



Article

IR Reflectography and Active Thermography on Artworks: The Added Value of the 1.5–3 µm Band

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Featured Application: The work described in this study can assist in the selection of an appropriate tool for art work inspection. In addition, the authors hope to provide an overview of potential application areas for the different measurement instruments discussed within the manuscript.

Abstract: Infrared Radiation (IR) artwork inspection is typically performed through active thermography and reflectography with different setups and cameras. While Infrared Radiation Reflectography (IRR) is an established technique in the museum field, exploiting mainly the IR-A (0.7–1.4 µm) band to probe for hidden layers and modifications within the paint stratigraphy system, active thermography operating in the IR-C range (3–5 μm) is less frequently employed with the aim to visualize structural defects and features deeper inside the build-up. In this work, we assess to which extent the less investigated IR-B band (1.5-3 μm) can combine the information obtained from both setups. The application of IR-B systems is relatively rare as there are only a limited amount of commercial systems available due to the technical complexity of the lens coating. This is mainly added as a so-called broadband option on regular Mid-wave infrared radiation (MWIR) (IR-C'/3-5 μm) cameras to increase sensitivity for high temperature applications in industry. In particular, four objects were studied in both reflectographic and thermographic mode in the IR-B spectral range and their results benchmarked with IR-A and IR-C images. For multispectral application, a single benchmark is made with macroscopic reflection mode Fourier transform infrared (MA-rFTIR) results. IR-B proved valuable for visualisation of underdrawings, pencil marks, canvas fibres and wooden grain structures and potential pathways for additional applications such as pigment identification in multispectral mode or characterization of the support (panels, canvas) are indicated.

Keywords: active thermography; artwork inspection; IR reflectography; MA-rFTIR

Appl. Sci. 2018, 8, 50 2 of 19

1. Introduction

Artworks are continuously subjected to external influences, such as temperature and humidity variations, condensation—vaporisation cycli, biological attacks, (Ultraviolet (UV))—radiation that lead both to internal and surface alterations and eventually damage [1]. In relation to the degradation processes, each layer of the artwork itself can be affected. The most important artworks (i.e., canvas paintings, mural paintings, panel paintings, inlay works, icons) can be considered as multi-layer structures, in which each layer fulfills a key role. Therefore, important remnants of the history of the artefact may be partially lost in time. At this point, the use of techniques which improve the readability of artefacts undetectable to the naked eye is highly desirable.

Using radiation outside the visible range, different characteristics of the inspected artwork may be revealed according to the bandwidth in which images are acquired. Beyond the traditional diagnostic methods such as reflectography and thermography, selective multi-spectral analysis in the near-infrared region (IR-A) has recently been demonstrated to be a promising tool for investigating pictorial layers [2,3]. Within this work, infrared radiation is divided according to the international Commission on Illumination (CIE) and sensor response scheme as presented in Table 1 [4].

Non-destructive testing (NDT) methods are based on physical principles and, from their specific application, the necessary information is obtained to establish a diagnosis of the test object's integrity and quality. They help to establish the origin and period of manufacture of the piece of art [5]. Imaging data integration provides a multi-layered and multi-spectral representation of the painting that yields a comprehensive diagnosis, confirms or denies the anomalies individuation, by minimizing in the same time the ambiguities of information based on a single diagnostic method [6].

Table 1. Infrared radiation division schemes used within the manuscript, based on Commission on Illumination (CIE) and spectral response scheme. Note: the quotes are own modifications to subdivide in accordance with the spectral response scheme.

CIE Abbreviation	Wavelength	Spectral Response Abbreviation	Wavelength	Method
IR-A	0.7–1.4 μm	Near-infrared (NIR)	0.7–1.0 μm	Reflectography
IR-B	1.4–3.0 μm	Short-wave infrared (SWIR)	1.0–3 μm	Reflectography
IR-C'	3.0–5.0 μm	Mid-wave infrared (MWIR)	3.0–5.0 μm	Active thermography
IR-C"	7.0–1000 μm	Long-wave infrared (LWIR)	7.0–14 μm	Active thermography

