



The Application of Alginate Coated Iron Hydroxide for the Removal of Cu(II) and Phosphate

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Abstract: The removal of both cation and anion contaminants in solution typically requires separate processes or multiple materials, resulting in added complexity and higher operational costs. A cost effective and environmental friendly hybrid adsorbent material has been developed for the removal of Cu(II) and phosphate from the solution. Ferric hydroxide (FHO) was prepared by precipitation methods and then dissolved alginate, a biopolymer, was coated on the surface of the FHO particles to generated FHO-A. In the preparation of FHO-A, the alginate concentration is a critical factor in keeping the FHO-A particles suspended in solution where high concentrations of alginate act as a stabilizer and the FHO-A particles are not settled by gravity. The Cu(II) removal efficiency was wholly dependent on the concentration of alginate via the interaction with the polymer carboxyl groups and was not influenced by the concentration of FHO. Conversely, alginate was not involved in the removal of phosphate and instead, FHO was found to be critical for phosphate removal through electrostatic forces. According to FTIR, the new peaks at 1394 and 1593 cm⁻¹ after coating indicated that the alginate was appended to the surface of the FHO. The shift of peak from 1593 to 1588 cm⁻¹ after Cu(II) adsorption confirms the presence of a Cu-carboxylate interaction. The adsorption of Cu(II) was completed within 5 min, which is very similar to nanoparticle mediated sorption processes. In comparison to Cu(II), the presence of alginate retards the phosphate removal rate. Further, pH dependence was observed in the process, where increasing pH results in increased Cu(II) and decreased phosphate removal rates due to alginate deprotonation and the surface charge effects, respectively. The slowed phosphate sorption rate and shifted peaks in the FTIR spectrum confirmed that the layer of alginate was coated on the FHO particle.

Keywords: FHO; alginate; adsorption; Cu(II); phosphate

1. Introduction

The effluent produced by industrial or technological activity may contain high concentrations of heavy metals and the efficient treatment of these waste streams is of critical importance due to, in part, their toxic nature and, persistence in environment stemming from a lack of biodegradation pathways [1]. The release of Cu(II) has typically been the result of industrial activities such as electronics plating, wire drawing, copper polishing and so on, increasing the possibility to discharge copper into the water body [2]. In terms of human impact, the excessive ingestion of copper results in nausea vomiting and stomach cramps [3].

In general, the various technologies, such as biodegradation, photocatalysis, chemical precipitation, ion exchange, adsorption, filtration, reverse osmosis, have been developed and employed to eliminate heavy metal from water or wastewater [4]. Among them, chemical precipitation (CP), cation ion

exchange (CIX) and adsorption were common technologies for Cu(II) removal [5–7]. Although each technology has advantages and disadvantages. The CP showed economic feasibility but huge sludge generation and CIX obtained high removal at a wide range solution pH but it required regeneration [8]. Adsorption is currently regarded as one of the most effective technologies for industrial wastewater treatment with a flexible design, ease of operation and effluent acceptable for release [9]. For example, activate carbon (AC) used in the granulated (GAC) or powdered (PAC) form, or iron-based oxides have been continuously studied due to their high sorption capacity and easy application in the field. However, they were only employed for the removal of anionic pollutants such as arsenic, phosphate and some organic matter in water and wastewater treatment. Alternatively, bio(ad)sorption has been recognized as a very promising process to remove heavy metals utilizing natural biopolymers, such as algae [10], alginate [2], chitin/chitosan, seaweed, and yeasts. This alternative sorption process offers substantial benefits including reduced toxicity of the materials, cost-effectiveness and high capacity [2]. Among them, alginate has been proved in heavy metal removal obtaining the high sorption capacity for Cu(II), chemical stability, and hydrophilicity [11,12].

Alginate extracted from brown algae is a heteropolymer consisting of 1–4 linked α -L-guluronic and β -D-mannuronic acids [13]. The presence of carboxylic groups, naturally occurring in each constituent residue, showed high affinity for divalent cations, inducing complexation. Based on the acid-base and solubility properties, alginate has been employed to generate a variety of hydrogels after calcium (Ca(II)) crosslinking.

