



Communication Interface Modulation of CoNi Alloy Decorated with Few-Layer Reduced Graphene Oxide for High-Efficiency Microwave Absorption

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Abstract: Metal-organic frameworks (MOFs)-derived microwave absorbers with tunable components and microstructures show great potential in microwave absorption. Herein, we report a facile thermal reduction approach for synthesizing CoNi alloy/reduced graphene oxide (CoNi/rGO) composites from bimetallic CoNi-MOFs. By tuning the ratio of graphene oxide (GO) in the precursors, the resulting CoNi/rGO-2 composite demonstrates optimal microwave absorption performance with a minimum reflection loss (RL_{min}) of -66.2 dB at 7.6 GHz in the C band. Moreover, the CoNi/rGO-2 with 50 wt% filler loading achieves a maximum effective absorption bandwidth (EAB) of 6.8 GHz (10.6–17.4 GHz) at a thickness of 2.5 mm, almost spanning the entire Ku band and a portion of the X band. The outstanding performance of CoNi/rGO-2 is ascribed to the high magnetic loss from the CoNi alloy and the incorporation of rGO, which induces interfacial polarization to enhance the dielectric loss and improve the impedance matching of composite. These favorable findings highlight the considerable potential and superiority of the CoNi/rGO-2 composite as an electromagnetic wave absorption material. This work sets forth a viable strategy for designing high-efficiency alloy/rGO absorbers.

Keywords: electromagnetic wave absorption; CoNi alloy; reduced graphene oxide; metal-organic frameworks; reflection loss

1. Introduction

Currently, the severe threat of excess electromagnetic wave pollution and irradiation caused by electronic devices and wireless equipment has garnered significant attention [1–3]. Efforts have been made to improve the impedance matching and attenuation capability of electromagnetic waves, aiming to purify the electromagnetic environment and design superior electromagnetic wave absorbers [4–6]. Therefore, the development of high-efficiency microwave absorption materials with low density, high attenuation intensity, broadband absorption, and strong absorption capacity is deemed urgent for practical applications [7].

In recent years, CoNi alloy has received widespread attention for electromagnetic wave absorption due to its excellent magnetic loss properties and low cost [8–10]. Nevertheless, the high density and mismatching electromagnetic parameters of CoNi alloy hinder its practical application [8,10–12]. Opening up a rational strategy for promoting the microwave absorption performance of CoNi alloy is vital. Lately, metal-organic frames (MOFs) are considered to be an ideal candidate for the preparation of microwave absorption materials



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Copyright: © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). due to their tunable structure, unique pore structure, and excellent electromagnetic coordination and attenuation [13–17]. MOF-derived materials can exhibit high magnetic loss, excellent impedance matching and microwave loss characteristics. For example, Wu et al. prepared nanoporous Co/CoO particles by carbonizing zeolitic imidazolate framework (ZIF)-67, resulting in a minimum reflection loss (RL_{min}) of approximately –87.2 dB and an effective absorption bandwidth (EAB) of 6.2 [18]. Similarly, Liu et al. pyrolyzed shelled ZIF-67 rhombic dodecahedral cages to prepare hollow Co@N-doped carbon nanocages, achieving an optimal RL_{min} of –60.6 dB and an EAB of 5.1 GHz at 1.9 mm [19]. Furthermore, graphene, among various carbon-based absorbers, possesses light weight, high electrical conductivity, and remarkable thermal conductivity [20,21]. Nevertheless, the conductivity and electromagnetic parameters of pure graphene are too high to satisfy the impedance matching conditions, which will lead to poor impedance matching conditions and further hinder its practical applications [22]. Therefore, the integration of graphene into MOF-derived alloys is anticipated to enhance impedance matching and induce interfacial polarization to improve dielectric loss.