Falco used a high-resolution IR-A camera to capture photographs ("reflectograms") of hundreds of paintings in over a dozen museums on three continents. In some cases, these IR-A reflectograms have provided new insights into the artists' creative process while creating the final images that are possible to see in the visible [7]. Sfarra et al. studied an integrated approach based on traditional and innovative techniques (i.e., holographic interferometry, pulsed thermography (IR-C) and near-infrared reflectography (IR-A)) applied on poplar wood with a complex surface shape containing artificial defects positioned at several depths and linked to the influence of the support on the upper layers up to the external coating [8]. In [9], the authors applied high resolution IR-A reflectography and IR-C' imaging to characterize the superficial layer of a fresco and to analyse the stratigraphy of different pictorial layers. IR-C" thermography in the 7–14 μ m band was also used to understand the nature of the support. Sandu et al. provided a review centred on the characterization via NDT and micro-DT of artistic gilded objects for establishing the compositional, structural, morphological and physical-chemical parameters useful for monitoring

Appl. Sci. 2018, 8, 50 3 of 19

the conservation state, behaviour and evolution in time of their aging/degradation/deterioration processes, the restoration treatments influencing the conservation state of the original materials and also for a rational choice of methods and materials of intervention, compatible with the original ones [10]. In 2012, a new imaging tool in art conservation called thermal quasi-reflectography (TQR) [11] was proposed and demonstrated. It is based on the recording by suitable procedures, of reflected infrared radiation in the mid-wave infrared band (IR-C'); it was applied to the analysis of painting surfaces. Paintings on canvas were also studied in [12] thanks to different physical techniques; in particular, the *stretcher effect* and subsurface anomalies were analysed and detected with the aim to improve the conservator's knowledge concerning the defect's detection and defect's propagation in acrylic paintings characterized by underdrawings and *pentimenti*.

On one hand, mobile non-destructive subsurface imaging and depth profiling techniques that allow in situ investigation of easel paintings, i.e., paintings on a portable support were summarized in depth in [13]. On the other hand, chemical and physical analyses can be used together on polychromatic objects in order to approximately date unknown and ancient restorations via x-ray fluorescence (XRF) spectroscopy and SEM-EDX (energy-dispersive X-ray spectroscopy coupled to scanning electron microscopy) techniques [14,15].

The non-invasive methods near-infrared (IR-A), short-wave infrared (IR-A) and thermographic inspection (IR-C) of artworks were described in [16] and also compared in terms of their ability to reveal both hidden graphite-containing underdrawings and subsurface degradations. The performance of transient thermography, three optical methods and ultrasonic testing applied together on a veneered wood sample with real and fabricated defects were explored in [17]. Contextually, the theory of colour in IR was in-depth described in [18]. In this work, the authors observed a different transparency on several areas of the painting analysed via IR LED illumination at 1.2 μ m, indicating touch-ups and reparations after the creation of the original art piece.

A non-simultaneous multi-spectral inspection using a set of detectors covering from the ultraviolet to the terahertz spectra was performed on a panel painting in [19,20]. It was observed that underdrawings contrast increases with wavelength up to 1700 nm and, then, gradually decreases. It should be clearly marked that, within this research, an essential gap occurred between the spectral range of the Short-wave infrared (SWIR)/IR-A camera (0.9–1.7 μ m) and the Mid-wave infrared (MWIR)/IR-C' cameras (3–5 μ m). In addition, it is shown that IR thermography can be considered an alternative technique for the detection of underdrawings. The work of Walmsley et al. and van Asperen de Boer both suggest that the ideal wavelength band for observation of underdrawings should be located around 2 μ m (IR-B) [21,22], which will be investigated in depth within the current manuscript using a high-end combined camera, which is sensitive in IR-B and IR-C'.

From this summary centred on the visualization of unknown and not visible features, it is possible to notice how the integration between different techniques is of paramount of interest to reach an accurate inspection. The strong aspects of a certain technique may be the weak points of another, and vice versa. A multi-spectral inspection in different regions of the electromagnetic spectrum, above all if the results are corroborated with chemical analyses, is a clever idea in order to integrate the best sources of knowledge. This direction was followed in the present work. In particular, our attention was focused on the detection of underdrawings, splitting, pencil marks, wooden grain structures and differentiation of canvas fibres in four real and reproduction objects. In addition, with the implementation of multi-spectral filtering, pigments were identified in a fast and non-destructive modality.

