

Supplementary Materials:

Subtractive Low-Temperature Preparation Route for Porous SiO₂ Used for the Catalyst-Assisted Growth of ZnO Field Emitters

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Synthesis of Porous SiO₂ on Free-Standing Membranes

For the synthesis of the porous SiO₂ film on a free-standing membrane, first a SiN_y membrane substrate was fabricated from a commercially bought Si wafer that is covered on both sides with LPCVD SiN_y. Second, the free-standing SiN_y membrane was coated by PECVD with a layer of SiO₂, followed by a layer of SiO_xN_y. Third, the SiO_xN_y/SiO₂/SiN_y membrane is etched for 90 min in heated H₃PO₄, which leads to the generation of a porous SiO₂ layer. Thereby, the effective RI is reduced from 1.474 (SiO_xN_y) to 1.290 (porous SiO₂).

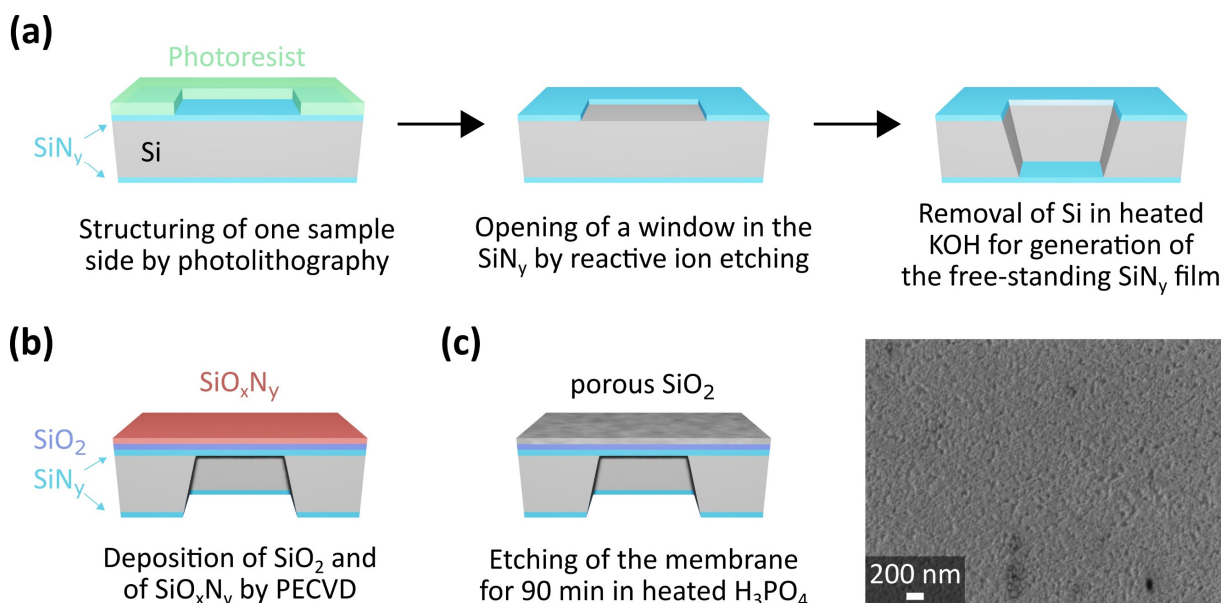


Figure S1: Synthesis steps for the porous SiO₂ on a free-standing membrane. **(a)** The SiN_y membrane was fabricated from a Si wafer with LPCVD SiN_y on both sides. After a mask was defined on one side of the sample by photolithography, a window was opened in the SiN_y film by reactive ion etching. Then, the heated KOH (30 %, 80 °C) was used to remove the Si substrate, which led to the generation of a free-standing SiN_y film. **(b)** SiO₂ and SiO_xN_y were successively deposited by PECVD without a vacuum break. **(c)** A porous SiO₂ layer was generated on the surface of the membrane by wet etching in heated H₃PO₄. The SEM image of the porous layer on a membrane was taken with the Crossbeam 550 by Zeiss.