



Supplementary Information

Long-Term Performance of Nanomodified Coated Concrete Structures under Hostile Marine Climate Conditions

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Supplementary Information Tables

Table S1. Main components, description, and mixing ratio of the different resins.

Table S2. Density results, size, surface area values and average pore radius of the different nanoparticles.

Supplementary Information Figures

Figure S1. Coating methodology of concrete: spatula printing; paintbrush impregnation; paintroller impregnation and dip coating.

Figure S2. HRSEM micrographs (a) and contact angle measurements (b) of the selected nanoparticles.

Figure S3. ATR-FTIR spectra of the different nanoparticles.

Figure S4. Optimization of the NPs incorporation into the Part B (hardener) of the coating.

Figure S5. Visual appearance of the concretes coated with the nanomodified epoxy resins.

Figure S6. Contact angle results of the different coatings before and after the weathering test.

Figure S7. Optical loop results of the different coatings before and after the weathering test.

Figure S8. ATR-FTIR spectra of the S10-1 production (a) and the effect of nanoparticles incorporation on the curing reaction of the NPs-S10-1 before the weathering test (b).

Figure S9. TGA profiles of the different NPs-S10-1 composites under nitrogen (a) and air (b) atmospheres before and after the weathering test.

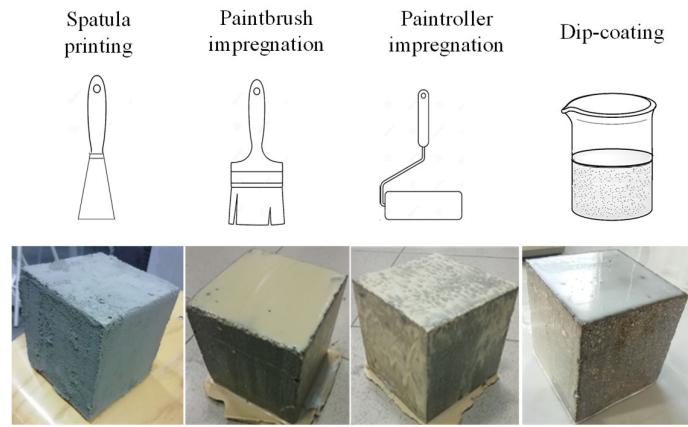
Supplementary Information Tables

Table S1

	Principal Component	Description	Mixing ratio (wt.%)
	Bisphenol-A diglycidyl ether resin (60%)	Part A-resin	
SE	Proprietary mixture of primary amines (100%)	Part B-hardener	1 A: 2.4 B: 14 C
	Cement based	Part C-filler	
S	Bisphenol-A epichlorohydrin (75%)	Part A-resin	3 A: 1 B
	Amine-based components (45%)	Part B-hardener	
	Bisphenol-A diglycidyl ether resin (75%)	Part A-resin	3 A: 1 B
	Epoxy Amine Adduct (40%)/Benzyl alcohol (30%)	Part B-hardener	
M	Calcium dihydroxide (50%)/Ethyleneglycol (50%)	Part A-resin	1.5 A: 3.5 B
	Polymethylene polyphenyl polyisocyanate (90%)	Part B-hardener	
	Calcium dihydroxide (50%)/Ethyleneglycol (30%)	Part A-resin	2.2 A: 2.8 B
	Polymethylene polyphenyl polyisocyanate (80%)	Part B-hardener	

Table S2

	Density (g·cm ⁻³)	Size (nm)	S _{BET} (m ² ·g ⁻¹)	Average pore radius (nm)
AC	1.1±0.0006	101.1	954.8	1.5
SMNC	1.7±0.0002	< 20 μm	11.8	11.9
SiO ₂	2.7±0.0003	5-15	532.3	1.7
ZnO	6.1±0.0002	91.8	5.4	9.0

