



Ping-Nan Chen^{1,*}, Yung-Te Chen², Hsin Hsiu³ and Ruei-Jia Chen⁴

- ¹ Department of Biomedical Engineering, National Defense Medical Center, Taipei 11490, Taiwan
- ² Graduate Institute of Applied Science and Technology, National Taiwan University of Science and Technology, Taipei 10607, Taiwan; d10922203@gapps.ntust.edu.tw
- ³ Graduate Institute of Biomedical Engineering, National Taiwan University of Science and Technology, Taipei 10607, Taiwan; hhsiu@mail.ntust.edu.tw
- ⁴ Department of Electrical Engineering, Chang Gung University, Taoyuan 33302, Taiwan; hugasiaga@nanshanlife.com.tw
- * Correspondence: g931310@mail.ndmctsgh.edu.tw or g931310@gmail.com; Tel.: +886-2-87923100

Abstract: This paper proposes a passivity theorem on the basis of energy concepts to study the stability of force feedback in a virtual haptic system. An impedance-passivity controller (IPC) was designed from the two-port network perspective to improve the chief drawback of haptic systems, namely the considerable time required to reach stability if the equipment consumes energy slowly. The proposed IPC can be used to achieve stability through model parameter selection and to obtain control gain. In particular, haptic performance can be improved for extreme cases of high stiffness and negative damping. Furthermore, a virtual training system for one-degree-of-freedom sticking was developed to validate the experimental platform of our IPC. To ensure consistency in the experiment, we designed a specialized mechanical robot to replace human operation. Finally, compared with basic passivity control systems, our IPC could achieve stable control rapidly.

Keywords: haptic feedback; impedance passivity; virtual reality

1. Introduction

Haptic-based virtual reality (VR) [1] technology has become an active research area because of the realization of real interaction between humans and computers. The literature includes versatile haptic rendering systems and applications. Typically, new-generation haptic-based VR systems have more benefits than traditional training methods do; for example, they can provide vivid perceptual awareness and immersive experiences through methods that include real-time frameworks for haptic tracking [2,3] and advanced haptic interfaces [4–6]. For real-time haptic VR applications, haptic rendering requires both fidelity and stability. Educational training is an area of particular interest in the development of virtual simulation systems such as stable robust haptic interfaces for needle insertion training systems [11], and teleoperated haptic robotic systems [12–14] because of their low costs and low risks. Haptic feedback interfaces connect the operator to the simulator and enable the operator to perform a designated interaction procedure between the virtual objects and tools composing the virtual environment.

Tactile instability can be caused by several factors, such as quantization and delays [15]. A disturbance observer approach is typically used to improve the performance of haptic motions [16,17]. Although many objects in real life have relatively high stiffness, they are limited in most haptic simulation environments, and their stiffness must be substantially reduced to ensure the haptic stability of haptic VR systems. Therefore, to solve the energy dissipation problem in haptic simulations, several control methods have been proposed. On the basis of passive analysis, virtual coupling can be applied to change the simulation



Citation: Chen, P.-N.; Chen, Y.-T.; Hsiu, H.; Chen, R.-J. The Application of an Impedance-Passivity Controller in Haptic Stability Analysis. *Appl. Sci.* 2021, *11*, 1618. https://doi.org/ 10.3390/app11041618

Academic Editor: Luigi Fortuna Received: 5 January 2021 Accepted: 5 February 2021 Published: 10 February 2021

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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). environment to ensure system stability [18–20]. In addition, time-domain passivity control can be implemented by monitoring system energy to provide necessary compensation for ensuring system passivity [21–23]. In a haptic simulation system, the virtual environment (VE) module may engender active behavior with negative damping, which can cause unstable oscillations in the haptic device. Here, stability is defined as the ability of a haptic stylus to remain on a surface with convergent oscillation behavior during interaction with virtual objects.

Accordingly, this paper proposes a stable haptic simulation development scheme for modules on the basis of deformable simulation technology, haptic feedback technology, and information technology. To alleviate the oscillation and divergence effects caused by negative damping coefficients and high spring constants, the stability of haptic feedback is considered. An impedance-passivity controller (IPC) is derived to improve haptic display performance. Compared with general time-domain passivity controllers, the control approach proposed here can provide improved stabilization performance in cases of negative damping coefficients and high stiffness constants. Finally, a haptic-based training platform is developed for economical and simple implementation using generalpurpose personal computers. All proposed approaches are packaged, implemented, and tested here. At the end, a haptic paradigm-based simulation platform with haptic feedback was successfully developed and tested for passive impedance stability.

