

Supporting Information

Synergetic Effect of Li-Ion Concentration and Triple Doping on Ionic Conductivity of $\text{Li}_7\text{La}_3\text{Zr}_2\text{O}_{12}$ Solid Electrolyte

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Table S1. Average particle size of Al/Ga/Ta-doped LLZO powders prepared with different ball milling parameters through PSA measurement.

| Sample | 1 st ball milling conditions | Calcination | 2 nd ball milling conditions | Average particle size (μm) |
|----------|---|--------------|---|----------------------------|
| AGT_LLZO | 250 rpm / 6 h | - | - | 1.03 |
| | 250 rpm / 6 h | 900 °C / 6 h | - | 24.4 |
| | 250 rpm / 6 h | 900 °C / 6 h | 200 rpm / 2 h | 1.66 |
| | 250 rpm / 6 h | 900 °C / 6 h | 300 rpm / 2 h | 1.05 |
| | 250 rpm / 6 h | 900 °C / 6 h | 400 rpm / 2 h | 1.12 |
| | 250 rpm / 6 h | 900 °C / 6 h | 500 rpm / 2 h | 0.78 |

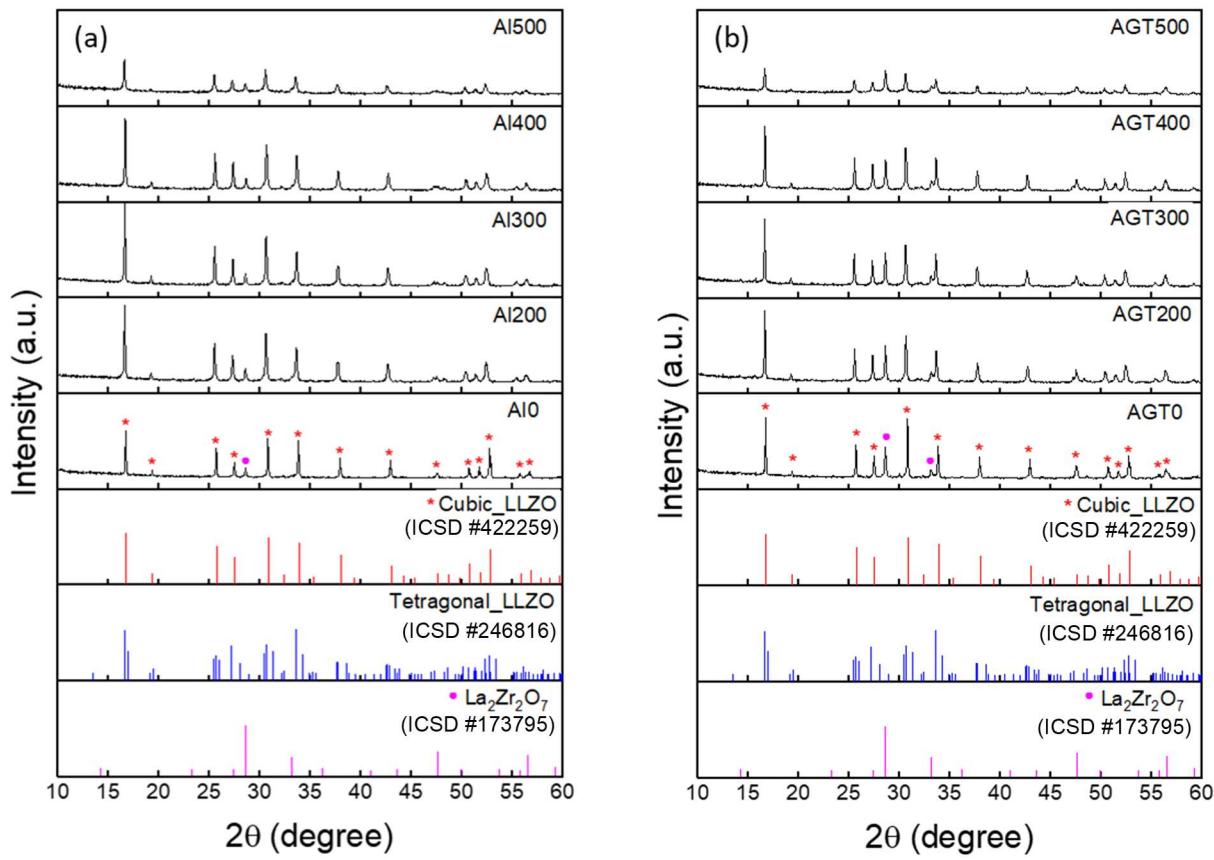
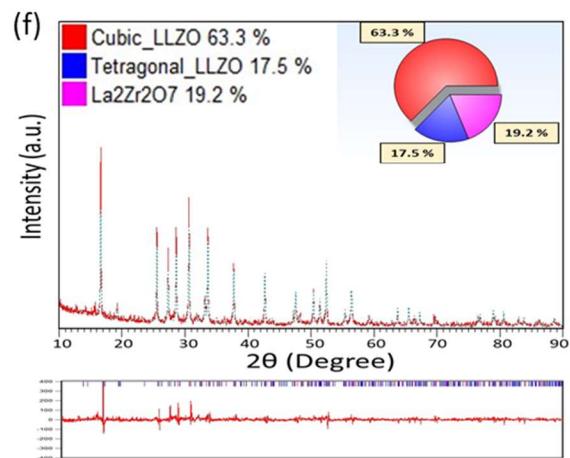
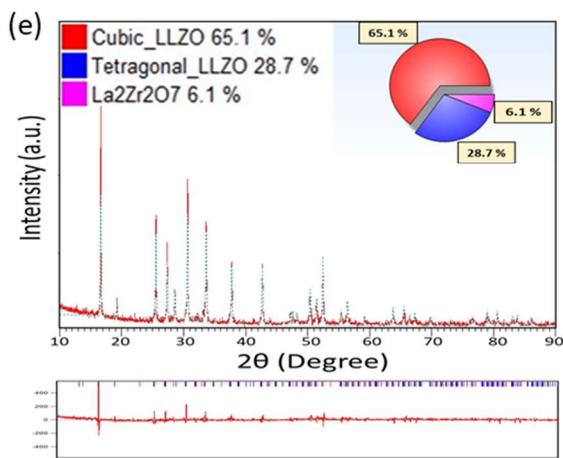
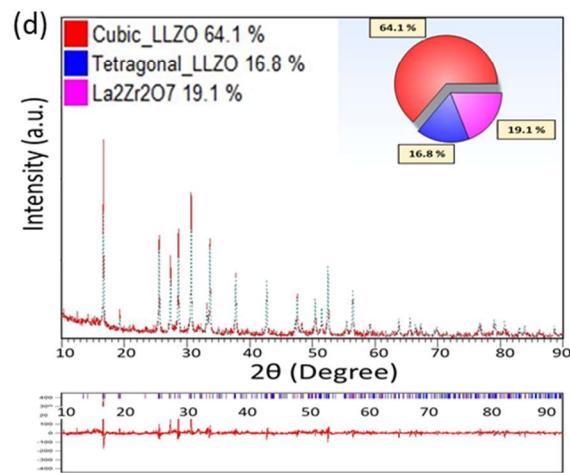
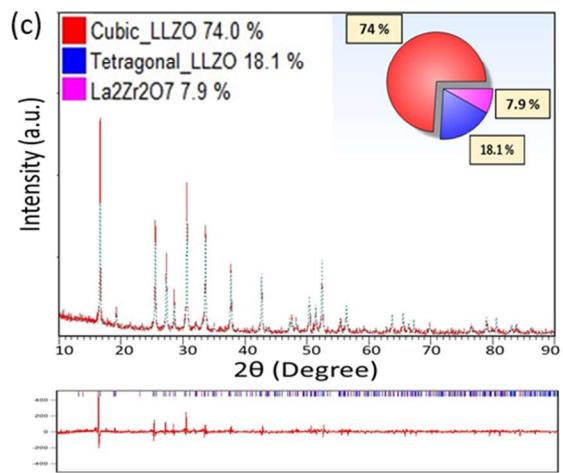
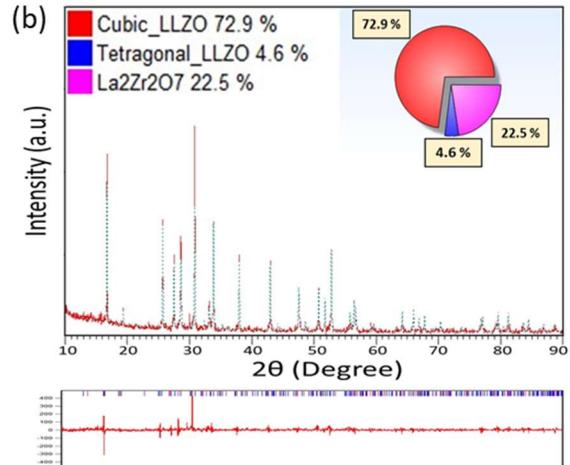
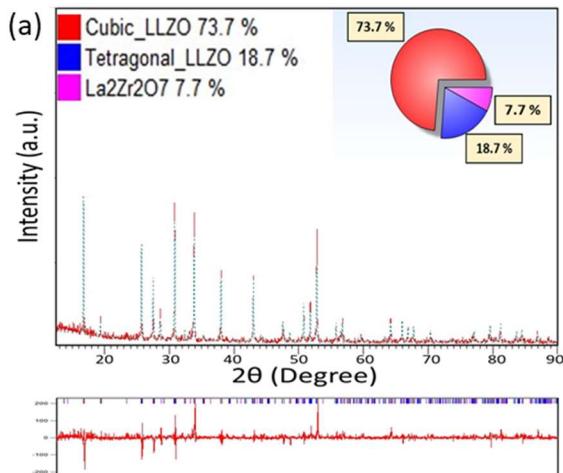


