



Article Disturbance and Signal Filter for Power Line Communication

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Abstract: Today, to use home automation, intelligent home controls or remote controls in the office, electronic equipment is moving away from wireless communication in favor of Power Line Communication (PLC). In the standard PLC solutions, the corrections that result from error transmissions are based on complex digital modulation methods and algorithms for validating the transmitted data without paying attention to the causes of the errors. This article focuses on the implementation of a filtering system for interference and signals in the 120–150 kHz band (CENELEC band C), which is injected into the network by transmitters. Such a filter separates the desired signal from the interference that is occurring in the network, which can result in communication errors. Moreover, when used properly, the filter can be used as a subsystem separation element. The paper presents the requirements, design, construction, simulation and test results that were obtained under actual operating conditions. It is possible to use less complex methods for correcting errors in transmission signals and to guarantee an improvement in the transmission rate using the proposed filter system.

Keywords: power line communication (PLC); conducted disturbances; anti-interference filter; smart home

1. Introduction

Power line communication systems have been used for various purposes within a broad range of fields, including telephony [1], street lighting controls, intercoms [2] and power transmission systems for almost 100 years [3,4]. Currently, Power Line Communications (PLCs) have a wide range of applications in smart grids [5,6]. The smart building market is in an early stage of its development and has great potential for future growth. According to the report "Smart Building Market Industry Analysis, Size, Growth, Trends, Segment and Forecast 2016–2021" that was prepared by MarketsandMarkets, the value of this market will increase from 7.26 billion dollars to 36.40 billion dollars by 2021 and the expected annual growth rate will be 38% [7]. The idea of an intelligent building has already taken root in developed Asian countries and in the USA, and its rapid development in Europe is also predicted. The fact that this trend is supported by a European Union policy is not without significance and the promotion of energy efficiency and pro-ecological solutions, including intelligent constructions, has been mentioned among the priorities for the coming years [8–11]. As the current market for intelligent home management systems is heavily dominated by companies that only

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sell their products to individuals with a high property status, smart home furnishings are an expression of luxury and prestige [12–14]. However, there are innovative systems that are becoming available at an affordable price, whose target group will be households with a good or medium financial standing, including both the owners of newly built houses/flats as well as existing homes/apartments.

Intelligent building systems come in three forms. The first is comprised of wired systems that use a dedicated communication cable whose big advantage is its stability. However, due to the use of this dedicated communication cable, these systems require a rethinking of the deployment and a definition of the desired functionalities at the beginning of the investment. Therefore, choosing this system for apartments in the secondary market requires a costly renovation. Other disadvantages are their complicated configuration and high price. An alternative solution is a wireless system [15]. The advantages of wireless systems include the ability to adapt the intelligent system to any building and to ensure price competitiveness. On the other hand, due to electromagnetic interference in the buildings as well as difficulties in data transmission in the event of obstacles in the signal path and directives that limit the maximum allowable transmitting powers, these wireless systems do not always work stably. Systems that work in a mesh topology can compensate for the effects of unstable operations; however, due to their characteristics, if one of the elements fails, the system may cease to function completely. It should also be noted that the use of wireless solutions may become problematic in the near future due to the number of devices that operate in a wireless mode. IoT solutions should also be distinguished [16]. However, IoT solutions may encounter the same problems that were mentioned earlier for wireless products. The third possible solution is wired systems that have no additional communication cable. Such PLC systems communicate via power lines; thus, they combine stability with ease of use and can easily be adapted to existing buildings. A hybrid solution that uses both wired and wireless communication (such as PLC and wireless) [17–19] is a more expensive solution.

Particular attention should be paid to the Power Line Communication systems that communicate on the 230 VAC/50 Hz and 110 VAC/ 50–60Hz power lines, which can be easily adapted—each element that is connected to the power supply can simultaneously be connected to an intelligent building system [20,21].

