Supplementary Materials: Prospects of Low-Pressure Cold Spray for Superhydrophobic Coatings

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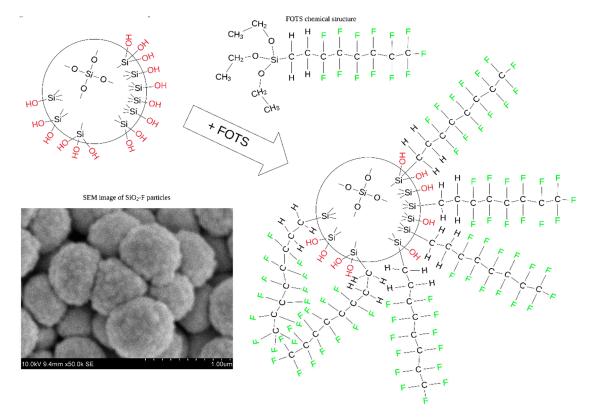


Figure S1. Scheme of functionalization process.



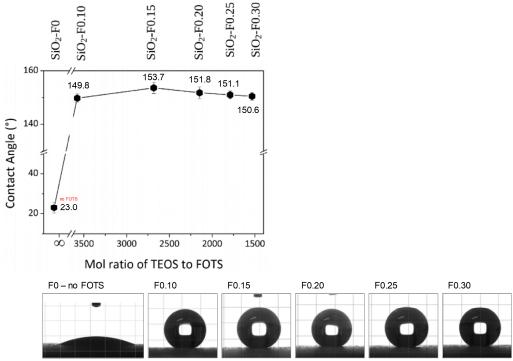


Figure S2. Wettability of coating SiO_2 –Fx as a measure of contact angle (where *x* denotes the added amount of FOTS).

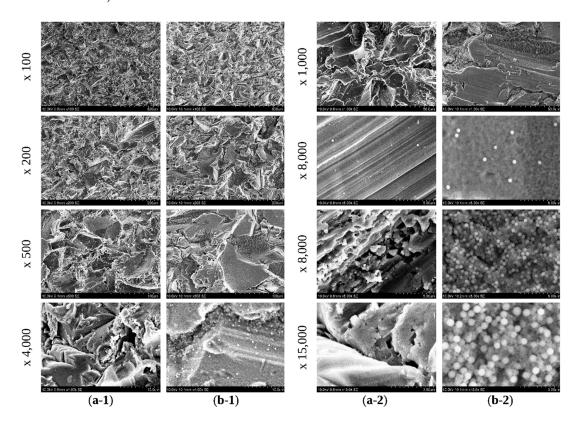


Figure S3. SEM images of substrate material (**a-1**,**a-2**) after sand-blasting and (**b-1**,**b-2**) after cold-spraying with SiO₂–F powder on the previously sandblasted substrate.



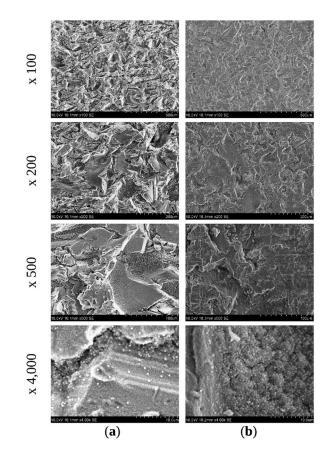


Figure S4. SEM images of coatings (**a**) in the as-prepared form and (**b**) after abrasive wear test on the distance 5.55 m.

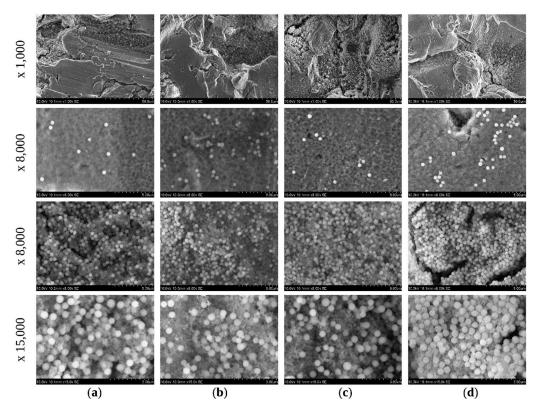


Figure S5. SEM images of 2 h-annealed coating at different temperatures: (**a**) as-prepared with no heat-treatment and heat-treated at (**b**) 350 °C, (**c**) 400 °C, (**d**) 500 °C.



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