Figure S1: XRD patterns of (a) Al-doped LLZO powders and (b) Al/Ga/Ta-doped LLZO powders after the second ball milling process with different rotation speeds (0, 200, 300, 400, and 500 rpm).



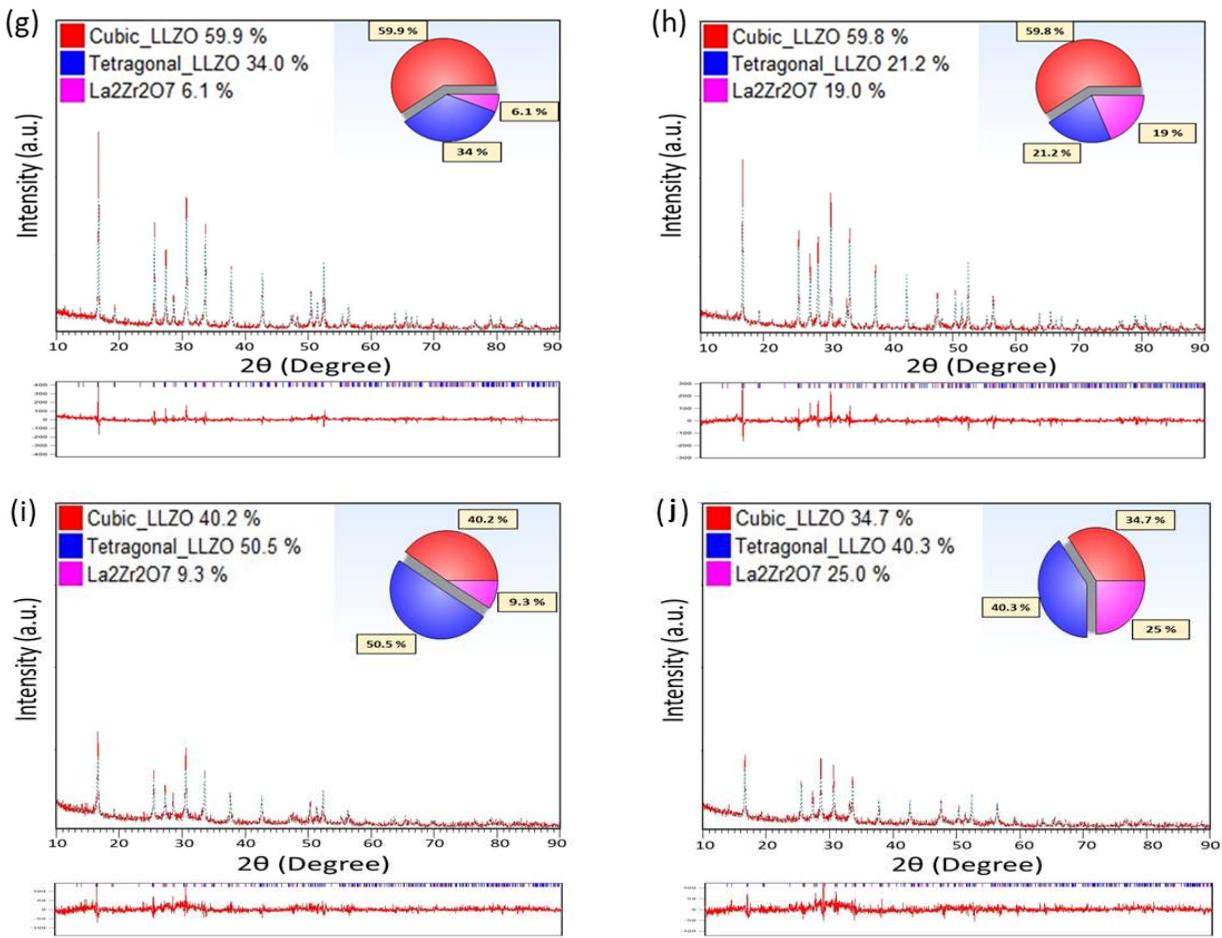


Figure S2: XRD Rietveld refinement results of Al-doped LLZO and AGT-doped LLZO powders prepared with Li content of 6.9 mol after the second ball milling process with different rotation speeds (0, 200, 300, 400 and 500 rpm): (a) Al0, (b) AGT0, (c) Al200, (d) AGT200, (e) Al300, (f) AGT300, (g) Al400, (h) AGT400, (i) Al500, and (j) AGT500.

