



Article Detection of Rice Fungal Spores Based on Micro- Hyperspectral and Microfluidic Techniques

Xiaodong Zhang ^{1,2,*}, Houjian Song ^{1,2}, Yafei Wang ^{1,2}, Lian Hu ³, Pei Wang ³ and Hanping Mao ^{1,2}

¹ School of Agricultural Engineering, Jiangsu University, Zhenjiang 212013, China

- ² Key Laboratory of Modern Agricultural Equipment and Technology, Ministry of Education, Jiangsu University, Zhenjiang 212013, China
- Key Laboratory of Key Technology on Agricultural Machine and Equipment, Ministry of Education, South China Agricultural University, Guangzhou 510642, China
- Correspondence: zxd700227@ujs.edu.cn; Tel.: +86-139-2158-4615

Abstract: As rice is one of the world's most important food crops, protecting it from fungal diseases is very important for agricultural production. At present, it is difficult to diagnose rice fungal diseases at an early stage using relevant technologies, and there are a lack of rapid detection methods. This study proposes a microfluidic chip-based method combined with microscopic hyperspectral detection of rice fungal disease spores. First, a microfluidic chip with a dual inlet and three-stage structure was designed to separate and enrich Magnaporthe grisea spores and Ustilaginoidea virens spores in air. Then, the microscopic hyperspectral instrument was used to collect the hyperspectral data of the fungal disease spores in the enrichment area, and the competitive adaptive reweighting algorithm (CARS) was used to screen the characteristic bands of the spectral data collected from the spores of the two fungal diseases. Finally, the support vector machine (SVM) and convolutional neural network (CNN) were used to build the full-band classification model and the CARS filtered characteristic wavelength classification model, respectively. The results showed that the actual enrichment efficiency of the microfluidic chip designed in this study on Magnaporthe grisea spores and Ustilaginoidea virens spores was 82.67% and 80.70%, respectively. In the established model, the CARS-CNN classification model is the best for the classification of Magnaporthe grisea spores and Ustilaginoidea virens spores, and its F1-core index can reach 0.960 and 0.949, respectively. This study can effectively isolate and enrich Magnaporthe grisea spores and Ustilaginoidea virens spores, providing new methods and ideas for early detection of rice fungal disease spores.

Keywords: rice fungal spores; microfluidic chip; micro-hyperspectral; classification method

1. Introduction

Rice is a cereal belonging to the genus Oryza and is one of the most important food crops in Asia. It is the staple food for about half of the world's population, 90% of which is produced in Asia [1,2]. Rice fungal disease can affect rice throughout the plant's growth cycle, resulting not only in a large area of reduced or no rice yield, but also directly threatening the quality of rice seed [3]. Rice fungal diseases are mostly caused by fungal spores [4,5], which are small asexual propagules that are mainly airborne [6]. When airborne spores reach a certain number and find the right temperature and humidity, they germinate and reproduce rapidly. The more conidia, the wider the spread [7,8], especially for *Magnaporthe grisea* and *Ustilaginoidea virens*. Rice losses caused by *Magnaporthe grisea* are in the hundreds of millions of kilograms worldwide each year. *Magnaporthe grisea* is widespread and can occur throughout the rice growing season in almost all rice regions [9]. *Ustilaginoidea virens* usually occurs from the flowering to the milky stage of rice. Once *Ustilaginoidea virens* has invaded the grain, its incidence and rate of expansion are very rapid and ultimately lead directly to an increase in the rate of empty and shriveled rice. In addition, the rice grain mixed with *Ustilaginoidea* virens affects the quality of rice, which



Citation: Zhang, X.; Song, H.; Wang, Y.; Hu, L.; Wang, P.; Mao, H. Detection of Rice Fungal Spores Based on Micro- Hyperspectral and Microfluidic Techniques. *Biosensors* 2023, *13*, 278. https://doi.org/ 10.3390/bios13020278

Received: 17 November 2022 Revised: 1 February 2023 Accepted: 10 February 2023 Published: 15 February 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). has become one of the three new diseases of rice [10]. As a result, knowing how to quickly capture and accurately identify spores at the early stage of rice fungal spore transmission is critical for early disease prediction.

Due to the complex composition of the air and the variety of microorganisms [11], spores and other microorganisms are suspended in the air stream in a constant state of collision and agglomeration. Therefore, the effective separation and capture of spores from the air become the primary issues for spore detection. Currently, spore collection instruments and air samplers are used to collect spores [12,13]. The collection efficiency of such instruments is low and there are additional losses in the process of capturing spores [14]. The concentration of captured spores is low, which is difficult to apply directly to the detection of airborne microorganisms. It is necessary to perform enrichment and purification before detection. In addition, a large amount of dust in the air can block the sampler, interfering with the collection and detection of target spores, and it is difficult to achieve continuous monitoring [15]. Air samplers often collect several target spores in the same collection box at the same time. It is difficult to capture two or more spores into different capture boxes in one capture, and it is difficult to achieve the effect of classification in the capture process [16]. Compared with traditional spore capture methods, microfluidic technology is a fast and high-throughput detection method that can realize automatic analysis, integration, miniaturization, and low consumption [17,18]. Lee et al. [19] designed a new microchannel with a double-arc unit structure, which can realize multiple filtrations of microparticles of different sizes, and the separation efficiency of the designed channel microfilter reaches 90.1%. Xu et al. [20] proposed a method to directly and accurately extract microorganisms from the air flow based on a microfluidic chip. The chip achieved high-purity extraction of mold spores and gray mold spores, with extraction rates of 89% and 76%, respectively. Microfluidics relies on the key advantages of microchannel miniaturization to develop a variety of new applications that are shining in areas such as biomedicine, food testing, and environmental monitoring [21,22].

The ultimate purpose of capturing fungal spores is to detect them, and common spore detection methods include polymerase chain reaction (PCR), image recognition, etc. [23,24]. Araujo et al. [25] used a highly specific qPCR technique to identify and quantify the airborne inoculum of six Canadian wheat pathogens in real time, and developed a rapid and reliable prediction system to identify and quantify airborne pathogens in real time before the onset of disease symptoms. Aguayo et al. [26] used high-throughput sequencing to perform real-time fluorescent PCR against eight forest pathogens, of which five out of eight were detected by real-time PCR, and the spatial and temporal trends of pathogen detection were consistent with field data. Although the PCR detection method is a standard method for detecting microorganisms with high sensitivity and accuracy [27], it requires specific antibodies or primers and a harsh detection environment, otherwise it is easy to produce false positive results due to environmental contamination, and it is difficult to perform real-time detection in complex environments [28]. Due to the small size and similar shape of rice fungal spores, when the image recognition detection method is used to detect fungal spores, it is easy to confuse them with other contaminants in the environment, and it is difficult to extract morphological information [29]. Although the above spore detection technology has been proven to be feasible, the specific antibody is difficult to obtain and the operation is relatively complex, and has not been widely used in practice. At present, the conventional laboratory detection method is still mainly used, that is, the inspector will observe the collected samples through the optical microscope and complete the detection according to the morphological characteristics of the spores under the microscope [30]. The use of manual detection methods is time-consuming and laborious, and it can easily cause large errors. Therefore, in order to improve the accuracy of airborne spore detection, it is necessary to study simpler and efficient spore detection technology.