Iron hydroxide or iron oxide, including granular iron hydroxide, has been widely applied in water/wastewater treatment to remove phosphate [14], arsenic [15], and Cr(VI) [16], which are present in an anionic form. The adsorption capacity of these materials is determined by the particle size, surface area, or pore volume. However, in order to be applied in the removal of cationic contaminants, the chemical modification of the surface is required. The methods, such as grafting [17] or coating [18] of inorganic materials, have shown to be effective in generating materials with increased selective sorption properties for cations but do so at the expense of the anion capacity due to the blockage of the sorption sites and/or pore volume. The layer of alginate on the surface of ferric hydroxide (FHO) can improve the cation sorption capacity by conducting the complex between Cu(II) and carboxyl groups. As result, the hybrid adsorbent (natural organic and inorganic mixed adsorbent) was used for arsenic removal using cellulose with iron oxyhydroxide [18] and iron oxide loaded alginate beads [19]. In principle, FHO has been applied for the removal of anions from the solution by the electrostatic interaction. To determine the negative effects of anion removal, phosphate was also compared as a nutrient which causes eutrophication in water bodies in spite of a very low concentration [20].

The overall objective of the present study is to investigate Cu(II) removal using FHO-A under a variety of experimental conditions. Specifically, the goals are to: (1) Determine the Cu(II) removal capacity of FHO-A as well as phosphate; (2) determine the adsorption behavior using an isotherm test and kinetics studies; and (3) explore the pH effects.

2. Material and Methods

2.1. Chemicals

Sodium alginate flakes (M.W.: ~155,000), ferric chloride (FeCl₃), KH₂PO₄, HCl and NaOH were purchased from Sigma-Aldrich (Saint Louis, MO, USA). CuCl₂·2H₂O was purchased from SHOWA (Tokyo, Japan). All are ACS grade, and the chemical was used without further purification. The solutions were prepared with ultrapure deionized (DI) water (18.2 M Ω cm⁻¹ = 0.055 μ S/cm).

2.2. Synthesis of Alginate Coated Iron Hydroxide

The FHO was prepared by the co-precipitation method in the presence of a desired concentration of alginate. Initially, a 1 wt.% alginate stock solution was prepared by dissolving 2 g sodium alginate flakes in 198 mL DI water and stirring at room temperature for 24 h. To prepare FHO, 2 mM of FeCl₃

solution was first dissolved for at least 24 h at room temperature. A desired volume of alginate was added into the 2 mM FeCl₃ solution for at least 1 h with rapid mixing. The pH mixture increased to 7.0 ± 0.3 using NaOH and then was mixed for further 1 h at a reduced stirring rate. To age the FHO particle, the mixture was allowed to stand for 24 h. The FHO-A particle or suspension was formed depending on the amount of alginate solution and was stored in the liquid phase before use.

2.3. FTIR Analysis

Fourier transform infrared spectroscopy (FTIR) was performed using a Spotlight 200 spectrophotometer (PerkinElmer, Waltham, MA, USA). The spectra of the representative samples of FHO, FHO-A, and sorption of Cu(II) or phosphate for FHO was obtained over the wave number range from 400 to 4000 cm⁻¹.

2.4. Bath Equilibrium Test

To determine the removal efficiency of Cu(II) and phosphate, a series of batch tests were carried out using 55 mL of conical tubes. The stock solutions of Cu(II) (2000 mg/L) and phosphate (2000 mg/L) were prepared with CuCl₂·2H₂O and KHPO₄, respectively. The initial concentration of Cu(II) and phosphate was set to 5 mg/L. The different concentrations of Fe were prepared by adding a desired volume of FHO-A solution, and then a desired volume of Cu(II) and phosphate from the stock solution was added. The conical tubes were rotated at 30 rpm for 24 h without pH adjustment. Similar batch tests were conducted except for controlling for pH during the experiment. The initial pH of mixture was set to 3, 4, 5, 6, 7, and 9 and during rotation, 0.1 NaOH or 0.1 HCl was added at intermittent intervals.

