



# Article Research on Optimization of Horizontal Omnidirectional Misalignment Tolerance of WPT Based on Double D Coupler

Fuhai Chi<sup>1</sup>, Pan Wang<sup>1</sup>, Chenglong Sun<sup>2</sup>, Yuming Wu<sup>1</sup>, Zhenlan Dou<sup>3</sup>, Chenjin Xu<sup>4</sup>, Shuo Wang<sup>4</sup> and Wei Wang<sup>4,\*</sup>

- State Grid Electric Power Research Institute, NARI Group Corporation, Nanjing 211106, China; chifuhai@sgepri.sgcc.com.cn (F.C.); wangpan3@sgepri.sgcc.com.cn (P.W.); wuyuming@sgepri.sgcc.com.cn (Y.W.)
- <sup>2</sup> State Grid Jiangsu Electric Power Company, Huai'an Power Supply Company, Huai'an 223022, China; huaian95598@js.sgcc.com.cn
- <sup>3</sup> State Grid Shanghai Electric Power Company, Shanghai 200122, China; douzhl@sh.sgcc.com.cn
- <sup>4</sup> Department of Electrical and Automation Engineering, Nanjing Normal University, Nanjing 210046, China; 201001012@njnu.edu.cn (C.X.); 201846062@njnu.edu.cn (S.W.)
- \* Correspondence: 61207@njnu.edu.cn

**Abstract:** DD (Double D) coils have been researched and utilized due to their excellent misalignment tolerance. Here, a compound DD coupler sets for stationary wireless power chargers, which has significantly better anti-misalignment performance than single DD coupler in all directions, is proposed. The transmitting coils are composed of two parts of DD coils wound in opposite directions. Moreover, to obtain the low-level variation of mutual inductance between compound transmitting coils and receiving coils when offset occurs, a parameter optimization strategy of compensation coils is also proposed. With the properly designed parameters, the mutual inductance between transmitting and receiving coils could remain basically constant when misalignment occurs, which means that the efficiency and power remain relatively constant when offset occurs. Finally, both single DD coils and compound DD coils experimental prototypes are built to compare anti-misalignment ability performance. The results show that the proposed system is basically more stable and has a higher output power and more stable efficiency than that of unoptimized coupler during migration. In particular, with the employment of the antiparallel winding, the efficiency fluctuates from 85.5% to 85% when the 0.1-m offset in the *X*-axis and *Y*-axis occurs simultaneously. Moreover, the higher and basically more stable output power is also achieved.

Keywords: double D coupler; wireless power chargers; mutual inductance; misalignment tolerance

## 1. Introduction

Wireless power transfer (WPT) has become a popular and promising technology in transportation and medical industry [1–6]. The WPT technology has gained a lot of attention due to its advantages, with the characteristics of convenience, clean and slight radiation. It is beneficial to WPT systems since the parking locations are usually inaccurate and the misalignment tolerance is crucial. When the misalignment occurs [7], the mutual inductance between transmitting coils and receiving coils may substantially change, resulting in the fluctuation of output power and the efficiency [8–11]. Nevertheless, the anti-misalignment ability can be improved by shaping the magnetic couplers. For instance, Budhia et al. first proposed a new polarized coil structure named as a double D (DD), which can provide a charge zone five times larger than square coils [12]. The load characteristics of DD coils and higher power density are explored in [13]. Also, the effects of the misalignment with rectangular coils are analyzed in [14]. Yang et al. proposed a H-shaped magnetic core to achieve 95% efficiency when the Y-axis offset is 0.3 m [15]. Yao et al. found that when the magnetic coupler of split flat solenoid coupler (SFSC) was shifted within a



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**Copyright:** © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). 0.4-m misalignment in the X-axis, the current fluctuation was less than 0.09 A [16]. This paper analyzes the offset characteristics of the circular DD coils [17,18]. Compared by rectangular DD coils [19], and due to the high symmetry of circular coils, the influence of long and short sides of rectangular coils on all offset direction can be ignored [20]. This can simplify the analysis on strong misalignment tolerance of DD couplers. Meanwhile, so long as the reverse compensation coils are applied, the efficiency will be reduced as [21] described. However, the anti-misalignment ability can be improved by adding antiparallel winding wound in opposite directions to the original circular DD coils, which can ensure the transmission efficiency and out power reliability in this process that occurs from misalignment to alignment.

