

## Supplementary materials

**Table 1S.** Membrane properties (thickness and conductivity) before and after EDBM carried out in different conditions of flow rate (corresponding to indicated Reynolds numbers) and PEF current mode with pulse-pause durations of 10 s - 10 s, 10 s - 20 s, 10 s - 33 s and 10 s - 50 s. Reynolds numbers of 187, 374 and 560 correspond to flow rates of 7.8, 15.6 and 23.4 cm/s respectively.

Current mode		10 s-10 s			10 s-20 s			10 s-33 s			10 s-50 s			
Reynolds number		187	374	560	187	374	560	187	374	560	187	374	560	
Conductivity (mS/cm)	CEM	Before	8.87 ± 0.46 a	9.01 ± 0.29 a	8.39 ± 0.54 a	8.58 ± 0.42 a	8.99 ± 0.14 a	8.87 ± 0.37 a	9.02 ± 0.24 a	8.64 ± 0.42 a	8.64 ± 0.24 a	9.32 ± 0.14 a	8.66 ± 0.42 a	9.17 ± 0.40 a
		After	7.99 ± 0.49 bA	8.05 ± 0.31 bA	8.01 ± 0.46 bA	8.20 ± 0.31 bA	8.08 ± 0.09 bA	7.90 ± 0.10 bA	8.11 ± 0.38 bA	7.73 ± 0.40 bA	7.93 ± 0.46 bA	8.63 ± 0.31 bB	8.05 ± 0.24 bB	8.15 ± 0.21 bB
		Before	6.02 ± 0.89 a	5.51 ± 0.72 a	5.12 ± 0.38 a	4.86 ± 1.23 a	4.97 ± 0.76 a	4.97 ± 0.60 a	5.23 ± 1.14 a	5.47 ± 0.21 a	4.69 ± 0.63 a	5.54 ± 1.01 a	4.53 ± 0.14 a	5.11 ± 0.98 a
	BPM 1	After	6.49 ± 0.54 b	5.96 ± 0.27 b	6.13 ± 0.15 b	6.32 ± 0.39 b	5.83 ± 0.29 b	5.61 ± 0.44 b	5.95 ± 0.48 b	6.13 ± 0.42 b	5.61 ± 0.39 b	5.99 ± 0.48 b	5.91 ± 0.29 b	5.54 ± 0.51 b
		Before	5.46 ± 0.91 a	5.44 ± 0.48 a	4.33 ± 1.27 a	5.52 ± 1.09 a	4.03 ± 0.90 a	4.82 ± 1.43 a	4.93 ± 0.22 a	4.31 ± 0.54 a	5.00 ± 0.90 a	4.41 ± 0.44 a	5.98 ± 0.68 a	5.03 ± 1.10 a
		After	6.22 ± 0.71 b	6.23 ± 0.30 b	5.41 ± 1.17 b	6.61 ± 0.59 b	5.55 ± 0.91 b	6.21 ± 0.65 b	6.13 ± 0.01 b	5.82 ± 0.50 b	6.21 ± 0.47 b	5.86 ± 0.44 b	6.65 ± 0.56 b	5.87 ± 0.68 b
Thickness (mm)	CEM	Before	0.151 ± 0.002 a	0.154 ± 0.005 a	0.152 ± 0.009 a	0.149 ± 0.009 a	0.148 ± 0.005 a	0.155 ± 0.009 a	0.154 ± 0.003 a	0.156 ± 0.005 a	0.148 ± 0.006 a	0.153 ± 0.012 a	0.153 ± 0.003 a	0.154 ± 0.008 a
		After	0.151 ± 0.010 a	0.151 ± 0.002 a	0.156 ± 0.003 a	0.154 ± 0.005 a	0.149 ± 0.006 a	0.155 ± 0.009 a	0.154 ± 0.001 a	0.158 ± 0.004 a	0.151 ± 0.005 a	0.157 ± 0.012 a	0.160 ± 0.003 a	0.152 ± 0.007 a
		Before	0.245 ± 0.005 a	0.245 ± 0.002 a	0.240 ± 0.006 a	0.243 ± 0.004 a	0.245 ± 0.004 a	0.244 ± 0.006 a	0.249 ± 0.006 a	0.246 ± 0.002 a	0.243 ± 0.004 a	0.241 ± 0.004 a	0.238 ± 0.002 a	0.240 ± 0.006 a
	BPM 1	After	0.245 ± 0.003 a	0.239 ± 0.011 a	0.242 ± 0.004 a	0.263 ± 0.025 a	0.244 ± 0.009 a	0.247 ± 0.003 a	0.250 ± 0.005 a	0.241 ± 0.009 a	0.243 ± 0.005 a	0.243 ± 0.006 a	0.243 ± 0.002 a	0.242 ± 0.010 a
		Before	0.243 ± 0.003 a	0.249 ± 0.003 a	0.235 ± 0.007 a	0.245 ± 0.007 a	0.239 ± 0.005 a	0.244 ± 0.002 a	0.240 ± 0.006 a	0.237 ± 0.006 a	0.242 ± 0.010 a	0.236 ± 0.013 a	0.241 ± 0.002 a	0.243 ± 0.002 a
		After	0.244 ± 0.012 a	0.245 ± 0.002 a	0.239 ± 0.006 a	0.251 ± 0.007 a	0.237 ± 0.006 a	0.244 ± 0.002 a	0.238 ± 0.004 a	0.239 ± 0.004 a	0.243 ± 0.005 a	0.237 ± 0.006 a	0.242 ± 0.004 a	0.242 ± 0.004 a

\*Data marked with different letters (a, b or A, B) differ significantly from each other; lowercase letters indicate differences in conductivity and thickness before and after ED process for the same membrane; uppercase letters indicate differences between the electric current modes for the same membranes