To determine the Cu(II) and phosphate removal uptake, a series of batch equilibrium tests were carried out for Cu(II) and phosphate following a similar procedure. The following conditions were initiated: The initial concentration of Cu(II) and phosphate were 10 and 15 mg/L, the Fe concentration as Fe was at 1.0 and 2.0 mM. The Langmuir and Freundlich equilibrium model were applied to find the sorption process. Each data was fitted band calculated by a sigma plot program.

2.5. Kinetic Tests

To estimate the rate of Cu(II) and phosphate sorption on FHO-A, the batch kinetic tests were conducted. First, FHO-A (500 mL) was prepared and then a sorption test was initiated by individually adding Cu(II) and phosphate to give the following initial concentrations: Fe = 2.0 mM, Cu(II) = 10 mg/L, and phosphate = 15 mg/L. Each sample was taken out at 5, 10, 30, 60, 180, and 360 min. The initial pH was adjusted to 5.0 and the pH was measured but not adjusted during the experiment.

Pseudo 1st and 2nd order models were used to describe the initial state of adsorption and anticipate the adsorption behavior through the whole range, respectively [21]. Each parameter was calculated by fitting with the experimental data.

2.6. Instrumental Techniques

Further, 5–10 mL of supernatant from each sample was taken out and then filtered by PVDF 0.45 µm filter (GVS syringe filter, Genomed, Daejeon, Korea). The concentration of copper and phosphate was analyzed in the form of Cu(II) and phosphorus, respectively, using inductively coupled plasma (ICP) spectroscopy (Model: NexION 300D, Agilent Technologies, Santa Clara, CA, USA) which has a detection limit of 20 µg/L. A Laboratory VIS Spectrophotometer (Model: DR 3900, HACH, Loveland, CO, USA) for Cu(II) and portable analyzer (Model: HS-1000plus, HUMAS, Daejeon, Korea) for phosphorus were also used which have a detection limit of 250 µg/L and 10 µg/L, respectively. The ORION Star A211 pH meter (Thermo Scientific, Waltham, MA, USA) was used to measure the pH in solution. The amount of alginate dissolved in solution or coated on FHO was measured by a total organic carbon (TOC) analyzer (Shimadzu TOC-V analyzer) equipped with an ASI-5000A auto-sampler. Fourier transform infrared spectroscopy (FTIR) was applied to find the formation of alginate, iron, and Cu(II) and phosphate (model: spotlight 200, PerkinElmer, USA).

3. Results and Discussion

3.1. FHO-A

To determine the impact of the concentration of alginate in solution on FHO-A synthesis, the concentration of alginate as TOC was measured and the amount of alginate as mass (g) was calculated before and after synthesis of FHO-A. Table 1 shows the amount or concentration of alginate when added at 60, 120, and 180 mg/L. The difference between alginate concentrations before and after synthesis can be considered to be total amount of coated alginate on FHO. After synthesis of FHO-A, the concentration of alginate was 5.4, 4.16, and 38.2 mg/L for A-60, A-120, and A-180, namely 91.0%, 96.5%, and 78.6% of initial alginate were used in synthesis, respectively. As such, the highest coating efficiency was accomplished at A-120, while the highest alginate concentration was obtained on A-180. Ideally, the conditions were used to generate A-180 provide maximum Cu(II) removal, but in practice, the excess alginate concentration in solution required a longer solid-liquid separation time due to the increase in viscosity and the suspension of FHO-A particles. Biopolymers, such as starch, have been utilized as stabilizers [22]. Therefore, the following experiment was carried out using FHO-A prepared with A-120 except for the batch removal efficiency tests.

	A-60 mg/L	A-120 mg/L	A-180 mg/L
Initial alginate concentration in solution, mg/L	60	120	180
Final alginate concentration in solution, mg/L	5.40	4.16	38.2
Unused alginate, %	9.00	3.47	21.4
Amount of alginate on FHO, mg	27.3	57.9	70.7

Table 1. Concentration of alginate before and after ferric hydroxide-alginate (FHO-A) synthesis.

The stability of FHO-A was also considered by measuring the concentration of Fe and alginate in solution. The concentration of Fe in a form Fe(III) was ignorable even in the acid condition, indicating that the particle of HFO-A was stable due to the interaction between Fe(III) and the carboxyl group of alginate.

