

Supplementary Materials

Phase Change Ge-Rich Ge–Sb–Te/Sb₂Te₃ Core-Shell Nanowires by Metal Organic Chemical Vapor Deposition

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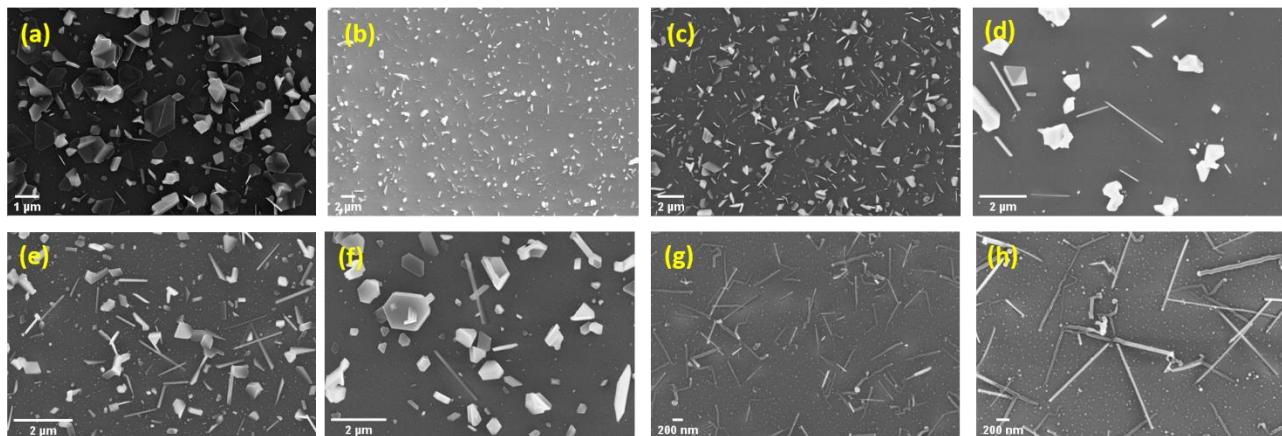


Figure S1. Plan view SEM images on MOCVD growth of Ge–Sb–Te alloy with 10 nm Au NP on SiO₂/Si substrates with the growth parameters mentioned in Table S1, respectively.

Table S1. Growth parameters corresponding to Figure S1.

Figure S1	Growth Parameters		Temperature (°C)	Pressure (mbar)	Time (min)	TDMAGE (Partial Pressure) (mbar)	SbCl ₃ (Partial Pressure) (mbar)	DSMTe (Partial Pressure) (mbar)
	Temperature (°C)	Pressure (mbar)						
(a)	325	100	120	3.91 × 10 ⁻³		6.04 × 10 ⁻³		8.81 × 10 ⁻³
(b)	370	100	120	7.83 × 10 ⁻³		2.42 × 10 ⁻³		3.52 × 10 ⁻³
(c)	400	50	120	2.94 × 10 ⁻³		2.42 × 10 ⁻³		3.52 × 10 ⁻³
(d)	400	50	120	2.94 × 10 ⁻³		1.21 × 10 ⁻³		8.81 × 10 ⁻³
(e)	375	100	120	1.17 × 10 ⁻³		1.81 × 10 ⁻³		2.64 × 10 ⁻³
(f)	380	100	120	3.91 × 10 ⁻³		1.51 × 10 ⁻³		2.11 × 10 ⁻³
(g)	380	300	120	4.77 × 10 ⁻³		1.38 × 10 ⁻³		5.37 × 10 ⁻³
(h)	380	300	180	4.77 × 10 ⁻³		1.38 × 10 ⁻³		5.37 × 10 ⁻³

