k}^{**} - \rho_{k}^{**} - c_{i} \gamma_{k}^{*} \right] \times \left[q_{jk} - q_{jk}^{*} \right] + \\ & \sum_{j=1}^{l} \sum_{k=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \rho t_{2} x_{kj} - \theta_{j}^{1*} + t_{2} \tau_{i} x_{kj} \theta^{5*} + c_{k}^{**} - \rho_{k}^{*} - c_{i} \gamma_{k}^{*} \right] \times \left[q_{ik} - q_{ik}^{*} \right] + \\ & \sum_{i=1}^{l} \sum_{k=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \rho t_{2} x_{ki} + \theta_{i}^{*} + t_{3} \tau_{i} x_{ik} \theta^{5*} + c_{k}^{**} - \rho_{k}^{*} - c_{i} \gamma_{k}^{*} \right] \times \left[q_{ik} - q_{ik}^{*} \right] + \\ & \sum_{i=1}^{l} \sum_{k=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \rho t_{4} x_{ki} - \theta_{i}^{3*} + t_{4} \tau_{i} \tau_{ki} \eta^{5*} + \lambda_{k}^{*} \right] \times \left[q_{i}^{u} - q_{k}^{u*} \right] + \\ & \sum_{i=1}^{L} \sum_{k=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \rho t_{4} x_{ki} + \theta_{i}^{3*} + t_{3} \tau_{i} \tau_{ki} \eta^{5*} + \lambda_{k}^{*} \right] \times \left[q_{i}^{u} - q_{k}^{u*} \right] + \\ & \sum_{k=1}^{L} \sum_{j=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \rho t_{4} x_{ki} + \theta_{i}^{3*} + t_{3} \tau_{i} \tau_{k} \eta^{*} + \theta_{k}^{*} - \theta_{k}^{*} \right] + \\ & \sum_{k=1}^{L} \sum_{j=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \rho t_{k}^{*} + \frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \beta^{u} q_{i}^{**} + \eta_{k}^{*} - \xi_{k}^{*} - \eta_{k}^{*} \right] \times \left[\theta_{i}^{2} - \theta_{j}^{2*} \right] + \\ & \sum_{k=1}^{L} \left[\frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} - q_{i}^{*} \right] \times \left[\theta_{i}^{2} - \theta_{i}^{*} + \theta_{i}^{*} + \theta_{i}^{*} - \theta_{k}^{*} + \frac{\partial c_{i}^{*}}{\partial q_{k}^{*}} + \theta_{i}^{*} - \theta_{i}^{*} + \theta_{i}^{*} - \theta_{k}^{*} \right] + \\ & \sum_{i=1}^{L} \left[\frac{\int c_$$

where $\Omega^3 = \Omega^3_{II} \times \Omega_k \times \Omega_h$.

Proof. Adding VI (7), VI (10), and VI (40) together, we can obtain VI (A2). At the same time, when VI (A2) holds, then VI (7), VI (10), and VI (40) are also satisfied, respectively. \Box

Let $X_3 \equiv (q_j^v, q_j^u, q_i^v, q_i^u, Q_1, Q_2, Q_3, Q_4, Q_5, \rho^J, \rho^I, \theta_1, \theta_2, \theta_3, \theta_4, \theta^5, \lambda, \gamma)$, $F(X_3) \equiv (F_x(X_3))_{18\times 1}$, the specific parts $F_3(X_3)$ ($x = 1, \dots, 18$) of $F(X_3)$ are given by the terms proceeding the multiplication signs in VI (A2). Then, we can rewrite the VI (A2) in standard form of VI following: determine the optimal vector $X_3^* \in \Omega^3$, *satisfying*: $\langle F(X_3^*), X_3^* \rangle \ge 0$, $\forall X_3 \in \Omega^3$.

The notation $\langle \cdot, \cdot \rangle$ denotes the inner product in M_3 —dimensional Euclidean space, where $M_3 = 2J + 2I + JK + HJ + IK + HI + KH + 2K + 2J + 2I + 1 + H + K$.

Appendix C

Qualitative Properties

In this appendix, we provide the existence and uniqueness results of VI (24), VI (40), and VI (A1), and prove that the solutions of these VIs are the equilibriums of the closed-loop supply chain network under different regulations. Because the process and steps of the proof are basically the same, we only give the proof process of VI (24). Similar to [39,40], we give the following theorems, a variational inequality admits at least one solution if the entering function $F(X_1)$ is continuous and the feasible region is compact. Obviously, $F(X_1)$ is continuous, while the feasible region Ω^1 is not compact; thus, we impose a weak condition on Ω^1 to guarantee the solution existence of VI (24).