3.2. FTIR

Figure 1 shows the FTIR spectra for alginate, FHO, and FHO-A before and after the sorption of Cu(II) or phosphate. In Figure 1a, the broad peak from $3500 \sim 3000 \text{ cm}^{-1}$ represents the H-O stretching bond from H₂O [23]. The peaks at 426 and 743 cm⁻¹ appeared only for FHO, which was assigned to the Fe-O-Fe stretching vibration [24] and would be the Fe-OH band, respectively [25]. A peak at 1021 cm⁻¹ was detected for alginate, FHO, and FHO-A which can be assigned to O-H bending [26]. Compared with FHO, some small peaks at 1522 and 1631 cm⁻¹ were not apparent for FHO-A, instead, two new peaks appeared at 1398 and 1593 cm⁻¹ for FHO-A which were also shown in the alginate spectra. In general, the peaks ranging from 1400~1600 cm⁻¹ represent the O-C-O stretching bond [27] and then the peak at 1409 and 1585 cm⁻¹ are the symmetrical and asymmetrical stretching C-O of the carboxylate group from alginate [28]. Therefore, there is evidence that the alginate polymer was firmly coated on the FHO.

Figure 1b compared FTIR data after the adsorption for Cu(II) and phosphate for FHO and FHO-A. The peak at 426 and 743 cm⁻¹ was still detected after both Cu(II) and phosphate adsorption for FHO-A. The peak of 1582 cm⁻¹ shifted from 1593 cm⁻¹ (Figure 1a) and observed for FHO-A-C and FHO-A-P. The slightly declined peak at 1593 cm⁻¹ to 1588 cm⁻¹ was also observed by Papageorgiou et al. [29] and was due to the formation of a Cu-carboxylate complex. It is obvious that the metal-carboxylate complex (M-O) coordinates in the bidentate chelating form [30,31]. However, the Cu-ligand chelating interaction may happen with weaker intensity for phosphate than for carboxylate, even though phosphate was negatively charged in the solution. For FHO without alginate, the peak after Cu(II) or phosphate

adsorption decreased from 1582 cm⁻¹ to 1567 cm⁻¹ or increased from 1582 to 1634 cm⁻¹, respectively, indicating that there were other interactions occurring. Namely, phosphate ions and iron oxide are implied to form inner-sphere surface complexes [32–34].

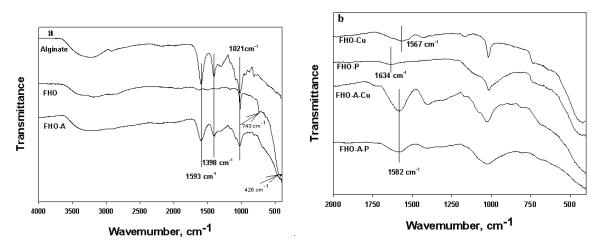


Figure 1. FTIR spectra for (**a**) alginate, bare FHO and FHO-A and (**b**) after Cu(II) and phosphate adsorption for FHO and FHO-A.

3.3. Cu(II) and Phosphate Removal Efficiency

To determine the capability of FHO and the effect of alginate for the removal of Cu(II) as well as phosphate, a variety of batch tests were conducted at different concentrations of Fe and alginate on FHO. Figure 2a shows the removal efficiency of Cu(II) and phosphate for bare FHO and FHO-A at a concentration of 1.0 and 2.0 mM of Fe. For Cu(II) removal, FHO was shown to remove only 2~3% of Cu(II) at both tested Fe concentrations, whereas FHO-A showed ~40% Cu(II) removal efficiency in the same Fe concentration range, indicating that Cu(II) removal was not affected by the presence of Fe. As such, these results show that Cu(II) removal is dependent only on the presence of alginate in these systems. Completely different results were shown for phosphate. The increased concentration of Fe from 1.0 and 2.0 mM increased the phosphate removal efficiency from 40 to 60% and the effect of alginate was negligible. Therefore, it can be concluded that Cu(II) and phosphate removal occurred only due to the presence of alginate and Fe, respectively. Figure 2b shows the impact of different alginate concentrations added on FHO. The removal of phosphate was consistent, regardless of the concentration of alginate, indicating that the presence of alginate on FHO does not affect phosphate removal by FHO, whereas the efficiency of Cu(II) increased from ~4% up to ~55% in the presence of increased alginate levels. Based on these results, FHO and alginate act independently from each other for cation and anion removal. Based on these findings, the mechanism detailed in Figure 3 which shows the electrostatic force between the carboxyl group of alginate and Cu(II), the surface charge of FHO and phosphate is proposed to account for Cu(II) and phosphate removal on FHO-A.