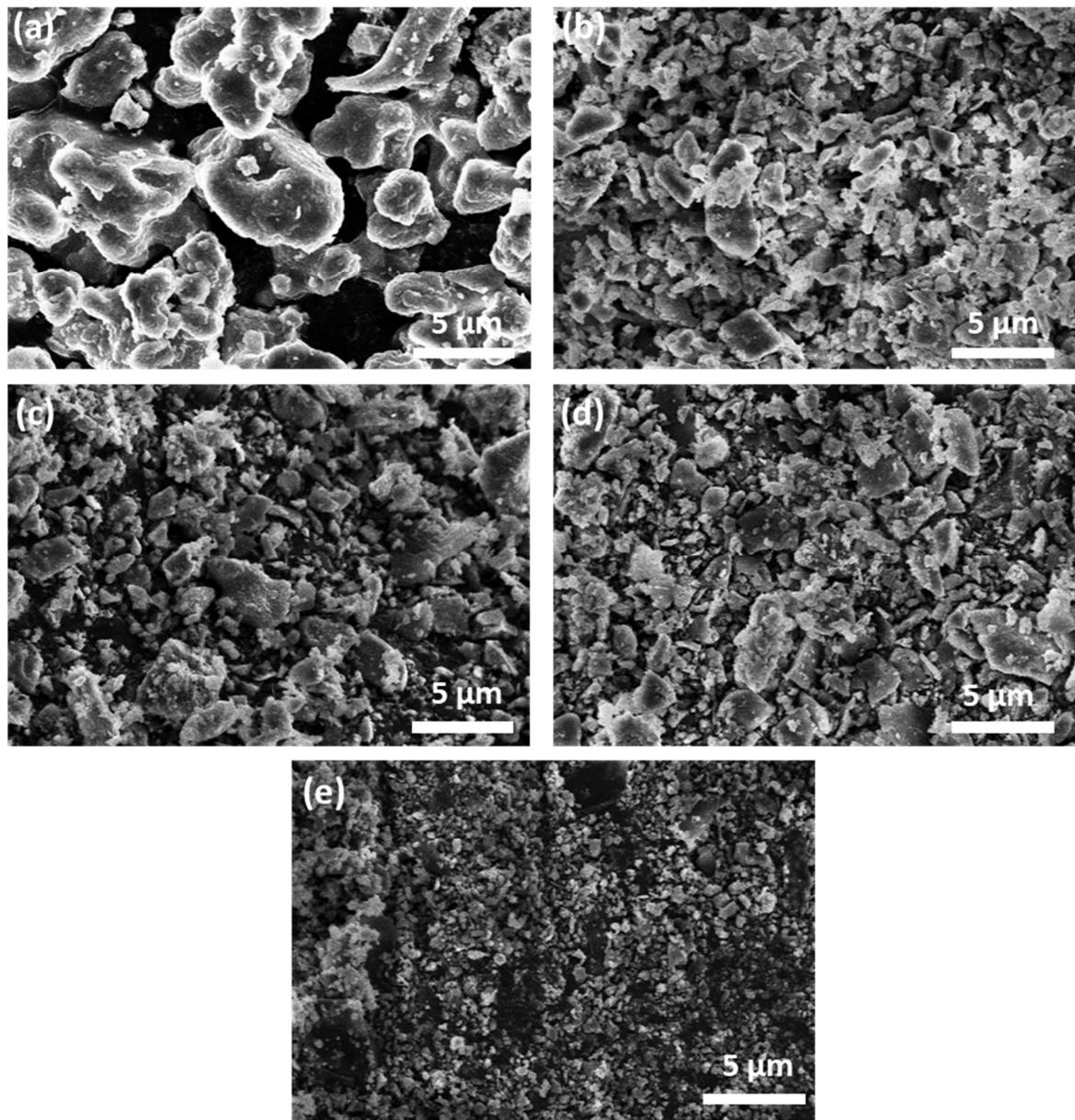


Figure S3: SEM images of the Al/Ga/Ta-doped LLZO powders after the second ball milling process at (a) 0 rpm, (b) 200 rpm, (c) 300 rpm, (d) 400 rpm, and (e) 500 rpm for 2 h.