The rest of this paper is organized as follows: Section 2 provides an overview of the system framework. The planning and design of the IPC are described in Section 3. Section 4 presents the experimental system and integration test of haptic stability. Section 5 presents the experimental results for stable haptic rendering. Finally, conclusions are drawn in Section 6.

2. System Framework

The causes of unstable tactile rendering must be managed to enable real tactile interaction between humans and VE. In practice, high stiffness and negative damping of virtual models are the dominant factors causing instability. The passivity theorem has been used in the design of haptic interfaces for VE. High stiffness or negative damping can cause energy to overaccumulate; therefore, a compensatory mechanism is required for passive systems. A passive-based approach to visual coupling design was proposed [21], in which the net power flow is observed and adjusted to ensure that the tactile system is energetically passive over time. The advantage is that it immediately dissipates only the required amount of energy, which is generated if it is negative at any time and if it might contribute to instability later. However, the stabilizing time is relatively long when the initial stored energy is high.

By using the passivity theorem, we could determine the stability region of the VE parameters; the use of an additional IPC was considered to improve the stability of tactile interactions. Without loss of generality, the manipulation of a haptic interface is based on a one-degree-of-freedom (DOF) setup. To assess the effect of haptic simulation on stiffness, a previous study described a passivity stability analysis for a sampled-data system [18]; in such an analysis, sufficiently high values of *K* and *B* should be selected to ensure device transparency. If the values of *K* and *B* are sufficiently low, the haptic sensation of the visual objects will be soft. However, considerably high stiffness may cause the haptic feedback system to become unstable. Accordingly, the present study designed the IPC for haptic system stabilization; in this controller, the stable region of *K* and *B* can be determined, and the required controller parameter can be obtained.

The framework of the IPC system is presented in Figure 1, where G(s) is the haptic device model, $\frac{1-e^{-Ts}}{s}$ is the zero-order holder (ZOH), and C(z) and E(z) are the IPC and VE models, respectively. In Figure 1, x(t) represents the displacement of the stylus, f_h represents the force of the human operator, and f_e and f_c represent the feedback forces from the VE and controller, respectively. Because the VE and controller were implemented with a personal computer, the associated discrete-time representations were used.

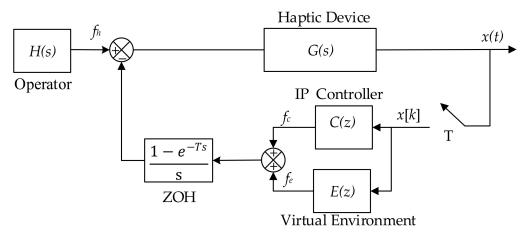


Figure 1. Framework of the impedance-passivity controller.

3. Planning and Design of Impedance-Passivity Controller (IPC)

3.1. Passivity Theorem

The passivity theorem is a stability analysis method based on the concept of energy dissipation, which can be applied to the stability analysis of nonlinear systems [24]. The initial concept is based on the concept of circuitry, which is used in conjunction with the concept of a single-port network to discuss the energy relationship between the inflow and outflow of a system. As opposed to the definition of a circuit system, where current is the equivalent of voltage, passivity here means dissipation. In a simple circuit system with simple resistance and an applied voltage, the whole system consumes energy continuously and does not generate energy of its own. Such a circuit can be considered a circuit system possessing passivity. Energy dissipation is defined as follows.

Definition 1. *The system will be a passive system because of the initial energy of the single-port network, which is expressed as*

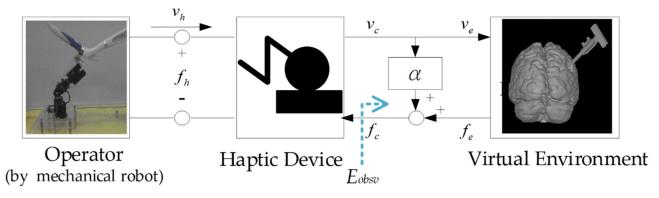
$$\int_0^t f(\tau)v(\tau)d\tau + E(0) \ge 0, \ \forall t \ge 0, \tag{1}$$

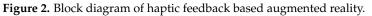
where f is force (N).