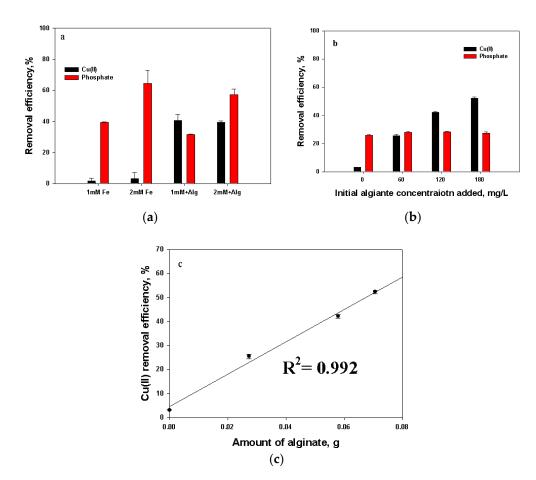


Figure 2. Cu(II) and phosphate removal efficiency (%) at (**a**) different Fe concentrations (1 mM and 2 mM) and 120 mg/L of alginate solution, (**b**) different alginate concentrations (0, 60, 120, 180 mg/L), and (**c**) the relation between Cu(II) removal efficiency (%) and alginate amount (g).

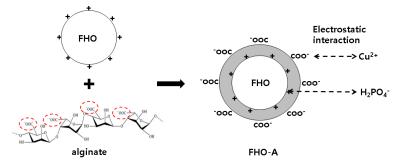


Figure 3. A schematic illustration of Cu(II) and phosphate removal on FHO-A.

A linear regression analysis of alginate concentration versus Cu(II) removal efficiency, shown in Figure 2c, clearly demonstrates a strong correlation between these factors ($R^2 = 0.992$). Consequently, the direct and proportional removal of Cu(II) showed that only the alginate on the FHO-A was involved in Cu(II) adsorption.

3.4. Kinetic Test

Figure 4 shows Cu(II) and phosphate adsorption rates at 2 mM of Fe. Initially, both contaminants show a rapid initial uptake, followed by a slower uptake that gradually reaches equilibrium due to the increased concentration gradient resulting in a high driving force from the solution to the surface. Cu(II) sorption equilibrium was achieved within 60 min and over 90% sorption was observed rapidly,

requiring only a few minutes. The sorption rate is comparable with Mahmoodi [35] who obtained ~90% of removal efficiency using the alginate solution within 10 min, regardless of the initial amounts of alginate introduced. In comparison with the granule type alginate (average particle size of 3.5 mm), a previous study required at least 24 h to reach the sorption equilibrium [2]. This indicates that the removal of Cu(II) is occurring on the surface of FHO-A and within the pore structures, as is observed in similar nanoparticle systems.

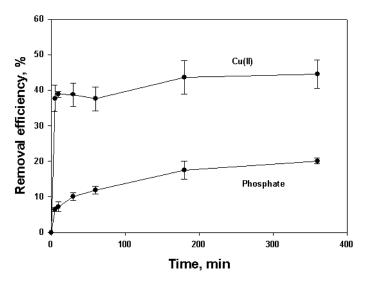


Figure 4. Kinetic test of FHO-A at 2 mM Fe and 120 mg/L alginate.