Depending on the end application, broadband PLC [22] and low-frequency narrowband PLC will be discussed. Broadband PLC (also BPL—Broadband over Power Line) permits a >100 Mbps data rate and usually works on the 2–30 MHz band (also with the possibility to use 30–86 MHz as an additional bandwidth). BPL is usually used in applications for which a relatively high data rate (such as for PLC capabilities) is required, for example, for the in-home distribution of IPTV, HDTV, VoIP, internet content or for communication between electrical systems and appliances. The BPL standards usually define a protocol-dependent MAC layer. Advanced encryption such as a 128-bit AES (Advanced Encryption Standard) encryption for HomePlug AV can also be included. Although the end applications that use BPL offer a relatively high data rate, there are a few limitations such as a limited effective range, an unpredictable response time, an expensive large filter and matching circuits and relatively high processing needs (process encryption, PHY, MAC and IPv4/IPv6 layers). What is more, BPL can potentially cause electromagnetic interference problems in situations in which some of the energy is radiated as radio frequency interference. As for low-frequency narrowband PLCs, according to European CENELEC standard, few frequency bands have been defined for power line communication use. Frequency band A (9 to 95 kHz) is limited to use by energy providers. Although frequency band B (95 to 125 kHz) and frequency band D (140 to 148.5 kHz) are open for end-user applications, no access protocol has been defined. Frequency band C (125 to 140 kHz) is also open for end-user applications but CSMA/CA (Carrier Sense Multiple Access/Collision Avoidance) [23] protocol for the 132.5 kHz frequency has been defined. PRIME and G3 specifications, which are suitable for smart-metering applications [24] and have defined and structured PHY and MAC layers, should also be mentioned. There are also transceivers that are fully configurable. For a low-frequency narrowband PLC that has a scarifying data rate (up to 128 kbps) but has a large effective range (compared to BPL) and a

fast response time, its filters and matching circuits are less expensive, and its processing needs are significantly less demanding—simple encryption and the possibility of defining its own MAC layer. The end application was defined as a power line communication home automation system in which short frames (commands) are exchanged between the nodes and for which the effective range and fast system response time is critical. Autonomous nodes are distributed in the system, and therefore a small form factor and low power consumption must be guaranteed. Inexpensive nodes and accompanying elements are also desirable. Therefore, a low-frequency narrowband power line communication opened for end-user applications with defined medium access control and advantageously without

In this case, a ready-made STEVAL-IHP005V1 development board with an ST7540 was used to perform the PLC communication tests. The line coupling interface was modified to allow the ST7540 device to transmit and receive on the AC mains line using the available FSK and PSK [25,26] modes within the European CENELEC EN50065-1 standard C band, which is specified for home network systems with the mandatory access protocol CSMA/CA. Customized software was developed for the STM32 microcontroller, which was included in the reference design in order to make it more flexible and suitable for use as a standalone smart PLC node [27].

any protocol-dependent MAC was selected as one of the possible application scenarios.

Currently, many electric energy receivers are strongly non-linear. Unfortunately, these types of receivers often add disturbances to the power supply network in the frequency band that is used for PLC communication [28]. Under certain circumstances, these may interfere with system communication, thereby leading to delays in executing a command. In extremely unfavorable cases, they can prevent communication completely. One of the ways to avoid such problems with a connection is to create an appropriate communication protocol using the appropriate modulation for the signal transmission [29–32]. Unfortunately, in many cases [33], the application of even the most sophisticated communication protocol does not solve the problems connected with the transmission of a useful signal. An additional element of such a system operating using PLC technology should be a filter that separates the undesirable signals (noise, interference, disturbances, signals from other PLC network) from the desired signal in the transmission medium. There are many EMI filters [34,35] on the market, but only few fulfill PLC specific requirements. Usually, PLC EMI filters are relatively large and expensive three-phase filters that are intended to be placed in an electrical switchboard next to the main electricity switch. The cost and form factor of the available PLC EMI filters means that they are not suitable for distributed PLC home automation systems. What is more, in the event that the disturbance source is located after the EMI filter, the communication frequencies are vulnerable to disturbances. An example of such a disturbance source that is located inside the PLC network might be the LED power supply or a fluorescent lamp that is controlled by the home automation system.

There is a need for a compact, single-phase, low-current (5 A), cost-effective filter for the distributed PLC home automation applications that work in CENELEC band C. The main goal is to filter a disturbance source inside the home grid as well as to filter a disturbance source that is located near the communication node.

2. Filter Design

From the point of view of the application of a given electronic system, the basic task of filters is to suppress the undesirable component frequencies that may occur in the control signal. Filter systems are divided into different groups by considering the appropriate criteria. One of the most important of these divisions is the frequency band that is to be suppressed by the filter. Thus, there are different filters—low-pass, high-pass, band-pass including broadband and narrowband (selective) and band-stop—that suppress the signals in a specific frequency band [36]. Other criteria that are considered in the classification of the filters are, for example, the shape of the frequency characteristics: the amplitude and phase, the type of elements that are used and the technology in the system execution. Another important feature of a filter is its level. Filters at I, II and higher levels are used when the

higher the filter level, the steeper the edges at the ends of the frequency response are and the frequency response (amplitude) is ideal (rectangular).