Microscopic hyperspectral imaging technology combines the advantages of hyperspectral and microscopic technologies. It can perform non-invasive detection of microorganisms at the cell level, and has the advantages of rapid and non-destructive detection. It can not only collect the images of small targets, but also collect the spectral information of the target area at the same time. According to the theory of light transport in biological tissues, the optical properties of living tissues, such as absorption, radiation, reflection, and anisotropy, depend on their biochemical composition and morphological structure. The specific spectra contained in different cells and tissues are like fingerprints, containing subtle differences, and can therefore be used to represent and distinguish objects [31,32], and greatly reduce the workload of testers. In recent years, hyperspectral imaging technology (HSI), originally used in remote sensing, has been extended to the biological field [33]. Sun et al. [34] developed a fungal growth simulation model based on HSI, and the classification accuracy of the model test data set reached 97.5%, providing a new idea for identifying fruit decay caused by fungi. Zhang et al. [35] used SWIR-HSI to predict the morphological structure and compositional changes in aflatoxin-infected peanut kernels, demonstrated significant differences in the infrared absorption peaks of nutrients and fungal toxins in healthy and unhealthy peanut kernels, and proposed a new method for detecting aflatoxin in peanut kernels. It can be seen that hyperspectral imaging technology has been put into practice in fungus detection research.

Therefore, this study proposed a method based on a microfluidic chip combined with the microscopic hyperspectral detection of rice fungal disease spores. A microfluidic chip is designed for *Magnaporthe grisea* spores and *Ustilaginoidea virens* spores, enabling the chip to separate other particles in the air and collect the two types of spores in corresponding enrichment areas, combined with microscopic hyperspectral imaging technology to detect the spores and establish a classification model based on the spectral characteristics of the spores, providing a new method and new ideas for the early detection of spores of rice fungal diseases.

2. Materials and Methods

2.1. Spore Sample Preparation

The strains of Magnaporthe grisea fungus and Ustilaginoidea virens balls were used to prepare the spore suspension were provided by the China National Rice Research Institute. The pathogen of *Magnaporthe grisea* fungus was inoculated on the slant culture of potato dextrose agar (PDA) slant medium and cultivated in a sterile environment with temperature of 28 °C and humidity of 85% RH. After 10 days of incubation, a small amount of sterile distilled water was added to the PDA slant culture medium, and the fresh Magnaporthe grisea spores on the surface were gently scraped with a sterile inoculation ring to obtain the spore suspension. However, at this time, there were some impurities in the suspension, which we filtered with a single layer of sterile medical cotton gauze to remove the mycelium. The filtered suspension was placed in a sterile centrifuge tube, the spores were separated and precipitated by centrifugation, and finally the concentration of the spore suspension was determined using a blood cell counting plate and adjusted to 5×10^6 spores/mL, with 10 mL of the prepared suspension of *Magnaporthe grisea* spores being taken as the experimental sample. The ball of Ustilaginoidea virens is the diseased grain that develops after Ustilaginoidea virens has been infected by Aspergillus oryzae. There is a large amount of chlamydospore layer on its surface, so it is not necessary to culture it in PDA slant medium. The chlamydospore on the surface of the Ustilaginoidea virens ball can be scraped directly into sterile water to obtain the spore suspension, then filtered through a single layer of sterile gauze several times, and centrifuged to obtain a concentration of $5 \times 10^{\circ}$ spores/mL suspension of *Ustilaginoidea virens* spores.

2.2. Working Theory of Microfluidic Chip

Spore movement in microchannels is a sparse two-phase flow with a low Reynolds number [36]. The Reynolds number (Re) is the ratio of the inertial force to the viscous force

acting on each micro-element of the fluid in a microfluidic chip, and is a dimensionless number describing the fluid flow condition. The Reynolds number is expressed as [37]

$$Re = \frac{\rho v d}{\eta} \tag{1}$$

where ρ , v, η are, respectively, the density (kg/m³), velocity (m/s), and viscosity coefficient of air flow (Pa·s); d is the characteristic length of air flow (m).

When the airflow bypasses an obstacle and suddenly changes direction, the airflow exhibits a curvature. Suspended spores move in a curved pattern along the streamline as the airflow changes [38]. The motion profile of spores within the microchannel of a microfluidic chip can be described by the Stokes number (S_{tk}), which is given by [39]

$$S_{tk} = \frac{t_0 u_0}{L_0} \tag{2}$$

where t_0 is the relaxation time of the spore (s), u_0 is the flow velocity of the gas as it passes through the obstacle (m/s), and L_0 is the characteristic size of the obstacle (m). When $s_{tk} > 1$, the streamline bypasses the obstacle while the particle still travels in its initial direction, resulting in an impact on the obstacle; when $s_{tk} \le 1$, the particle follows the streamline and undergoes a deflection.

Rice fungal disease spores accelerating in the gas will drive the surrounding gas to accelerate; this effect is equivalent to the spores having additional mass. The additional mass force (F_t) expression is [40]

$$F_t = \frac{1}{12} d_p^3 \rho \frac{\mathrm{d}}{\mathrm{d}t} \left(v - v_p \right) \tag{3}$$

where d_p is the spore particle size (m), ρ is the gas density (kg/m³), v is the gas velocity vector (m/s), and v_p is the spore velocity vector (m/s).