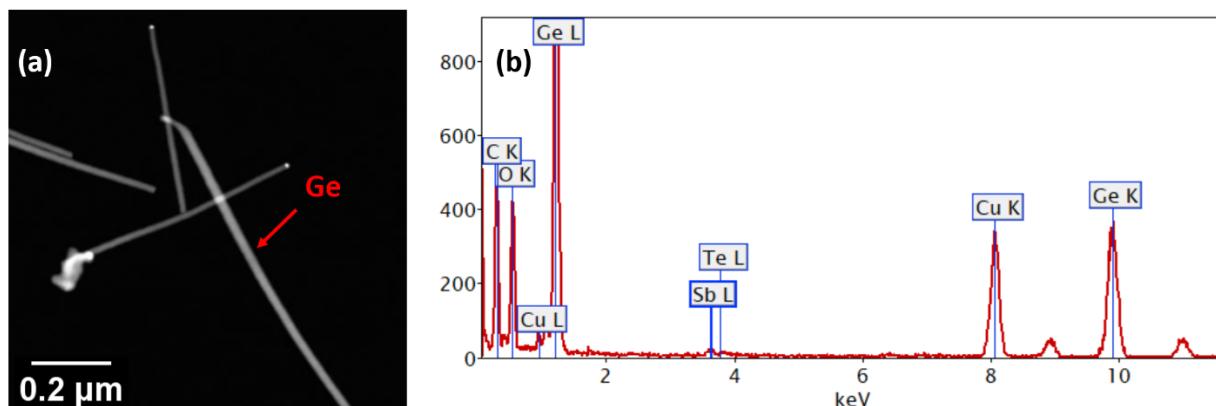


Figure S2. (a) STEM image of as grown Ge-Sb-Te with 10 nm Au NP on SiO₂/Si substrates at T = 400 °C, P = 50 mbar, t = 120 min, TDMAGe partial pressure = 2.94×10^{-3} mbar, SbCl₃ partial pressure = 2.42×10^{-3} mbar, DSMTe partial pressure = 3.52×10^{-3} mbar, (b) the composition of the NWs resulted to be mainly that of Ge, as indicated by the EDX spectrum.

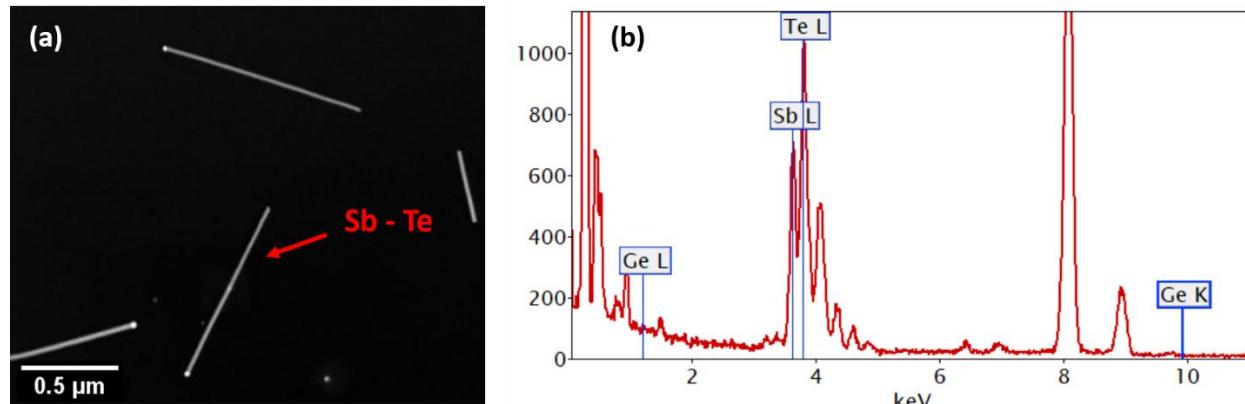


Figure S3. (a) STEM-EDX images showing the presence of NWs with 10 nm Au NP on SiO₂/Si substrates at T = 380 °C, P = 300 mbar, t = 180 min, TDMAGe partial pressure = 4.77×10^{-3} mbar, SbCl₃ partial pressure = 1.38×10^{-3} mbar, DSMTe partial pressure = 5.37×10^{-3} mbar; (b) the composition of the NWs resulted to be mainly that of Sb₂Te₃, as indicated by the EDX spectrum.