The article will focus on the design of an LC filter with chokes in the longitudinal branch and capacitors in the transverse branch as is shown with a diagram in Figure 1a. The role of the inductors is to increase the impedance for a high frequency differential mode component (current or voltage) and the capacitors constitute a low impedance path for differential disturbances at Terminals B₁ and B₂. In addition, the LC parameters were selected so that the resonance frequency was smaller than the 133 kHz communication frequency that had been selected for the purposes of the study and were of an inductance $L = 66 \,\mu\text{H}$ and a capacity $C = 200 \,\text{nF}$, respectively. The influence of the change of the inductor parameters was also taken into account [37–39]. The impedance characteristics as seen from Terminals A₁, A₂ and Terminals B₁, B₂ are shown in Figure 2. For the communication frequency $f_{com} = 133 \,\text{kHz}$, the impedance module was $Z_{AA} = 49.17 \,\Omega$ and $Z_{BB} = 6.71 \,\Omega$. Such impedance values effectively contribute to the filtering of high frequency disturbances in the communication band when the source of the disturbances is connected to Terminals B₁, B₂.



Figure 1. Scheme of the LC single-phase filter with two 33 μ H inductor chokes and two 100 nF capacitors: (**a**) scheme, (**b**) a substitute scheme of the ideal filter, (**c**) a filter scheme with the resistive parasitic elements indicated.



Figure 2. Magnitudes of the impedances seen from terminals A₁, A₂, Z_{AA} and B₁, B₂, Z_{BB} given as the functions of the frequency for the designed filter.

The paper will focus on an analysis of an LC filter with a structure as is shown in Figure 1b. Figure 1c presents parasitic resistance occurring in *L* and *C*. These values are dependent on the components and magnetic materials being used [38]. The solution uses two chokes with the toroidal core DTMSS-20/0.033/8.0-V with the inductance $L_1 = 33 \mu$ H (which gives inductance $L = 66 \mu$ H) with an allowable current of 8 A and a resistance for the direct current of 15.9 m Ω (total $R_{Ldc} = 31.8 \text{ m}\Omega$). Two WIMA MKS 100 nF/630 V capacitors with a capacity of 100 nF were used. The filter schemes with a view of the printed circuit are shown in Figure 3.



Figure 3. LC filter with two THT 33 μ H chokes: (**a**) filter scheme, (**b**) 3D view of the board (57.5 mm width and 31.0 mm height, nominal current 5 A).

3. Insertion Loss Filter

In order to determine the insertion loss of the topology LC the filter in Figure 1, filter impedance was measured as a function of the frequency using an Agilent 4294 A Impedance Analyzer in a frequency range of 40 Hz to 2 MHz. Figure 1c shows the parasitic resistances of the reactors and capacitors, which, due to the impedance analyzer measurements, led to the determination of the actual parameters as a function of the frequency. The measurements were taken for Figure 3 of the filter. The filters for the SMD inductors were not analyzed because they had a different substitute pattern in which significant self-capacitances of the inductor winding were revealed. Using the toroid core revealed a relatively low self-capacitance of the inductor winding, and therefore, these inductors were taken into consideration for the filter design. Figure 4 presents the frequency characteristics of inductance *L* and resistance *R*_L of the inductors as well as the capacitance *C* and resistance *R*_C of the capacitor. The inductance of the inductor was practically constant as a function of frequency, but the capacity of the capacitor changed significantly.



Figure 4. Measured inductance, resistance of the filter inductor, capacitance and its series equivalent resistance of the filter capacitor.

According to the LC filter equivalent parameters, the insertion loss was determined from Terminals A_1 , A_2 and from Terminals B_1 , B_2 . Both insertion losses were determined analytically for circuits as is shown in Figure 5. The insertion loss was defined as in Equation (1)

$$AT(dB) = 20 \log \left| \frac{V_1}{V_2} \right|. \tag{1}$$



Figure 5. Schematics (circuits) in which the V_1 and V_2 voltages were obtained in order to calculate the insertion loss of the filter from Terminals B to A: (**a**) system without a filter—determination of the voltage V_1 and (**b**) system with a filter—determination of the voltage V_2 .