In this work, MOF-derived CoNi alloy composites decorated with reduced graphene oxide (CoNi/rGO) have been fabricated via a facile thermal reduction method. Encouragingly, the electromagnetic wave absorption properties of CoNi/rGO composites can be improved by adjusting the content of rGO. In addition, benefiting from improved impedance matching and enhanced dielectric dissipation due to the combination of CoNi alloy and rGO, respectively, the optimized CoNi/rGO-2 with a filler loading of 50 wt% can deliver a minimum RL_{min} of -66.2 dB at 7.6 GHz. Furthermore, the EAB of CoNi/rGO-2 is as large as 6.8 GHz with a thickness of 2.5 mm, covering the range of 10.6–17.4 GHz. Overall, CoNi/rGO-2 exhibits superior electromagnetic wave absorption performance in the low frequency range, providing insights for the preparation of high-efficiency MOF-derived microwave absorbers.

2. Experimental Section

2.1. Synthesis of CoNi-MOF-GO Precursors

The CoNi-MOF-GO precursors were synthesized by the one-pot method. Briefly, 0.02 mol of $Co(NO_3)_2 \cdot 6H_2O$, 0.02 mol of $Ni(NO_3)_2 \cdot 6H_2O$ and 20 mg of graphene oxide (GO) were added into 240 mL ethyl alcohol. Then, 2.00 mmol of terephthalic acid (PTA) was added under stirring. Subsequently, the mixed solution was kept at 80 °C for 120 min in an oil bath. After cooling down to room temperature, the solvent was evaporated by rotary evaporation. Finally, the resulting CoNi-MOF-GO was dried at 60 °C for 12 h and marked as CoNi-MOF-GO-1.

For comparison, CoNi-MOF-GO-2 was synthesized in a similar procedure as CoNi-MOF-GO-1, except that the mass of GO was 30 mg. In addition, CoNi-MOF was also prepared by a similar procedure, except that no GO was added.

2.2. Synthesis of CoNi/rGO Composites

The fabrication process of composites is delineated in Figure 1. The CoNi/rGO-1 and CoNi/rGO-2 were prepared by thermal reduction of CoNi-MOF-GO-1 and CoNi-MOF-GO-2 precursors, respectively. Typically, the as-obtained precursors were thermally treated under an atmosphere of 10% H₂-90% Ar at 600 °C for 4 h with a heating rate of 2 °C min⁻¹. After the pyrolysis process, the CoNi-MOF precursor could be transformed into CoNi alloy, while GO was reduced to rGO. Similarly, the CoNi/C was prepared by pyrolysis of the CoNi-MOF precursor with the same procedure.



Figure 1. Schematic illustration of the synthesis of CoNi/rGO composites.

2.3. Characterization

Transmission electron microscopy (TEM, JEM-3010, Japan Electron Optics Laboratory, Tokyo, Japan) and scanning electron microscopy (SEM, JSM-6701F, Japan Electron Optics Laboratory, Tokyo, Japan) were performed to investigate the microscopic characterizations and morphology of samples, respectively. X-ray diffraction (XRD, XRD-6100, Shimadzu Corp., Kyoto, Japan) with a Cu K α radiation was carried out to analyze the structural properties of samples. The chemical state and elemental composition of samples were analyzed by the X-ray photoelectron spectroscopy technique (XPS, ESCALAB 250Xi, Thermo Fisher Scientific Inc., Waltham, MA, USA) with an Al K α X-ray source.

2.4. Microwave Absorption and Electromagnetic Parameters Measurement

To detect the electromagnetic parameters of composites, a PNA-L Vector Network Analyzer (Keysight, N5232B, Agilent Technologies, Santa Clara, CA, USA) was conducted over the frequency range of 2–18 GHz. The mixture was prepared by mixing the sample with the molten paraffin (50 wt%). Then, the resultant mixture was pressed into a testing ring with an outer diameter of 7 mm and an inner diameter of 3 mm. The reflection loss (RL) is defined as being a criterion of the absorbed and transmitted power of incident electromagnetic waves [23]. The higher the RL, the higher the absorption. The RL value can be calculated by the complex dielectric constant and permeability according to the transmission line theory [1,24]:

$$Z_{\rm in} = Z_0 \sqrt{\frac{\mu_{\rm r}}{\varepsilon_{\rm r}}} \tan h \left[j \left(\frac{2\pi f d}{c} \right) \sqrt{\varepsilon_{\rm r} \mu_{\rm r}} \right] \tag{1}$$