Supplementary Information Figures**Figure S1.**

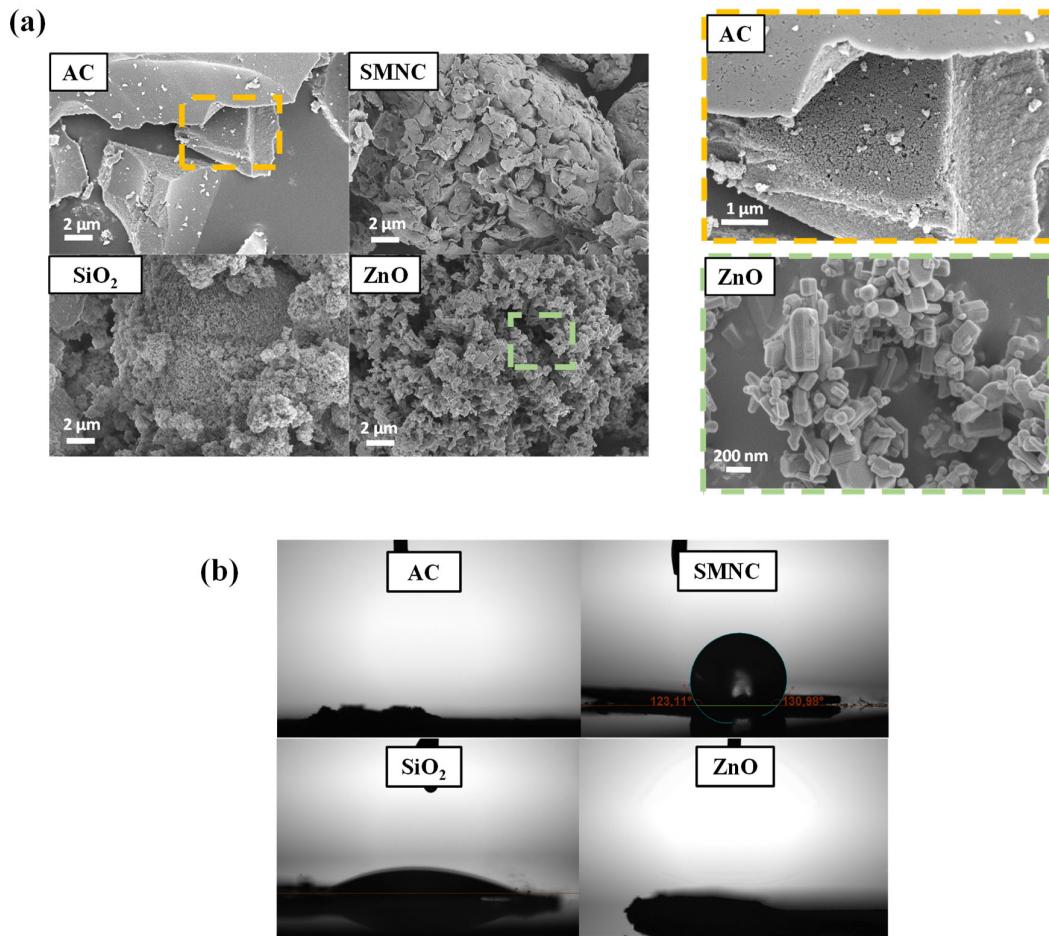


Figure S2.

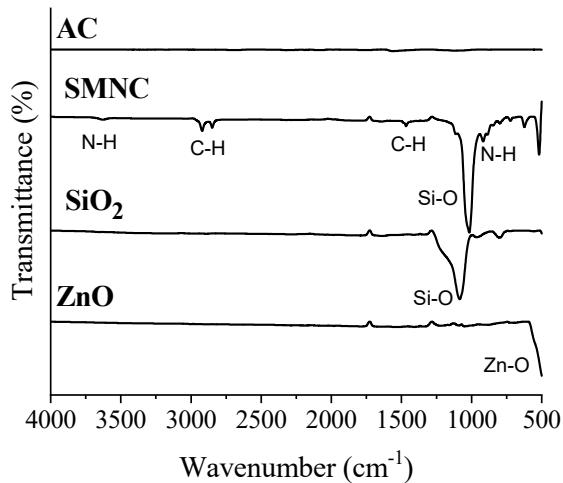


Figure S3.