Voltage V_1 is the voltage that occurs on the standard resistor $R_w = 50 \Omega$ in a case in which there is no filter in the system (Figure 6a); and V_2 is the output voltage on a standard resistor in a case in which the analyzed LC filter is connected between the R_w resistors (Figure 6b).



Figure 6. Circuit schemes for which the V_1 and V_2 voltages were required to determine the filter insertion loss from Terminals A to B: (**a**) system without a filter to determine voltage V_1 and (**b**) system with a filter to determine voltage V_2 .

According to Figure 6, the following dependences on the voltages V_1 and V_2 can be determined as follows:

$$V_1 = \frac{V_S}{2},\tag{2}$$

$$V_2 = \left(\frac{V_{\rm S} \frac{Z_{\rm C} R_{\rm w}}{Z_{\rm C} + R_{\rm w}}}{R_{\rm w} + Z_{\rm L} + \frac{Z_{\rm C} R_{\rm w}}{Z_{\rm C} + R_{\rm w}}}\right),\tag{3}$$

where $Z_{\rm C} = \frac{1}{i\omega C} + R_{\rm C}$; $Z_{\rm L} = j\omega L + R_{\rm L}$, thus Equation (3) can be rewritten into Equation (4):

$$AT_{AB}(dB) = 20 \log \left| \frac{\frac{V_{S}}{2}}{\frac{V_{S} \frac{Z_{C}R_{W}}{Z_{C}+R_{W}}}{R_{W}+Z_{L}+\frac{Z_{C}R_{W}}{Z_{C}+R_{W}}}} \right| = 20 \log \left| \frac{1}{2\frac{\frac{Z_{C}R_{W}}{Z_{C}+R_{W}}}{R_{W}+Z_{L}+\frac{Z_{C}R_{W}}{Z_{C}+R_{W}}}} \right|.$$
(4)

For the insertion loss that was measured from terminals B to A, the scheme is shown in Figure 5 applies.

Voltage V_1 was the same as in the previous case $V_1 = V_S/2$. Voltage V_2 was determined according to Equation (5) and the filter insertion loss is given as Equation (6).

$$V_2 = \frac{V_{\rm S} \frac{Z_{\rm LCR}}{Z_{\rm LCR} + R_{\rm w}}}{R_{\rm w} + Z_{\rm L}} R_{\rm w},\tag{5}$$

where $Z_{LCR} = \frac{(Z_L + R_w)Z_C}{Z_L + R_w + Z_C}$ thus the filter insertion loss is given as

$$AT_{AB}(dB) = 20\log\left|\frac{\frac{V_{S}}{2}}{\frac{V_{S}\left(\frac{Z_{LCR}}{Z_{LCR}+R_{W}}\right)}{R_{W}+Z_{L}}R_{W}}\right| = 20\log\left|\frac{1}{2\frac{\left(\frac{Z_{LCR}}{Z_{LCR}+R_{W}}\right)}{R_{W}+Z_{L}}R_{W}}\right|.$$
(6)

Equations (4) and (6) are simplified to the same form, which means that the insertion loss of the filter on the side of Terminals A and B are equal and can be described by Equation (7). The characteristics of the insertion loss are presented as the frequency function in Figure 7.

$$AT_{AB}(dB) = AT_{BA}(dB) = 20 \log \left| \frac{1}{2 \frac{Z_C R_w}{R_w (Z_C + Z_L + R_w) + Z_C (Z_L + R_w)}} \right|.$$
 (7)



Figure 7. Insertion loss characteristics of the experimental LC filter with the ideal characteristics given for different inductance values and a fixed capacitance of C = 200 nF.

As can be seen in Figure 8, the insertion loss for the 133 kHz frequency that was determined was about 16 dB. Figure 7 shows the characteristics of the filter insertion loss along with the insertion loss of the lossless filters with different inductances and capacitances as a function of the frequency. The insertion loss characteristics are presented for the different inductance values assuming that the rated value was $L = 66 \mu$ H and the characteristics are given for 0.1*L*, 0.5*L*, *L*, 2*L*, 5*L*. For the ideal filters, insertion loss values at f = 133 kHz were 12.5, 13.3, 15.4, 19.7 and 27.1 dB.



Figure 8. Insertion loss of the LC filter with two 33 µH inductions.

