

Supporting Information

Protein Crystallization in a Microfluidic Contactor with Nafion®117 Membranes

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NaCl transport across Nafion®

When a cation-exchange membrane (as Nafion®) contacts a pure water solution on one side and a salt solution on the other side, water will move from the water compartment to the salt solution compartment until the osmotic pressure is equilibrated. However, due to the high osmotic pressure difference and the absence of a cation in the water compartment to be exchanged with Na^+ , a leak of NaCl is expected (electrolyte leakage)^[1].

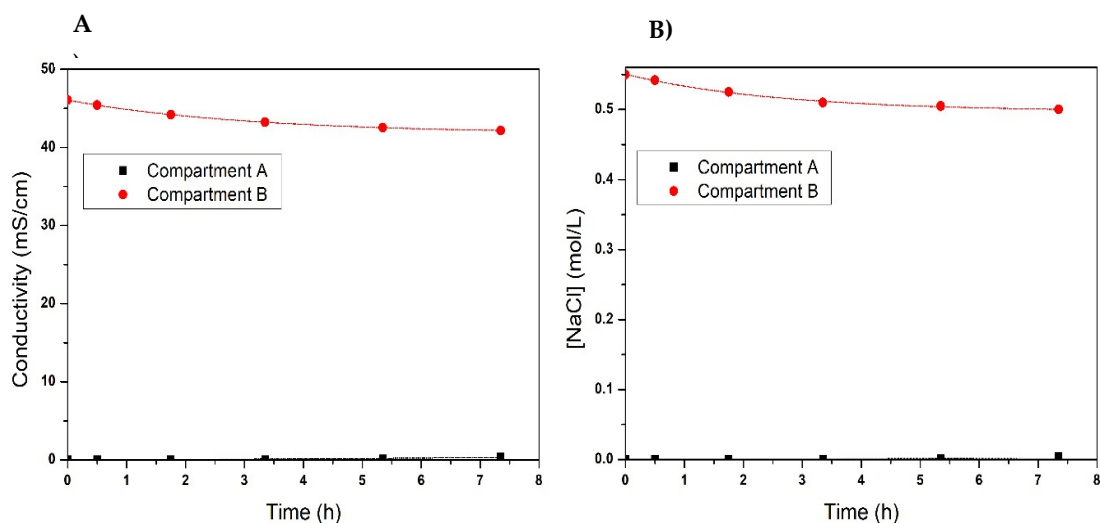


Figure S1 (A) Conductivity over time in the diffusion cell; (B): NaCl concentration over time in compartment A and B of the diffusion cell

In order to assess the entity of the leak, conductivity of the solutions in the compartment A and B of the diffusion cell in Figure 3a of the main text was followed over time (Figure S1.A). By means of equipment calibration, the conductivity values were converted into NaCl concentration (Figure S1.B).

Mass transfer coefficient of NaCl

From the difference between NaCl concentration in compartment A and B the driving force over time was calculated and represented in Figure S2.

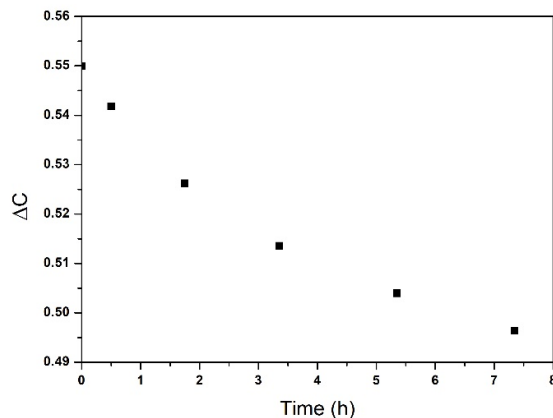


Figure S2 Driving force versus time

The variation of driving force over the time interval of measurement has been calculated to be 0.02M (4% of the average driving force). For this reason, it was considered constant for the calculations of water mass transfer coefficient.