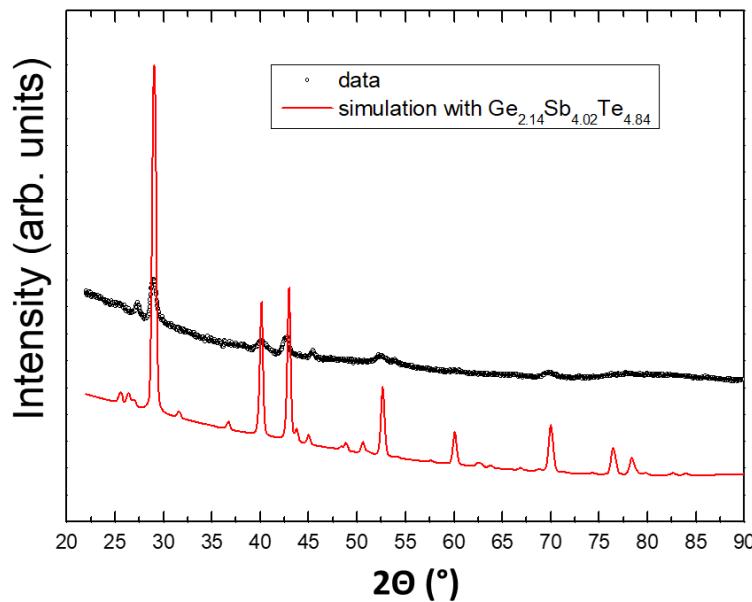


Figure S4. XRD analysis of NWs with 10 nm Au NP on SiO_2/Si substrates at $T = 380$ $^{\circ}\text{C}$, $P = 300$ mbar, $t = 180$ min, TDMAGE partial pressure = 4.77×10^{-3} mbar, SbCl_3 partial pressure = 1.38×10^{-3} mbar, DSMTTe partial pressure = 5.37×10^{-3} mbar.

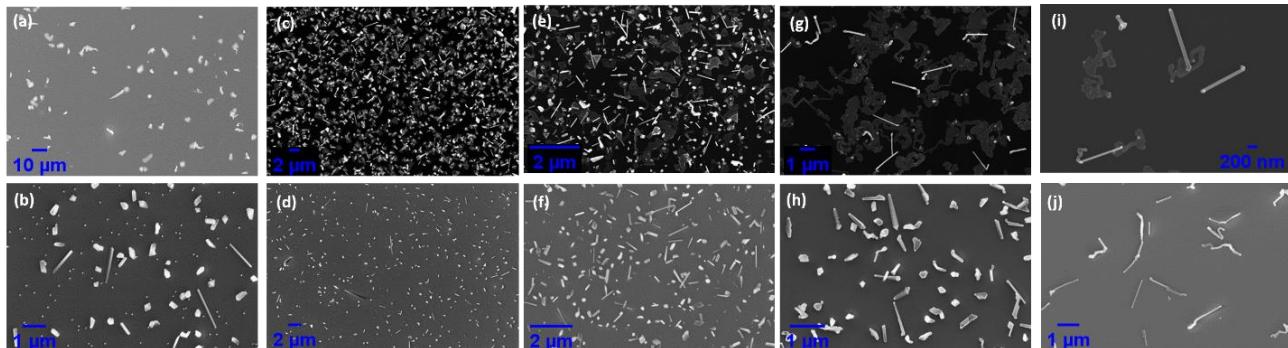


Figure S5. Plan view SEM images on MOCVD growth of Ge–Sb–Te nanowires with 50 nm Au NP on $\text{Si}(100)$ and SiO_2/Si substrates at $T = 400$ $^{\circ}\text{C}$, $P = 50$ mbar, $t = 60$ min, TDMAGE partial pressure = 3.35×10^{-3} mbar, (a,b) SbCl_3 partial pressure = 2.07×10^{-3} mbar, DiPTe partial pressure = 7.07×10^{-3} mbar, (c,d) SbCl_3 partial pressure = 1.04×10^{-3} mbar, DiPTe partial pressure = 7.07×10^{-3} mbar, (e,f) SbCl_3 partial pressure = 3.45×10^{-4} mbar, DiPTe partial pressure = 7.07×10^{-3} mbar, (g,h) SbCl_3 partial pressure = 1.73×10^{-4} mbar, DiPTe partial pressure = 8.58×10^{-3} mbar, (i,j) SbCl_3 partial pressure = 5.18×10^{-5} mbar, DiPTe partial pressure = 8.58×10^{-3} mbar, respectively.