Definition 2. In a discrete-time system, if the system is a passive system at sampling time ΔT , then the system has an initial energy E(0), which is expressed as

$$\Delta T \sum_{k=0}^{n} f(k)v(k) + E(0) \ge 0, \forall n \ge 0.$$
(2)

In a haptic-feedback-based augmented reality system, the interactive mode has a two-port network architecture, as shown in Figure 2. The system mainly consists of a human operator with a mechanical robot, a haptic device, an IPC and VE. Here, f_h is the force exerted by the operator, v_h is the operating speed, v_e is the speed of device movement in the VE, f_e is the applied force from the VE, α is the impedance-passivity controller (IPC), f_c is the combined force between the controller compensation and VE, and E_{obsv} is the system energy estimator.





According to the definition of passivity theorem, $\forall n \ge 0$:

$$E_{obsv}(n) = \Delta T \sum_{k=0}^{n} f_e(k) v_e(k) + \Delta T \sum_{k=0}^{n-1} \alpha(k) v_e^2(k).$$
(3)

By presenting the last term of (3), the general formula for calculating the energy of a virtual environment can be obtained, as shown in (4):

$$E_{obsv}(n) = E_{obsv}(n-1) + [f_e(n)v_e(n) + \alpha(n-1)v_e(n-1)^2 big]\Delta T$$
(4)

In accordance with definition 2, the controller design equation can be obtained:

$$\alpha(n) = \begin{cases} -\frac{1}{\Delta T v_e^2} E_{obsv}(n), \ if E_{obsv}(n) < 0\\ 0, \ if E_{obsv}(n) > 0 \end{cases}$$
(5)

In this study, the α controller represents the physical meaning of an energy-expendable component that consumes the excess energy generated in the system, as shown in Figure 3. Then, Figure 3 is a schematic diagram of a virtual wall, where *B* and *K* are the damping and spring coefficient, respectively. Then α plays the role of a control parameter as described above.

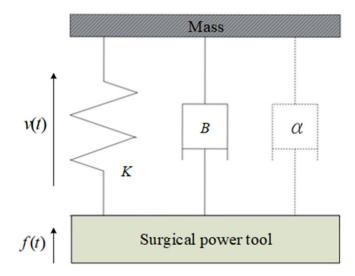


Figure 3. Schematic diagram of a virtual wall.

Definition 3. For the sampling data system in Figure 1, the system must dissipate energy if and only if the device and virtual environment parameters meet the following inequalities:

$$b > \frac{T}{2} \frac{1}{1 - \cos wT} \operatorname{Re}\left\{\left(1 - e^{-jwT}\right) E\left(e^{jwT}\right)\right\}, 0 \le w \le w_N$$
(6)

where the sampling time is T, w, and b are the system resonance frequency and damping coefficient of haptic device, respectively. Finally, $w_N = \pi/T$ is the Nyquist frequency.

3.2. Impedance Passivity Controller for Haptic Feedback

The mathematical models of the blocks of Figure 1 are given as follows

$$G(s) = \frac{1}{ms^2 + bs}, \ G_z(s) = \frac{1 - e^{-Ts}}{s}$$
(7)

$$E(z) = K + B \frac{1 - z^{-1}}{T}, \ C(z) = \alpha \frac{1 - z^{-1}}{T}$$
(8)

in which *m* is the mass, and *b* is the damping coefficient of haptic device. For the discrete-time models, *T* is the sampling period.

Let H(z) = E(z) + C(z). It can be obtained that

$$H(z) = K + (B + \alpha)\frac{z - 1}{Tz}$$
(9)

Based on the passivity theorem addressed in [20], it can be derived that the control scheme of Figure 1 is passive if the following inequality holds

$$b > \frac{T}{2} \frac{1}{1 - \cos wT} \operatorname{Re}\left\{\left(1 - e^{-jwT}\right) H(e^{jwT})\right\}, \ 0 \le w \le w_N$$
(10)

The last term of (10) can be rewritten as

$$Re\left\{\left(1-e^{-jwT}\right)\left(K+\left(B+\alpha\right)\frac{e^{jwT}-1}{Te^{jwT}}\right)\right\} = (1-\cos wT)K + \frac{(B+\alpha)}{T}(-2)\cos wT(1-\cos wT)$$
(11)

Substituting (11) into (10), the stability condition can be obtained as

$$b > \frac{TK}{2} - (B + \alpha) coswT, \ 0 \le w \le w_N$$
(12)

The (12) is maximized at $w = wN = \pi/T$, leading to the following sufficient condition:

$$b > \frac{TK}{2} + (B + \alpha) \tag{13}$$

To achieve passive stability, this result shows that we can find the stable range of the controller parameter provided with the given values of K and B.