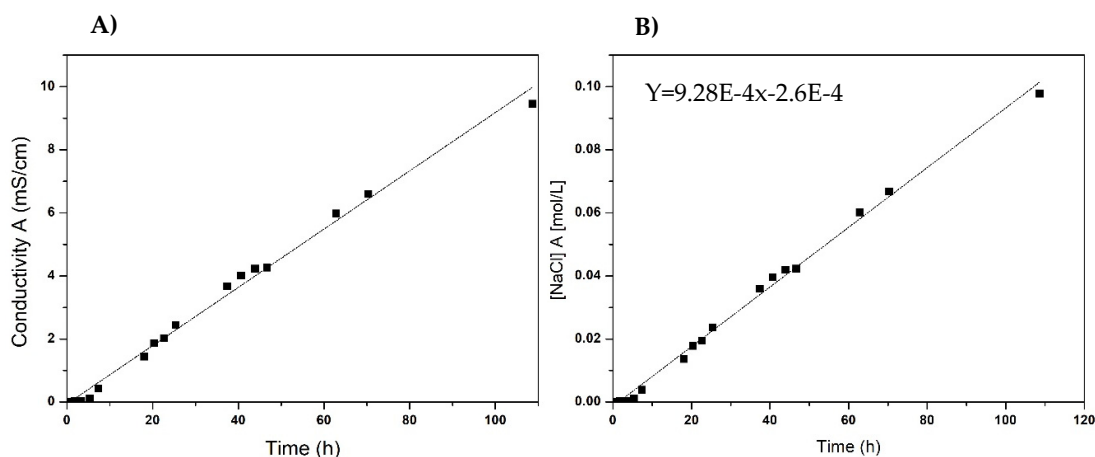


Figure S3 (A) Conductivity over time in compartment A; (B) NaCl concentration over time in compartment A

In Figure S3 the change of conductivity (A) and NaCl concentration (B) in compartment A over time is displayed. The change of concentration is due to both, increased concentration of NaCl in compartment A and decreased water volume due to its transport to compartment B. Therefore, the flux ($9.28 \times 10^{-4} \text{ mol/L.h}$) calculated by fitting this curve can be considered apparent.

The real amount of NaCl crossing the membrane has been calculated by multiplying the [NaCl] over time by the corresponding volume of the compartment over time and shown in Figure S4.

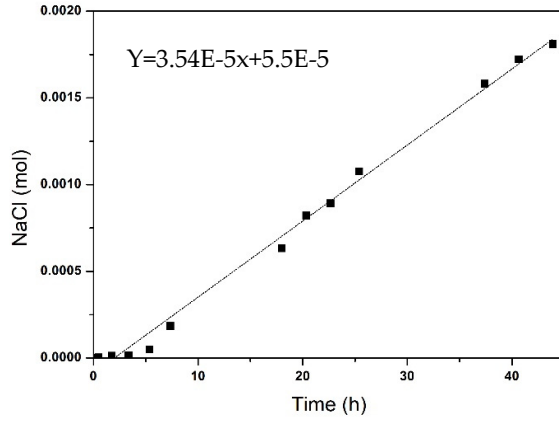


Figure S4 Amount of NaCl crossing the membrane over time

From Figure S4, by dividing the slope of the curve by the area of the membrane (A), the molar flux of NaCl (J_{NaCl}) was calculated (Equation. 1).

$$J_{NaCl} = \frac{mol_{NaCl}}{tA} \quad (1)$$

The J_{NaCl} can be also defined as:

$$J_{NaCl} = K_{NaCl} \Delta C \quad (2)$$

Where K_{NaCl} is the apparent mass transfer coefficient for NaCl and ΔC is the NaCl concentration difference between the two sides of the membrane. Also in this case, due to the minimal variation of driving force ΔC was considered constant over time (0.52M)

Hence, K_{NaCl} was calculated as:

$$K_{NaCl} = \frac{J_{NaCl}}{\Delta C} \quad (3)$$

The value for K_{NaCl} was: $3.92 \cdot 10^{-8} \text{ m/s}$. This value is two orders of magnitude lower compared to the water flux suggesting that the variation of concentration is mostly determined by the water transport.

References

- [1] M. Pessoa-Lopes, J.G. Crespo, S. Velizarov, Arsenate removal from sulphate-containing water streams by an ion-exchange membrane process, Sep. Purif. Technol. 166 (2016) 125–134.