

# Experimental Evaluation of ND: YAG Laser Parameters and Sample Preparation Methods for Texturing Thin AISI 316L Steel Samples

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Table S1. The program code for the first modification path series carried out on AISI 316L samples

1	G0 H4
2	G04 T200
3	G0 H3
4	G91
5	G36 D10
6	G1 X10 F2
7	G1 Y0.5
8	G1 X-10
9	G1 Y0.5
10	G37 D-1
11	G20 L5

Table S2. The program code for the increased modification area

1	G0 H4
2	G04 T200
3	G0 H3
4	G91
5	G36 D10
6	G1 X48 F2
7	G1 Y2
8	G1 X-48
9	G1 Y2
10	G37 D-1
11	G20 L5