2.3. Structure Design and Fabrication of Microfluidic Chip

2.3.1. Structure Design of Microfluidic Chip

The two-dimensional structure of the microfluidic chip designed in this study is shown in Figure 1a. The chip can be divided into three structures, each with a corresponding separation channel and enrichment area. The first stage structure is designed as a double inlet symmetrical pre-treatment channel, where the airborne spores first enter the first stage structure through the inlet and pass through the sheath flow channel. The main function of the sheath flow channel is to squeeze the airflow containing the spores into the microchannel, ensuring that the spores entering the chip form a single spore flow array in the center of the microchannel, thus allowing the spores to be focused [41]. As the sheath flow channel also causes an increase in the velocity and density of the gas in the flow channel, the additional mass force on the spores increases and some of the spores will hit the chip walls directly without moving with the airflow. Therefore, a deceleration channel is added after the sheath flow channel to reduce the effect of additional inertial forces on the movement of the spores. Spores in the channel are also affected by inertia when moving with the airflow [42]. Spores of smaller mass and size will move with the airflow, enter the separation channel, and reach the next level of the structure for separation; while, spores of larger mass and size will continue to move in the original direction due to inertia, and eventually will rush into the enrichment area. The operating principles of the chip sheath flow and the separation channel are shown in Figure 1b,c, respectively.



Figure 1. (a) The two-dimensional structure of the microfluidic chip. The enrichment areas 1a and 1b in the chip collect particles with larger particle size in the air, enrichment area 2 collects *Magnaporthe grisea* spores, enrichment area 3 collects *Ustilaginoidea virens* spores, and particles with smaller particle size are discharged from the outlet. (b) Schematic diagram of sheath flow working principle; (c) schematic diagram of separation channel working principle.

2.3.2. Fabrication of Microfluidic Chip

The choice of materials and processing technology for the microfluidic chips plays a very important role in the performance of the chip itself. The PDMS polymer has become the most commonly used material for microfluidic chips due to its high optical transparency, strong plasticity, and easy combination with other substrates [43]. In this study, the standard soft lithography method is used to fabricate the designed chip. The fabrication equipment is simple, and more complex microfluidic chips can be fabricated [44]. The fabrication requires polishing the copper plate, microchannel film, photosensitive dry film, developer, PDMS solution, casting mold, tape, knife, and other materials. A 100 µm thick photosensitive dry film is placed on the polished copper plate, and then the microchannel film is placed as a mask tightly over the photosensitive dry film with one side of the photosensitive dry film facing down, and is placed in the exposure machine for exposure. After the exposure is completed, the copper plate, from which the microchannel film is torn, is placed in the prepared developer for development, and then the casting mold is placed on the copper plate according to the position of the microchannel after development. The mixed PDMS solution is poured into the center of the casting mold, and the PDMS solution is placed in the vacuum pump. After the bubbles in the PDMS solution overflow, it is placed in the electric blast drying oven at a temperature of 6 °C to dry for 5 h, and then it is taken out. Then, the PDMS is carefully removed from the mold. The glass substrate is bonded with the side of the PDMS using a channel, and it is pressed gently with a low-dust wiping paper. Finally, the bonded chip is subjected to a 60 °C constant temperature heating stage,



waiting for 15 min for the fabrication to be complete. Figure 2 shows the actual image of the microfluidic chip prepared in this study.

Figure 2. Real object of microfluidic chip.

2.4. Numerical Simulation Analysis

2.4.1. Parameter Setting

This study uses Soildworks 2021 (Dassault Systemes, Concord, MA, USA) mapping software to draw the two-dimensional structure of a microfluidic chip. In the channel design, the sheath flow channel width W_1 is preset to 1000 µm; θ_1 is set to 15°. Enrichment area 1a radius R_1 is 1500 μ m, the same radius as enrichment area 1b. Enrichment area 2 radius R_2 is the same size as the enrichment area 3 radius R_4 ; both are 1100 μ m. The semicircular separation channel R_3 is set to 3000 μ m; R_5 is set to 2500 μ m; exit channel width W_7 is 800 μ m; all microchannels are 100 μ m thick. Numerical simulation of the flow field and spore motion of a microfluidic chip use COMSOL Multiphysics 6.0 multiphysics simulation software (COMSOL Inc, Stockholm, Sweden) to validate and optimize the chip parameters. In COMSOL Multiphysics 6.0, the particle tracking module sets the simulation parameters to a uniform distribution of 100 identical particles at the entrance of each microfluidic chip. Since the microfluidic chip designed for this study is a dual inlet, a total of 200 particles enter the chip simultaneously for each simulation. To simulate the flow rate at the chip inlet and the sheath flow, the particle inlet flow rate is set to 12.5 mL/min, the flow rate at each sheath flow inlet is set to 2.5 mL/min, and the particle density is set to 1000 kg/m³. As the wall of microfluidic chip is an inelastic body, the spores will not slide when they collide with the wall, and most of the spores will adhere to the wall. Therefore, when the spores collide with the wall of the microchannel, the viscosity is 95% and the remaining 5% is rebound.

2.4.2. Simulation Optimization

Many of the parameters in the chip designed for this study are still undetermined in size because they have been found to have a large impact on the particle enrichment effect after simulation, and therefore need to be numerically optimized for selection. The magnitude of the θ_2 and W_2 values affects the enrichment effect in enrichment areas 1a and 1b, and the values of W_3/W_4 and W_5/W_6 affect the enrichment effect in enrichment area 2 and enrichment area 3, respectively. By varying the range of values for θ_2 , W_2 , W_3/W_4 , and W_5/W_6 , the enrichment efficiency of the corresponding enrichment area is changed and the value of the parameter with the highest enrichment efficiency is selected. The enrichment efficiency of the particles can be calculated according to Equation (4) [11].

$$\eta = \frac{\eta_i}{\eta_j} \times 100\% \tag{4}$$

where η_i is the number of particles of a given particle size entering the enrichment area; η_j is the total number of particles of a given particle size released into the chip.

Through observing different batches of spores cultured at different stages with an ultradeep three-dimensional microscope, it was found that the grain size of *Ustilaginoidea virens* spores is generally 4 μ m to 6 μ m, and the diameter of *Magnaporthe grisea* spores is generally 7 μ m to 17 μ m. In order to have better simulation results, the simulations were carried out with 5 μ m particles to characterize *Ustilaginoidea virens* spores, 12 μ m particles to characterize *Magnaporthe grisea* spores, 25 μ m particles to characterize larger impurities in the air, and 2 μ m particles to characterize smaller impurities in the air.