This paper proposes the novel structure with high misalignment tolerance and parameter configuration strategy of compensation coils based on DD couplers. Specifically, the offset characteristic of circular DD coils and rectangular DD coils are analyzed and compared in this paper. Taking the consumption of coils, manufacture convenience and analysis difficulty into consideration, circular DD coils are selected as the DD coupler. It is widely known that the DD coils share different horizontal anti-misalignment characteristics in *X*-axis and *Y*-axis. Hence, this paper presents a compound DD coupler sets for stationary wireless power chargers, which has significantly better anti-misalignment performance than single DD coupler in all directions. Meanwhile, the optimization method of the compound DD coupler is also proposed, which can be applied in wireless charging scenarios with or without magnetic cores. Both the simulation and experiment have proved the feasibility of compensation coils in improving misalignment tolerance of the DD coupler.

## 2. Theoretical Analysis of WPT

The WPT system is mainly composed of high-frequency AC power supply, compensation capacitor, transmitting coils, receiving coils and equivalent resistance. Figure 1 illustrates the Series-series (SS) resonant compensation topology is adopted in this paper.



Figure 1. SS resonant topology.

Where  $U_S$  is the high-frequency input voltage source,  $R_{tx}$  and  $R_{rx}$  are the total resistances of the transmitting coils and receiving coils, respectively.  $R_L$  is the resistive load. *M* is the mutual inductance. Normally, the output power  $P_{out}$  of the system can be represented by

$$P_{\text{out}} = \frac{(\omega M \cdot |\mathbf{U}_{\text{s}}|)^2 R_{\text{L}}}{\left[R_{\text{tx}}(R_{\text{rx}} + R_{\text{L}}) + \omega^2 M^2\right]^2}$$
(1)

where  $\omega$  is the operating angular frequency. The system transmission efficiency can also be derived as:

$$\eta = \frac{\omega^2 M^2 R_{\rm L}}{[R_{\rm tx}(R_{\rm rx} + R_{\rm L}) + \omega^2 M^2](R_2 + R_{\rm L})}$$
(2)

According to Equations (1) and (2), the output power and efficiency are related to frequency f, M,  $R_{tx}$ ,  $R_{rx}$  and  $R_L$ . Normally, if the load resistance and frequency remain fixed, the output power and efficiency are related to the coil equivalent internal resistance and M. Generally, the mutual inductance will change when the misalignment occurs, resulting in the fluctuation of efficiency and output power. Therefore, it is effective to stable the mutual inductance, which can suppress the variation of efficiency and output power.

### 3. Optimization of Circular DD Coupler WPT System

3.1. Mutual Inductance Calculation of Non-Coaxial Circular Coils

The mutual inductance between non coaxial circular coils is given by [22].

$$M = \frac{\mu_0}{4\pi} \int_0^{2\pi} \int_0^{2\pi} \frac{r_1 r_2 \cos(\theta - \varphi)}{\sqrt{(r_1 \cos \theta - r_2 \cos \varphi)^2 + (r_1 \sin \theta - r_2 \sin \varphi - t)^2 + h^2}} d\theta$$
(3)

where,  $r_1$  and  $r_2$  represent the radius of single transmitting coil and receiving coil,  $\theta$  and  $\varphi$  are angle integral parameters. The horizontal distance of the center of non-coaxial circular coil is denoted as *t*, *h* is the separated gap,  $\mu_0$  is the vacuum permeability. The multi-turn wound spiral coil can be regarded as a series of coaxial circular coils. Thus, the mutual inductance between two multi-turn spiral coils can be considered as the superposition of mutual inductance between several circular coils. Figure 2 illustrates the half cross section of circular DD coils for intuitive presentation.



Figure 2. Half cross section of circular DD coils.

In Figure 2,  $R_1$  and  $R_2$  represent the horizontal distance from the outermost coil to the center of the single coils, respectively.  $N_1$  and  $N_2$  represent the turns of the single circular transmitting and receiving coils respectively.  $d_w$  represents the litz wire diameter.

Consequently, the mutual inductance  $M_{\rm tr}$  of the coupler is derived as:

$$M_{\rm tr} = \sum_{j=1}^{N_2} \sum_{i=1}^{N_1} M_{ij} + \sum_{j^*=1}^{N_2^*} \sum_{i=1}^{N_1} M_{ij^*} + \sum_{j=1}^{N_2} \sum_{i^*=1}^{N_1^*} M_{i^*j} + \sum_{j^*=1}^{N_2^*} \sum_{i^*=1}^{N_1^*} M_{i^*j^*}$$
(4)

where,  $M_{ij}$  represents the mutual inductance between the *i*th transmitting coil and the *j*th receiving coil. Similarly,  $M_{ij}^*$  represents the mutual inductance between the *i*th transmitting coil and the *j*\*th receiving coil. Also,  $M_{i*j}^*$  represents the mutual inductance between the *i*\*th transmitting coil and the *j*th receiving coil.  $M_{i*j}^*$  represents the mutual inductance between the *i*\*th transmitting coil and the *j*\*th receiving coil.