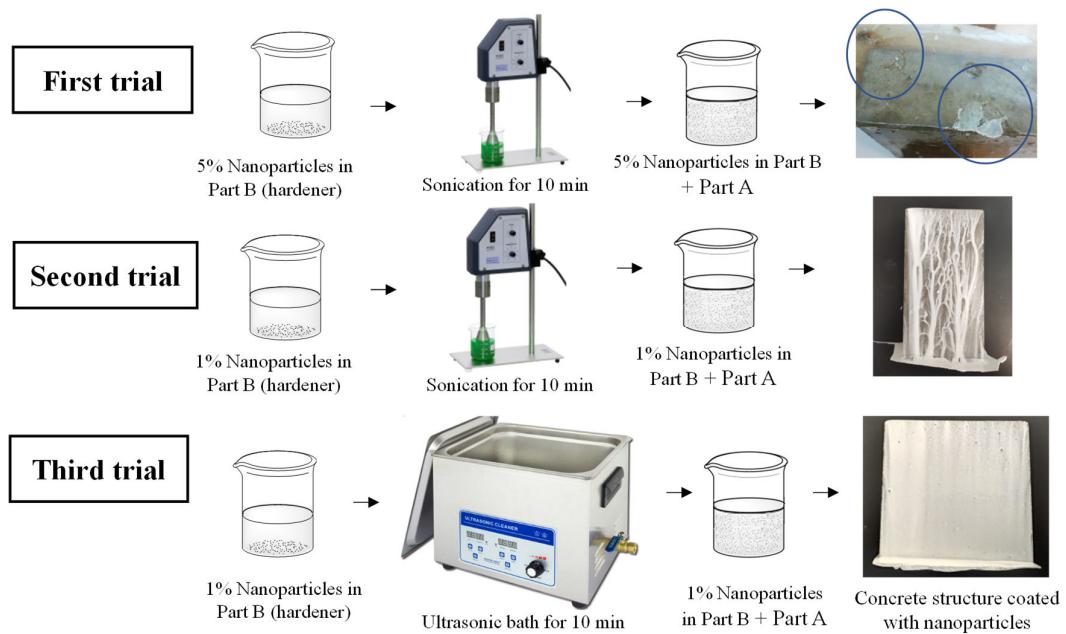


Figure S4.