The noted trends in phosphate removal are clearly different than Cu(II). Only 50% of phosphate was removed in 10 min and the removal efficiency gradually increased over the course of 6 h. This is several times longer than previous studies using other iron-based adsorbents [36]. Pan et al. [37] prepared FHO on the pore of an anion exchange resin and reported that most phosphate can be removed within 60 min. The use of powdered adsorbent (average size: $10-30 \mu$ m) required less than 10 min to reach equilibrium, which was attributed to the same phenomena as the Cu(II) removal in our current study [38]. As suggested by the data presented in Figure 3 and Section 3.2, the longer equilibrium time for phosphate would be due phosphate penetrating the alginate polymer layer on the surface of FHO. In addition, the substantially faster kinetics for Cu(II) sorption supports the assertion that the alginate on the surface of FHO was responsible for the removal of Cu(II).

In order to clarify transient behavior of Cu(II) and phosphate, linearized forms for pseudo 1st and 2nd order models were used to fit the experiment data based on Equations (1) and (2), respectively:

$$\ln(q_e - q_t) = \ln q_e - k_1 t \tag{1}$$

$$t/q_t = \left(\frac{1}{k_2 q_e^2}\right) + \left(\frac{1}{q_e}\right)t \tag{2}$$

where q_e and q_t are the uptake of the Cu(II) and phosphate per unit weight (mg/g) of FHO at equilibrium and at any time (t), respectively, k_1 (1/min) and k_2 (g/mg·min) are the rate constants of pseudo 1st and 2nd sorption, respectively. The value of k_1 and k_2 can be used to obtain the slope and the intercept of linearized Equations (1) and (2), respectively.

Figure S1a,b shows the linearized pseudo 1st and 2nd order sorption model and the parameters used are found in Table 2. The results show that the pseudo 2nd order plot is a better fit to the data than pseudo 1st order, based on R^2 values. Furthermore, the pseudo 1st and pseudo 2nd order plots exhibited a strong correlation between the calculated and experimental q_e values for phosphate and Cu(II), respectively. A previous study [39] on metal removal using alginate confirmed that theoretical and experimental kinetics were well matched with a 2nd order kinetic analysis. The fact

that the 2nd order is more strongly correlated than the 1st order suggests that the rate-limiting step for Cu(II) adsorption on the FHO-A is chemical adsorption but not mass transport limitations [40,41]. In conjunction with this, the phosphate adsorption would be more affected by the mass transport due to the alginate layer.

The intraparticle diffusion model of Weber and Morris [42] is given in Equation (5).

$$q_t = k_3 t^{1/2} + C (3)$$

where, k_3 is the intraparticle diffusion rate constant (mg/g min^{1/2}) and *C* is the intercept (mg/g). A comparison of the intraparticle diffusion coefficient that was originally developed to determine the rate controlling step for pore diffusion can allow for the validation of the mechanism. From the data presented in Figure S1c and Table 2, the value of k_3 for phosphate was demonstrably higher than Cu(II) and in the plot. Both regression lines do not pass through the origin (C \neq 0) and larger R² values are noted. The higher value of k_3 for phosphate signifies that the sorption process still continues through the alginate polymer layer on the surface played as porosity. The fact that the plotted lines did not pass through the origin implies that other mechanisms may be involved in the adsorption process along with intraparticle diffusion [43,44].

Table 2. Pseudo 1st and 2nd order and intraparticle kinetic parameters.

		k	R ²	С	q-exp. ⁽¹⁾	q-cal. ⁽²⁾
Pseudo	Cu(II)	0.0174	0.926	3.29	26.8	84.8
1st	Phosphate	0.0169	0.962	3.88	48.4	48.6
Pseudo	Cu(II)	0.0107	0.999	0.0378	93.5	84.8
2nd	Phosphate	0.0581	0.986	1.27	17.2	48.6
Intraparticle	Cu(II)	0.9124	0.822	76.5	-	-
	Phosphate	2.1118	0.980	12.5	-	-

(1) Experimental q value. (2) Calculated q value.