#### 3.2. Analysis of Antimisalignment Characteristics of DD Coupler

To explore the characteristics of DD coupler under different shape of windings, the parameters of circular DD coils and rectangular coils are set as follows,  $R_1 = 0.205$  m,  $R_2 = 0.109$  m,  $N_1 = 10$ ,  $N_2 = 20$ , h = 0.15 m,  $d_w = 2.5$  mm. Where  $R_1$  and  $R_2$  represent the radius of the circular transmitting and receiving coils, respectively. h denotes the separation distance between the transmitting coils and receiving coils. Also, the electromagnetic simulation software Ansys Maxwell is employed to obtain the mutual inductance between transmitting of circular DD and rectangular DD coils, respectively. It should be noted that the rectangular DD coils share the identical circular size with the coils for the fair comparison. The finite element simulation models are shown in the Figure 3. Moreover, the maximum element length of mesh for each model is set as 5 mm.



Figure 3. The characteristic of DD couplers versus offset: (a) circular DD coils; (b) rectangular DD coils.

The anti-misalignment characteristics are illustrated as Figure 4 shown.  $M_{\text{rec}}$  and  $M_{\text{tr1}}$  denote mutual inductance between the receiving coils and rectangular coils and circular coils respectively.  $\sigma_{\text{rec}}$  and  $\sigma_{\text{tr1}}$  represent the misalignment tolerance of rectangular coils and circular coils, respectively.



Figure 4. The characteristic of DD couplers versus offset.

In Figure 4, the misalignment tolerance in the *X*-axis of DD couplers of both shapes show better performance than that in the *Y*-axis. In this case, the area and the consumption of rectangular DD coils are slightly larger than that of circular DD coils, which demonstrates greater mutual inductance and better misalignment tolerance in *X*-axis. However, DD coils in two shapes share the same curve concerning the anti-misalignment characteristic in *Y*-axis. Nevertheless, different from rectangular DD coils, due to the high symmetry of circular DD coils, the research on long side and short side on the offset characteristics can be exempted. In this paper, the anti-misalignment based on DD couplers will be further explored and optimized. Consequently, the circular DD coils are chosen as the resonator coupler. Furthermore, the finite element simulation results are in good agreement with the numerical simulation results implemented by Matlab based on circular DD coils. To ease the workload of finite element simulation, the analytical simulation is adopted to analyze the coupler without magnetic cores. The structure of the proposed magnetic coupler is shown in Figure 5. The transmitting coils consists of two parts of wires wound in opposite directions, the additional coils are named as compensation coils.

Where  $M_{tr2}$  is the mutual inductance between the compensation coils and the receiving coils. The values of  $M_{tr1}$  and  $M_{tr2}$  can be obtained from Equation (4).  $N_3$  represents the turns of the single circular compensation coils.  $h_1$  represents the distance between the compensation coils and the transmitting coils.  $R_3$  is the radius of a single compensation coils. The above-mentioned parameters are chosen as the optimization factor to improve the anti-misalignment ability of the system. The mutual inductance  $M_{tr}$  between the compound transmitting and receiving coils can be deduced as:

$$M_{\rm tr} = M_{\rm tr1} - M_{\rm tr2} \tag{5}$$



Figure 5. The structure of the proposed compound DD coils.

When offset occurs,  $M_{tr1}$  and  $M_{tr2}$  will decrease simultaneously. Theoretically, the mutual inductance can be stable if the variation amplitude of  $\Delta M_{tr1}$  and  $\Delta M_{tr2}$  are the same. Therefore, the radius, the number of turns and the gap between primary transmitting coils and compensation coils are taken as the optimized variables to obtain high misalignment tolerance.

#### 3.3. Analysis on Optimization Strategy for Misalignment Tolerance of Circular DD Coils

To achieve the steady variation of mutual inductance between compound transmitting coils and receiving coils when offset occurs, the joint optimization of multiple parameters of the compensation coil is considered.