RL (dB) = 20lg
$$\left| \frac{Z_{in} - Z_0}{Z_{in} + Z_0} \right|$$
 (2)

where Z_{in} represents the input impedance, d signifies the thickness of absorber, μ_r is the complex permeability, ε_r is the complex permittivity, c is the velocity of light in the free space, Z_0 represents the impedance of free space, and f stands for the frequency of microwave.

3. Results and Discussion

3.1. Material Synthesis and Structural Characterizations

Figure 1 demonstrates the typical preparation process of CoNi/rGO composites. The detailed procedure is outlined in the experimental section. Based on the electromagnetic wave absorption performance, CoNi/rGO-2 was selected as a representative sample for further investigation of its morphology and microstructure using SEM and TEM. As de-

picted in Figure 2a–c, CoNi/rGO-2 is composed of numerous irregular nanorods decorated with rGO. Following the thermal reduction process, CoNi-MOF is easily transformed into CoNi alloy. Figure 2d illustrates the presence of several irregular nanoparticles on the surface of CoNi alloy. Moreover, a bilayer structure was observed, likely due to the presence of rGO. The high-resolution TEM (HRTEM) image of CoNi/rGO-2 is illustrated in Figure 2e. The inverse fast Fourier transform (IFFT) pattern (as inset in Figure 2e) and the line profile (Figure 2f) reveal a lattice fringe spacing of 0.206 nm, consistent with the (111) plane of $Co_{0.5}Ni_{0.5}$ (PDF#04-004-8490), indicating the successful formation of the CoNi alloy. Bright diffraction spots are visible in the selected area electron diffraction (SAED) pattern in Figure 2g, indicating that CoNi/rGO-2 possesses a single crystalline structure. Additionally, elemental mapping images of CoNi/rGO-2 show the uniform distribution of C, O, Co, and Ni elements (Figure 2h).



Figure 2. (**a**–**c**) SEM images of CoNi/rGO-2. (**d**) TEM image of CoNi/rGO-2. (**e**) HRTEM image of CoNi/rGO-2. Inset of (**e**) is the IFFT pattern. (**f**) The corresponding line profiles in panel (**e**). (**g**) SAED pattern of CoNi/rGO-2. (**h**) Elemental mapping distributions for C, O, Co, and Ni elements of CoNi/rGO-2.

XRD analysis was conducted on the spectra of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 to determine the lattice structures of composites. As shown in Figure 3, three distinct diffraction peaks located at 44.4° , 51.7° , and 76.1° are well-associated with the (111), (200), and (220) crystal planes of Co_{0.5}Ni_{0.5} (PDF#04-004-8490), respectively. This result indicates the successful formation of the CoNi alloy from CoNi-MOF following a thermal reduction



process, consistent with the TEM results. Furthermore, for CoNi/rGO-1 and CoNi/rGO-2, a wide diffraction peak at 24.0° corresponds to the (002) plane of graphitic carbon [25], demonstrating the effective reduction of GO and the formation of a graphitic structure within the composites [26].

Figure 3. XRD patterns of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2.