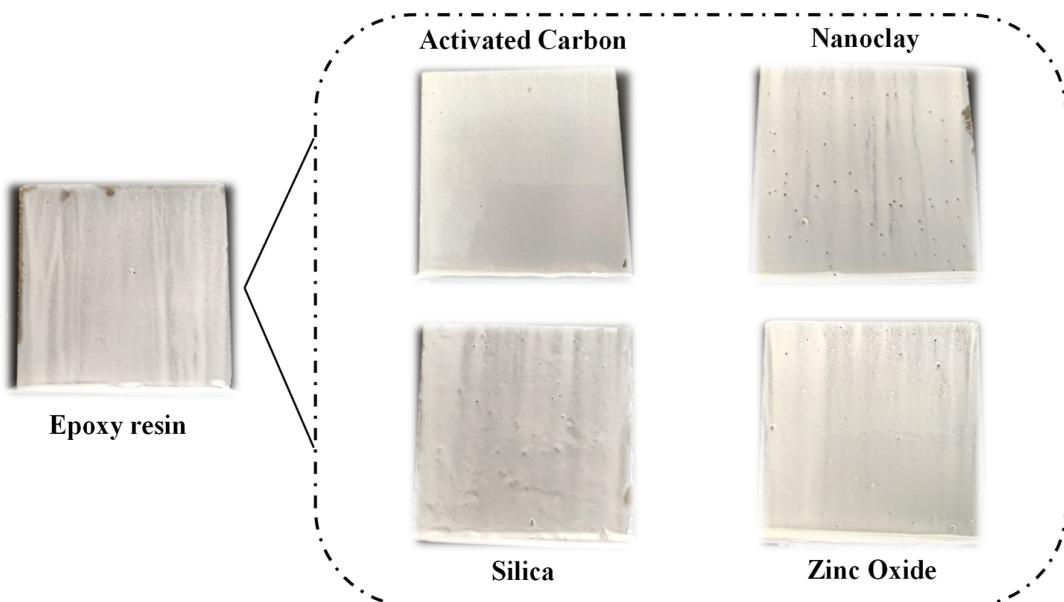
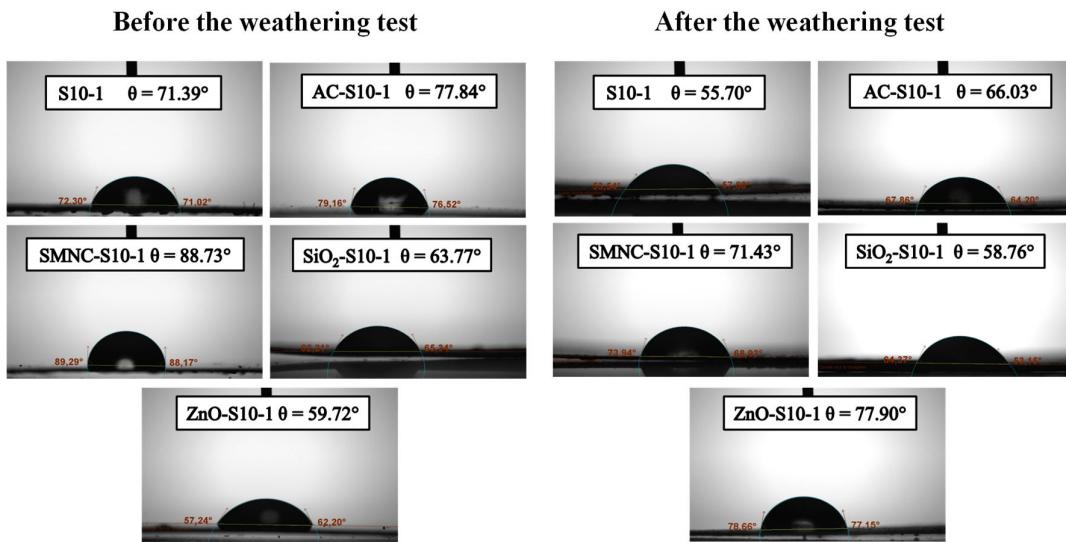
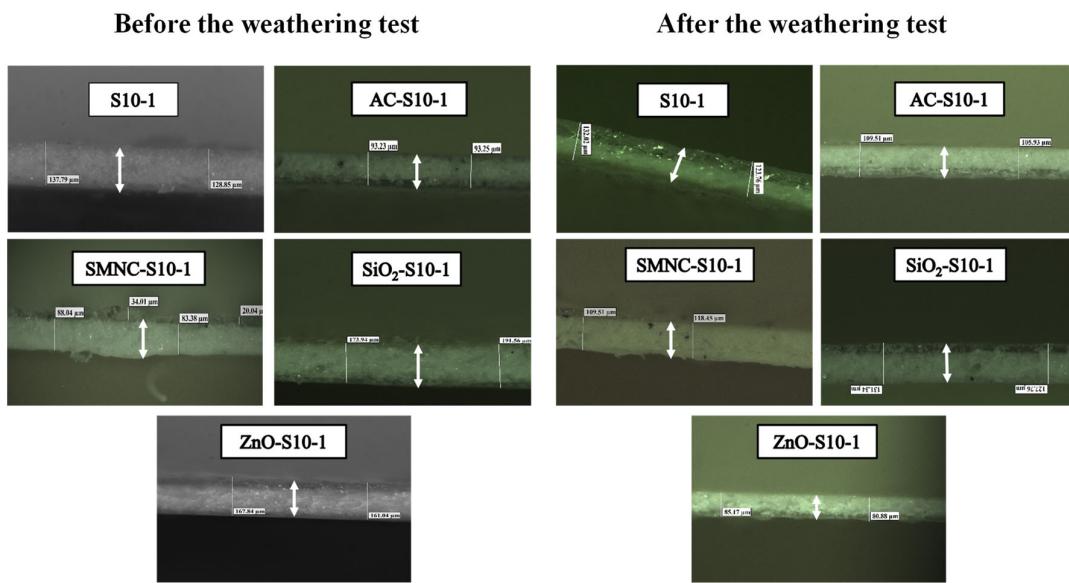


Figure S5.