3.3. Passive Stable Region of Haptic Feedback

To obtain the stable passive region, some parameter identification processes needs to be performed. The mass and physical damping of the haptic device can be obtained by means of a least square algorithm [25], and the identified values of the mass and damping of the haptic device are 0.0886 kg and 6.2036 Ns/m with a sampling period of 1 ms, respectively. Thus, from (13), a stable passivity region of VE parameters, i.e., *K* and *B*, is shown in Figure 4. In practice, due to the limitation of the haptic device, the maximum reaction force must be restricted. In this paper, the maximum stiffness constant *K* is set to be 4000 N/m.

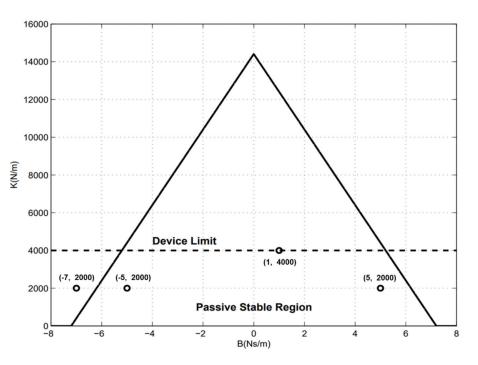


Figure 4. Region of passive stability.

4. Experimental System and Integration Test of Haptic Stability

4.1. Framework Message Design

A typical haptic-based virtual training system was successfully developed and tested for passivity stability, according to the scheme presented in Figure 2. The framework was designed to present a computational process of deformation and tactile interaction to provide a realistic and stable virtual contact experience for the user. The system architecture can be roughly divided into two parts, namely the hardware and software parts. The hardware side includes the tactile device and visual display, whereas the software side includes the haptic rendering module (HRM), deformable process module (DPM), and graphical rendering module (GRM).

The system must clearly define the framework messages, especially the communication messages among various system components, to finalize a solution that can support a particular application. A physically-based image is loaded into the system as a deformable object for display. When collisions occur between virtual objects, nodes of the virtual objects are assigned to DPMs by the GRM. Therefore, the GRM also performs graphical refreshing to update the position of the virtual pen on the visual display and the deformation status of the visual object.

We developed the HRM through point-based haptics, with the device's stylus tip being modeled as a haptic contact and interaction with the virtual object. The degree of virtual object deformation or depth in the virtual environment is obtained using the DPM's propagation model. In the present framework, the force between the visual object and the virtual probe is calculated using the displacement observers of the HRM. Subsequently, the HRM converts the position and surface information into a torque command vector, which is transmitted to the drive motor of the PHANToM unit through the stability controller to provide stable force feedback.

Finally, to provide realistic force feedback, a multirate simulation technique is used to ensure that one runs at the visual update rate (at 30 Hz) and the other runs at the tactile update rate (at least 1 kHz). Through frame information processing, human hand motions could be efficiently mapped to the correct virtual probe positions in the experimental system.

4.2. Experimental Platform

The SensAble PHANToM Omni was treated as a haptic device in this study. The system was implemented on an PC running Windows 10 Enterprise Edition, with Intel Xeon E5-2678 v3, 64 GB DDR4 RAM, and a 1124 MB NVIDIA GeForce GTX 1080 Ti as the graphics card. The haptic feedback is provided by the SensAble PHANToM Omni, which has a maximum force output of 3.3 N (Newton) and has six degrees of freedom for position and orientation sensing. As shown in Figure 5, the experimental platform was successfully constructed by using Microsoft C++, GLUT, and MFC. In addition, graphic visualization and haptic rendering were also implemented through the OpenGL and PHANToM Omni Library, respectively. Through the above introduction, the proposed impedance-passivity method is added to this study to provide the implementation of stability haptic feedback.