The dimension of the compensation coils is smaller than that of the transmitting coils, resulting in a wide range of horizontal spaces for the layout of the compensation coils. Hence, the first step is to optimize  $R_3$  for the improvement of the anti-misalignment ability. If the optimized  $R_3$  still does not satisfy the desired misalignment tolerance, optimizing  $h_1$  and  $N_3$  should be considered. Note that the turns of the compensation coils and the gap between the compensation coils and the transmitting coils, limited by internal resistance and longitudinal space, should be appropriate. Then, the priority of the parameters optimization is defined as follows, optimizing  $R_3 >$  optimizing  $h_1 >$  optimizing  $N_3$ . Meanwhile, the separated gap between compensation coils and primary transmitting coils is less than 1/3 of the maximum transmission gap. Denote a as the retention ratio of the original mutual inductance.  $\chi_1$  and  $\chi_2$  are denoted as the minimum and maximum misalignment tolerance in the *Y*-axis. The objective function can be written as follows:

$$\begin{cases} \chi_1 \le \sigma_i = \frac{M_i}{M_0} \le \chi_2 \\ \chi_3 \le \sigma_j = \frac{M_j}{M_0} \le \chi_4 \\ a \frac{M_{\text{trl}}^{\min}}{M_{\text{trl}}^{\max}} \le \frac{M_0}{M_{\text{trl}}^{\max}} < 1 \end{cases}$$
(6)

The parameter regulation strategy of the compensation coils is illustrated in Figure 6. In Figure 6,  $M_i$  and  $M_j$  denote the mutual inductance of the right endpoint value of the *i*th interval when offset occurs in the *X*-axis and the *Y*-axis, respectively, where i, j = 1, 2, n.  $M_0$  is mutual inductance when the system is well aligned.  $M_{tr1}^{min}$  and  $M_{tr1}^{max}$  represent the minimum and maximum mutual inductance of the original coupler without compensation coils respectively, when offset happens in the *Y*-axis direction.  $\sigma_i$  and  $\sigma_j$  are the misalignment tolerance in the *X*-axis and *Y*-axis respectively.  $\chi_1, \chi_2, \chi_3, \chi_4$ , n, a are the value of the established boundary conditions. Assume that  $\chi_1 = \chi_3 = 95\%$ ,  $\chi_2 = \chi_4 = 105\%$ , n = 10, a = 80 mm. Based on the optimization method of compensation coils, shown in Figure 6, the optimized results are calculated as follows:  $R_3 = 86$  mm,

Start The compound transmitting coils are smaller than the specified Determine the size, turns and separated gap of circular DD coils respectively No nensions when N3 increa Set the minimum size of compensation  $R_3 = R, h_1 = h, N_3 = N_3 + 1$ coils, such as  $R_3=R$ ,  $N_3=1$ ,  $h_1=h$ No Determine the Maximum misalignment in the Xis larger that axis and Y-axis, which are divided into n intervals pecified value Calculate M. M  $h_1 = h_1 + \Delta h_1, \ \Delta h_1 = 1 \text{ mm}$  $R_3 = R$ Yes 3 is smaller that M M pecified dimension  $R_3 = R_3 + \Delta R_3$ ,  $\Delta R_3 = 1 \text{ mm}$ Export  $R_3$ ,  $N_3$ ,  $M_{\mathrm{trl}},\,\chi_1,\,\chi_2$  ,  $\chi_3$  ,  $\chi_4$  $h_1$ End

 $h_1 = 120$  mm, and  $N_3 = 6$ . The  $M_{tr}$ ,  $M_{tr1}$  and  $M_{tr2}$  versus offset in all directions is illustrated in Figure 7 by numerical simulation.

Figure 6. Flowchart of parameters optimization of compensation coils.



Figure 7. Offset characteristic maps in all directions without employing cores.

The color of map based on the variation of  $M_{tr}$  is relatively uniform, which verifies the strong misalignment tolerance of the optimized system. Finally, the simulation results indicate that the misalignment tolerance fluctuates from 85.5% to 104.3% within the maximum offset range of 0.1 m × 0.1 m. When the WPT system is equipped with magnetic cores, the optimization results of parameters on compensation coils are inferred as follows:  $R_3 = 103$  mm,  $h_1 = 105$  mm, and  $N_3 = 7$ .

When the proposed structure is applied, the misalignment characteristic maps in all directions of  $M_{tr}$ ,  $M_{tr1}$  and  $M_{tr2}$  by finite element analysis software is simulated, as shown in Figure 8.

In Figure 8, the color of  $M_{tr}$  also shows basically uniform distribution, and the global misalignment tolerance ranges from 91% to 105%. To sum up, the optimization method proposed in this paper for the improvement of anti-misalignment ability can be applied to the case with or without magnetic cores.







#### 4. Verification Experiment

An experimental prototype shown in Figure 9 is built to verify the proposed design method.



Figure 9. Experimental prototype of the proposed WPT system.

