

# Supplementary Materials

## Ammonium Ion Enhanced $V_2O_5$ - $WO_3$ /TiO<sub>2</sub> Catalysts for Selective Catalytic Reduction with Ammonia

Min Seong Lee <sup>1,2,†</sup>, Sun-I Kim <sup>1,†</sup>, Bora Jeong <sup>1</sup>, Jin-Woo Park <sup>2,3</sup>, Taehyo Kim <sup>1</sup>, Jung Woo Lee <sup>2</sup>, Gibum Kwon <sup>4,\*</sup> and Duck Hyun Lee <sup>1,\*</sup>

<sup>1</sup> Green Materials & Processes R&D Group, Korea Institute of Industrial Technology, Ulsan, 44413, Korea

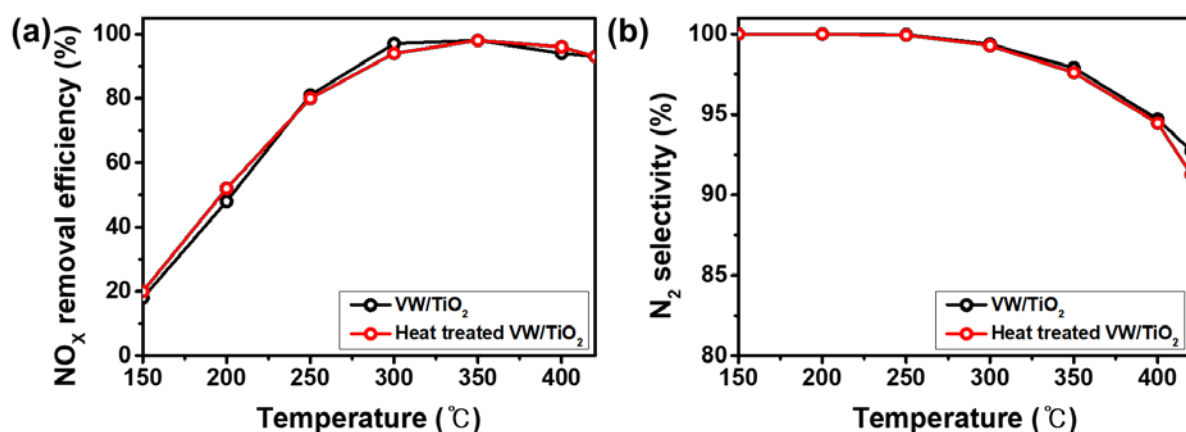
<sup>2</sup> Department of Materials Science & Engineering, Pusan National University, Busan 46241, Korea

<sup>3</sup> NANO. CO., Ltd., Sanju 37257, Korea

<sup>4</sup> Department of Mechanical Engineering, University of Kansas, Lawrence, Kansas 66045, USA

\* Correspondence to: dulee@kitech.re.kr (D.H.L.), gbkwon@ku.edu (G.K.)

† Both authors contributed equally to this work.



**Figure S1.** NO<sub>x</sub> removal efficiency (a) and N<sub>2</sub> selectivity (b) of V<sub>2</sub>O<sub>5</sub>–WO<sub>3</sub>/TiO<sub>2</sub> (black line) and heat-treated V<sub>2</sub>O<sub>5</sub>–WO<sub>3</sub>/TiO<sub>2</sub> without the silane coating process (red line). Reaction conditions: [NO] = 300 ppm, [NH<sub>3</sub>] = 300 ppm, [SO<sub>2</sub>] = 600 ppm, [O<sub>2</sub>] = 5 vol.%, and GHSV = 60,000 h<sup>-1</sup>. There was no significant differences in the NO<sub>x</sub> removal efficiency and N<sub>2</sub> selectivity between V<sub>2</sub>O<sub>5</sub>–WO<sub>3</sub>/TiO<sub>2</sub> and heat-treated V<sub>2</sub>O<sub>5</sub>–WO<sub>3</sub>/TiO<sub>2</sub> without the silane coating process in the temperature range of 150–420 °C. These results demonstrate that silane coating is a key process in preparing ammonium ion-enhanced V<sub>2</sub>O<sub>5</sub>–WO<sub>3</sub>/TiO<sub>2</sub> catalysts.

**Table S1.** Atomic percent of elements obtained from the XPS spectra of the heat-treated VW/TiO<sub>2</sub> catalyst without silane coating process.

Sample	Elemental Composition (at. %)								
	N	O	Si	F	C	S	V	W	Ti
VW/TiO <sub>2</sub>	0.40	52.47	-	-	18.28	0.53	1.55	1.82	24.95
Heat-treated VW/TiO <sub>2</sub> (without silane coating)	0.27	55.27	-	-	19.79	0.36	1.29	1.55	21.47

**Table S2.** X-ray fluorescence analysis of the commercial plate-type monoliths.

Sample	Chemical Composition (wt. %)					
	TiO <sub>2</sub>	V <sub>2</sub> O <sub>5</sub>	WO <sub>3</sub>	MoO <sub>3</sub>	Al <sub>2</sub> O <sub>3</sub>	CaO
Commercial plate-type monoliths	91.08	1.88	0.46	2.15	2.04	1.41