To characterize the elemental status and electronic structure of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 composite, XPS analyses were performed. As shown in Figure 4a, the XPS survey profiles of samples display the signal peaks for C, O, Co, and Ni elements, which is coincident with the elemental mapping result. In the high-resolution C 1s spectra (Figure 4b), the peaks at 284.6 and 285.7 eV can be assigned to the C-C and C-O components, respectively [8,27]. With the introduction of rGO, the C=O peak at 288.2 eV can be observed for CoNi/rGO-1 and CoNi/rGO-2 [8]. As for the Co 2p spectra (Figure 4c), two pairs of doublet peaks are identified at ~779.5 and ~796.0 eV, corresponding to Co 2p_{3/2} and Co $2p_{1/2}$, respectively [28,29]. The high-resolution Co $2p_{3/2}$ spectra can be fitted with three peaks. The main peaks at 779.3, 781.2, and 786.0 eV are ascribed to the Co^0 , Co^{2+} , and satellite signal peaks, respectively [30]. Similarly, in the Ni $2p_{3/2}$ spectra, there are three primary peaks at 853.2, 855.5, and 861.0 eV, which are assigned to the Ni⁰, Ni²⁺, and satellite species, respectively [31]. The presence of Co⁰ and Ni⁰ species in the complexes demonstrates the successful reduction of CoNi alloys during the thermal reduction process [27,32]. In addition, the existence of Co²⁺ and Ni²⁺ species is caused by the inevitable surface oxidation of the metallic nanoparticles [27,29,33].

3.2. Electromagnetic Wave Absorption Properties of Composites

The RL curves and corresponding 3D/2D RL plots related to the frequency and matching thickness of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 composites are displayed in Figure 5. It is found that the electromagnetic wave absorption performance of composites can be modulated by changing the ratio of CoNi alloy and rGO. As shown in Figure 5a,d, the CoNi/C with a low thickness of 2.0 mm delivers an RL_{min} value of -50.8 dB at 10.4 GHz. The maximum EAB of CoNi/C is 4.8 GHz (13.0–17.8 GHz) at thickness of 1.5 mm in the X band (Figure 5g). Clearly, the microwave absorption performance of CoNi/rGO-1 and CoNi/rGO-2 is greatly improved via the incorporation of rGO. Specifically, the RL_{min} value of CoNi/rGO-1 reaches -51.9 dB at 6.6 GHz with a thickness of 5.0 mm (Figure 5b,e),

and the corresponding maximum EAB is 5.8 GHz (12.2–18.0 GHz) at 2.5 mm (Figure 5h). Meanwhile, the CoNi/rGO-2 exhibits an RL_{min} value of –66.2 dB at 7.6 GHz (Figure 5c,f) and a maximum EAB of 6.8 GHz (10.6–17.4 GHz) at 2.5 mm with a filler loading of 50 wt% (Figure 5i), demonstrating that the CoNi/rGO-2 shows potential absorption capability in the low frequency range. As listed in Table 1, the CoNi/rGO-2 demonstrates excellent electromagnetic wave absorption performance and broad EAB, surpassing many other reported MOF-based absorbers. This outcome indicates the potential use of CoNi/rGO-2 as a promising microwave absorber. The enhanced performance can be ascribed to the introduction of numerous structural defects of graphene in CoNi/rGO-2, which induce more permanent electric dipoles and thereby improve dielectric loss [34].



Figure 4. XPS spectra of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 composites. (**a**) XPS survey spectra. (**b**) High-resolution C 1s spectra. (**c**) High-resolution Co 2p spectra. (**d**) High-resolution Ni 2p spectra.

Table 1. Comparison of electromagnetic wave absorption properties with various MOF-based absorbers.

Absorbers	Matching EAB (GHz)	RL _{min} (dB)	References
Cu-S-MOF	6.72 (9.68–16.4)	-52.8	[35]
Co-C composite	6.1 (14.6-8.5)	-48.5	[36]
DM-700-3	2.0 (5.0-7.0)	-67.5	[37]
CoFe@C	9.2 (8.8–18.0)	-61.8	[38]
Ni-MOF@N-C-500	6.8	-69.6	[39]
CNT/FeCoNi@C	6.0	-51.7	[40]
DM-700	4.8	-65.2	[41]
CoZn/C@MoS ₂ @PPy	4.56	-49.18	[42]
Ni@C@ZnO	4.1	-55.8	[43]
Co/Co ₃ O ₄ @HCNs	6.6	-50.6	[44]
CoNi/rGO-2	6.8 (10.6–17.4)	-66.2	This work