Similar with [58], let $\Omega =$

 $\begin{cases} \left(q_j^v, q_i^u, q_i^v, q_i^u, Q_1, Q_2 Q_3, Q_4, Q_5, \rho^J, \rho^I, \mu_1, \mu_2, \mu_3, \eta_1, \eta_2, \eta_3, \lambda, \gamma \right) \left| 0 \le q_j^v \le r_1; 0 \le q_j^u \le r_2; 0 \le q_i^v \le r_3; 0 \le q_i^u \le r_4; \\ 0 \le Q_1 \le r_5; 0 \le Q_2 \le r_6; 0 \le Q_3 \le r_7; 0 \le Q_4 \le r_8; 0 \le Q_5 \le r_9; 0 \le T_1 \le r_{10}; 0 \le T_2 \le r_{11}; 0 \le \rho^J \le r_{12}; 0 \le \rho^I \le r_{13}; \\ 0 \le \varphi_1 \le r_{14}; 0 \le \varphi_2 \le r_{15}; 0 \le \varphi_3 \le r_{16}; 0 \le \varphi_1 \le r_{17}; 0 \le \varphi_2 \le r_{18}; 0 \le \varphi_2 \le r_{18}; 0 \le \varphi_2 \le r_{12}; 0 \le \gamma \le r_{22}; 1 \le \rho^J \le r_{21}; 0 \le \gamma \le r_{22}; 0 \le$

where $r = (r_1, r_2, r_3, r_4, r_5, r_6, r_7, r_8, r_9, r_{10}, r_{11}, r_{12}, r_{13}, r_{14}, r_{15}, r_{16}, r_{17}, r_{18}, r_{19}, r_{20}, r_{21}, r_{22}) \ge 0$, and $q_j^v \le r_1$ means $q_j^v \le r_1$ for all $j = 1, \dots, J$, and other notations can be interpreted in the same manner. Obviously, Ω is a bounded, closed convex set, and $\Omega \in \Omega^1$. From Hammond et al. [58], the following VI $\langle F(X_1^*), X_1^* \rangle \ge 0$, $\forall X_1 \in \Omega$, admits at least one solution. We have the following theorem.

Theorem A3. (*Existence*) Variational inequality (24) admits a solution if and only if there is an r > 0, such that variational inequality (41) admits at least one solution in Ω with $q_j^v < r_1$, $q_j^u < r_2$, $q_i^v < r_3$, $q_i^u < r_4$, $Q_1 < r_5$, $Q_2 < r_6$, $Q_3 < r_7$, $Q_4 < r_8$, $Q_5 < r_9$, $T_1 \le r_{10}$, $0 \le T_2 \le r_{11}$, $\rho^I < r_{12}$, $\rho^I < r_{13}$, $\varphi_1 < r_{14}$, $\varphi_2 < r_{15}$, $\varphi_3 < r_{16}$, $\phi_1 < r_{17}$, $\phi_2 < r_{18}$, $\phi_3 < r_{19}$, $\zeta_c < r_{20}$, $\lambda < r_{21}$, $\gamma < r_{22}$.

Proof. The proof of this theorem follows from Theorem 2. \Box

Theorem A4. (Monotonicity) When the cost functions and demand functions in VI (24) are convex, then the vector function $F(X_1)$ in VI (25) is monotone.

Proof. Let $X_1^1 \in \Omega$ and $X_1^2 \in \Omega$, $\nabla H(X_1) = F(X_1)$, according to Assumption 5 in Section 2, all functions in this paper are convex, then we have $H(X_1^1) \ge H(X_1^2) + \nabla H(X_1^2)^T (X_1^1 - X_1^2)$ and $H(X_1^2) \ge H(X_1^1) + \nabla H(X_1^1)^T (X_1^2 - X_1^1)$, adding two formulas, $[\nabla H(X_1^1) - \nabla H(X_1^2)]^T (X_1^1 - X_1^2) \ge 0$, that is, $\langle F(X_1) - F(X_2), X_1 - X_2 \rangle \ge 0$. Thus, we conclude that VI (25) is monotone. \Box

Theorem A5. (*Strict monotonicity*) When one of the cost functions and demand functions in VI (24) is strictly convex, then VI (25) is strictly monotone.

Proof. Let X_1^1 , $X_1^2 \in \Omega$, and $X_1^1 \neq X_1^2$, we can know at least one element in the vector X_1^1 and X_1^2 is not equal. No loss generality, let us suppose $q_j^{v_1} \neq q_j^{v_2}$. At the same time, we also suppose the production cost function f_j is strictly convex. Thus, we have $\langle F(X_1) - F(X_2), X_1 - X_2 \rangle > 0$; that is, VI (25) is strictly monotone. \Box

Theorem A6. (Uniqueness) When VI (25) is strictly monotone, VI (24) has a unique solution in Ω .

Proof. The proof of uniqueness of solution follows easily from Kinderlehrer and Stampacchia [61]. \Box

Theorem A7. (Lipschitz continuity) Suppose that f_j , f_j^u , f_i , f_i^u , c_{jk} , c_{hj}^u , c_{kh} , c_{kh}^u and c_h have bounded second-order derivatives. Suppose that c_{jk}^K , c_{ik}^K , $\alpha_k^u(\mathbf{Q}_5)$, $-d_k^h$ and $-d_k^l$ have bounded first-order derivatives. The VI (24) is Lipschitz continuous. That is $||F(X_1^1) - F(X_1^2)|| \le L||X_1^1 - X_1^2||$, X_1^1 , $X_1^2 \in \Omega$, with L > 0.