**Figure S6.****Figure S7.**

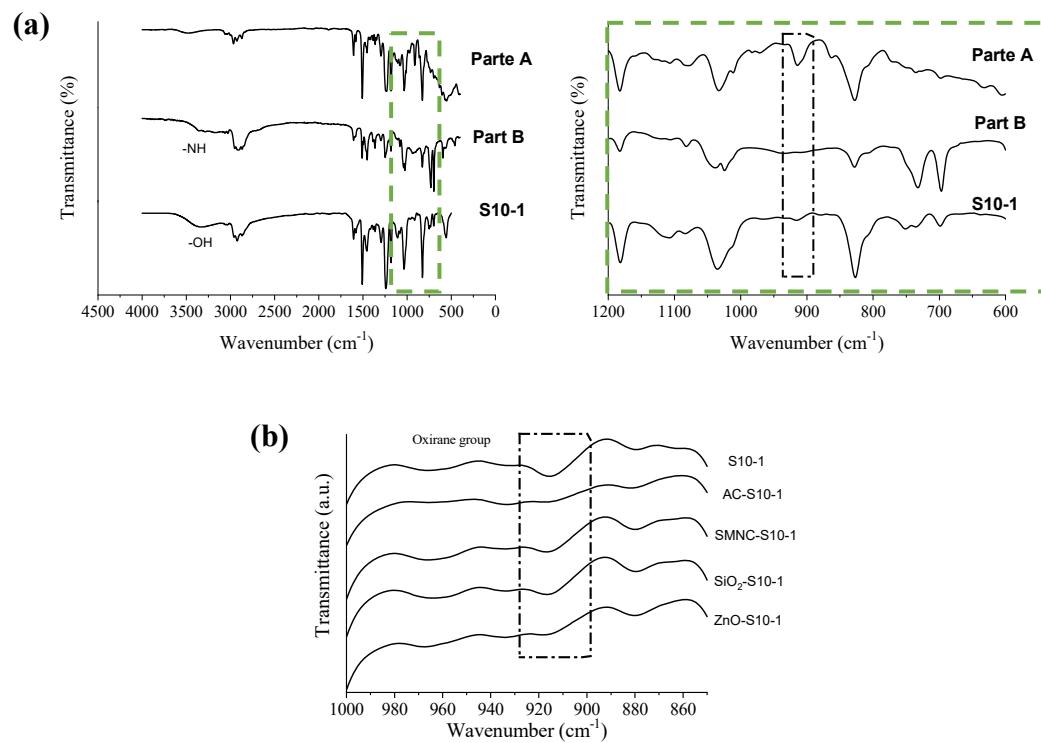


Figure S8.

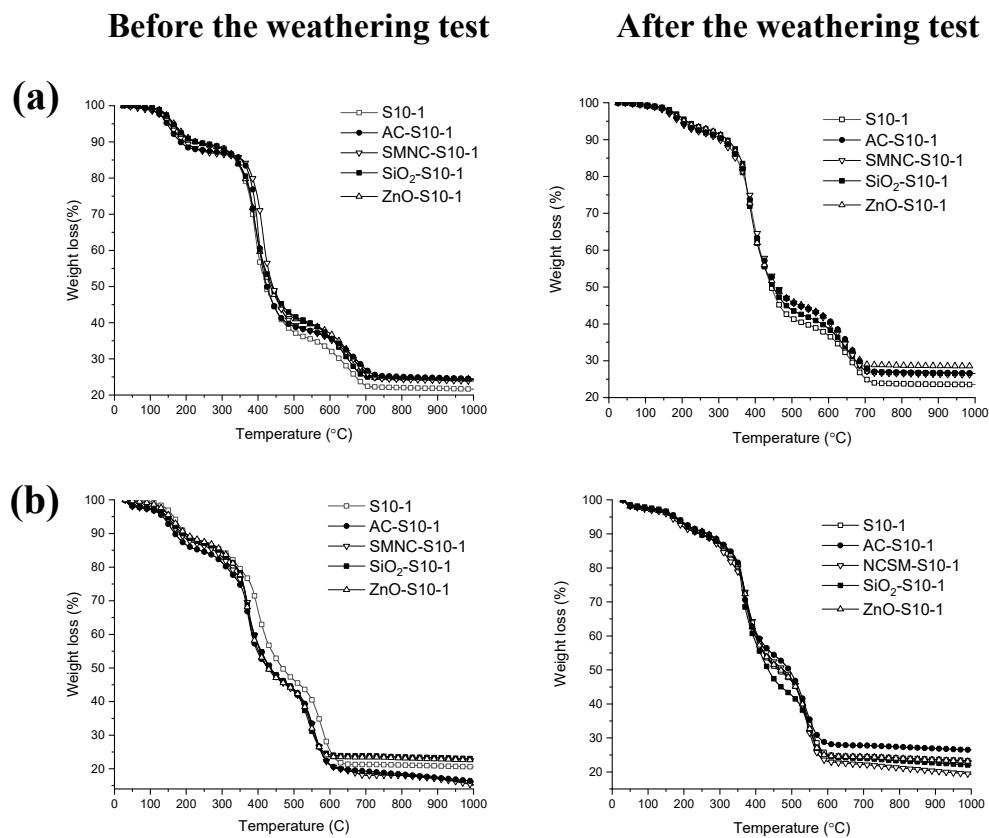


Figure S9.