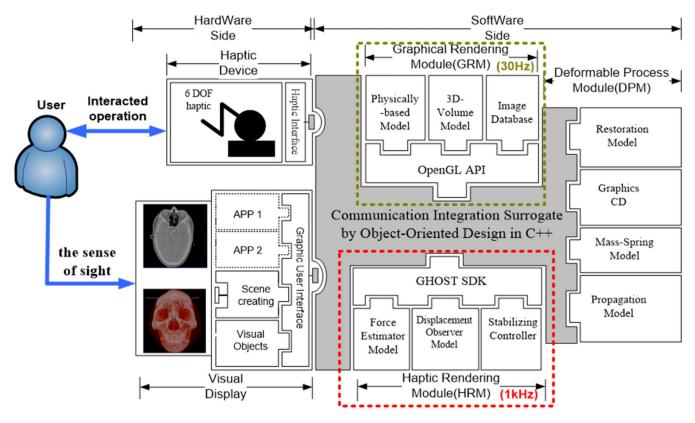


Figure 5. Framework message of the experiment system.

4.3. Simulation and Integration Test of Experiment System

To achieve the purpose of simulating a real system, this study used 3D volume rendering to generate the shadow volume image of the skull. Without loss of generality, the material properties were set to be the same; the associated skull remodeling simulations and reaction force feedback are shown in Figures 6 and 7. After manipulation by the medical professionals, it was believed that the reaction force and the volume model formed a satisfactory circular effect. In addition, when a user operated the haptic device in our tests, the virtual system calculated the corresponding distance, correctly touched the virtual knife to the virtual skull, and gave the force feedback to the haptic device in real time. The haptic stability is especially focused on the effects of high stiffness and negative damping, and the trade-off between the fidelity and stability can be easily achieved under the passive analysis criterion in the one-dimensional sticking. Finally, a haptic-based virtual surgical simulation system was constructed and optimized as a stability-controlled experimental platform.

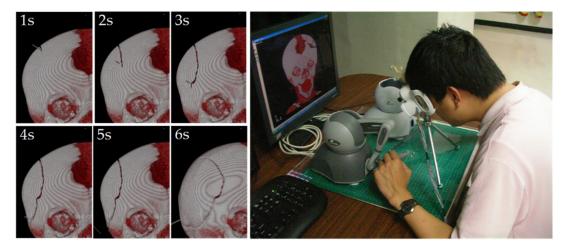
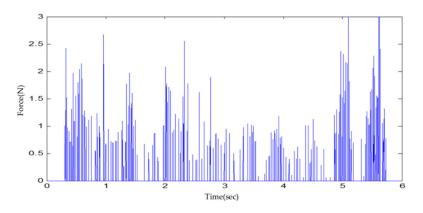
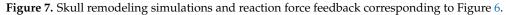


Figure 6. Simulation and integration test of experiment system. The time is 1–6 s from left to right, respectively.





4.4. Hardware Platform for One-Degree-of-Freedom Sticking

In general, the communication delay between the VE and the haptic device will cause a possible stability demotion. Since the proposed scheme is performed under local operation, the delay effect is neglected. In addition, the sampling frequency was set as 1 kHz, and thus the influence of numerical error can be ignored as well. In this paper, the haptic stability is focused on the effects of high stiffness and negative damping.

To keep the experiments consistent so that we can repeatedly study a comparison of the performance, a motor-driven mechanism was implemented to replace the manual operation. The command signals were sent from the graphical user interface designed using Visual Basic, Visual Studio 2015. In addition, to ensure device usability, according to the specifications of the haptic device, an overload protection function was also considered such that any abnormal action will be stopped if the system overload is detected. The experiment platform, integrated with hardware and software modules, for the task of one-DOF sticking, is shown in Figure 8.



Figure 8. Experimental platform for task of one-dimensional sticking.

5. Experimental Results

The mentioned haptic stability is verified with three cases of tests, i.e., positive damping, negative damping, and high stiffness. Experiment results of the stylus position, feedback force from the virtual environment, and feedback force from the controller are recorded. With the proposed damping controller, the improvement of haptic rendering will be illustrated in the following subsections.