3.5. Equilibrium Isotherm

In general, a sorption equilibrium isotherm test can be utilized to optimize the design of an adsorption system for the removal of a target contaminant from the solution. Several types of isotherm equations were widely employed to predict the adsorption processes and behaviors, such as generalized, Temkin [45], Toth [46], Redlich-Peterson [47], Dubinin–Radushkevich [48] and two sorption equilibrium models, Langmuir [49] and Freundlich [50]. In principle, the Langmuir isotherm assumes that sorption takes place at a specific site and no further adsorption occurs after the sorption is complete, while the Freundlich isotherm occurs at infinite sorption on a heterogeneous surface through a multilayer.

The Langmuir and Freundlich equations are given in Equations (4) and (5), respectively, and both can be transformed to linear equations, as shown in Equations (6) and (7), respectively.

Langmuir:
$$q_e = \frac{QbC_e}{1+bC_e}$$
 (4)

Freundlich:
$$q_e = k_f C_e^{1/n}$$
 (5)

Linear Langmuir:
$$\frac{C_e}{q_e} = \frac{1}{Qb} + \frac{1}{Q}C_e$$
 (6)

Linear Freundlich:
$$lnq_e = lnk_f + \frac{1}{n}lnC_e$$
 (7)

where, C_e is the equilibrium concentrations (mg/L) of Cu(II) or phosphate in solution and q_e is the amount of Cu(II) or phosphate adsorbed per unit mass of FHO-A (mg/g), Q is the maximum uptake

per unit mass of FHO-A (mg/g), and *b* is the Langmuir constant related to the adsorption energy (L/mg), k_f is the Freundlich constant related to the adsorption capacity, *n* is the empirical parameter representing the energetic heterogeneity of the adsorption sites (dimensionless). Therefore, the higher b and k_f value represents higher affinity for adsorbate toward the adsorbent [41]. The value of *n* from Freundlich can be utilized to differentiate between the alternate adsorption pathways, where *n* > 1 is indicative of a physical process and *n* < 1 is points to a chemical process [51].

Figure 5 showed the fitted adsorption isotherms and the calculated parameters are found in Table 3. According to the values in Table 3, the parameters obtained by Langmuir for Cu(II) were not consistent and showed that no plateau was observed in Figure 5. This indicates that the sorption isotherm is not complete. The saturation of the sorbent is not achieved. In addition, the maximum uptake of Cu(II) was calculated to be 487 and 350 mg/g for the non-linear and linear equations, respectively. The correlation coefficients (\mathbb{R}^2) of 0.966 and 0.704, respectively, were noted and not comparable with other studies for the removal of Cu(II) [52]. This suggests that the Freundlich equation is more appropriate for fitting an isotherm profile for Cu(II). However, a comparison of the other model and the parameters for Cu(II) and phosphate can be done. Based on the values of *b*, *k*_f, and *n*, phosphate has a higher affinity and more favorable adsorption than Cu(II), verifying that the interaction between FHO and phosphate is stronger than that between alginate and Cu(II).

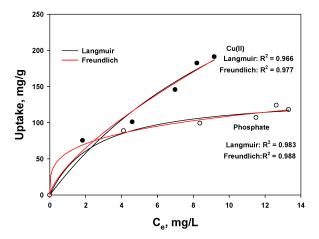


Figure 5. Plots for the non-linear Langmuir and Freundlich isotherm.

Table 3. Parameters	s of the Langn	nuir and Freu	ndlich isotherm	n with non-linea	r and linear equations.

		Langmuir			Freundlich		
		Q	b	R ²	$\mathbf{k}_{\mathbf{f}}$	n	R ²
Cu	Non-linear	487	0.0678	0.966	40.1	1.44	0.977
	Linear	350	0.117	0.704	49.1	1.71	0.924
Phosphate	Non-linear	139	0.3905	0.983	58.9	3.73	0.988
	Linear	136	0.401	0.986	62.6	4.28	0.944