Proof. Applying the mean value theorem of integrals to vector function $F(X_1)$ can immediately demonstrate Theorem A7. \Box

Appendix D

 $\alpha_1^I = 0.6$ is lower than $\alpha_1^J = 0.8$ and $\alpha_2^I = 0.3$ is lower than $\alpha_2^J = 0.5$, which illustrates the result of the eco manufacturers' adoption of green technology. The selection of t_i and x_{xy} refers to Allevi et al. [50]. The other parameters are decided from the operation of paper industry enterprises.

The production cost of eco manufacturer *i*: $f_i = 8.5(\beta^r q_i^v)^2 + \beta^{r2} q_i^v q_{3-i}^v + 2\beta^r q_i^v$, i = 1, 2.

The production cost depends on the amount of raw materials used by both eco manufacturers, so it reflects the competitive relationship between eco manufacturers. In the numerical examples of the SCN equilibrium model, Nagurney et al. [40] first used this production cost function form, then other researchers such as [38,39] adopted this production cost function form.

The remanufacturing cost of eco manufacturer *i*: $f_i^u = 3(\beta^u q_i^u)^2 + 1.5\beta^u q_i^u + 1$, i = 1, 2.

Similarly, the production cost function and remanufacturing cost function of non-eco manufacturer *j* can be described as:

$$f_{i}^{u} = 0.5(\beta^{u}q_{i}^{u})^{2} + 0.5\beta^{u}q_{i}^{u} + 1, \ j = 1,2; \ f_{i} = 8.0(\beta^{r}q_{i}^{v})^{2} + \beta^{r2}q_{i}^{v}q_{3-i}^{v} + 2\beta^{r}q_{i}^{v}, \ i = 1,2.$$

We need to point out that the production cost and remanufacturing cost of the eco manufacturer is higher than that of non-eco manufacturer *j*, which is consistent with the previous Assumption 1.

The transaction cost functions between manufacturers and demand markets: $c_{jk} = 0.2t_1q_{jk} + 1$, $c_{ik} = 0.2t_3q_{ik} + 1$, $c_{ik}^K = 0.2q_{jk} + 0.1$, $c_{ik}^K = 0.2q_{ik} + 0.1$, j = 1, 2, i = 1, 2, k = 1, 2.

The transaction cost burdened by manufacturers and consumers comprises two parts: variable cost, which is associated with product quantity, and fixed cost, which is associated with the transaction action; whereas the cost burdened by manufacturers is also associated with the truck number.

The transaction cost functions between the collection center and demand market, and between the collection center and manufacturers: $c_{kh} = 0.1q_{kh}^u + 0.5$, $c_{hj}^u = 0.1t_2q_{hj}^u + 1$, $c_{hi}^u = 0.1t_4q_{hi}^u + 1$, i = 1, 2, h = 1, 2, k = 1, 2, j = 1, 2.

Similar to [50], c_{hi}^{u} and c_{hi}^{u} include the number of trucks, which shows the transport effect. The disposal cost function of the collection center: $c_h = 2.5 \left(\sum_{k=1}^2 q_{kh}^u\right)^2 + 2\sum_{k=1}^2 q_{kh}^u$, h = 1, 2, the disutility function of consumers: $\alpha_k^u(Q_5) = 0.5 \sum_{k=1}^2 \sum_{k=1}^2 q_{kh}^u + 5, k = 1, 2.$ According to carbon trading data related to the paper industry and related study [60],

the carbon trade cost of manufacturers: $c_x^t = 0.1t_x^2$, x = i, j, i = 1, 2, j = 1, 2.

The demand functions:

$$\begin{aligned} d_k^l &= 250 - 2\rho_k^l - 1.5\rho_{3-k}^l + 0.5(\rho_k^h + \rho_{3-k}^h) + \sigma\psi\sum_{x=1}^2 (1 - \alpha_x^I), \ k = 1,2; \\ d_k^h &= 230 - 2\rho_k^h - 1.5\rho_{3-k}^h + 0.5(\rho_k^l + \rho_{3-k}^l) + \sigma\psi\sum_{x=1}^2 (1 - \alpha_x^J), \ k = 1,2. \end{aligned}$$

The manufacturers' production functions indicate that competition exists between the same types of manufacturers, and there is no competition between different types of manufacturers. The demand functions are associated with the price of two types of products; due to the consumer's low carbon preference, there is also a relationship between demand and the product's unit carbon emission amount. We assume the low carbon factor $\psi = 10.$

It is obvious that all the functions listed above are convex and continuously differentiable. Then, the solutions of VI (24), VI (40), and VI (A1) satisfy Theorem A3, Theorem A4, and Theorem A6.

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