Appl. Sci. 2018, 8, 50 4 of 19

2. Materials and Methods

A broad range of measurements is performed within this contribution, mainly focused on the IR-B spectral range (between 1.5–3 μ m) as it is less frequently investigated for artwork inspection but promising results are expected. A first subdivision of the measurements can be made within a measurement technique:

Infrared reflectography is well-established for art work inspection, in order to reveal *pentimenti*, touch-ups and other artefacts [16]. It is a photographic technique at a longer wavelength, which makes it feasible to use the transparency of most of the pigments in this spectral range to evaluate the layers underneath optical opaque layers. The technique is mostly performed in the IR-A spectrum, but it is possible in the IR-B spectrum as well. The degree of paint opacity is mostly determined by two factors: the absorption of light by the pigment and the scattering of light by pigment particles [23]. A full description can be found in the work of Gavrilov et al. [23]. Within the measurement set-up, a halogen float lamp of 1000 W or IR LED 940 nm with a power of 800 W is made use of as an illumination source. The acquired measurement data is not further post-processed before interpretation.

Active thermography uses the transient behaviour of the response on a thermal excitation (heating or cooling) of the object to identify anomalies within the structure as shown in Figure 1. The study of active thermography has become an important Non-Destructive Evaluation technique (NDE) for damage detection and material updating in metallic structural components [24–26], as well as CFRP (Carbon Fiber Reinforced Polymer) and GFRP (Glass Fiber Reinforced Polymer) composites [27]. In state-of-the-art research, the technique is upcoming for the inspection of art works in the IR-C spectrum [16].

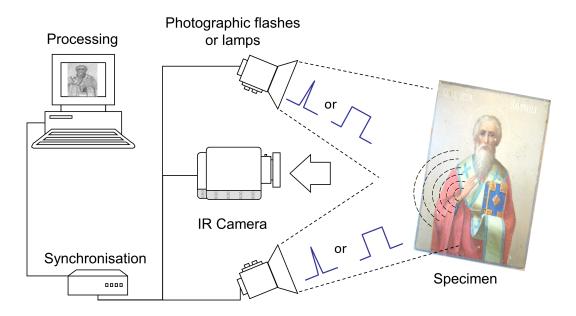


Figure 1. Schematic view of active thermography on a painting, as used within this work. IR: Infrared Radiation.

Thermography has many advantages including operating in a non-contact mode, it can be performed in situ, it can cover large areas and it is a quantitative method [28,29]. The disadvantages are that anomalies deeper in the structure are more difficult to inspect [30] and that the results are highly dependent on the used experimental set-up conditions, for example emissivity variations

Appl. Sci. 2018, 8, 50 5 of 19

and non-homogeneous surface heating. Efficient signal processing and filtering of the anomaly information in the field of active thermography methods are very important. With the help of adapted image- and signal processing algorithms, it is possible to detect small discontinuities inside structures or extract material characteristic information. By reducing the amount of acquired data, the process is accelerated, but a certain decrease in accuracy has to be kept in mind. Within this work, two main post-processing techniques are used based on image correlation and principal component analysis [31] using the IR-View software (V2015.5.29, VisiooImage, Quebec-City, QC., Canada, 2015), described in [32].

- SWIR: Short Wave Infrared radiation, only for reflectography measurements. spectral range: 0.9–1.7 μ m (IR-A), measurements performed with a Goodrich SU640SDWH-1.7 RT camera, CMOS InGaAs uncooled sensor and a spatial resolution of 640 \times 512.
- MWIR: Mid-wave Infrared radiation. Global spectral range of 1.5–5 μ m (IR-B+C'), measurements performed with FLIR X6540sc camera with a cooled InSb sensor, Noise Equivalent Temperature Difference (NETD) of 20 mK and a spatial resolution of 640×512 . The IR-C' measurements are compared with a FLIR Phoenix camera, which is only sensitive in the IR-C' spectrum:
 - reflectography measurements within the spectral range of 1.5–5 μ m (IR-B+C') with separate filter options:
 - * 1.615-2.280 μm,
 - * 2.055–2.145 μm,
 - * $2.5-2.7 \mu m$,
 - * 1.5–5 μm,
 - active thermography measurements within the spectral range of 3–5 μm (IR-C').
- MA-rFTIR (macroscopic reflection mode Fourier transform infrared) measurements using a
 Bruker Alpha FTIR spectrometer (Bruker, Germany), fully described in [14] as benchmark
 measurement to verify the multi-spectral measurements.

The illumination and excitation sources for all test samples are positioned in front of the test sample on a distance of 1 m, except when further specified. An overview of the discussed measurements is shown in Table 2:

Table 2. Overview of the different experiments used within this study in order of appearance. IR: Infrared Radiation; FLIR; MA-rFTIR: macroscopic reflection mode Fourier transform infrared.