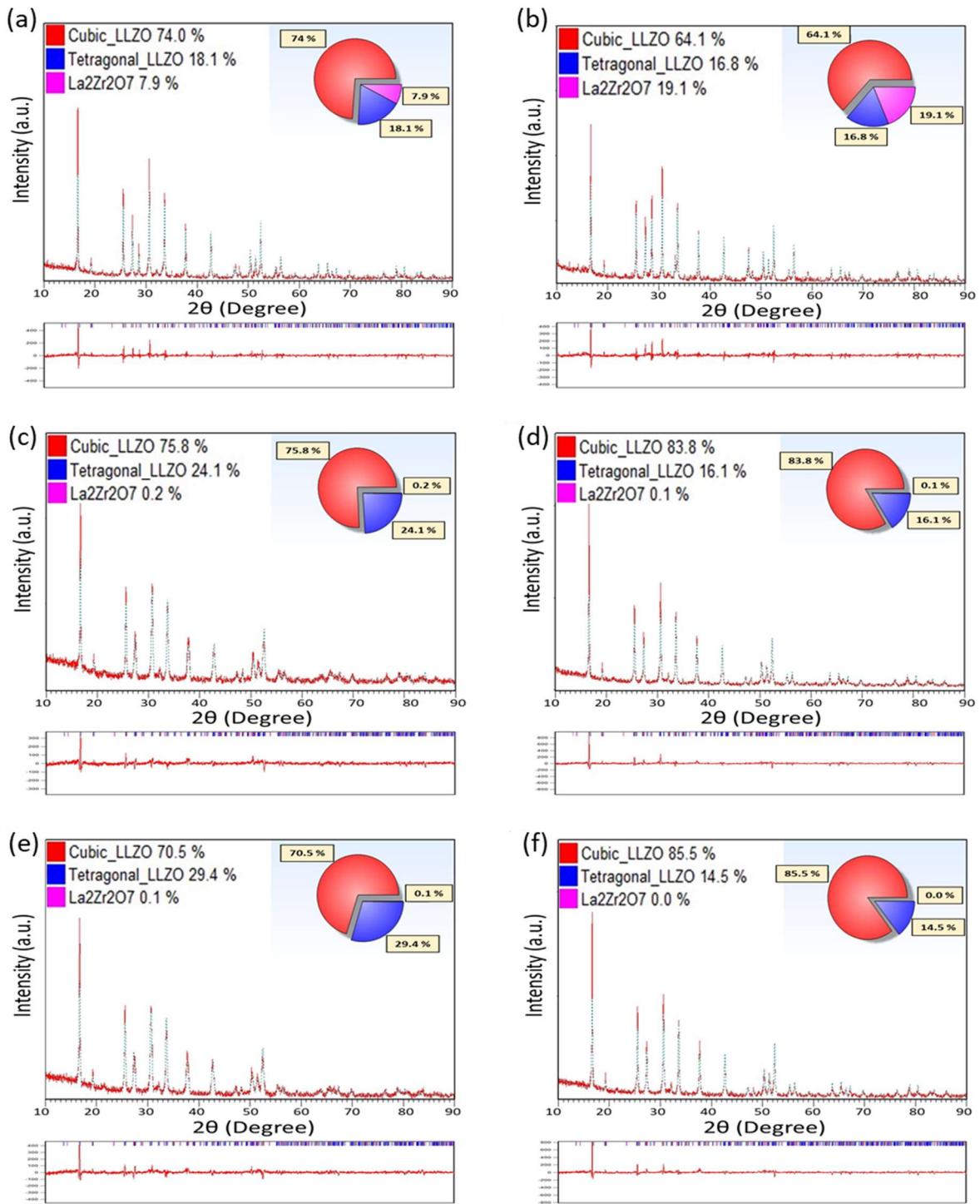


Figure S4: XRD Rietveld refinement results of powder samples after the second ball milling process at 200 rpm for 2 h: (a) Al_6.9, (b) AGT_6.9, (c) Al_7.7, (d) AGT_7.7, (e) Al_8.4, and (f) AGT_8.4.