Figure 9 shows the filter insertion loss characteristics of the LC filter together with the ideal characteristics that were obtained for filters with different capacitance values with the assumption that C = 200 nF for 0.1C, 0.5C, C, 2C and 5C. With such insertion loss characteristics for the frequency f = 133 kHz, they were 0.9, 9.3, 15.4, 21.6 and 29.7 dB. Based on the actual characteristics, it can be

seen that this solution is ideal for frequencies up to 350 kHz. The reason for the discrepancy between the actual insertion loss characteristics and the ideal characteristics was a decrease in the capacitor capacitance for the frequencies above 350 kHz (Figure 4), while the inductance of the chokes in the frequency range from 40 Hz to 2 MHz remained practically constant. The developed filter is a differential filter and the insertion loss for this filter will never be high as is the case with a common filter in which the common currents component are small.



Figure 9. Insertion loss characteristics of the experimental LC filter with the ideal characteristics given for different values of the capacitances and a fixed inductance of $L = 66 \mu$ H.

4. Thermal Testing of the Filter

If the designed filter is applied next to the disturbance source, it might be exposed to difficult operating conditions such as a constant maximum current flow and poor air circulation. Therefore, heat tests were carried out at a rated current equal to 5 A. The solutions used elements whose rated currents exceeded a 5 A r.m.s. value. The tests were carried out with a load consisting of a set of power supplies with LED lighting that were connected in parallel with a fluorescent lamp and additionally with a thermoregulator with a thyristor voltage controller with an applied phase control. The sum of the currents of the load for the tests was set at 5.4 A. The measurements were performed at an ambient temperature of 19.3 °C. The temperature was measured using a ThermoGear G-30 InfReC thermal imaging camera and a universal meter with an APPA-305 temperature measurement. In each case, the temperature sensor was attached to the surfaces. Therefore, the value from the meter with the temperature sensor was taken as the actual value. A thermal camera was used to determine the points with highest temperature as well as the temperature distribution. In the case of a filter with toroidal throttles, the temperature at a current of 5.4 A in the steady state was 44 °C. The photograph from the thermal camera with the toroidal choke (Figure 10) for the steady state after heating the filter elements with the 5.4 A current indicated the temperature distribution on the individual elements. From this, it can be seen that the highest operating temperatures in the filter were observed in the inductors because they conducted the entire load current. However, their operating temperature remained relatively low.



Figure 10. Thermographic photograph of the filter.

5. Verification of the Correct Operation of the Developed Filter

The measurements were carried in five variants. The schematic of the measurement system is shown in Figures 11–15 where: the AC source symbol together with yellow noise symbol represents real-life power grid connection, F—the designed filter, EMI—Schafner interference attenuation filter EMI FN 3256 [40], T_{PLC} —transmitter (switch) of the PLC communication system, R_{PLC} —communication system executive (receiver) and ChX—probe connection voltage differentials to the respective oscilloscope channels. The voltage spectra were measured using the FFT function. The scale of X: 50 kHz/div and Y: 10 dB/div was set and the offset was X: 0 Hz and Y: –30 dB. The load consisted of:

- At the end of the supply line: 3×12 V/100 W halogen power supplies (each one) and 2×12 V/50 W halogen bulbs (each one);
- In the middle of the power line: $1 \times$ fluorescent lamp 2×36 W with an electronic ballast.



Figure 11. Connection schematic of the model with an EMI filter and without an additional receiver connected in the middle of the line—Variant 1.



Figure 12. Connection schematic of the model with an EMI filter and an additional receiver connected in the middle of the line (without an F filter)—Variant 2.



Figure 13. Connection schematic of the model with an EMI filter and an additional receiver connected in the middle of the line by an F filter—Variant 3.



Figure 14. Connection schematic of the model without an EMI filter and with an additional receiver connected in the middle of the line (without the F filter)—Variant 4.



Figure 15. Connection schematic of the model without an EMI filter and with an additional receiver connected in the middle of the line by the F filter—Variant 5.

Additional tests without EMI filters were carried out. The schematic of the measurement system is shown in Figures 14 and 15. Voltage waveforms and voltage harmonics spectra for the two variants configurations is shown in Figure 17.