Test Sample	Method	Excitation Source	Camera
Mondrian	IR-A reflectography	halogen	Goodrich
Mondrian	IR-B reflectography	halogen	FLIR X6540sc 2.2 μm filter
Mondrian	IR-B+C' active thermography	halogen	FLIR X6540sc
Mondrian	IR-C' active thermography	Xenon flash	FLIR Phoenix
Icon	IR-A reflectography	halogen	Goodrich
Icon	IR-B reflectography	halogen	FLIR X6540sc all filters
Icon	IR-B+C' active thermography	Xenon flash	FLIR X6540sc
Icon	MA-rFTIR	Global IR source	Bruker Alpha spectrometer
Whistler	IR-A reflectography	IR LED	Goodrich
Whistler	IR-B+C' active thermography	halogen	FLIR X6540sc
Whistler	IR-C' active thermography	Xenon flash	FLIR Phoenix
Marquetries	IR-A reflectography	IR LED	Goodrich
Marquetries	IR-B+C' active thermography	Xenon flash	FLIR X6540sc
Marquetries	IR-C' active thermography	Xenon flash	FLIR Phoenix

Appl. Sci. 2018, 8, 50 6 of 19

2.1. Test Sample Description

The following test samples are used within this manuscript:

Mondrian replica— a replica of a Mondrian painting covered with a thick lead white layer and on top of it a different Mondrian replica. The goal of this sample is to find traces of the replica underneath the lead white layer and to distinguish the different pigments. The overview of both replicas is shown in Figure 2 and the full composition is schematically provided in Figure 3.

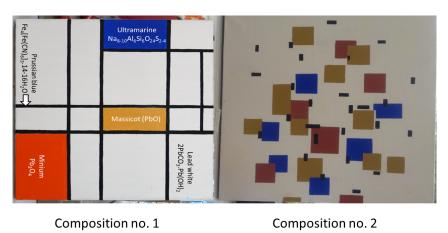


Figure 2. Overview of the Mondrian compositions with pigment characteristics of the underneath layer. **left**: composition underneath; **right**: top layer composition.

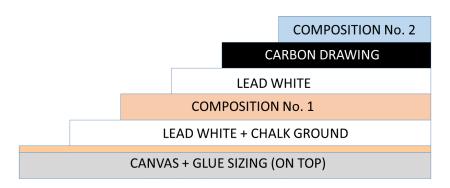


Figure 3. Schematic overview of the different layer stacking of Mondrian painting.

19th century Saint Nicholas icon —The Russian house icon depicts Saint Nicholas of Myra and is painted on a wooden panel of 140×180 mm [14]. The goal of this test sample is to differentiate between the different blue tinted pigments, visualise the underdrawing pencil marks and to inspect the grain profile of the wooden back structure. Verification results are provided using MA-rFTIR measurements, describing the test sample in [14].

James Abbott McNeill Whistler reproductions Both canvas prototypes are composed of hybrid textile supports with different textile fibres. The original painting techniques are reproduced of the original artwork produced by James Abbott McNeill Whistler in 1871, entitled *Portrait of the Painter's Mother* [20]. The main goal for these reproductions is focused on the identification of the canvas structure and to compare the painting strokes. The dimensions of the specimens are $24 \, \mathrm{cm} \times 30 \, \mathrm{cm}$. The textile support of canvas A was made from hemp and nettle fibres and is shown in Figure 4. This support structure is close to that of the original artwork.

Appl. Sci. 2018, 8, 50 7 of 19

While the textile support of canvas B was made from flax and juniper fibres, which is shown in Figure 5. The force used on the paint brush was almost double with respect to the force used in painting A. The method to paint by pressing on the canvas through the paint brush is in contrast to the technique used by the art masters of that time [20].



Figure 4. Canvas A with the replica of James Abbott Whistler. On the left is a photograph of the figure (recto) and on the right is a picture of the canvas structure (verso).

Marquetries These ancient marquetries are originals of Italian origin with multiple subsurface and surface piercing defects and delaminations. The detection of these defects is the main goal for these test samples, independent of grain and wood type used. Both marquetries are shown in Figure 6, where some of the larger defects are visible.



Figure 5. Canvas B with the replica of James Abbott Whistler. On the left is a photograph of the figure (recto) and on the right is a picture of the canvas structure (verso).

Appl. Sci. 2018, 8, 50 8 of 19



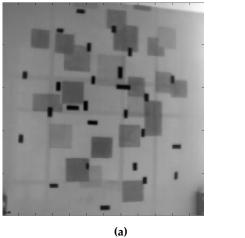
Figure 6. Visual photograph of both marquetry test samples. The right sample contains some surface piercing defects, and the left has only corrected surface piercing anomalies present.