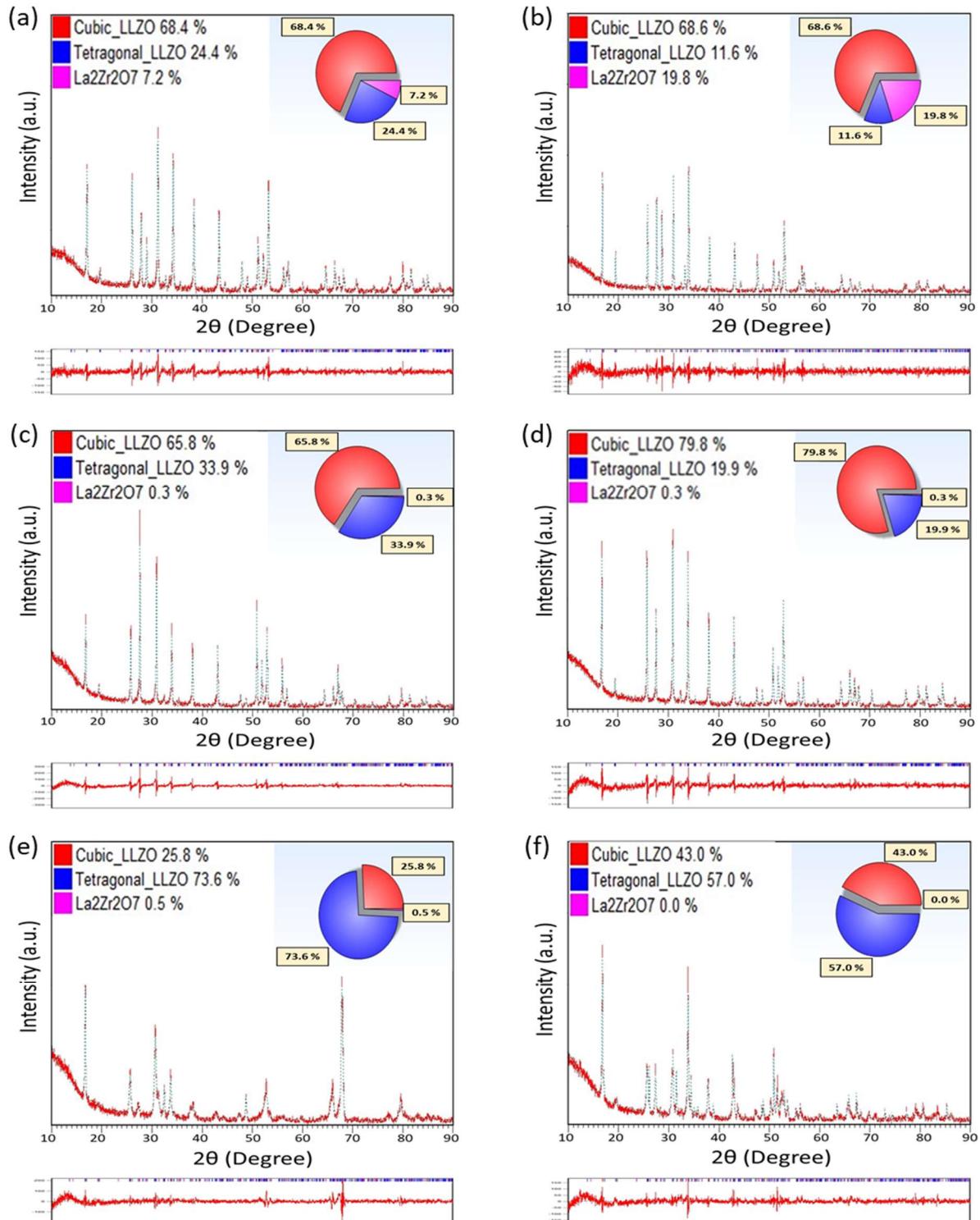


Figure S5: XRD Rietveld refinement results of pellets: (a) Al_6.9, (b) AGT_6.9, (c) Al_7.7, (d) AGT_7.7, (e) Al_8.4, and (f) AGT_8.4.

| | | |
|---------|---------|---------|
| AL_6.9 | AL_7.7 | AL_8.4 |
| | | |
| | | |
| AGT_6.9 | AGT_7.7 | AGT_8.4 |



Figure S6: Digital image of pellets.