Based on the results of the measurements (Figures 16 and 17 and Tables 1 and 2), it was found that:

- non-linear type receivers and power supplies weakened the communication signal of the developed system significantly due to the capacitive filter in the input circuits of the power supplies;
- the developed filter significantly improved the communication signal level of the developed system in each of the considered cases;
- comparing the results for *f*₁ and the measurements for the variant at U_{CH1} and U_{CH2}, the difference in the signal levels at the input and output of the filter was about 5 dBV; however, it must be added that it is difficult to interpret this difference as an insertion loss because sources of interference were present on both sides of the filter;
- by comparing the results for *f*₂ and the measurements for the variant at U_{CH1} and U_{CH2}, the difference in the signal levels was about 20 dBV;
- adding a fluorescent luminaire in the middle of the model circuit line introduced additional disturbances; these disturbances occurred in the immediate vicinity of 133 kHz, which is used for the transmissions in the developed system;
- it is reasonable to also use the filter for devices that are not controlled by a home automation system that has all types of power supplies installed in the immediate vicinity of the operating system; however, such receivers introduce disturbances that may interfere with the transmissions of the developed system;
- by comparing the relevant cases, a significant reduction of interference at the level of 5 dBV and an improvement of the signal with a transmission frequency of 133 kHz at the level of 20 dBV can be observed, which proves the need to use correctly designed filters for communication in a PLC;
- the use of an EMI filter at the input of the system also resulted in a very strong insertion loss of the communication signal of the developed system, due to the large capacity of the EMI filter;
- obtained attenuation level is sufficient to filter both disturbances and communication signals around 133 kHz;
- with specific filter applications, an independent communication subnetwork can be created (before and after designed filter), such application might be advantageous for PLC home automation system throughput and response time;

| Number | Variant | f_1 [kHz] | U _{f1} [dBV] | f ₂ [kHz] | U _{f2} [dBV] |
|--------|---------------------|-------------|--------------------------|-------------------------|--------------------------|
| 1 | 1a/Ucui | 73 | -20.0 | 133 | |
| | 11, U | 73 | 15.0 | 100 | 25.0 |
| Ζ. | IB/U _{CH2} | 73 | -15.6 | 155 | -35.0 |
| 4. | $2c/U_{CH1}$ | 73 | -21.9 | 133 | -21.3 |
| 5. | $2d/U_{CH2}$ | 73 | -14.4 | 133 | -39.1 |
| 7. | 3e/U _{CH1} | 83 | -18.8 | 133 | -11.9 |
| 8. | 3f/U _{CH2} | 76 | -13.1 | 133 | -34.4 |

Table 1. List of the signal level measurements for the frequency $f_2 = 133$ kHz and for the highest disturbance components f_1 .



Figure 16. Voltage waveforms and voltage harmonics spectra for the various configurations of the system with the developed filter (X: 50 kHz/div and Y: 10 dB/div). System status: T_{PLC} : broadcast ON; R_{PLC} : ON, measured/analyzed voltages U_{CH1} and U_{CH2} ; measured frequency signal level f_1 is the intersection of the black lines and the measured frequency signal level f_2 is the intersection of the red lines.





Figure 17. Voltage waveforms and voltage harmonics spectra for the various configurations of the system with the developed filter (X: 50 kHz/div and Y: 10 dB/div). System status: T_{PLC} : broadcast ON; R_{PLC} : ON, measured/analyzed voltages U_{CH1} and U_{CH2} ; measured frequency signal level f_1 is the intersection of the black lines and the measured frequency signal level f_2 is the intersection of the red lines.

Table 2. List of the signal level measurements for the frequency $f_2 = 133$ kHz and for the highest disturbance components f_1 .

| Number | Variant | <i>f</i> 1 [kHz] | U _{f1} [dBV] | <i>f</i> ₂ [kHz] | U _{f2} [dBV] |
|--------|---------------------|---------------------|--------------------------|--------------------------------|--------------------------|
| 1. | $4a/U_{CH1}$ | 84 | -17.2 | 133 | -11.6 |
| 2. | $4b/U_{CH2}$ | 74 | -13.8 | 133 | -36.5 |
| 3. | $5c/U_{CH1}$ | 82 | -22.8 | 133 | -4.1 |
| 4. | 5d/U _{CH2} | 82 | -15.6 | 133 | -35.0 |