3. Results and Discussion

In the following section, the results of the experimental measurements are subdivided between the different test samples and shortly discussed focusing on a comparison between IR-B and IRA/C data.

3.1. Mondrian: Underdrawing

The IR-A results, presented in Figure 7a, are performed with halogen illumination and give a clear view of the *prussian blue* lines of the composition below the lead white cover layer. The *massicot* and *ultramarine* pigments appear only vaguely.



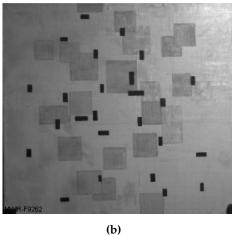


Figure 7. Reflectographic results on the Mondrian painting. (a) IR-A results of Mondrian compositions with halogen illumination. Composition 1 appears mixed with composition 2; (b) IR-B reflectographic results using the filter around 2.2 μ m and halogen illumination. Composition 1 remains hidden.

The IR-B+C' results, measured with the FLIR X6540sc camera, are subdivided in reflectivity (IR-B) and active thermography (IR-C') measurements:

Appl. Sci. 2018, 8, 50 9 of 19

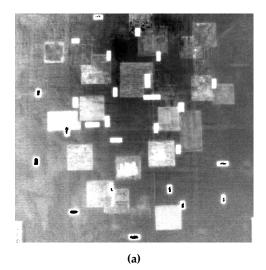
IR-B reflectivity:

The measurements deliver the best result when the filter around 2.2 μ m is used in combination with halogen illumination. The results are presented in Figure 7b, with prior knowledge, a few of the *prussian blue* lines can be distinguished, but the results remain vague. There could be concluded that it is not possible to distinguish a subsurface composition, and the results are worse with respect to the IR-A measurements.

IR-C' active thermography:

For the thermal inspection, the camera is used without camera filters within the IR-C' spectrum. First, the halogen excitation source is used as active heat source directly aimed at the painting, exposing the painting to a sine wave excitation of 0.1 Hz, blocking the thermal power using a double glass filter. The result is shown in Figure 8a after Fourier transformation and phase analysis. The *prussian blue* lines are visible, but excessive post-processing is needed.

A second similar inspection is performed using pulsed thermography with a high power Xenon flash excitation of 5 ms. The results, post-processed with Principal Component Analysis (PCA) (bin 3), are presented in Figure 8b. It can be seen that not only the *prussian blue* lines but the *massicot* and *ultramarine* pigments could be clearly seen as well and the *minium* pigment could be vaguely distinguished. This can conclude that it is possible to evaluate the full sub-layered composition and that the results are similar or even better than the commonly used IR-A reflectography measurement.



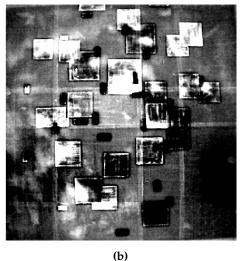


Figure 8. Active thermography results on the Mondrian painting. (a) IR-C' results of Mondrian compositions with halogen sine wave of 0.1Hz and glass filter after Fourier transform and phase analysis. Composition 1 lines are barely visible; (b) IR-C' results of Mondrian compositions with flash excitation after principal component thermography (PCT) analysis (bin 3). Composition 1 is clearly visible.

With those results, we can conclude that the inspection of composition no. 1 is possible with a similar or even better accuracy using active thermography and an IR-B+C' camera with respect to the well-known IR-A reflectography technique. It should be marked that the selected test sample contains a very thick intermediate layer of lead white. Unfortunately, with state-of-the-art techniques, those paintings below a painting with a thick lead white layer are very difficult to

Appl. Sci. 2018, 8, 50 10 of 19

inspect. With these results, we can conclude that the use of active thermography can provide a relatively fast way to evaluate the presence of sub-layer compositions.

3.2. Icon: Pigments

The Russian icon will be used to first compare the ability to see pencil drawings within the IR-A and IR-B+C' spectra and second to identify the different blue coloured pigments as indicated in Figure 9. Therefore, a comparison between the IR-B+C' and MA-rFTIR results will be made to evaluate the received accuracy of the IR-B+C'device.

Reflectography:

An IR-A result of the Russian icon is shown in Figure 10a, where the halogen illumination source is used. It is shown that the pencil drawings occur prominently, including some details that were not visible in the regular photograph. For example, the beard of the icon contains a significant amount of pencil details and a cross becomes visible. The pencil marks absorb the illuminated radiation in contrast to the paint, which becomes semi-transparent. The paint is still semi-opaque, which makes it possible to compare the pencil drawing with the painted icon on top.