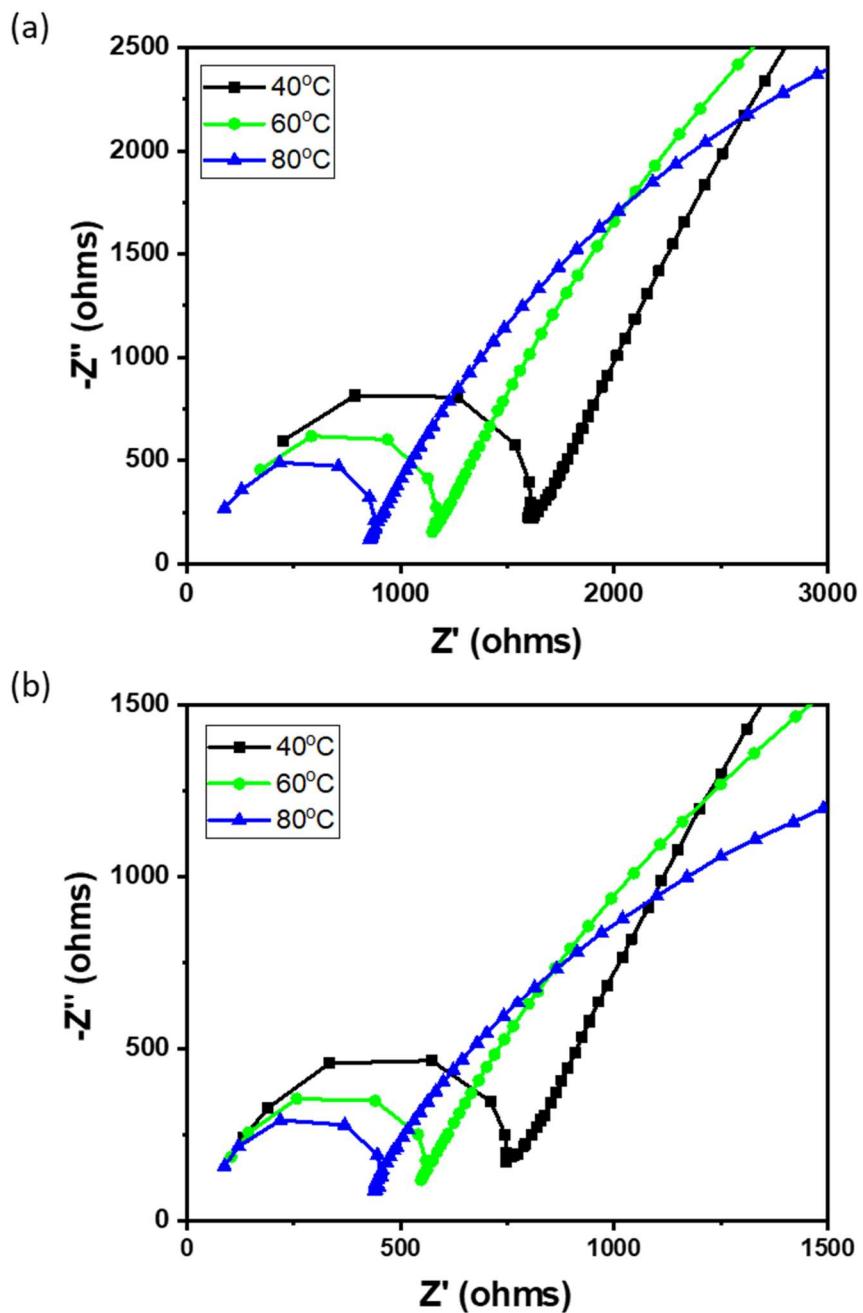


Figure S7: Nyquist plots of (a) Al_{7.7} and (b) AGT_{7.7} samples at 40–80 °C

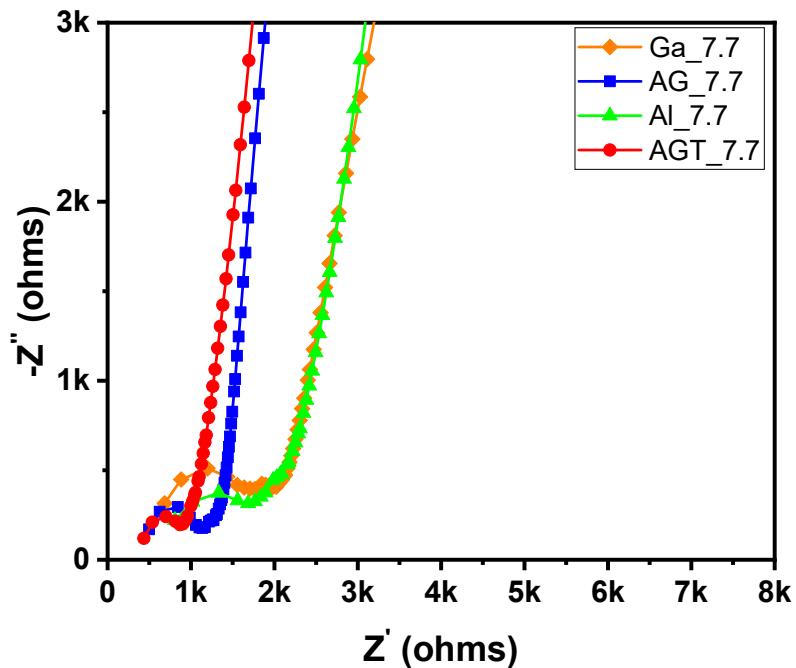


Figure S8: Nyquist plots of Al-doped LLZO, Ga-doped LLZO, Al/Ga-doped LLZO, and Al/Ga/Ta-doped LLZO pellets with Li⁺ concentration of 7.7 mol.