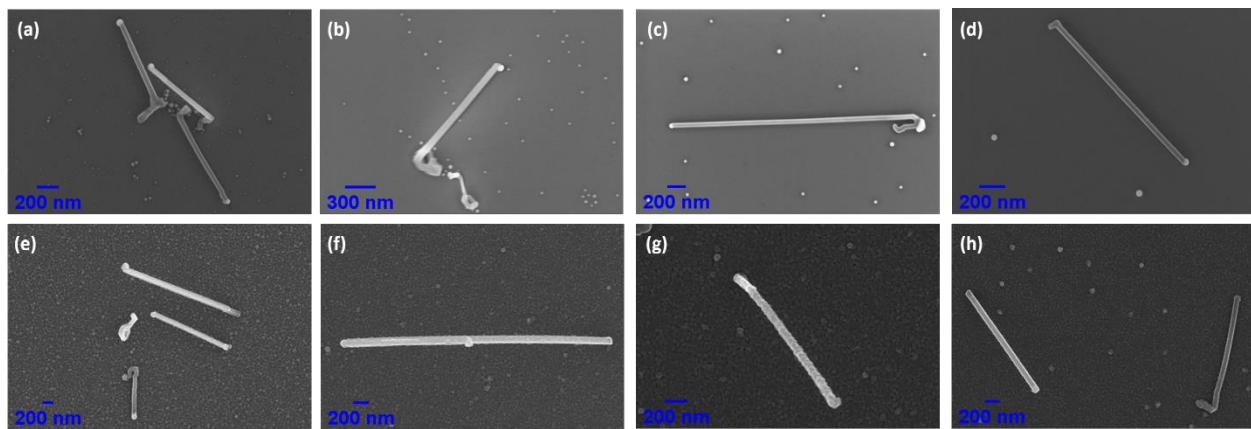


Figure S6. Plan view SEM images on MOCVD growth of (a–d) Ge-rich Ge–Sb–Te core nanowires, and (e–h) Ge-rich Ge–Sb–Te/Sb₂Te₃ core-shell NWs with 10, 20, 30 and 50 nm Au NPs on SiO₂/Si substrate, respectively.

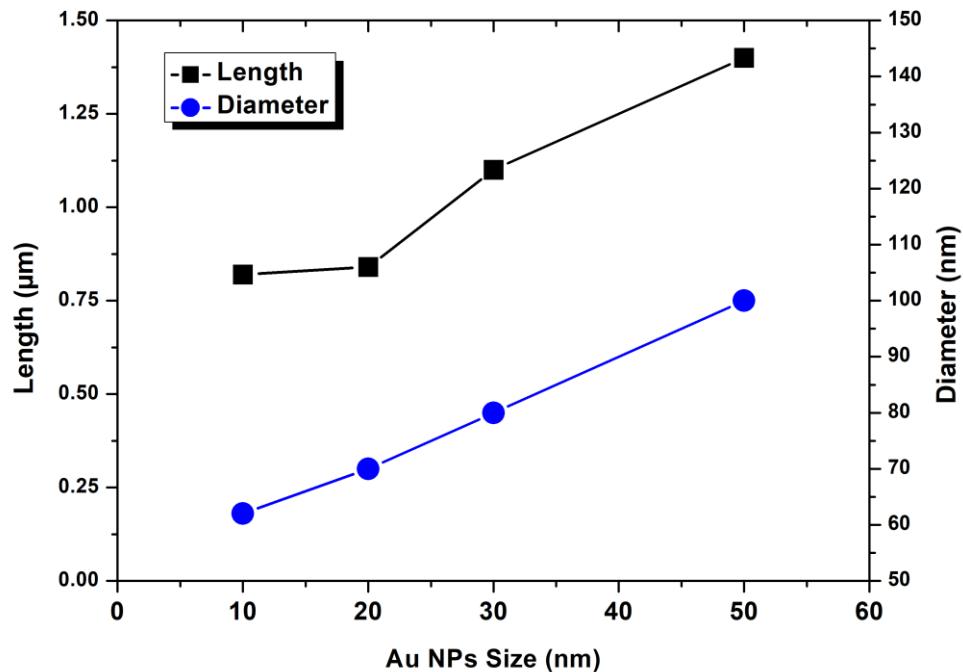


Figure S7. Statistical plot of the average length and diameter distribution of Ge-rich Ge–Sb–Te core nanowires on SiO₂/Si with 10, 20, 30 and 50 nm Au NPs.