2.5. Micro-Hyperspectral Data Collection and Processing Analysis of Fungal Disease Spores2.5.1. Acquisition of Micro-Hyperspectral Data of Fungal Disease Spores

The GaiaMicro series microscopic hyperspectral imaging system built by Jiangsu Dualix Spectral Imaging Technology Company (Wuxi, China) was used in this study, which mainly consists of a microscope, an AOTF device, a charge-coupled device detector (CCD), a data acquisition module, and a computer. The effective wavelength range of the equipment spectrum is 400–1000 nm, the spectral resolution is 2.8 nm, and the spectral sampling rate is 0.7 nm. After the PDMS film layer of the chip is removed after enrichment, it is placed under the microscopic hyperspectral to find the position of fungal disease spores through the $40 \times$ objective lens, and the focus of the microscope is finely adjusted to ensure that the spores are in focus at the microscope eyepiece and CCD camera. Spore images at different positions are collected by controlling the moving field of view of the precise electric control translation mechanism. Combined with the AOTF device, we obtained the cubic hyperspectral data of spores in 120 wavebands in the wavelength range of 400–1000 nm. As microscopic hyperspectral imaging systems are susceptible to dark currents and light intensity, black and white correction is required to minimize the effect of ambient noise [45]. Before spore data collection, the spectral curve of the spectrometer on the polyvinyl chloride (PVC) white board and in the dark environment was collected to correct the micro-hyperspectral image data. The correction formula is shown in Formula (5) [45].

$$R = \frac{R_i - R_b}{R_w - R_b}$$
(5)

where *R* is the corrected hyperspectral image data; R_i is the original hyperspectral image data; R_w is the PVC whiteboard calibration image data; and R_b is the dark environment calibration image data.

2.5.2. Extraction of Micro-Hyperspectral Data of Fungal Disease Spores

In this study, the hyperspectral images of the spores were opened using ENVI 5.3 hyperspectral image processing software, and an area of 15×15 pixels in the center of each spore was selected as the region of interest by selecting of the rectangle tool in the region of interest (ROI) toolbar of the software. For each spore species, 15 hyperspectral images were collected; 10 clearly photographed spores in each image were selected for ROI extraction, and the average of the spectral reflectance of all pixels in each ROI was calculated as the spectral data of this sample. In total, 300 spectral data were obtained for the two spores.

2.5.3. Selection of Characteristic Wavelength of Micro-Hyperspectral of Fungal Disease Spores

There is a large amount of spectral information in the full band, and redundant information interferes with the accuracy of the classification mode. Inputting each spectral band into the model for analysis will increase the amount of model operations, reduce the speed of model operations, and make it difficult to meet the requirements of rapid detection. Therefore, it is necessary to filter out the characteristic waves of the spectrum to effectively simplify the model. Competitive adaptive reweighted sampling (CARS) is a common algorithm used to filter optimal feature combinations [46]. It is a wavelength selection method based on partial least squares regression coefficients, which selects the variable points with the largest absolute value of the regression coefficient, removes the points with

smaller weight values, and filters the subset of bands with the smallest RMSECV values. The variables contained in the subset of bands are the optimal variable combinations.

2.5.4. Classification Mode

In this study, Support Vector Machine (SVM) and Convolution Neural Network (CNN) were compared to select the best model for the classification of rice blast spores, and rice aspergillus SVM is a typical supervised classifier and a two-class classification model. Its basic model is defined as a linear classifier with the largest interval in the feature space. The learning strategy is to maximize the interval, which can ultimately be transformed into a convex quadratic programming problem [47]. SVM can find the best method between the complexity of the model and the learning ability according to the limited sample information, in order to obtain the best generalization ability. CNN is a feedforward neural network that includes both convolutional computation and depth structure. The essence of its learning process is to extract the characteristics of input data by establishing multiple filters [48]. The CNN model in this study includes an input layer, a full connection layer, a normalization layer, and an output layer. The convolutional layer, batch norm layer, activation layer, and pooling layer are two each, where the convolutional kernel size is 11×11 and 9×9 with the numbers of 16 and 32, respectively, and the pooling layer size is 11×11 and 8×8 , respectively, using the maximum pooling function.

2.6. Classification Evaluation Indicators

In order to more intuitively show the classification effects of different models, this study uses the classification performance indicators of accuracy, precision, recall, specificity and F1-Core to express effects. The calculation formula is Formulas (6)–(10) [49].

$$Accuracy = \frac{TP + TN}{TP + TN + FP + FN}$$
(6)

$$Precision = \frac{TP}{TP + FP}$$
(7)

$$Recall = \frac{TP}{TP + FN}$$
(8)

$$Specificity = \frac{TN}{TN + FN}$$
(9)

$$F1 - Score = \frac{2 * Precision * Recall}{Precision + Recall}$$
(10)

where *TP* (True Positive) is a positive sample predicted by the model to be positive; *FP* (False Positive) denotes a negative sample predicted to be positive by the model; *FN* (False Negative) indicates a positive sample predicted by the model to be negative; *TN* (True Negative) indicates a negative sample predicted by the model.

3. Results and Discussion

3.1. Microfluidic Chip Numerical Simulation Results

In order to find the best value for the hidden parameter and to ensure that each enrichment area has the highest enrichment efficiency, different ranges of values were used for the simulation of the hidden parameter. Figure 3a,b show the channel angle θ_2 and width W_2 and 25 µm, and the relationship between enrichment efficiency of m particles in enrichment areas 1a and 1b. By choosing different values of θ_2 , it was found that the enrichment efficiency of 25 µm particles was relatively high when θ_2 was set to 45°. The relationship between the width of W_2 for 25 µm particles is shown in Figure 3b. The highest enrichment efficiency of 96% was achieved when W_2 was set to 1800 µm, with θ_2 finally chosen to be 45° and W_1 to be 1800 µm.



Figure 3. (a) Effect of θ_2 on enrichment efficiency of 25 µm particles; (b) effect of W₂ on enrichment effect of 25 µm particles.

Figure 4a,b show the relationship between the enrichment efficiency of 12 μ m particles in enrichment area 2, and 5 μ m particles in enrichment area 3 for different W₃/W₄ and W₅/W₆ ratios, respectively. The highest enrichment efficiency of 97% for 12 μ m is achieved when the width of W₄ is 1000 μ m and the width ratio of W₃/W₄ is 1.2 and 1.3; while, 97% is also achieved when the width of W₄ is 1200 μ m and the width ratio of W₃/W₄ is 1.3. In order to reduce the size of the chip as much as possible, a smaller channel width was chosen, so W₄ was finally chosen to be 1000 μ m, and W₃/W₄ was 1.2, at which point W₄ was 1000 μ m. At a W₅/W₆ width ratio of 1.6 and a W₆ width of 500 μ m or 600 μ m, the maximum enrichment efficiency for particles of 5 μ m is 96%. As there are inevitable deviations in channel widths in the actual fabrication of microfluidic chips, it is necessary to choose a relatively stable width for enrichment efficiency. Comparing the enrichment rates for W₆ of 500 μ m and 600 μ m at ratios around a W₅/W₆ ratio of 1.6, it was found that the enrichment efficiency of ratios around a W₅/W₆ ratio of 1.6 decreased significantly faster at a W₆ of 600 μ m than at a W₆ of 500 μ m. Therefore, a W₆ of 500 μ m and a W₅/W₆ of 1.6 were chosen, at which point W₅ was 800 μ m.