The IR-B+C' reflectography alternative is shown in Figure 10b. A similar amount of detail in the pencil drawings can be observed although some horizontal marks (head, eyes and chin) become transparent, which were visible in Figure 10a. It should be noted that the pencil colouring is more prominent due to the higher transparency of the pigments in general. It should be noted that these results are an average of the full sensitive spectrum. By subdividing the full spectrum in smaller sub-spectra, multi-spectral analysis might deliver more in-depth information and increase the accuracy.

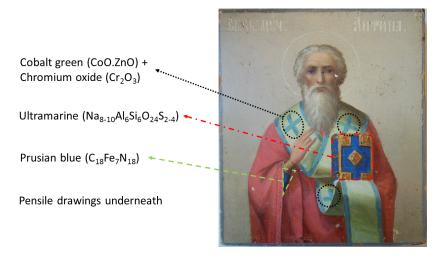


Figure 9. Visual photograph of Saint Nicholas icon with known pigment characteristics indicated.

A multi-spectral analysis of the IR-B+C' spectrum is performed using the four filters. The results are shown in Figure 11, which could be compared with similar measurements performed by the MA-rFTIR spectroscopy measurements of Figure 12. Both results are consistent with respect to the pigment appearance. The *cobalt green* pigment is only fully transparent around approximately 2.1 µm. For lower and higher wavelengths, the pigment absorbs the incoming radiation and differentiates from the background. The *utramarine* and *prussian blue* in contrast behave differently. The ultramarine on the book is fully transparent in the IR-C' spectrum and the

prussian blue, which looks visually very similar, absorbs more radiation in the IR-C' spectrum. In this way, there can be made a clear difference between the three blue pigments.

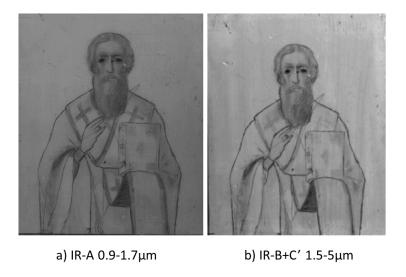


Figure 10. IR-A (a) and IR-B+C' (b) reflectography results without the use of filters.

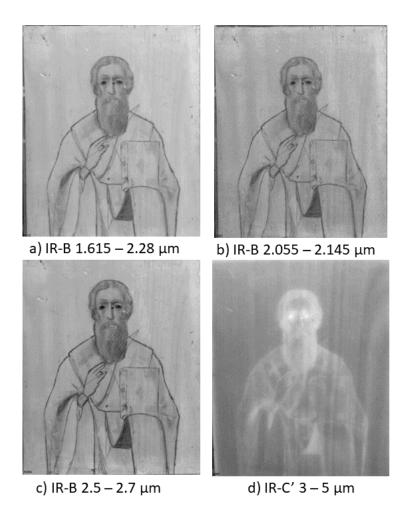


Figure 11. IR-B+C' reflectography results by using the four different filters. Differences in the blue pigments are present on the stole and book.

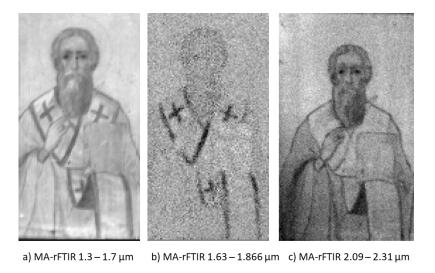


Figure 12. Validation results performed making macroscopic reflection mode Fourier transform infrared (MA-rFTIR) to compare the IR-B+C' filtered results.

Active thermography:

The active thermography measurements are performed on the sample using a low power flash excitation of 400 J and principal component thermography (PCT). Using PCT, the measured data is divided into principal components that are used to disseminate certain artefacts. The wood grain structure can be disseminated from the picture using the same MWIR camera within the IR-C' spectral range only and not looking to the illumination, but to the thermal diffusion. This is shown in Figure 13, where in (b) only the picture is visible and in (c) only the grain structure. This is an added value that is not possible with MA-rFTIR or IR-A measurement systems. Only the relevant principal component bins are shown in Figure 13.