5.1. Case I: Positive Damping

The experiment results are shown in Figure 9, where K = 2000 N/m and B = 5 Ns/m inside the stable passive region. In Figure 9, the responses from top to bottom are the stylus position of the haptic device, the force feedback from VE, and the compensating force from controller, respectively. We set up the initial probe position to be at 55 mm. In addition, the surface position of virtual object was at 12 mm, and the starting instant was set at 1 s. When the tip of the visual surgical knife touches the surface of a visual object, the VE calculates the displacement and velocity of the virtual object and returns the force to the haptic device. The motor-driven mechanism plays a role like a human operator, providing an external force for haptic interaction. From Figure 4, since the parameter setting was already in the passive region, the haptic system achieved stable equilibrium after about 4 bounces with or without the controller.

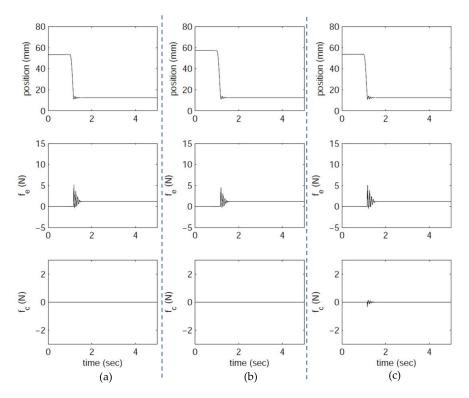


Figure 9. Experimental results at K = 2000 N/m, B = 5 Ns/m, $\alpha = -1 \text{ Ns/m}$: (a) controller free, (b) the basic passivity controller, and (c) the impedance-passivity controller (IPC).

5.2. Case II: Negative Damping

In this second case, a negative damping situation was considered, with K = 2000 N/m and B = -5 Ns/m. From Figure 10, the parameter setting was still inside the passive region. However, with negative damping, the virtual environment was active, and a reactive force was produced from the VE even when the stylus moved away from the object surface. Thus, it can be expected that it needs more time to reach the stabilizing equilibrium. From Figure 10, it can be observed that the proposed IPC provided some compensating force, and the oscillation behavior of stylus position was slightly improved. The reason why the improvement was not so significant is that the parameter setting is still in a relatively

stable passive region. To highlight the effectiveness of the proposed IPC, another negative damping case is addressed, i.e., K = 2000 N/m and B = -7 Ns/m. From Figure 4, this new setting was outside the passive region, and thus the nominal operation was unstable. Figure 11 illustrates the responses for the cases of B = -7 Ns/m. It is obvious that with the proposed controller, the oscillation phenomenon was significantly reduced.

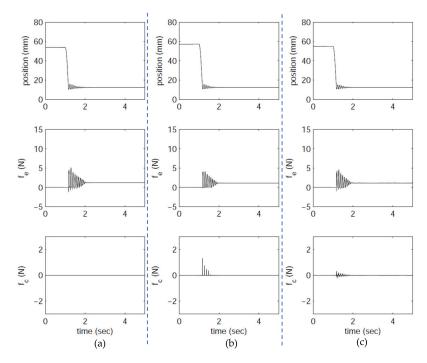


Figure 10. Experimental results at K = 2000 N/m, B = -5 Ns/m, $\alpha = 1 \text{ Ns/m}$: (**a**) controller free, (**b**) the basic passivity controller, and (**c**) the IPC.

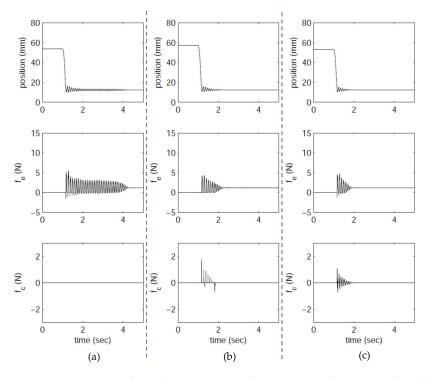


Figure 11. Experimental results at K = 2000 N/m, B = -7 Ns/m, $\alpha = 3 \text{ Ns/m}$: (a) controller free, (b) the basic passivity controller, and (c) the IPC.