Figure 4. (a) Effect of W_3/W_4 on the enrichment efficiency of 12 µm particles; (b) effect of W_5/W_6 on the enrichment efficiency of 5 µm particles.

Figure 5a–d show the simulation of the enrichment effect of microfluidic chips designed in this study on particles of different sizes. The particles enter the chip from the inlet channel, and enter the sheath flow channel after receiving the initial rightward horizontal force. The sheath flow arranges the particles one at a time along the center line of the channel. Particles with a particle size greater than or equal to 18 μ m will rush into the enrichment area 1a and 1b due to inertia, while particles with a particle size less than 18 μ m will migrate with the airflow into the secondary structure, and particles with a particle size between 8 μ m and 17 μ m will rush into enrichment area 2. The third stage of the separation and enrichment structure is similar to the second stage, with particles with a particle size between 4 μ m and 7 μ m entering enrichment area 3, while particles with a particle size less than 4 μ m being discharged directly from the outlet. The velocity distribution diagram of the microfluidic chip channel is shown in Figure 5e, and the pressure distribution intensity diagram of the microfluidic chip is shown in Figure 5f.



Figure 5. (a) Enrichment areas 1a and 1b for 25 μ m particles; (b) enrichment area 2 for 12 μ m particles; (c) enrichment area 3 for 5 μ m particles; (d) exclusion of 2 μ m particles from the outlet; (e) microfluidic chip channel velocity distribution; (f) microfluidic chip pressure distribution.

3.2. Results of Microfluidic Chip Spore Enrichment Experiments

Figure 6 shows the experimental platform for spore enrichment. The prepared spore suspension is placed in the aerosol generator, and the air is compressed by an air pump and fed into the aerosol generator to produce a bioaerosol stream. The aerosol stream passes into the diffusion dryer to remove the water. A flow meter (measuring range 2.5–25 mL/min) is connected after the dryer and the flow rate is set to 12.5 mL/min, the same value as in the chip simulation. At the same time, another microflow meter was connected to each sheath inflow port, and the sheath inflow port flow rate was set to 2.5 mL/min. The final aerosol flow entered the channels of the microfluidic chip to separate and enrich the spores. The spore enrichment experiment is completed after the air pump has been turned on for 2 min. After enrichment, the PDMS film is clamped with tweezers and removed slowly. If

11 of 17

the PDMS is too tightly bonded to the substrate, a knife is used to assist. The microfluidic chip with the PDMS layer removed is placed under the microscope hyperspectrometer for direct observation and detection.





Figure 7 shows the images collected by micro-hyperspectral in enrichment area 2 and enrichment area 3, respectively. Figure 7a shows the distribution of *Magnaporthe grisea* spores in enrichment area 2. It is found that a small amount of extremely small particles still attach to *Magnaporthe grisea* spores and enter the enrichment area together, but they have a good purification effect; Figure 7b shows the distribution of *Magnaporthe grisea* spores in enrichment area 3, and the *Magnaporthe grisea* spores can be more evenly distributed in the enrichment area.



Figure 7. (a) Results of *Magnaporthe grisea* spores enrichment; (b) results of *Ustilaginoidea virens* spores enrichment.

To verify the actual enrichment efficiency of microfluidic chips, five microfluidic chips were obtained after enrichment through five spore enrichment experiments. First, the center and edge of four enrichment areas in each microfluidic chip were observed through a microscope, and the number of two kinds of spores in each enrichment area was counted. Then, the average number of two kinds of spores in each enrichment area of the five experiments was obtained, and the number of two kinds of spores in other channels was counted. Finally, the actual enrichment efficiency of the microfluidic chips for the two types of spores was obtained. It can be seen from Table 1 that the actual enrichment efficiency of the microfluidic chip designed in this study for *Magnaporthe grisea* spores is 82.67%, and the actual enrichment efficiency for *Ustilaginoidea virens* spores is 80.70%.

Spore Type	A	<u> </u>	Enrichmont Efficionau			
	Enrichment Area 1a and 1b	Enrichment Area 2	Enrichment Area 3	Other Channels	Sum	Enrichment Enriciency
Magnaporthe grisea spores	15	291	4	42	352	82.67%
Ustilaginoidea virens spores	3	6	301	63	373	80.70%

Table 1. Statistical results of spore enrichment experiments.

3.3. Spectral Data Analysis Results

According to the original spectra and treated spectra of Magnaporthe grisea spores and Ustilaginoidea virens spores, Figure 8a,b are the original spectra of Magnaporthe grisea spores and Ustilaginoidea virens spores, respectively, and Figure 8c is the average spectrum of the two types of spores. The spectral characteristics of the two spores can be seen to be distinct, with different characteristics in the 400–1000 nm wavelength range. Compared to Ustilaginoidea virens spores, the reflectance of Magnaporthe grisea spores is generally higher, which may be due to the strong absorption of light by pigments in Ustilaginoidea virens spores. There is a distinct wave peak near 550 nm for the Ustilaginoidea virens spores. The reflectivity continues to increase between 650–900 nm, and begins to decrease after 900 nm. Although the reflection curve of Magnaporthe grisea spores is similar to that of *Ustilaginoidea virens* spores in the range of 650–1000 nm, the rise and fall rate of rice blast spores is much faster than that of *Magnaporthe grisea* spores. Although the average spectrum of spores can reflect certain rules, it cannot represent the information of all samples due to the large individual differences in biological samples. Therefore, these spectral differences can only be used for preliminary qualitative analysis and cannot be used directly for identification. Further analysis of spectral data is required.



Figure 8. (a) is the original spectrum of *Magnaporthe grisea* spores. It can be roughly known that there are obvious troughs at the wavelength of 400 nm and 650 nm, and there are peaks at the wavelength of 550 nm and 900 nm; (b) is the original spectrum of *Ustilaginoidea virens* spores. We can see that there are wave troughs and peaks at the wavelengths of 650 nm and 900 nm, and the reflectivity rises sharply from the wave troughs, and basically rises to the highest point near 900 nm, forming a high reflection point. The rising speed and reflectivity intensity in this range are higher than that of rice aspergillosis spores; (c) is the average spectrum of spores.