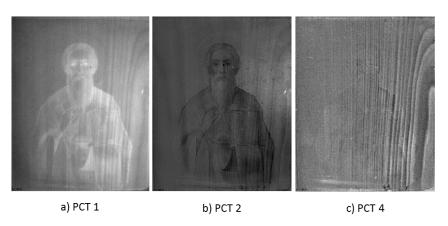


Figure 13. Active thermography results.

To summarise, with respect to the pencil drawings, it is shown in Figure 10 that the amount of detail that can be seen is similar for the IR-A and IR-B(+C') results, with the difference that the pigments are more transparent in the IR-B reflectography results. Hereby, it is shown that the IR-B+C' system combines not only IRR with active thermography to inspect the background panel, but in addition provides the ability to perform fast, full-field spectral analysis in the unique IR-B spectral range.

3.3. Whistler Replica: Canvas

On the Wistler replica paintings, we mainly focus on the canvas structure, to determine if a differentiation can be made between the different textile fibres and painting techniques.

With respect to the results described in Section 3.1, it could be concluded that IR-A reflectography from the front side will not penetrate the canvas. Therefore, we opted to position the illumination source from the back. In this way, a registration is made of the transmitted energy only. It was found that the 940 nm IR LED illumination source of 800 W delivered the most promising results, which are presented in Figure 14. The hemp and nettle fibres of canvas A have a thicker and less structured appearance, which makes them clearly visible through the upper paint layers. This is in large contrast with the fine structure of the flax and juniper fibres of canvas B. It should be marked that the information is only visible for the center of the canvas and an access to the back side of the canvas is mandatory.

Referring to Section 3.1, it is concluded that IR-B reflectography provides less accurate results when thicker layers of oil pigment should be penetrated. However, due to active thermography within the IR-C' spectrum, similar results could be received after PCT analysis. This is shown in Figure 15, where PCT results are provided after flash excitation on both Whistler paintings.

Appl. Sci. 2018, 8, 50 14 of 19

Comparing the fifth principal component, a large distinction can be made between both canvas types, which is comparable with the IR-A transmission results. The first four principal component bins show no significant difference. The large benefit is that inspection from the front side is possible. The drawback can be that more time is needed and minimal heating of the painting occurs. However, these results can conclude that canvas fiber analysis can be performed with an IR-B+C' device over the full canvas and no access to the back side is mandatory.

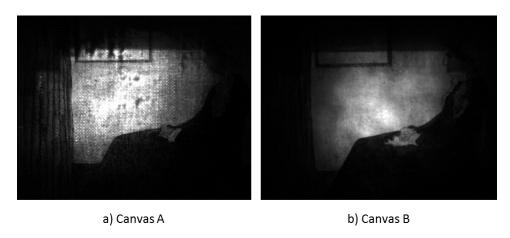


Figure 14. IR-A transmission results of Whistler paintings with an 800W IR 940 nm LED illumination source from the backside. A difference occurs with respect to the canvas type.

Within Figure 16, a comparison is made of both canvases; both in IR-A and IR-B+C' spectra, the reflectography results with an illumination from the front side are shown. Within these results, some small distinctions can be made in local reflectivity of both paintings. However, in our opinion, this is not enough evidence for the difference in painting technique. It could only give an indication for further investigation.

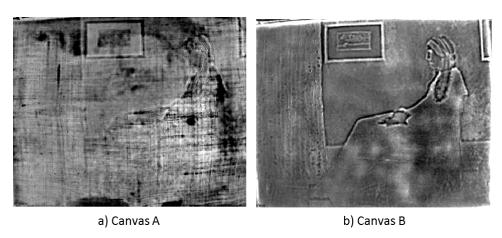


Figure 15. Active thermography results (IR-C') of the Whistler paintings after PCT (bin 5) where difference in canvas structure is detectable.

Appl. Sci. 2018, 8, 50 15 of 19

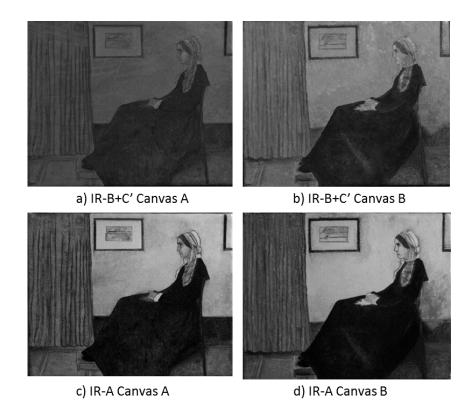


Figure 16. IR-B+C' and IR-A reflection results of the Whistler paintings using halogen illumination from the frontside.