3.6. pH Effect

The batch pH tests were conducted with the initial pH of the solutions ranging from 3 to 9. The solution pH strongly influences the sorption capacity of the target contaminant by determining the distribution of the species or by acting as competitor ions in the form of hydronium or hydroxide at low or high pH, respectively. Figure 6a shows the Cu(II) and phosphate removal efficiency as a function of the initial solution pH. FHO-A obtained ~0, 20 and 40% removal efficiency at pH values of 3, 4, and 5, respectively, while Cu(II) was not removed by FHO below pH 5, confirming that higher pH correlates with greater removal of Cu(II) with alginate on the surface of FHO-A. This is accordance

with previous studies [2] which showed that the optimized solution pH for an alginate bead was reported to be ~5. This can be explained due to the pK_a value of alginate, which is 3.38–3.65 depending on type of copolymers based on β -D-mannuronic acid (M) and α -L-guluronic acid (G) [53]. Therefore, both deprotonation of alginate and the presence of hydronium ion compete with Cu(II) to interrupt the sorption at pH 3 (shown in Equations (8) and (9)). Note that the Cu(II) removal efficiency after pH 5 is due to precipitation.

At pH > pka, (R-COO)-H⁺ + Cu²⁺
$$\rightarrow$$
 (R-COO)-Cu²⁺ + H⁺ (reaction) (8)

$$pH < pka, (R-COO)-H^+ + Cu^{2+} \rightarrow (R-COO)-H^+ + Cu^{2+} \text{ (no reaction)}$$
(9)

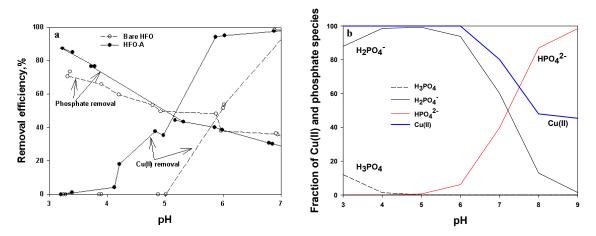


Figure 6. Cu(II) and phosphate removal efficiency, % (**a**) and the fraction of Cu(II) and phosphate species as a function of initial pH (**b**).

In terms of phosphate removal, the trend is opposite to Cu(II) where efficiency clearly decreases with increasing pH, indicating lower pH favors phosphate sorption. In general, phosphate speciation (pK_a values: 2.12, 7.21, and 12.67) and the surface charge of the adsorbent was determined by the solution pH presented by the point of zero charge (PZC), which has been previously reported to be 6.7 to 8.6 [54]. In the experimentally tested pH range, phosphate species (Figure 6b) was negatively charged, while the surface of the FHO was generally positively charged. This indicates that electrostatic interactions are possible. Consequently, it is proposed that the deprotonated carboxyl group on alginate led to the interaction with Cu(II), and the surface charge of FHO participated in phosphate removal.

4. Conclusions

A hybrid adsorbent based on iron hydroxide particles coated with alginate was developed using a simple synthesis process and these systems were applied for the removal of Cu(II) and phosphate from the solution. The selectivity and capacity for the novel adsorbent was confirmed through a series of batch equilibrium tests. This study revealed that FHO-A can serve to simultaneously remove both cation (Cu(II)) and anion (phosphate) species, a unique feature of this system. Our results found that the presence of alginate and FHO independently removed Cu(II) and phosphate, respectively, and both Cu(II) and phosphate were adsorbed onto FHO-A at the same time, but they did not interfere with the adsorption capacity of each other. The FTIR peak shifted before and after Cu(II) and phosphate adsorption, which indicated that electrostatic interactions happened. The equilibrium for sorption of Cu(II) was reached within 5 min, demonstrating that the FHO-A were present as nanoparticles and the adsorption rate for Cu(II) was faster than phosphate. This is because phosphate molecules need to penetrate the alginate layer to reach the FHO surface. Based on sorption kinetics modeling, the pseudo 2nd and psedo 1st order have a strong correlation for Cu(II) and phosphate, respectively, because of the lay of alginate on the FHO surface. Compared with isotherm models, Langmuir and Freundlich with non-linear and linear derivations, the Freundlich model achieved the better fit. Finally, Cu(II) removal increased with the higher pH due to the alginate deprotonation, while the removal efficiency of phosphate increased with lower pH due to the surface charges on FHO.

Supplementary Materials: The following are available online at http://www.mdpi.com/2076-3417/9/18/3835/s1, Figure S1: Plots of (a) Pseudo 1st order, (b) 2nd order and (c) intraparticle kinetic models.

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