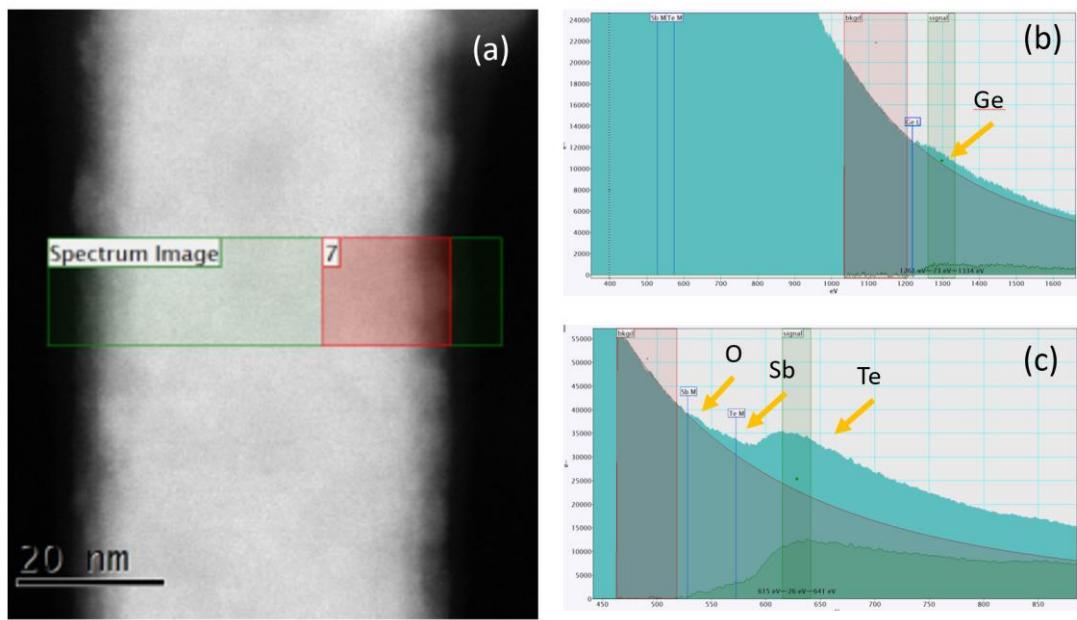


Figure S8. STEM image of a Ge-rich Ge-Sb-Te core nanowire portion (a) and its corresponding EELS spectra for Ge L-edge (b) and Sb-Te M-edge (c).

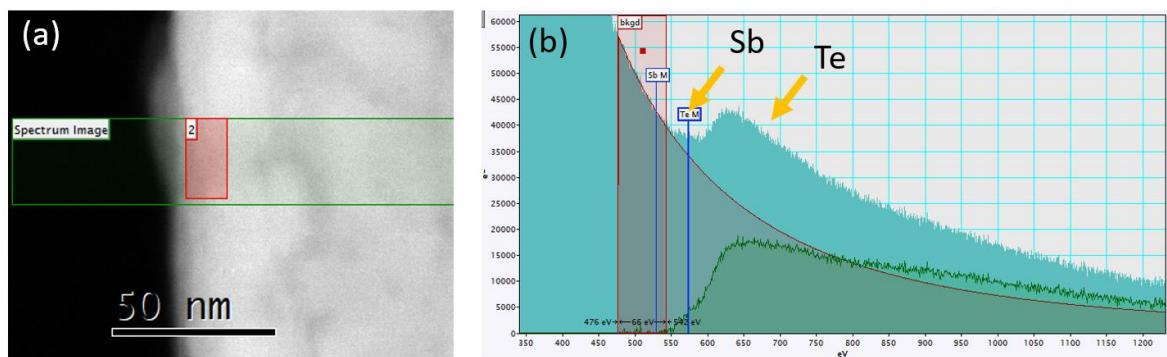


Figure S9. STEM image of a Ge-rich Ge-Sb-Te/Sb₂Te₃ core-shell nanowire portion (a) and its corresponding EELS spectrum (b).