3.4. Marquetries: Wood Structure

With respect to the wooden marquetries, in this case, the goal was to inspect both structures on structural integrity. This is performed using IR-A reflectography and active thermography using the IR-C' camera. The reflectography measurements are performed using halogen illumination of 1000 W and the raw results are shown in Figure 17 for both structures. In the visual pictures of Figure 6, it is seen that both marquetries are restored previously; unfortunately, it is not possible to see why. Within the IR-A results, the original defects are prominent visually, which delivers more in-depth information about the reason for restoration. However, no new defect can be found and the applicability is limited.

By performing active thermography inspection with the IR-B+C' system using flash excitation and PCT post-processing analysis, some new defects are found within the different wooden sections. In particular, small delaminations are found and the two missing parts of the right marquetry. In addition, the grain structure becomes visible in some of the principal component bins. In Figure 18a, the grain structure becomes visible and it is visible that not all of the burned black lines are equally deep. The lines of the pants' part are less accented, with respect to those in the torso part. In Figure 18b, a very large subsurface crack and delamination is visible (lighter area) at the lower region. The highlighted smaller parts contain smaller delaminations as well.



Figure 17. Reflectography results of IR-A camera with halogen illumination.

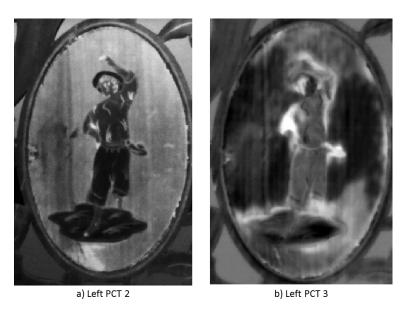


Figure 18. Active thermography results of the left marquetry after PCT analysis where delaminations become visible.

Similar results are shown in Figure 19 for the right marquetry. In particular, the two missing parts are prominently visible in (a). In the fourth bin (b), the different grain patterns of the different wooden sections are accurately visible. This might be interesting to compare different sets and verify their origin. This information is relevant for valuation purposes, understanding the production process, identifying falsifications and for restoration purposes.

Appl. Sci. 2018, 8, 50 17 of 19

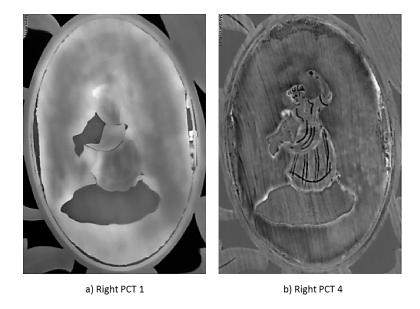


Figure 19. Active thermography results of the right marquetry after PCT analysis where the missing parts are obviously visible, but some border laminations occur as well.

4. Conclusions

The aim of this manuscript is to compare the abilities of a broadband MWIR (IR-B+C') camera systems with the separate capabilities of an SWIR (IR-A) camera, MA-rFTIR spectroscopy and a regular MWIR (IR-C') camera with respect to art work inspection. We inspected four different kinds of art work samples in order to perform the most known analyses. It is shown that both underdrawings and *pentimenti* can be made visible when the lead white paint layers in between are not too thick. It is shown that the contrast is increased by performing active thermography analysis, with respect to the common IR-A reflectography when intermediate layers become thicker. This is shown within the Mondrian and Icon test samples. In addition, similar results as MA-rFTIR spectroscopy can be achieved for blue pigment characterisation as shown in the Icon test sample. Sub-layer investigation of the canvas and wood structures can be inspected significantly better with a combination of IR-B and IR-C' in contrast to IR-A or only IR-C' measurements. For example, canvas fibre structures can be evaluated without access to the back of the painting and wooden grain structures can be filtered from the art work on top. This might have a major potential in dendrographic analysis of painted wood panels. A conclusive advantage for wooden art work is the ability to detect delaminations in the sub-layers of a wooden part. This might give better insights into the need of restoration, but this information can also give a better understanding in the fabrication process and to detect falsifications. The pentimenti and underdrawings give a better understanding of the process the artist went through when drawing the painting, which is useful information for historians and the general public. With this work, we can conclude that the use of a combined IR-B+C' camera system delivers a broad range of applications and complement with a variety of other well-established systems. Although their price is higher than a IR-A or IR-C' system, the union of both in an IR-B+C' system is more time efficient, compact and cheaper than the combination of the separate equipment.

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Appl. Sci. 2018, 8, 50 18 of 19

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