The system consists of an inverter, resonant capacitors, magnetic coupler, laptop for resonant frequency regulation and resistance. The primary transmitting coils and receiving coils are covered by the together piece of  $100 \times 100 \times 10$  mm ferrite cuboid NCD LP9. All of the experimental parameters are listed in Table 1.

Table 1. l	Parameters	of DD	couplers.
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Parameter	Value	Parameter	Value
L1	Before compensation 315 $\mu H$ After compensation 297 $\mu H$	$L_2$	329 µH
$R_1$	Before compensation 1.6 $\Omega$ After compensation 1.7 $\Omega$	<i>R</i> <sub>2</sub>	1.7 Ω
US	20 V	R <sub>L</sub>	24 O
f	190 kHz		<u>~ 1 2 4</u>

Where *f* denotes the resonant frequency. The waveforms of  $U_s$ ,  $I_1$ ,  $I_2$  and output voltage  $U_{out}$  are recorded by the oscilloscope Tektronix MSO54 as Figures 10 and 11 shown. The efficiency can be derived by:

$$\eta = \frac{|\boldsymbol{U}_{\text{out}}| \cdot |\boldsymbol{I}_2|}{|\boldsymbol{U}_{\text{s}}| \cdot |\boldsymbol{I}_1|} \tag{7}$$



**Figure 10.** Experimental waveforms of  $U_s$ ,  $I_1$ ,  $I_2$  and  $U_{out}$  before compensation. Continuous waveform: (**a**) 0.1-m offset in the *Y*-axis occurs first and then 0.1-m offset in the *X*-axis occurs. Stationary waveform: (**b**) well aligned; (**c**) 0.1-m offset in the *X*-axis and *Y*-axis occurs simultaneously.

The experimental results of the output power and efficiency show that during the offset from (0 m, 0 m) to (0 m, 0.1 m) to (0.1 m, 0.1 m), the efficiency and power of the magnetic coupler equipped with compensation coils change more stable. Meanwhile, the efficiency before compensation decreases by 1.5% and the power increases 2.35 times when maximum offset occurs. On the contrary, the efficiency after compensation decreases by 0.2% and the power increases 1.06 times, which indicates stronger misalignment tolerance regardless of the value of efficiency. Additionally, according to Equations (1) and (2), the output power is related to the  $U_s$ , while the efficiency is only related to the intrinsic parameters of the magnetic couplers. Hence, the specific efficiency and normalized output power offset characteristic curves versus the *X*-axis and *Y*-axis are plotted in Figure 12.

 $\eta_0$  and  $\eta_1$  are the efficiencies without and with compensation coils respectively,  $P_0$  and  $P_1$  are the output powers without and with compensation coils, respectively. As can be identified from Figure 12, the efficiency fluctuates from 85.5% to 85% when the antiparallel winding is adopted, while that of the primitive system changes significantly from 87.1% to 85.9%. Without compensation coils, the output power fluctuates in multiple-rate at 0.1-m misalignment. By contrast, the proposed system has a higher and basically more stable output power, which greatly reduces the impact of large power fluctuation on power electronic devices.



**Figure 11.** Experimental waveforms of  $U_s$ ,  $I_1$ ,  $I_2$  and  $U_{out}$  after compensation. Continuous waveform: (a) 0.1-m offset in the *Y*-axis occurs first and then 0.1-m offset in the *X*-axis occurs. Stationary waveform: (b) well-aligned; (c) 0.1-m offset in the *X*-axis and *Y*-axis occurs simultaneously.



Figure 12. Comparison of efficiency and output power.

#### 5. Conclusions

In this paper, compared with rectangular DD coils and considering coil consumption, winding convenience, and analysis difficulty, the circular DD coils are chosen as the resonator coupler. Then, compensation coils wound in the opposite direction are employed to improve the horizontal omnidirectional misalignment tolerance of single circular DD coils. Meanwhile, the parameter regulation strategy of the compensation coils is introduced, which alleviates the fluctuation of efficiency and output power of wireless charging system when offset occurs. Furthermore, the weakness of the single circular DD coils anti-misalignment ability in the *Y*-axis offset direction is eliminated. Finally, simulations and experiments have been carried out to verify the correctness and feasibility of the system. Results show that the efficiency fluctuates from 85.5% to 85% with the employment of the compensation coils when the 0.1-m offset in the *X*-axis and *Y*-axis occurs simultaneously. Furthermore, the higher and more stable output power is also obtained. Hence, the system can be widely used in UAVs (unmanned aerial vehicles) and EVs (electric vehicles).

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