3.4. Characteristic Band Screening Results

In this study, when using the CARS algorithm for screening, the number of roundrobin samples was set to 50 and the results of CARS feature screening are shown in Figure 9. Analysis of the data shows that the overall decrease in the number of bands was retained as the number of iterations of the CARS algorithm increased, but at a sharp to slow rate, which was due to the change in the CARS algorithm from coarse to fine screening during feature band screening. From the change trend of the RMSECV value, it can be seen that as the number of samples increases, the RMSECV value tends to decrease. When the number of samples is six, the REMSECV value is the minimum, and the selected feature band subset is the best. A total of 34 feature wavelengths are selected (400.00, 404.89, 430.29, 450.10, 455.10, 475.00, 515.00, 530.00, 535.09, 545.09, 574.79, 585.00, 590.00, 625.00, 630.09, 669.79, 675.00, 680.09, 689.70, 709.70, 720.09, 744.70, 760.29, 779.79, 785.09, 800.09, 830.29, 855.29, 859.90, 869.79, 890.2, 894.90, 914.90 and 924.79 nm), accounting for 5.67% of the total band.



Figure 9. CARS feature screening results.

3.5. Classification Model Comparison Results

In this study, SVM and CNN classification algorithms are used to model the full band and feature band, respectively. One hundred groups of data were randomly selected from each spore in the dataset, and the training and test set were divided 8:2. Table 2 shows the classification results of the SVM classification model, the CNN classification model, and the combined model of these two models with the CARS algorithm for both spores. The table shows the values of TP, FN, TN, and FP obtained by the four classification models for the two spore species. Table 3 shows the four secondary indicators accuracy, precision, recall, and specificity, and the tertiary indicator F1-Score that were calculated. The classification model based on CARS-screened spectrum as a variable is better than the classification model based on full spectrum. By comparing the CARS-SVM classification model and CARS-CNN classification model, it is found that the two models have similar classification results for *Magnaporthe grisea* spores. However, among the classification indexes of *Ustilaginoidea virens* spores, the secondary indexes of the CARS-CNN classification model, accuracy, precision, recall, and specificity are 0.960, 0.950, 0.970, and 0.950, respectively, and the tertiary index F1-Score is 0.960, much higher than the CARS-SVM classification model. As the F1-Score index is closer to the numerical value 1, it means the classification effect is better; so, the CARS-CNN classification model has more advantages in classifying rice false smut spores. A comprehensive comparison of the CARS-CNN model has a better classification effect.

Index	SVM		CNN		CARS-SVM		CARS-CNN	
	Magnaporthe grisea Spores	Ustilaginoidea virens Spores						
TP	84	82	83	87	93	94	94	97
FN	16	18	17	13	7	6	6	3
TN	82	83	85	84	95	91	96	95
FP	18	17	15	16	5	9	4	5

Table 2. Classification results of different models.

Table 3 Results of different model classification indicate
Jable 3 Regults of different model description indicate

Index	SVM		CNN		CARS-SVM		CARS-CNN	
	Magnaporthe grisea Spores	Ustilaginoidea virens Spores						
Accuracy	0.830	0.825	0.840	0.855	0.940	0.925	0.950	0.960
Precision	0.824	0.828	0.847	0.845	0.949	0.913	0.959	0.950
Recall	0.840	0.820	0.830	0.870	0.930	0.940	0.940	0.970
Specificity	0.820	0.830	0.850	0.84	0.950	0.910	0.960	0.950
F1-Score	0.832	0.824	0.838	0.857	0.939	0.926	0.949	0.960

4. Conclusions

The purpose of this study is to propose a method for early and rapid detection of rice fungal disease spores, and to design a microfluidic chip with a dual inlet and threestage structure to classify and enrich Magnaporthe grisea spores and Ustilaginoidea virens spores in the air. The enrichment results show that the enrichment rates of the microfluidic chip on Magnaporthe grisea spores and Ustilaginoidea virens spores are 82.67% and 80.70%, respectively. Combined with the hyperspectral image data of two kinds of spores collected using microscopic hyperspectrum, four classification models were established and compared. The results showed that the F1-Score indexes of Magnaporthe grisea spores and Ustilaginoidea virens spores in the CARS-CNN classification model were 0.949 and 0.960, respectively, which were more effective than the other three models. In addition, this study can be applied to the detection and classification of other fungal disease spores, providing a new method for the enrichment and detection of fungal spores. In the future, microfluidic chips and microscopic hyperspectrum will continue to be used to estimate the early spore concentration and disease severity of rice fungal diseases, and to quantify the spore concentration. With the application of fast, online, accurate, and cheap special sensors, portability and automation are bound to become the development trends of spore detection instruments. However, this road is still full of opportunities and challenges, and we must continue our efforts.

Author Contributions: Conceptualization, X.Z. and H.S.; methodology, X.Z.; software, H.S.; validation, X.Z., L.H. and Y.W.; formal analysis, H.S.; investigation, H.M.; resources, X.Z.; data curation, H.S.; writing—original draft preparation, H.S.; writing—review and editing, X.Z.; visualization, L.H.; supervision, H.M.; project administration, X.Z.; funding acquisition, P.W. All authors have read and agreed to the published version of the manuscript. **Funding:** This research was funded by the following: Project of Agricultural Equipment Department of Jiangsu University (NZXB20210106). Key Laboratory of Modern Agricultural Equipment and Technology (Jiangsu University), Ministry of Education (Grant No. MAET202111). National Key Research and Development Program for Young Scientists (2022YFD2000013). Key Laboratory of Modern Agricultural Equipment and Technology (Ministry of Education), High-tech Key Laboratory of Agricultural Equipment and Intelligence of Jiangsu Province (Grant No. JNZ201901). Scientific and Technological Project of Henan Province (Grant No. 212102110029). The National Natural Science Foundation of China (61771224 and 32071905).

Data Availability Statement: Data are contained within the article.

Conflicts of Interest: The authors declare no conflict of interest.