-10

-20

-30

-40

-50

-60

-70

-80

2 4

S

CoNi/C

С

1.0 mm

1.5 mm

2.0 mm

6 8 10 12 14 16

Ku

4.0 mm

4.5 mm

5.0 mm

18

2.5 mm

3.0 mm

3.5 mm

Frequency (GHz)

(gp

Loss (

Reflection

d

0

-10

а 0







To understand the electromagnetic wave absorption capabilities of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2, the relationships between frequency and different electromagnetic parameters were examined. Generally, the real parts of complex permittivity (ε') and permeability (μ') represent the storage ability of electric field energy and magnetic energy, respectively [45]. The imaginary parts of complex permittivity (ε'') and permeability (μ'') represent the corresponding loss capacity [17]. The microwave absorption property of samples is primarily related to their complex permittivity ($\varepsilon_r = \varepsilon_r' - j\varepsilon_r''$) and complex permeability ($\mu_r = \mu_r' - j\mu_r''$) [46]. As shown in Figure 6a, the ε' values of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 decrease from 12.8 to 10.4, 6.5 to 4.5, and 7.2 to 4.7, respectively, indicating that the ε' values show a decreasing trend with the increase of the frequency due to the dispersion behavior induced by the polarization lag [47]. In addition, the ε'' values of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 change from 0.3 to 2.0, 4.8 to 3.2, and 5.1 to 2.3, respectively (Figure 6b). The presence of resonance peaks is attributed to the existence of multi-polarization process [27]. The rise in dielectric loss of CoNi/rGO-1 and CoNi/rGO-2 at low frequency compared to CoNi/C indicates an increase in their electrical conductivity, further suggesting that the introduction of rGO is contributed to hopping conductivity losses [17]. The dielectric dissipation capacity of composites is further evaluated by dielectric loss tangent (tan $\delta_{\varepsilon} = \varepsilon''/\varepsilon'$). As depicted in Figure 6c, the CoNi/rGO-1 and CoNi/rGO-2 exhibit higher tan δ_{ε} values than CoNi/C, demonstrating that CoNi/rGO-1 and CoNi/rGO-2 have stronger dielectric loss [27], which is due to the fact that rGO can

induce more permanent electric dipoles [34]. Furthermore, it can be seen that both the μ' and μ'' values of CoNi/rGO-1 and CoNi/rGO-2 show low values compared with ε' and ε'' (Figure 6d,e), which may be related to lower content of magnetic component. As shown in Figure 6f, the magnetic loss tangent (tan $\delta_{\mu} = \mu''/\mu'$) values of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2 show a similar trend to those of μ'' values. Meanwhile, for CoNi/rGO-1 and CoNi/rGO-2, the tan δ_{ε} values are significantly higher than tan δ_{μ} values. This improvement may be attributed to relaxation and polarization from the defects and functional groups of rGO, resulting in remarkable dielectric loss ability [48].



Figure 6. Electromagnetic parameters of CoNi/C, CoNi/rGO-1, and CoNi/rGO-2. (a) The real part (ϵ') and (b) the imaginary part (ϵ'') of the complex permittivity. (c) Dielectric loss tangents. (d) The real part (μ') and (e) the imaginary part (μ'') of the complex permeability. (f) Magnetic loss tangents.

4. Conclusions

In summary, bimetallic MOF-derived CoNi/rGO composites are successfully synthesized by a thermal reduction method. The electromagnetic parameters of the composite can be adjusted by tuning the ratio of GO in the precursors, resulting in the composites with both good impedance matching and excellent electromagnetic wave absorption performance. As a result, the CoNi/rGO-2 delivers optimal absorption performance with an RL_{min} of -66.2 dB at 7.6 GHz. Moreover, the CoNi/rGO-2 can reach a maximum EAB of 6.8 GHz at 2.5 mm, mostly covering the entire Ku band and a portion of the X band. Excellent absorption performance can be attributed to the high magnetic loss from the CoNi alloy. Additionally, the introduction of rGO reduces the weight of the material and improves the dielectric loss and impedance matching of the composite. This work provides a method for the preparation of high-efficiency MOF-derived absorbers.

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