5.3. Case III: High Stiffness

From Figure 4, the maximum stiffness is 14,200 N/m in order to stay in the passive stable region. However, due to the force limitation of the haptic device, the maximum allowable stiffness was set to be K = 4000 N/m, representing the characteristics of hard objects. From Figure 4, the case of K = 4000 N/m and B = 1 Ns/m is in the boundary of the stable region. Interestingly, from Figure 12, it is shown that a high stiffness setting did cause instability, where the stylus position continuously bounced up and down. With the proposed controller, the oscillation behavior was eliminated in 1 s, and the effectiveness of proposed scheme was clarified.

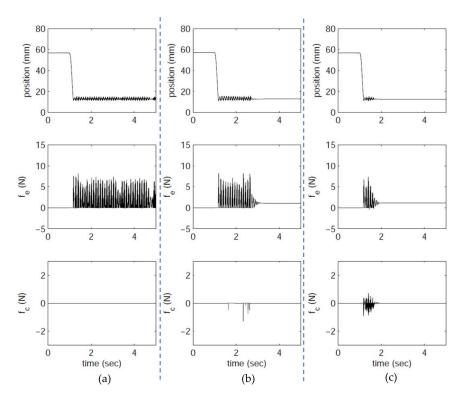


Figure 12. Experimental results at K = 4000 N/m, B = 1 Ns/m, $\alpha = 1 \text{ Ns/m}$: (**a**) controller free, (**b**) the basic passivity controller, and (**c**) the IPC.

Table 1 displays the summary of the time needed to reach the stabilizing equilibrium for all cases. In this study, the IPC was used to select the available controller parameters in the stability range through a prestabilization analysis. In a DOF adhesion, it is clearly observed that the IPC starts compensating the system upon entering the virtual environment. Thus, the effect of feedback and energy convergence can be achieved quickly and steadily, while ensuring that the haptic feedback generated by the controller parameters does not exceed the hardware limits of the device. It is clear from Table 1 that the addition of the IPC to the haptic system does reach stability faster than a controller-less system and a basic-passivity controller in the cases of negative damping coefficients and high stiffness constants, respectively. Finally, it can be demonstrated from the experimental results that the proposed IPC in this study fully meets the research objectives.

Experiment		Controller		
		Free (s)	Basic Passivity (s)	Impedance Passivity (s)
Case I: positive damping $(K = 2000 \text{ N/m}, B = 5 \text{ Ns/m}, \alpha = -1 \text{ Ns/m})$	fe	0.45	0.32	0.43
Case II: negative damping ($K = 2000 \text{ N/m}, B = -7 \text{ Ns/m}, \alpha = 3 \text{ Ns/m}$)	fe	3.12	1.33	1.16
Case III: high stiffness ($K = 4000 \text{ N/m}, B = 1 \text{ Ns/m}, \alpha = 1 \text{ Ns/m}$)	f _e	>4	2.10	0.91

 Table 1. Summary of the time needed to reach the stabilizing equilibrium for all cases.

6. Conclusions

On the basis of energy concepts, we developed a passivity theorem to study the stability of force feedback in a virtual haptic system. The proposed scheme was implemented to enable real-time interactive operation and integrate haptic technology with guaranteed stability. In addition, a virtual training system for one-DOF sticking was developed to validate the experimental platform of our developed IPC. Moreover, to ensure consistency in the experiment, we designed a specialized mechanical robot to replace human operation. The experimental results indicated that compared with systems with basic passivity, the proposed IPC could achieve stable control rapidly. Practitioners and haptic system designers may find the results of this paper useful. Our future work will focus on three-dimensional interactive operations and other surgical simulation applications.

Although the IPC could dissipate excess energy in the virtual environment to stabilize the system, the parameter values of the haptic device and VE must be predetermined. Accordingly, relevant future work can improve the controller by incorporating adaptive control concepts such neural fuzzy control. Optimal controller parameters can be identified to determine the force penetration depth of the haptic device with a prespecified analytical design for system energy dissipation.

Author Contributions: R.-J.C. performed the experiments; Y.-T.C. performed the analysis and wrote the paper; P.-N.C. and H.H. provided the design of the work, and oversaw the final approval of the version to be published; all authors discussed the results, analyzed the data, and commented on the manuscript. All authors have read and agreed to the published version of the manuscript.

Funding: This research received no external funding.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Acknowledgments: The current study was supported by grants from Ministry of National Defense-Medical Affairs Bureau (MAB-109-083).

Conflicts of Interest: The authors declare no conflict of interest.

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