References

- 1. Jain, S.; Sahni, R.; Khargonkar, T.; Gupta, H.; Verma, O.P.; Sharma, T.K.; Bhardwaj, T.; Agarwal, S.; Kim, H. Automatic rice aisease detection and assistance framework using deep learning and a chatbot. *Electronics* **2022**, *11*, 2110. [CrossRef]
- Azizi, M.M.F.; Lau, H.Y. Advanced diagnostic approaches developed for the global menace of rice diseases: A review. *Can. J. Plant Pathol.* 2022, 44, 627–651. [CrossRef]
- Orozco-Fuentes, S.; Griffiths, G.; Holmes, M.J.; Ettelaie, R.; Smith, J.; Baggaley, A.W.; Parker, N.G. Early warning signals in plant disease outbreaks. *Ecol. Model.* 2019, 393, 12–19. [CrossRef]
- Mentlak, T.A.; Kombrink, A.; Shinya, T.; Ryder, L.S.; Otomo, I.; Saitoh, H.; Talbot, N.J. Effector-mediated suppression of chitin-triggered immunity by magnaporthe oryzae is necessary for rice blast disease. *Plant Cell* 2012, 24, 322–335. [CrossRef]
- 5. Vasselli, J.G.; Shaw, B.D. Fungal spore attachment to substrata. *Fungal Biol. Rev.* 2022, 41, 2–9. [CrossRef]
- Punt, M.; Teertstra, W.R.; Wosten, H.A.B. Penicillium roqueforti conidia induced by L-amino acids can germinate without detectable swelling. *Antonie Van Leeuwenhoek Int. J. Gen. Mol. Microbiol.* 2022, 115, 103–110. [CrossRef] [PubMed]
- Wang, Y.F.; Mao, H.P.; Xu, G.L.; Zhang, X.D.; Zhang, Y.K. A Rapid Detection Method for Fungal Spores from Greenhouse Crops Based on CMOS Image Sensors and Diffraction Fingerprint Feature Processing. J. Fungi 2022, 8, 374. [CrossRef]
- 8. Yang, N.; Chen, C.Y.; Li, T.; Li, Z.; Zou, L.R.; Zhang, R.B.; Mao, H.P. Portable rice disease spores capture and detection method using diffraction fingerprints on microfluidic chip. *Micromachines* **2019**, *10*, 289. [CrossRef] [PubMed]
- Kim, Y.; Roh, J.H.; Kim, H.Y. Early forecasting of rice blast disease using long short-term memory recurrent neural networks. Sustainability 2018, 10, 34. [CrossRef]
- Song, J.H.; Wang, Y.F.; Yin, W.X.; Huang, J.B.; Luo, C.X. Effect of chemical seed treatment on rice false smut control in field. *Plant Dis.* 2021, 105, 3218–3223. [CrossRef]
- 11. Wang, Y.F.; Zhang, X.D.; Yang, N.; Ma, G.X.; Du, X.X.; Mao, H.P. Separation-enrichment method for airborne disease spores based on microfluidic chip. *Int. J. Agric. Biol. Eng.* **2021**, *14*, 199–205. [CrossRef]
- Dung, J.K.S.; Scott, J.C.; Cheng, Q.K.; Alderman, S.C.; Kaur, N.; Walenta, D.L.; Frost, K.E.; Hamm, P.B. Detection and quantification of airborne claviceps purpurea sensu lato ascospores from hirst-type spore traps using real-time quantitative PCR. *Plant Dis.* 2018, 102, 2487–2493. [CrossRef]
- 13. Markovic, M.Z.; Prokop, S.; Staebler, R.M.; Liggio, J.; Harner, T. Evaluation of the particle infiltration efficiency of three passive samplers and the PS-1 active air sampler. *Atmos. Environ.* **2015**, *112*, 289–293. [CrossRef]
- 14. Metcalf, A.R.; Narayan, S.; Dutcher, C.S. A review of microfluidic concepts and applications for atmospheric aerosol science. *Aerosol Sci. Technol.* **2017**, *52*, 310–329. [CrossRef]
- 15. Lee, J.W.; Yi, M.Y.; Lee, S.M. Inertial focusing of particles with an aerodynamic lens in the atmospheric pressure range. *J. Aerosol Sci.* 2003, *34*, 211–224. [CrossRef]
- 16. Bello, J.C.; Sakalidis, M.L.; Perla, D.E.; Hausbeck, M.K. Detection of airborne sporangia of peudoperonospora cubensis and p.humuli in mchigan uing brkard sore taps cupled to qantitative PCR. *Plant Dis.* **2021**, *105*, 1373–1381. [CrossRef]
- 17. Siani, O.Z.; Targhi, M.Z.; Sojoodi, M.; Movahedin, M. Dielectrophoretic separation of monocytes from cancer cells in a microfluidic chip using electrode pitch optimization. *Bioprocess Biosyst. Eng.* **2020**, *43*, 1573–1586. [CrossRef] [PubMed]
- 18. Takeuchi, K.; Takama, N.; Sharma, K.; Paul, O.; Ruther, P.; Suga, T.; Kim, B. Microfluidic chip connected to porous microneedle array for continuous ISF sampling. *Drug Deliv. Transl. Res.* **2022**, *12*, 435–443. [CrossRef] [PubMed]
- Lee, Y.E.T.; Dang, C.B.; Hong, S.H.; Yang, A.S.; Su, T.L.; Yang, Y.C. Microfluidics with new multi-stage arc-unit structures for size-based cross-flow separation of microparticles. *Microelectron. Eng.* 2019, 207, 37–49. [CrossRef]
- 20. Xu, P.F.; Zhang, R.B.; Yang, N.; Oppong, P.K.; Sun, J.; Wang, P. High-precision extraction and concentration detection of airborne disease microorganisms based on microfluidic chip. *Biomicrofluidics* **2019**, *13*, 2. [CrossRef]
- 21. Shang, L.R.; Cheng, Y.; Zhao, Y.J. Emerging droplet microfluidics. *Chem. Rev.* 2017, 117, 7964–8040. [CrossRef]
- 22. Kim, J.; Campbell, A.S.; Avila, B.E.F.; Wang, J. Wearable biosensors for healthcare monitoring. *Nat. Biotechnol.* **2019**, *37*, 389–406. [CrossRef]
- 23. Shams, A.M.; Rose, L.J.; Wang, J.A. Development of a rapid-viability PCR method for detection of clostridioides difficile spores from environmental samples. *Anaerobe* 2020, *61*, 102077. [CrossRef] [PubMed]