6. Statistical Tests Used to Verify the Correct Operation of the Filter in a Model System

In order to verify the correct operation of the filters in the model system, a series of statistical tests were performed with different topologies of the model system. Nonetheless, the topology was always based on the layout shown in Figure 13. In each case, the same board, ST7540 configuration, software, 20-byte frame and transmission scheme were used. The transmission scheme was a series of 50 switches ON and 50 switches OFF commands that were sent with one second delay in between transmissions. A carrier frequency of 132.5 kHz was used with a 2.4 kHz frequency deviation (131.348 kHz for "1" and 133.626 kHz for "0") and 2400 Baud. To improve the robustness, Manchester

coding was used. The Forward Error Correction (FEC) technique was used as the error correction mechanism. Situations of correct switching without the need for error correction (CS), correct switching after FEC correction (with FEC) and unsuccessful switching (US) were observed. The series of tests was performed for the following topologies of the model system:

- TEST1—an EMI filter was connected at the model system input and a fluorescent lamp with a power supply system was connected in the middle of the wires, while LED lighting systems with power supply units, a fluorescent lamp and LED lighting were connected behind the proposed filter system (Figure 13).
- TEST2—an EMI filter was present at the input of the model system and a fluorescent lamp with a power supply system was connected in the middle of the wires, LED lighting systems with power supplies worked as the receiver, a fluorescent lamp with no filter was connected and LED lighting was connected with the proposed filtering system (Figure 12).
- TEST3—an EMI filter was present at the input of the model system, while LED lighting systems with power supplies and a fluorescent lamp with a power supply system worked as the receiver and the receivers were connected with the proposed filtering system (Figure 18).
- TEST4—an EMI filter was present at the input of the system, while the receiver was used to work with the LED lighting systems with the power supplies and a fluorescent lamp with a power supply system and the receivers operated without the proposed filtering system (Figure 19).



Figure 18. Connection schematic of the model with an EMI filter while LED lighting systems with power supplies and a fluorescent lamp with a power supply system working as the receiver, the receivers were connected with the proposed filtering system (TEST 3).



Figure 19. Connection schematic of the model with an EMI filter while LED lighting systems with power supplies and a fluorescent lamp with a power supply system working as the receiver, the receivers were connected without the proposed filtering system (TEST 4).

Based on the statistical tests that were performed (Table 3), the following can be concluded:

• in the case of the switch OFF tests, there were more problems with the transmission and cases in which there was no response to the signal from the transmitter more often. This was because the receivers generated interference that hindered the reception of the signals;

- the absence of additional filters in the system made it practically impossible to control the receivers when connecting in the middle of wires or as a controlled receiver of the fluorescent lamp (TEST2 and TEST4);
- in the case of an EMI filter and the use of the developed filters, full system efficiency was obtained from the point of view of controlling the receivers.

Table 3. Results of the statistical tests, correct switching (CS), unsuccessful switching (US) and correct switching with Forward Error Correction (FEC).

| Number | Setting the Model | Switch ON | | | Switch OFF | | |
|--------|-------------------|-----------|----------|----|------------|----------|----|
| | | CS | With FEC | US | CS | With FEC | US |
| 1. | TEST1 | 30 | 20 | 0 | 35 | 15 | 0 |
| 2. | TEST2 | 0 | 2 | 48 | 0 | 2 | 48 |
| 3. | TEST3 | 26 | 24 | 0 | 30 | 20 | 0 |
| 4. | TEST4 | 0 | 50 | 0 | 0 | 2 | 48 |

7. Conclusions

Today, PLC communication is being used more and more to implement home automation solutions as well as in intelligent homes and remote controls for electronic equipment. In the standard solutions, corrections resulting from error transmissions are based on complex digital modulation methods and algorithms for validating the transmitted data without paying attention to the origin of the errors. In this article, we have focused on the implementation of a filtering system for interference in the 120–150 kHz band that is introduced into the network by receivers. Such a filter separates the desired signal from the interference that occurs in a network, which can result in communication errors. An additional advantage of the developed solution is the ability to provide physical signal separation between two PLC sub-systems (before and after the filter system). This approach might possibly make the response faster and increase the throughput of PLC sub-systems. The entire project cycle was presented beginning with specifying the requirements, through the design, simulation, execution and testing under operating conditions. All of the tests were carried out in real life working conditions with an additional load and the validity and impact of using the EMI filter on the efficiency of information transmissions in the PLC was considered. Through these efforts, it was shown that by using an appropriate filtering system, it is possible to use less complex methods of error correction in the transmission of signals, thus enabling an increase in the transmission speed. In addition, due to the reduction in the complexity of the corrective methods, it is possible to use the computed savings in the capacities to implement other important functionalities or to improve the transmission security without affecting the transmission delay and user experience.

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