Table S2: Summary of total ionic conductivity at 25 °C of Al-doped LLZO, Ga-doped LLZO, Al/Ga-doped LLZO, and Al/Ga/Ta-doped LLZO pellets with Li⁺ concentration of 7.7 mol.

| Sample | Al_7.7 | Ga_7.7 | AG_7.7 | AGT_7.7 |
|---|--------|--------|--------|---------|
| Ion conductivity (x10 ⁻⁴ S cm ⁻¹) | 1.7 | 2.0 | 3.2 | 3.6 |

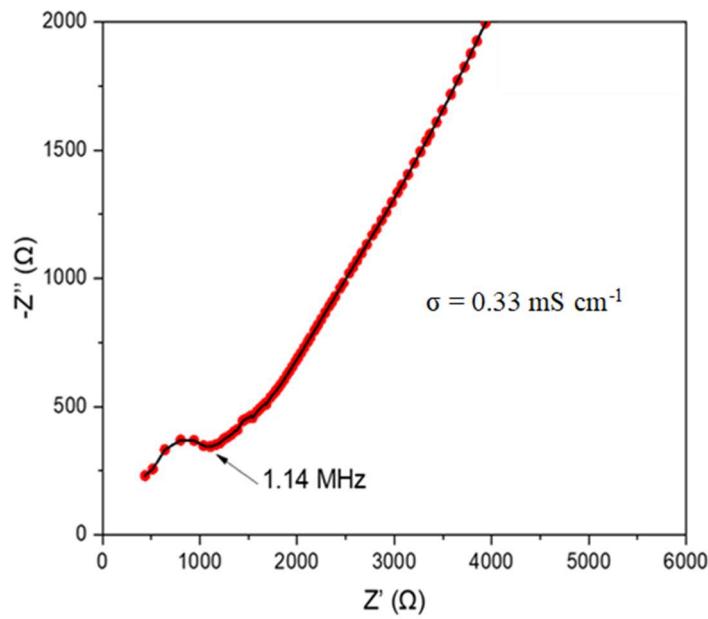


Figure S9: Nyquist plots of Al-doped LLZO prepared with Li^+ concentration of 7.7 mol and sintering time of 24 h.

Table S3: Comparison of LLZO pellets prepared by fast sintering methods in this work and other studies.

| Composition | Sintering method | Sintering temperature (°C) | Sintering time | Ionic conductivity at 25 °C (mS cm ⁻¹) | Reference |
|---|---|----------------------------|----------------|--|-----------|
| $\text{Li}_{6.45}\text{Al}_{0.05}\text{La}_3\text{Zr}_{1.6}\text{Ta}_{0.4}\text{O}_{12}$ | Ultrafast High-temperature Sintering (UHS) with an AC/DC power source | 1500 | 10 s | 0.12 | [36] |
| $\text{Li}_{6.4}\text{La}_3\text{Zr}_{1.4}\text{Ta}_{0.6}\text{O}_{12}$ | Furnace sintering (using Pt crucibles) | 1250 | 40 min | 0.64 | [32] |
| $\text{Li}_{6.5}\text{La}_3\text{Zr}_{1.45}\text{Ta}_{0.55}\text{O}_{12}$ | Sintering with DC power supply and volatile fillers | 1327 | 20 s | 1.09 | [38] |
| $\text{Li}_{6.15}\text{La}_3\text{Zr}_{1.75}\text{Ta}_{0.25}\text{Al}_{0.2}\text{O}_{12}$ | Hot pressing | 1000 | 1 h | 0.4 | [31] |
| $\text{Li}_{6.15}\text{La}_3\text{Zr}_{1.75}\text{Ta}_{0.25}\text{Al}_{0.2}\text{O}_{12}$ | Hot pressing | 1050 | 1 h | 0.37 | [18] |
| $\text{Li}_{6.5}\text{La}_3\text{Zr}_{1.5}\text{Ta}_{0.5}\text{O}_{12}$ | Spark plasma sintering | 1000 | 10 min | 0.69 | [37] |

| | | | | | |
|--|----------------------|------|--------|------|--------------|
| $\text{Li}_{6.25}\text{Al}_{0.25}\text{La}_3\text{Zr}_2\text{O}_{12}$ | Furnace sintering | 1250 | 40 min | 0.17 | This work |
| $\text{Li}_{6.25}\text{Al}_{0.25}\text{La}_3\text{Zr}_2\text{O}_{12}$ | Furnace sintering | 1250 | 24 h | 0.33 | This work |
| $\text{Li}_{6.25}\text{Al}_{0.172}\text{Ga}_{0.072}\text{La}_3\text{Zr}_{1.982}\text{Ta}_{0.018}\text{O}_{12}$ | Furnace sintering | 1250 | 40 min | 0.36 | This work |