- Lei, Y.; Yao, Z.F.; He, D.J. Automatic detection and counting of urediniospores of puccinia striiformis f. sp tritici using spore traps and image processing. *Sci. Rep.* 2008, *8*, 13647. [CrossRef]
- Araujo, G.T.; Amundsen, E.; Frick, M.; Gaudet, D.A.; Aboukhaddour, R.; Selinger, B.; Thomas, J.; Laroche, A. Detection and quantification of airborne spores from six important wheat fungal pathogens in southern Alberta. *Can. J. Plant Pathol.* 2021, 43, 439–454. [CrossRef]
- Aguayo, J.; Husson, C.; Chancerel, E.; Fabreguettes, O.; Chandelier, A.; Fourrier-Jeandel, C.; Dupuy, N.; Dutech, C.; Ioos, R.; Robin, C.; et al. Combining permanent aerobiological networks and molecular analyses for large-scale surveillance of forest fungal pathogens: A proof-of-concept. *Plant Pathol.* 2021, 70, 181–194. [CrossRef]
- 27. Sireesha, Y.; Velazhahan, R. Rapid and specific detection of peronosclerospora sorghi in maize seeds by conventional and real-time PCR. *Eur. J. Plant Pathol.* **2018**, *150*, 521–526. [CrossRef]
- 28. Kusar, D.; Papic, B.; Zajc, U.; Zdovc, I.; Golob, M.; Zvokelj, L.; Knific, T.; Avbersek, J.; Ocepek, M.; Ocepek, M.P. Novel taqman PCR assay for the quantification of paenibacillus larvae spores in bee-related samples. *Insects* **2021**, *12*, 1034. [CrossRef] [PubMed]
- 29. Bauer, H.; Schueller, E.; Weinke, G. Significant contributions of fungal spores to the organic carbon and to the aerosol mass balance of the urban atmospheric aerosol. *Atmos. Environ.* **2018**, *42*, 5542–5549. [CrossRef]
- Carisse, O.; Bacon, A.; Lefebvre, R. Grape powdery mildew (Erysiphe necator) risk assessment based on airborne conidium concentration. *Crop Prot.* 2009, 28, 1036–1044. [CrossRef]
- Jiao, C.W.; Xu, Z.P.; Bian, Q.W.; Forsberg, E.; Tan, Q.; Peng, X.; He, S.L. Machine learning classification of origins and varieties of tetrastigma hemsleyanum using a dual-mode microscopic hyperspectral imager. *Spectrochim. Acta Part A Mol. Biomol. Spectrosc.* 2021, 261, 120054. [CrossRef]
- 32. Pu, H.B.; Lin, L.; Sun, D.W. Principles of hyperspectral microscope imaging techniques and their applications in food quality and safety detection: A review. *Compr. Rev. Food Sci. Food Saf.* **2019**, *18*, 853–866. [CrossRef]
- Lu, Y.; Jia, B.B.; Yoon, S.C.; Zhuang, H.; Ni, X.Z.; Guo, B.Z.; Gold, S.E.; Fountain, J.C.; Glenn, A.E.; Lawrence, K.C.; et al. Spatiotemporal patterns of aspergillus flavus infection and aflatoxin B-1 biosynthesis on maize kernels probed by SWIR hyperspectral imaging and synchrotron FTIR microspectroscopy. *Food Chem.* 2022, 382, 132340. [CrossRef]
- Sun, Y.; Gu, X.Z.; Wang, Z.J.; Huang, Y.M.; Wei, Y.Y.; Zhang, M.M.; Tu, K.; Pan, L.Q. Growth simulation and discrimination of botrytis cinerea, rhizopus stolonifer and colletotrichum acutatum using hyperspectral reflectance imaging. *PLoS ONE* 2015, 10, 12. [CrossRef] [PubMed]
- Liu, X.; Ji, Y.; Deng, Y.B.; Wu, Y.H. Advection of droplet collision in centrifugal microfluidics. *Phys. Fluids* 2019, 31, 032003. [CrossRef]
- 36. Park, J.S.; Song, S.H.; Jung, H.I. Continuous focusing of microparticles using inertial lift force and vorticity via multi-orifice microfluidic channels. *Lab Chip* 2009, *9*, 939–948. [CrossRef]
- 37. Chen, X.Y. Topology optimization of microfluidics-A review. Microchem. J. 2016, 127, 52–61. [CrossRef]
- Rader, D.J.; Marple, V.A. Effect of ultra-stokesian drag and particle interception on impaction characteristics. *Aerosol Sci. Technol.* 1985, 4, 141–156. [CrossRef]
- 39. Dong, S.L.; Liu, Y.F.; Zhang, N.; Chen, Z.J. Theoretical study of thermophoretic impulsive force exerted on a particle in fluid. *J. Mol. Liq.* **2017**, *241*, 99–101. [CrossRef]
- 40. Zhang, H.C.; Jia, B.B.; Lu, Y.; Yoon, S.C.; Ni, X.Z.; Zhuang, H.; Guo, X.H.; Le, W.X.; Wang, W. Detection of aflatoxin B-1 in single peanut kernels by combining hyperspectral and microscopic imaging technologies. *Sensors* **2022**, *22*, 4864. [CrossRef]
- Gol, B.; Kurdzinski, M.E.; Tovar-Lopez, F.J.; Petersen, P.; Mitchell, A.; Khoshmanesh, K. Hydrodynamic directional control of liquid metal droplets within a microfluidic flow focusing system. *Appl. Phys. Lett.* 2016, 108, 16. [CrossRef]
- 42. Wang, X.; Papautsky, I. Size-based microfluidic multimodal microparticle sorter. Lab Chip 2015, 15, 1350–1359. [CrossRef]
- Ville, M.D.; Coquet, P.; Brunet, P.; Boukherroub, R. Simple and low-cost fabrication of PDMS microfluidic round channels by surface-wetting parameters optimization. *Microfluid. Nanofluidics* 2011, 12, 953–961. [CrossRef]
- Yu, C.L.; Qian, X.; Chen, Y.; Yu, Q.; Ni, K.; Wang, X.H. Three-dimensional electro-sonic flow focusing ionization microfluidic chip for mass spectrometry. *Micromachines* 2015, 6, 1890–1902. [CrossRef]
- Qiu, Y.; Wu, G.N.; Xiao, Z.; Guo, Y.J.; Zhang, X.Q.; Liu, K. An extreme-learning-machine-based hyperspectral detection method of insulator pollution degree. *IEEE Access* 2019, 7, 121156–121164. [CrossRef]
- 46. Nie, L.X.; Dai, Z.; Ma, S.C. Enhanced accuracy of near-infrared spectroscopy for traditional Chinese medicine with competitive adaptive reweighted sampling. *Anal. Lett.* **2016**, *49*, 2259–2267. [CrossRef]
- 47. Ding, S.F.; An, Y.X.; Zhang, X.K.; Wu, F.L.; Xue, Y. Wavelet twin support vector machines based on glowworm swarm optimization. *Neurocomputing* **2017**, 225, 157–163. [CrossRef]
- Gao, H.M.; Yang, Y.; Li, C.M.; Gao, L.R.; Zhang, B. Multiscale Residual Network With Mixed Depthwise Convolution for Hyperspectral Image Classification. *IEEE Trans. Geosci. Remote Sens.* 2021, 59, 3396–3408. [CrossRef]
- 49. Zhang, X.D.; Guo, B.X.; Wang, Y.F.; Hu, L.; Yang, N.; Mao, H.P. A detection method for crop fungal spores based on microfluidic separation enrichment and AC impedance characteristics. *Fungi* **2022**, *8*, 1168. [CrossRef]

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.